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FEATURES

Hamburg-Le Havre Self-Unloaders **European Coal Trades Stockyard Equipment**

Bulk Handling Drives, Systems & Controls

The world's leading and only monthly magazine for the dry bulk industry

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Main photo: Coeclerici Floating Transfer Stations (FTS) Bulk Celebes. Bottom left:

the FTS Bulk Borneo, Bulk Java and Bulk Sumatra. The units have been developed by Coeclerici logistics division and they are currently operating in East Kalimantan in Indonesia for PT Berau Coal.

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Stronger grain and soya trade emerging

more cheerful picture of the global economy has been taking shape recently. This outlook augments other signs pointing to growing dry bulk trade amid some notable positive influences among importers in various parts of the world. Indications of increasing grain and soya volumes add to the upwards trend in industrial commodity movements.

The latest (early September) OECD forecasts are slightly more encouraging than previous assessments. In the advanced economies group (mainly USA, Japan, South Korea and European Union) second quarter 2013 GDP growth sharply improved, exceeding 2% annualized, and this stronger pace is expected to be maintained during the second half of the year. China's growth has slowed but a pickup now seems to be unfolding.

GRAIN

World grain trade could increase by about 2% in the present 2013/14 crop year which started in July, reaching 269mt (million tonnes), according to International Grains Council calculations. But this predicted outcome is heavily dependent upon expectations of a large expansion of China's wheat, corn and barley imports. These are forecast to rise by 86%, to 17.1mt. An expected stronger advance in soya trade also reflects larger Chinese imports. US Dept of Agriculture estimates summarised in table 1 show global soyabeans and meal movements, in marketing year 2013/14 beginning October, rising by over 9%, to 163mt. Lower domestic production of beans in China, coupled with rapidly growing meal and oil consumption trends and relatively low stocks could boost import demand.

IRON ORE

Sharply different production experiences, among steel mills in the principal raw materials importing countries, underline contrasts among iron ore purchasers. Some noticeable output reductions have been seen in the first eight months of this year, when EU crude steel production declined by 5%, to 109.3mt compared with last year's same period, and South Korea's output was 6% lower at 43.5mt.

Conversely, during the January-August 2013 period,

Japan's steel industry raised its output by 1% to 73.2mt, while China's mills achieved a remarkable 8% expansion to 521.8mt. Together with the beneficial impact of relatively low iron ore port stocks and competitive international prices, iron ore imports into China in the same months also rose by 8% to 526.1mt. Many forecasters see this positive pattern continuing.

COAL

Global import demand for steam coal, comprising the largest part of seaborne coal trade, still derives valuable advantages when new coal-fired power stations start up in countries dependent on foreign supplies. The latest example is in Japan, where a major plant is being commissioned.

This new Japanese power station consists of two generating units with a combined capacity of 1,600 megawatts. Over a full year's operation, assuming that demand for the electricity generated utilizes the plant's capacity fairly fully, well over 3mt of coal from foreign sources could be required. The added volume will support Japan's imports amid continued closure of most of the nuclear power plants.

MINOR BULKS

Steel products trade (coil, sheet, plate and other items) is a major component of the minor bulk commodities sector. According to some estimates, seaborne volumes may increase by around 10mt during 2013 as a whole, reaching around 290mt. One especially strong element is European Union imports, which reports suggest are likely to jump rapidly this year.

BULK CARRIER FLEET

The global fleet of Panamax (65–99,999dwt) bulk carriers could prove the fastest growing size group in the current year. Newbuilding deliveries are expected to decline, as shown in table 2, but scrapping also seems set to diminish. The outcome is likely to be about 9% fleet expansion during 2013, to just under 186m dwt at year-end. This modest deceleration follows 12–13% annual expansion in the past three years.

TABLE 1: WORLD SOYABE	ANS AND	SOYAMEAL IM	PORTS (MILL	ION TONNES)		
	2008/09	2009/10	2010/11	2011/12	2012/13*	2013/14*
European Union	34.2	33.6	34.3	32.9	30.4	32.2
China	41.3	50.4	52.6	59.3	59.5	69.0
Other Asia	23.1	25.8	27.2	27.6	28.1	29.5
Others	30.3	30.2	31.2	30.5	31.3	32.0
World total	128.9	140.0	145.3	150.3	149.3	162.7
% change from previous year	-3.2	+8.5	+3.8	+3.5	-0.7	+9.0
source: US Dept of Agriculture (12Sep13)	Oct/Se	ep marketing years	*forecast			

TABLE 2: PANAMAX (65	5-99,999DW1	i) BULK CARRI	ER FLEET (MI	LLION DEADWI	EIGHT TONNES)	5
	2008	2009	2010	2011	2012	2013 [*]
newbuilding deliveries			14.4	22.2	26.9	22.0
scrapping			0.7	5.2	8.7	6.0
losses			0.0	0.2	0.0	0.0
plus/minus adjustments			0.7	0.3	-0.1	0.0
world fleet at end of year			134.6	151.7	169.8	185.8
% change from previous year-end			+12.0	+12.7	+11.9	+9.4
source: Clarksons (historical data) & B	SA 2013 forecasts	*forecast				

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Indonesian coal producers struggle in the face of heavy challenges

Indonesia's coal producers are being buffeted from all sides at present, and not just by the global decline in coal prices. Low freight rates have diminished their shipping advantage to key Asian markets *vis-à-vis* more distant thermal coal suppliers in Australia and the Americas, while regulatory uncertainty and political risk are making long-term balance sheet forecasts difficult.



Indonesia's coal giants saw margins

deteriorate almost across the board in the first half of 2013 as the drop in coal prices hurt bottom lines and Chinese demand for power production was hit by slowing industrial output. This saw prices at discharge ports in China drop to four year lows earlier this year as domestic suppliers slashed prices in a bid to gain market share.

Although the competitiveness of Indonesian coal — not least against US exporters which have been finding some joy on the periphery of Asian markets — has been aided by the rupiah's rapid depreciation against the US dollar, the Australian dollar has also weakened considerably, allowing Australian producers to lower prices and hold back production cutbacks.

Some Indonesian producers offset lower profits per tonne of output by boosting sales in the first half of the year. Bumi Resources and State-owned Bukit Asam, for example, both increased sales by some 20% in the first six months of 2013 but saw the price received per tonne decline by around a fifth compared to a year earlier.

The net effect of these efforts to prop up revenue streams by boosting production was a 21% year-on-year increase in exports from Indonesia in the first five months of 2013 when volumes shipped reached 164mt (million tonnes), according to the latest figures available from Indonesia's Trade Ministry.

Some analysts expect weakening Chinese demand and excess coal supply to further dampen the pricing outlook for miners for at least the rest of 2013. China imported 187mt of coal in the first seven months of the year, up around 12% year-on-year. However, this was far below the growth of almost 30% racked up in 2012 versus 2011 and import demand has been slowing as the year has progressed. Indeed, in June total imports fell 22% compared to May and almost 20% compared to June 2012. With domestic producers continuing to cut prices, slower growth rates for imports are expected to continue for at least the remaining months of 2013.

As well as facing global headwinds, Indonesia's coal sector is also battling a number of home grown challenges — corruption is endemic and there continues to be a lack of co-ordination between mining operations and forestry regulations, and between central and provincial governments. The endless wave of draft regulations emanating from Indonesia's legislators is also frightening away investors and coal buyers, unfortunately just as Indonesia needs them most as the economy takes a turn for the worse.

With elections scheduled for next year and foreign capital an easy target, the government of President Susilo Bambang Yudhoyono is currently threatening to increase royalties payable on some mining permits next year. Other legislative proposals that could impact the coal sector include a threatened export tax, a further tightening of rules governing foreign ownership of mining rights and land, and a requirement that minerals be processed before export. In coal's case the latter would mean upgrading low rank coals before export, a major problem given that upgrading technology on a mass a scale is unproven, that about 90% of Indonesia's coal output is classed as low to medium rank, according to figures from the Ministry of Energy and Mineral Resources.

"The perception of the investment

climate in the Indonesian mining sector is deteriorating, mainly due to uncertainties in regulatory activity, said pwc analyst Sacha Winzenried, at this year's Coaltrans Asia exhibition and conference in Bali, Indonesia.

Macquarie Capital Securities analyst Riaz Hyder believes the pricing and regulatory challenges facing Indonesia's miners will see some smaller producers drop out of the market, offsetting increases in production by larger suppliers which will more easily be able to generate supply chain cost savings to retain competitiveness.

"While coal prices have now fallen below the crucial cost support level of \$80–85 per tonne, we are still yet to see any material supply cuts on the seaborne market," he explained. "The Indonesian coal industry can be divided into the large producers — mostly still profitable — and smaller producers which are finding it difficult to break even, with thinner margins historically and less efficient supply chains given a basic 'truckand-shovel' approach is typically employed.

"We continue to believe the Indonesian government would be in favour of consolidation to preserve Indonesia's coal assets long term for domestic consumption while also helping to firm pricing. Moreover, the 2014 election we suspect is an important part of the proposed regulatory changes."

Hyder said one factor constraining an upside to coal pricing remains the ability of closed mines in Indonesia and elsewhere to resume operations if pricing improves, but he forecast that pricing would stabilize in the medium and long term. "We are encouraged by the lack of investment in new capacity from a pricing perspective," he added.

And there are other positives for Indonesia's miners to cling onto. Despite sufferings its own economic travails, the demand outlook from India remains positive, with imports jumping over 50% year-on-year in June and surging to 76mt over the first half of the year, up 28% compared to a year earlier.

Another bonus for Indonesia suppliers was their exclusion from a new 3% tax on low rank thermal coal imports to China which came into force on 31 August this year. A free trade agreement between China and the Association of Southeast Asian Nations (ASEAN) means Indonesia is exempt from the tax which will impact Australian, Russian and Mongolian rivals.

"There is continued interest in the country's geological prospectivity, but investors will need certainty on investment terms and the regulatory framework," said Winzenried. "The long-term success of the Indonesian mining sector will be driven by an improved investment climate in order to attract the funds needed — whether from domestic or global sources — for a sustainable industry, in times of both low and high commodity prices." Michael King

India reaps the rewards of favourable monsoon

India, which fell a victim to unacceptably high rates of food inflation for over two years, is now breathing a sigh of relief because of a benevolent monsoon. The weighted average precipitation of southwest monsoon (June to September), the world's most reliable rain-bearing system, this year has been almost 8% above normal. The bounteous rainfall is to herald a bumper production of rice, oilseeds, pulses and vegetables. This should allow reining in food inflation. The country, which is required to feed a population of 1.2bn is highly dependent on monsoon rains since only about 40% of cultivable land has access to irrigation water. Moreover, there is official admission that irrigation efficiency is low for both surface and ground waters. Industry official Om Prakash Dhanuka says "while the good southwest monsoon is to allow us to harvest bountifully the crops that we grow during the summer-monsoon period, the strong precipitation will leave good amount of moisture in the soil facilitating growing of wheat, oilseeds and some rice varieties in the coming winter months. Hopefully, the winter rains too will oblige." The just retreated monsoon has also had a beneficial impact on cash crops like sugarcane, cotton and jute. The bumper production, according to Dhanuka, will lift the farm sector's annual growth rate this time to over 5% from last year's disturbingly low 1.9%.

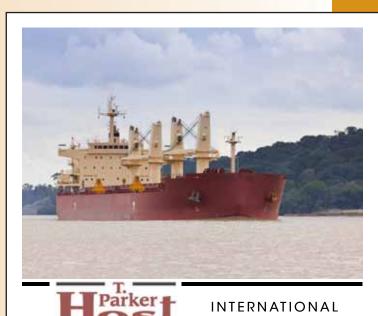
The point is by how much India's foodgrains production combining the summer-monsoon and winter crops this year will exceed the record output of 259.32mt (million tonnes) in 2011/12. What now is a major relief for the government is that bumper production will give a push to exports of rice, wheat and sugar and possibly curb imports of edible oils and pulses, the two items for which the country is highly import dependent. Last year, the country spent \$11.31bn on edible oils imports of which the principal item was palm oil. India also spent a record amount of \$2.34bn in 2012/13 for imports of pulses. Reuters says in a report that combination of falls in prices of oils and pulses in the world market and India's own big crops has created the scope for effecting a saving of as much as \$4bn this year on imports of oils (\$3bn) and pulses (\$1bn). The government owned Food Corporation of India is poised to export another 2mt of wheat worth about \$600m following its sale of 4.2mt in the world market at a unit value of \$311.38 a tonne. At the same time, the highly encouraging outlook for summer-monsoon rice production should give a push to Indian exports of rice, including the aromatic long grain basmati rice. "India in a struggle to narrow a gaping current account deficit will find some relief in higher exports of wheat and rice and any fall in imports of oils and pulses," says Dhanuka.

Riding on a 3.7% rise in land coverage to 36.6m hectares, the country, according to agriculture ministry officials, is poised to harvest a bigger amount of rice during the current phase than the record 92.78mt in 2011/12. Trade officials say this will be in spite of rain deficiency till almost August end in some important rice growing states like Orissa, Bihar and Andhra Pradesh. But agile farmers there did not lose time in replanting as soon as rains started falling well. As with plain rice, the basmati rice crop is shaping well and production will be much higher than last year's 7.1mt. Basmati exports are doing well. In the June ended quarter, basmati exports were up 17% to 1.116mt year-on-year basis. In contrast non-basmati exports during this period were down to 1.416mt from 1.584mt. Trade officials, however, are hopeful of exports of plain and broken rice picking up on the strength of bumper production. Unlike in basmati, where India has to contend with some competition from Pakistan, the world plain and broken rice market is a lot more crowded with Thailand, Vietnam and China present as keen exporters. Vietnam's rice production is poised to

fall next year in over a decade as the world's second largest shipper gives a push to growing other crops like corn to boost income of farmers. This will work to the advantage of Thailand and India.

The monsoon is also having a major beneficial impact on production of pulses for which India has remained the world's biggest importer. Besides good rains, the government raising the minimum support prices for pulses by as much as 30% in two years has encouraged farmers to increase the land coverage by at least 1.43m hectares to close to 10m hectares. This estimate, however, falls short of the normal area by over 1m hectares in a good monsoon year. Trade officials say when the final count of sowing is made, land coverage stands a chance of exceeding what is taken as normal. Whatever it finally is, pulses production is set to rise to at least 7mt from 5.91mt during this summer-monsoon period. Production during this phase forms 35% of annual pulses harvest with the major portion grown during the winter. The trade is putting a bet that winter pulses production will be good too to bring the year's total to a record 18.45mt.

That India will have a good oilseeds harvest is a given for the same reasons for other crops. But what is keenly watched is whether oilseeds output this time will be better than the 2010 record 21.922mt. Much will depend on the harvest size of soybean which alone constitutes over half oilseeds production during summerwinter. While soybean is cultivated over 12.2m hectares against 10.7m hectares last time raising the prospect of a bumper harvest of 12mt, the jury is still out on the damage caused to the crop by excess rains in two major growing states of Madhya Pradesh and Maharashtra. BV Mehta, director general of Solvent Extractors Association, is hopeful of groundnut staging a smart comeback this season after faltering for two years. Gujarat, the single largest groundnut producing state, will have a minimum crop of 4.2mt, provided it receives one more spell of rains. *Kunal Bose*



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European coal trades 2013

Coal and iron ore at the Port of Hamburg's Hansaport terminal.

The European coal market has maintained its position as the least visibly active in the world coal markets this year, and this has continued now for more than two years. Consumption of coal for power generation and steel production has been subdued, and the European buyers have been much less visible than those in Asia. European coal producers also operate at a much smaller level than those in other continents. The problems in the Eurozone have had a lasting impact on the general economy in Europe, and it is only recently that there are signs that the region has come out of recession. Some coal producers have continued to suffer, and in the United Kingdom in particular, one company was put out of business completely when government-imposed carbon emissions taxes seemed to be the final straw. Numerous jobs were lost, with adverse knock-on effects on related traders and investors. Meanwhile,

OCEAN SPOT FREIGHT RATES (US\$/T) 2012

Route	Tonnage	31 Aug	24 Aug	% change
USG/ARA	65,000t	14.30	14.55	-1.72
Roberts Bank/ARA	55,000t	20.25	20.55	-1.46
HR+RB/Japan 16m	120,000t	24.50	24.75	-1.01
HR/Rotterdam	110,000t	8.70	8.85	-1.69
Bolivar/Rotterdam	130,000t	7.80	7.95	-1.89
Queensland/R'dam	130,000t	11.05	11.20	-1.34
Rich'ds Bay/R'dam	130,000t	6.00	6.05	-0.83
Source: e-coal com				

Source: e-coal.com

Dr Tim Jones, e-coal.com

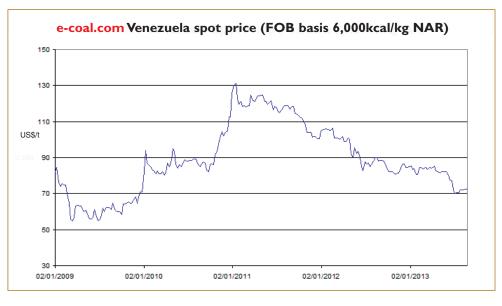
the United Kingdom continues to import coal from other sources such as Russia, Colombia, and South Africa.

At the beginning of 2013, thermal coal spot markets had remained rather calm over the holiday period, with little movement seen in the prices around the major markets. The spot market in northern regions including Europe was expected to firm during the first quarter of 2013 due to seasonal increases in demand for thermal coal, and a rise would have had a knock-on effect on thermal coal spot prices in the southern hemisphere markets as well. Market analysts appeared to have taken a mildly bullish sentiment to the coal market in 2013, with an overall improvement expected over the course of this year compared to 2012. US exporters were taking some comfort from the expectation of renewed demand from parts of Europe this year, with Germany being seen as one market to tap.

OCEAN SPOT FREIGHT RATES (US\$/T) 2013

Route	Tonnage	23 Aug	16 Aug	% change
USG/ARA	65,000t	14.00	15.60	-10.26
Roberts Bank/ARA	55,000t	20.00	19.85	0.76
HR+RB/Japan 16m	120,000t	28.05	26.60	5.45
HR/Rotterdam	0,000t	11.30	10.60	6.60
Bolivar/Rotterdam	130,000t	10.50	9.85	6.60
Queensland/R'dam	130,000t	16.50	15.40	7.14
Rich'ds Bay/R'dam	130,000t	10.25	9.25	10.81
Source: e-coal.com				

Colombia's plans to expand coal production, however, were expected to compete with other suppliers' hopes for Europe. An increase in the price of natural gas was expected to result in renewed consumption of coal in some major economies including the USA. One market being watched more closely at the time was South Africa which was expected see growing demand from Europe. India and China were expected to show continued growth in demand, which would influence Atlantic markets. Coking coal spot markets had yet to show much activity after the holiday break,



with little business being reported. So overall, the initial expectations for the international coal industry as 2013 got under way were not as depressing as they had been for the past couple of years, and some more positive aspects were anticipated this year. The year also began with a firming in the freight rates on the major coal routes.

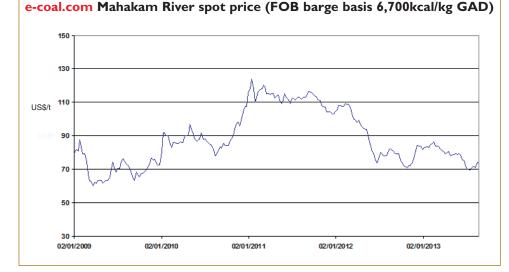
Back in January, rumours had been circulating in Germany that some utility buyers had been planning their approach to coal procurement for the second quarter of 2013 and beyond. While a number of customers had already agreed substantial tonnage in the wake of reduced nuclear power output, there was still a need for more thermal coal to be purchased in the spot and spot tender markets. The buyers were expected to be aiming for coal to be delivered to the ARA (Antwerp– Rotterdam–Amsterdam) ports at prices close to US\$90/t CIF (cost, insurance, freight) basis 6,000kcal/kg NAR (net as received).

European customers were interested to note at the start of this year that Colombia's National Mining Agency had forecast coal production growing to 98mt (million tonnes) in 2013 with an average price of US\$75/t FOB (free on board). To 2020, output is forecast to peak at 107mt during 2016-2018 with annual average prices at US\$79, US\$84 and US\$87/t FOB respectively. Production in 2020 is forecast to be 103mt with an average price of 92/t FOB. A few weeks later in early February, workers at Cerrejon's operations went on strike following a 97% majority vote in favour of industrial action over wages. The union was demanding an increase of 7% in wages this year, with further increases next year.

Dutch trader, Vitol secured the marketing rights to coking and thermal coal produced by Coal of Africa Limited. Vitol is expected to target some new business in Europe after the swing to India and other countries in Asia by the South Africans in recent years.

In February, there were reports of some buying activity in the European steel sector, but not for US or other coking coal. Instead, the Australians seemed to have picked up some business despite the disruptions to the supply chain in Queensland due to flooding. That may, however, have been the reason for buyers and traders purchasing cargoes after becoming concerned about a possible price rise in the ensuing months. At that time, the spot price of PCI material was said to be approaching US\$150/t FOB as well.

In mid-February, US shippers began negotiating quarterly contract terms with the European steel makers who were interested in lower cost material for their blends over the ensuing months. Mid vol hard coking coal had seen some firming in price due to the improvement in demand for such material. The indicator spot price for the reference brand of low vol coal was US\$157/t FOB on the east coast at the time. High vol coal was priced at US\$145/t FOB. The coking coal spot market had been quiet, but there were signs that lower



quality hard coking coals were beginning to achieve firmer prices in the spot market. For reference brand quality, European buyers were rumoured to have been paying up to US\$175/t FOB for Australian material in early February. The steel makers were understood to have been adjusting their blends amid the demanding market conditions. In Europe, higher gas prices kept interest in other fuels at the top of the fuel managers' agenda, but a substantial increase in demand for coal and a consequent rise in the price had not been evident. Polish, Russian, and US thermal

PROMPT SPOT PRICES FOR THERMAL COAL 2012

(US\$/t)

(FOB basis 6,700kcal/kg GAD) ash, 15% max, sulphur

1% max

24 Aug 12

89.50

92.60

88.00

85.95

86.00

91.50

92.20

97.75

97.00

79.70

% change

0.39

-0.11

0.57

0.76

1.16

-0.27

-0.22

-0.26

-0.26

-0.50

Location

Colombia

Venezuela

Newcastle

Oueensland

Russia East

Banjarmasin

Mahakam

Poland

China

Russia Baltic

South Africa

31 Aug 12

89.85

92.50

88.50

86.60

87.00

91.25

92.00

97.50

96.75

79.30

PROMPT SPOT PRICES FOR THERMAL COAL 2013

(US\$/t)

(FOB basis 6,700kcal/kg GAD) ash, 15% max, sulphur

1% max

23 Aug 13

72.10

72.20

72.40

73.00

73.00

78.70

79.25

84.60

82.65

72.00

73.55

% change

0.21

0.28

0.21

0.14

0.21

0.70

0.76

0.47

0.67

0.69

0.88

30 Aug 13

72.25

72.40

72.55

73.10

73.15

79.25

79.85

85.00

83.20

72.50

74.20

 Mahakam
 81.00
 81.30
 -0.37

 Prices are FOB vessel except Banjarmasin and Mahakam River which are FOB barge.
 Source: e-coal.com

Prices are FOB vessel except Banjarmasin and Mahakam River which are FOB barge. Source: e-coal.com

coal had been of more interest than South African material.

Location

Colombia

Venezuela

Newcastle

Oueensland

Russia East

Banjarmasin

Poland

China

Russia Baltic

South Africa

Some companies were able to report good results earlier this year. Xstrata reported a record production result for coal across its global operations. Total output reached 90.4mt in 2012 which was an increase of 7% compared to the previous year. The increase came from thermal coal output, and although coal had shown positive results the company's share price movement had remained unexciting.

Thermal coal spot markets remained soft in all markets

except Colombia where industrial action and environmental issues tightened supply to the ports. Reports suggested only 20% of normal coal supply could be shipped in February. Some interest in Polish and Russian material was reported as buyers looked at other sources of coal in northwest Europe. US exporters had also been receiving enquiries from buyers in Europe in order to cover potential cancelled cargoes as the Colombian situation continued.

In the United Kingdom, the Cockenzie, Didcot A, and





Kingsnorth power stations closed this year. European emissions regulations led to plans to close a number of older major coalfired plant across the country.

The ending of the strike at Cerrejon Coal in Colombia in mid-March reduced pressure on thermal coal supply in the Atlantic, and it was shown that the major buyers in Europe had adequate stocks of coal to comfortably see the strike through. Other shippers had been hoping for more business and better prices if the industrial action continued. Although US and

> Russian exporters are believed to have benefited to some extent in the European and Mediterranean markets, the shippers further afield including South Africa do not appear to have reaped much reward.

By the end of the first quarter of this year, Baltic shippers were rumoured to have been receiving new enquiries for coal deliveries in the United Kingdom and Rotterdam as the warmer weather approached. Russian and Polish material had, however, softened in price in the spot market in line with the general trend in markets around the world at that time. In Croatia, buyers were back in the spot tender market seeking 11

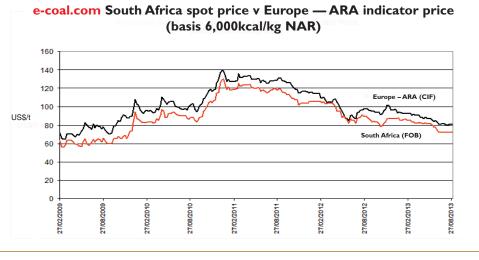
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Panamax cargoes of coal for the Plomin power station. Their tenders are among the most visible and regular of the European market.

The European coking and thermal coal markets began the second guarter rather guietly, although contract business was clearly showing coal deliveries were continuing into the ARA ports and the United Kingdom. Russian coal continued to be purchased by the UK generators, and higher sulphur material at discounted prices from the USA and elsewhere



was still of interest to those consumers with scrubber technologies at their plants. There was also renewed thermal coal spot tender activity in Eastern Europe in April, and spot market activity on electronic platforms picked up. A Panamax cargo of Polish coal was reported to have been purchased by a Turkish customer for prompt delivery at a price of under US\$80/t FOB in mid-April.

The relatively soft price of thermal coal in the Atlantic market did not correspond with some reports that the European utilities had been keen to buy coal in April. The material to supply some of them may have been taken up from the pads at Rotterdam, but coal stocks at the ARA ports were said to have been depleting during the previous few weeks. The cold snap in northern Europe had kept up demand for electricity and coal, which could have boosted spot prices above prevailing levels. The renewed availability of Colombian coal, however, would have countered upward pressure on the spot price to some extent. Traders also reported that thermal coal to supply Europe was available at Richards Bay when any enquiries arose. Russian supply to northern Europe was relatively tight due to the persisting frozen conditions affecting shipping.

As April progressed, European buyers had been taking some US tonnage in the thermal coal spot tender market. Coal stocks were understood to have been building in Europe as contract tonnage arrived at the ports, and this had been sending some signals to suppliers that demand would be more subdued in the spot markets.

In early May, there were reports from traders that US

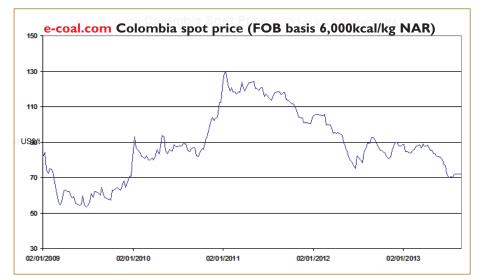
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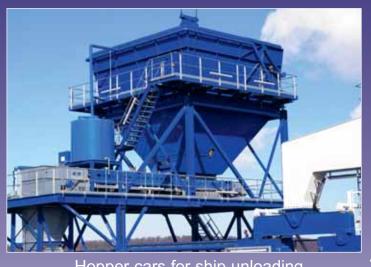
GlencoreXstrata, and a number of Xstrata offices are being closed.

In May, Germany's RAG announced that it is to cease all coal mining in the country by 2018. German coal-fired power stations will, however, still require supplies which will need to be secured from overseas. Portugal's EdP was rumoured to have been active in the market in May, and is understood to have purchased around 500kt of coal from Colombia for delivery next year. Some reports suggested the price was in the mid-US\$70s per tonne basis 6,000kcal/kg NAR.

thermal coal had been offered to European customers at about US\$85.00/t FOB during the previous week. At the time, coal exporters had been seeking higher FOB prices at the east coast ports because of the increase in rail costs in the country this year.

In corporate news, the merger between Glencore and Xstrata was completed on 3 May, although it was being seen more by some as a takeover by Glencore. Glencore's CEO Ivan Glasenberg became the CEO of the new entity





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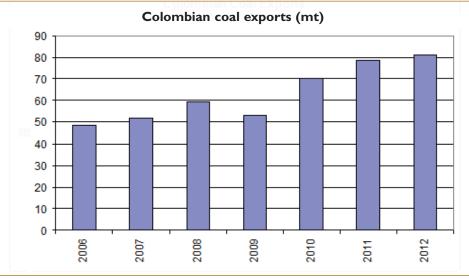


Ship loading systems



Conveying systems at the harbor

Plant engineering and material handling technologies



Ukraine's coal exporters were successful in Morocco around that time, when Office National de l'Electricité is understood to have purchased coal following its earlier tender seeking 3x38kt cargoes. The price was rumoured to have been about

US\$74.50/t FOB basis 6,000kcal/kg NAR. Delivery was required

to the Jerada power station in June and July. There had been activity in some apparently quiet markets during the year, and in May the market noted the US government had reported that exports of thermal coal totalled 6.22mt in March which was an increase of 25% compared to the same month in 2012. Europe accounted for 3.8mt or 61% of this.

Some parts of Europe and China were understood to be seeing greater availability of hydroelectric power in May, and demand for coal was expected to decrease in those areas in the ensuing weeks. Thermal coal spot prices had decreased in the Atlantic in the middle of May, with European

interest waning over the course of the first couple of weeks. Renewable sources of electricity were reported to be having an impact on coal demand in Italy, Spain, and Portugal in particular at that time. Turkey's Colakoglu Metalurji had been in the market, however, seeking a single Panamax cargo of thermal as the summer got under way, and steady deliveries of previously booked Colombian and South African tonnage have been reported.

coal for delivery in late June or

July. Russian shippers were said

to have been keen, although some US material may have

been attractive as well. There

had been reports that Turkish

consumers had been booking several cargoes of Russian coal

material was unable to compete

successfully at the time, with the

freight advantage playing a part

in this as well as quality of the

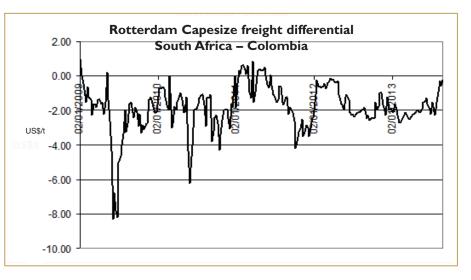
thermal coal was easing overall

coal. European demand for

for delivery in the July and

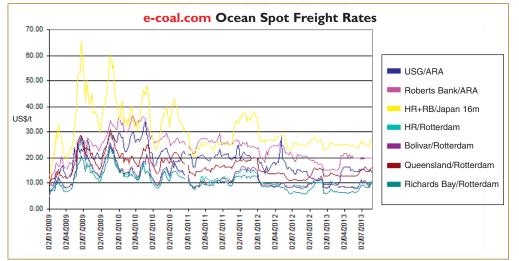
August. In that market, Colombian and South African

Finland's Fortum has not been in the news much recently, but reports in June suggested there are plans to reduce electricity generation at the Inkoo coal-fired power station.



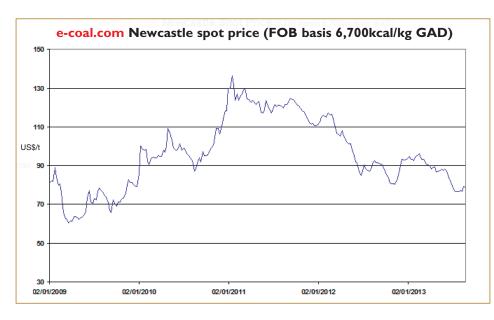
Rumours suggested the plant could even be shut down permanently.

Higher stock levels contributed to the softening in the spot price at Richards Bay in June, and Atlantic trade had been weaker as the northern summer got under way. The hot spell



in the United Kingdom, however, had not been seen throughout Europe that month. Extra electricity demand from air conditioning was yet to emerge across the region in general. Polish and US high sulphur thermal coals were understood to be readily available and could compete with Colombian and South African material into the ARA ports. Russia's coal production during January to May had increased by 1.2% compared to the same period last year, to reach 143.7mt.

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built up at some mines. Maintenance work on the rail system over the previous couple of months had hindered deliveries to the Pacific market, and the European and Mediterranean buyers were seen as the option to focus on at that time. The seasonal lull in coal burn in much of Europe, however, meant there had been limited interest at the then current spot price of around US\$73/t FOB basis 6,000kcal/kg NAR. Some substantial deals were anticipated before the start of the northern Autumn as buyers prepare for their winter demand. The industrial dispute by

workers at Drummond which resulted in strike action in July, had an effect on coal markets in

Coal exports increased by 6.8% to reach 55.6mt. Thermal coal comprised 46.8mt of that, but there was an increase of 3.69mt in coking coal exports to reach 8.75mt.

Coal-fired power generation in Germany grew during QI 2013 with coal consumption rising by 14.5% to reach 15.8mt. Following the reduction in nuclear power across the country in the wake of the Fukushima disaster in Japan two years ago, Germany has been importing more thermal coal in 2013. Total coal imports reached 13.6mt during Q1 which was an increase of some 10% compared to the same period last year. Thermal coal imports increased by 20% or about 2mt during the first quarter this year. The decline in domestic coal production continues to put more reliance on imported coal amid the move away from nuclear power. No German coal is expected to be produced after 2018.

Russian exporters were understood to



the north Atlantic, with a slight rise in the price of coal

delivered to Europe. The strike was disrupting production and

supply from Colombia was tightened. There appeared to be significant tonnage available in Russia where stocks had been

ship loading in Colombia, with about a third of the country's coal supply affected. Demand for coal in the spot market was still relatively quiet in Europe, however, and supplies from the

> USA, Russia, Poland, South Africa, and elsewhere appeared to be adequate to prevent much of a firming in the spot price. Force majeure had been declared on a number of cargoes, and vessels were being delayed at Puerto Drummond and some had been diverted elsewhere. European traders had been locking in tonnage for delivery in 2014 from other supplier countries in reaction to the tightening of supply from Colombia.

During the first week of August, traders have indicated that US thermal coal had been on offer on the east coast for

have been making fresh offers of coal in Europe in mid-July as

e-coal.com Russia (Baltic) spot price (FOB basis 6,700kcal/kg GAD) 150 130 110 US\$/t 90 70 50 30 02/01/2010 02/01/2011 02/01/2012 02/01/2013 02/01/2009

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last year. A combination of plant closures and environmental regulations is having an effect on coal consumption in some countries such as the United Kingdom and Spain. Consumption in Finland and France is expected to be a little lower this year. Italy's economic situation has not been good for coal, and the availability of other power sources such as hydroelectric generation has been displacing coal. There are, however, expected to be some increases in coal demand next year. Demand in Germany is forecast to recover as new plant requirements ramp up, and a similar increase is likely in The Netherlands and Turkey. Overall, coal demand in Europe is forecast to increase by

around 5mt in 2014 to approximately 195mt and half of the increase, some 2.5mt could be attributed to Germany. Denmark's coal demand for this year could also result in an

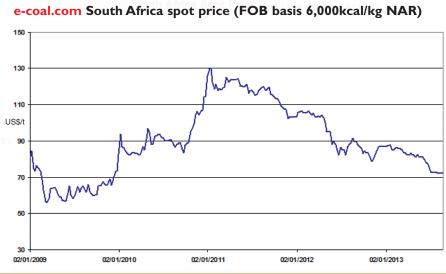
under US\$70/t FOB basis 6,000 kcal/kg NAR. Some European interest is believed to have been shown in high sulphur product which is reported to be on offer at the US Gulf ports for some US\$10/t FOB less. Despite the opportunity to

Despite the opportunity to purchase thermal coal for prompt delivery at low prices in mid-August, one of the main reasons many buyers have been unable to cash in is believed to be the lack of space on their pads. Coal stocks were reported to be high with little room for buyers to manoeuvre. Consequently, the delivered spot price had been easing at the time.

In the United Kingdom, a new company, UK Coal Production Ltd has been formed in order for mining to continue at the remaining UK Coal mines. A fire led to the closure of the Daw Mill colliery, and two underground mines and six opencut

mines remain. These have a capacity of some 5mtpa overall.

Overall coal demand in Europe this year is forecast to be in the region of 190mt which is a decrease of some 10mt from

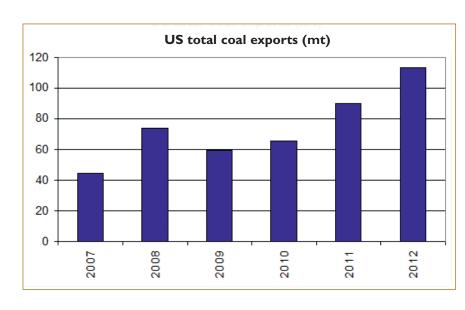


increase, possibly by around 1mt.

Compared to the sentiment prevailing at the times of writing about European coal trade in the previous couple of years, there

are some signs that 2014 could be the year when things start to improve for the coal sector. It will be interesting to see what delegates have to say at the Coaltrans conference in Berlin in October. While an improvement for coal trade may have come too late for some operations in Europe, it is clear that in the years ahead in key areas there will be continued substantial demand for coal.

Dr Tim Jones is Director of e-coal.com Consultancy and Editor of the weekly publication Coal Market Intelligence which covers I I spot markets worldwide, gives key information on the latest deals and tenders, company news, people and jobs, industrial relations, and ports, shipping, and freight rates.



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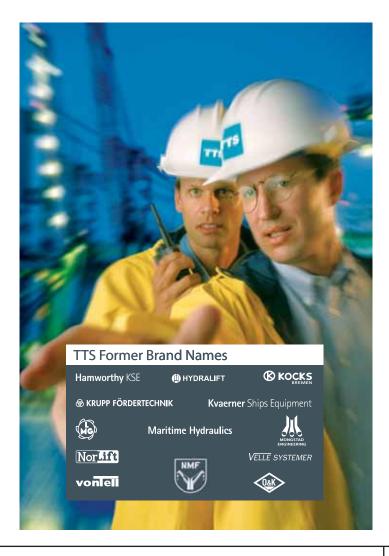
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via Rhenus Midgard's Seaports

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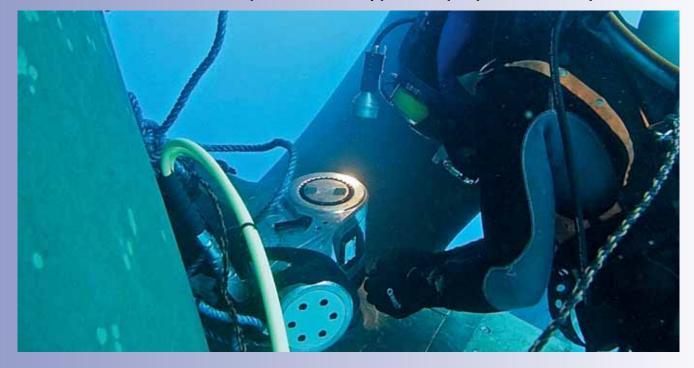
Both ports handle close to 5 million tons, i.e. more than 10% of the imported coal into Germany.

Rhenus, a company with a long history, is one of the world's leading providers of integral logistics services and has annual turnover totalling 4 billion Euro.



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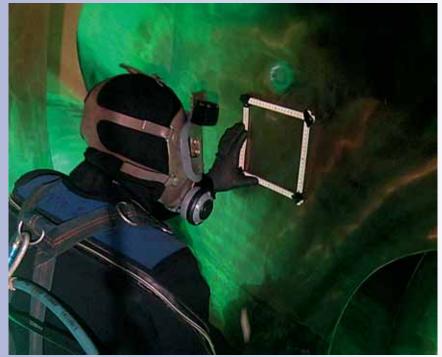
Permanent underwater repairs to all types of propellers now possible

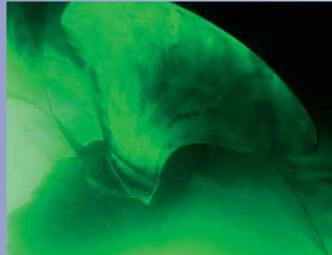


Major repair company Hydrex offers turnkey underwater repair and maintenance solutions to shipowners wherever and whenever they are needed. The company's large and multidisciplinary team helps its clients find the best solution for any problem encountered with their ships below the water line.

Over the years the Hydrex R&D department has continuously improved underwater repair techniques to make it possible for Hydrex diver/technicians to perform permanent repairs on seals, thrusters, rudders and almost any other part of the underwater vessel without the ship needing to go to drydock.

The final step has now been taken by the development of a repair system that allows Hydrex to perform permanent underwater repairs to every type of propeller in dry conditions. All kinds of repair or





maintenance work can be carried out to propellers, twin propellers, variable pitch propellers, azipod and collapsible thrusters.

This is especially important news for supply vessels, navy ships or any vessel under contract or on a location far away from available drydock possibilities. Staying on hire for underwater repairs will save precious time and money.

This new repair system can be transported by air transport to any location around the world from the Hydrex fast response centres within a very short time frame. It can be assembled very quickly (12 hours) on-site.

With the implementation of this technique Hydrex's diver/technicians can now perform permanent repairs to all parts of the underwater ship propulsion system in drydock-like conditions.



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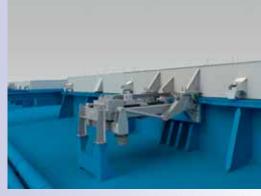
MacGregor's MacRack technology specified for five Greek bulk carriers

Economical and environmentally friendly electric-drive systems for MacGregor side-rolling hatch covers have been ordered for two new series of Greek bulkers being built by Sungdong, in South Korea

MacGregor, part of Cargotec, has confirmed that five 180,000dwt bulk carriers under construction in South Korea at Sungdong Shipbuilding and Marine Engineering, will feature MacGregor side-rolling hatch covers operated by MacGregor's innovative MacRack technology. The order includes the design and supply of key components and the fabrication of the hatch covers.

The bulkers are destined for two Greek owners, the first two for Quintana Shipping and the remaining three for Alcyon Shipping. The first vessel is scheduled for delivery at the end of 2014.

"Technology that drives new standards of efficiency and minimizes environmental impact is an essential element of today's market," says Torbjörn Dahl, Senior Naval Architect for Bulk Ships at MacGregor. "The new orders demonstrate shipowners' willingness to invest in this type of technology and they are a testament to the confidence these particular owners have in MacGregor's ability to deliver this type of solution. We anticipate that MacRack will become the standard system for side-rolling hatch covers, making separate hatch cover lifters obsolete."



MacGregor's innovative MacRack technology — each hatch cover panel is operated by an electrically-driven MacRack unit, which both lifts the panel up and rolls it to its open, stowed position in 2.5 minutes.

Each hatch cover panel will be operated by an electrically driven MacRack unit, which both lifts the panel up from its closed position and then rolls it away to its open, stowed position. The panels are automatically freed from their securing cleats as they are lifted. The overall operating time for one hatch is approximately 2.5 minutes.

Each MacRack unit is mounted at the associated longitudinal coaming, driving a pinion which engages with a rack fitted underneath the hatch cover panel. In the open position, panels are stowed on transverse ramps. During the closing operation, the hatch covers are automatically cleated and made weathertight.

Automatic motor brakes prevent the panels from unintentional rolling at all stages of the opening and closing process.

MacGregor offers engineering solutions and services for handling marine cargoes and offshore loads. Its products serve the maritime transportation, offshore and naval logistics markets, in ports and terminals as well as on board ships. The company's cargo flow solutions integrate cargo access, stowage, care and handling functions to suit a particular ship's cargo profile. This benefits its productivity, environmental impact and profitable service lifetime.

MacGregor is part of Cargotec.

SSI appoints its first director

The Sustainable Shipping Initiative (SSI), is a 21-strong coalition of some of the biggest organizations across the shipping and associated sectors. It was convened by the NGO Forum for the Future in 2010 to find ways to get the shipping and supply chains industries to create a more sustainable shipping industry. Its members, from across the maritime and associated sectors, include Maersk Line, Rio Tinto, Unilever and WWF.

It has now becomes its own independent organization and appointed Helle Gleie, who has worked for Maersk Supply Service and the Baltic and International Maritime, to lead the organization from London. Gleie has 35 years' experience in the shipping industry.

The SSI was started by Forum for the Future and has been led by the NGO's staff since its inception in 2010. In September the SSI became an independent organization, with Gleie at the helm to drive the members in their joined mission to achieve a shipping industry which is both sustainable and profitable.

Danish-born Gleie, 55, has a diverse background in maritime, commercial and operational areas. She is CEO of her own company, Denmark-based ITOLEAD Consulting Group, and has recently worked as head of crew operation globally at Maersk Supply Service. Gleie has worked for the Baltic and International Maritime Council (BIMCO), an NGO whose members in 120 countries control 65% of the world's tonnage, for several years.

Gleie is a member of WISTA (Women in Shipping and Trading Association), the Danish charterers club and the CMI (Comité Maritime International).

The expertise and specialist understanding of varied issues in the industry garnered from these positions will give Gleie a firm footing to drive the SSI towards its 'Vision 2040'.

Founder director and trustee of Forum for the Future, Jonathon Porritt, said: "The SSI becoming an organization in its own right is a promising move. Its ambition is clear to see. It has a key role to play within an industry which carries up to 90% of global trade, and has the potential to have a great impact on a raft of environmental issues. We wish Helle great success in her new role."

Gleie added: "Heading the SSI is a fantastic and unique opportunity. We are undertaking an extremely important mission to promote previously unknown levels of crossindustry co-operation and drive innovations in financing, fuels, technology and contracting. I am particularly excited to be involved in the SSI's important industry conference in September, where I will be discussing the industry's achievements, sustainability barriers and the SSI's future endeavours with senior stakeholders from throughout the industry."

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- ship's trim and list;
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- ballast tank level;
- bunker fuel oil levels;
- day tank fuel levels; and
- bilge and void space levels.

As an international specialist in marine instrumentation, PSM's primary focus is to create marine level measurement equipment and systems that enable vessels to operate efficiently and reliably, and comply with safety and environmental regulations. Working worldwide alongside ship designers, owners and operators, maintenance and repair companies to understand their specific tank level measurement needs PSM aims to deliver the best possible technical solution. In addition to tank gauging equipment, this includes water ingress and alarm systems to protect bulk carriers and oil discharge monitoring systems.

ABOUT PSM

Established for over 30 years, PSM Instrumentation is a specialist in the design, manufacture and supply of advanced marine control instrumentation and marine protection systems for the marine transportation industry. PSM offers a range of application solutions for designers, shipbuilders and end-users, to ensure vessels operate efficiently and reliably and are compliant with legal, safety and environmental regulations. Main application solutions include:

- ClearView: award-winning monitoring and control systems for oily water separators, oil record book automation and bunker fuel management;
- TankView: marine tank level monitoring and supervision systems for ballast, cargo, service and bunker fuel oil tanks; and
- BulkSafe: water ingress detection systems and water level alarm systems to protect bulk carriers in accordance with SOLAS regulations

PSM products carry all required type approvals from the main leading marine societies, in addition to many country specific approval standards. PSM is approved to BS EN ISO 9001:2000.

Historic sea route opens through Canadian Arctic waters

For the first time ever, a bulk carrier is using the North West Passage as a transit trade lane, when transporting coal from Vancouver in Canada to Finland. The historic transit is shorter than traditional shipping routes and will not only save time, fuel and CO_2 , but also increase the load of cargo with 25% compared to The Panama Canal. Nordic Bulk Carriers A/S, the Danish pioneer, is once again behind a new business adventure.

The international shipping industry is these days witness to a historic event, when a vessel for the first time ever is sailing from Vancouver in Canada to Finland through Arctic waters. One of the world's few modern ice-class bulk carriers — *Nordic Orion* — will carry a cargo of 73,500 tonnes of coal via the so-called North West Passage through Arctic waters to Finland. A Danish pioneer in operating iceclassed bulk carriers Nordic Bulk Carriers A/S is behind the historic North West Journey.

"We are very excited about this historic voyage, which has been a dream and ambition for several years," says Christian Bonfils, managing director in Nordic Bulk Carriers A/S. "We have deep respect towards these important Arctic waters and have planned this voyage in close coordination with Transport Canada and the Canadian Coast Guard to ensure a safe execution.

REDUCING TIME, FUEL AND CO2 EMISSIONS

The North West Passage across the Arctic is shorter than the traditional route through the Panama Canal and thereby has the potential to generate important saving in both time, fuel and CO_2 emissions.

Bonfils, explains, "The North West Passage shortens the distance with 1.000 nautical miles. This results in a reduction in fuel consumption and transportation time – and it also means lower CO_2 emissions. The fuel savings alone add up to approximately US\$80,000." In addition this new route allows full utilization of the ship's capacity and thereby carries 25% more cargo than through the Panama Canal.

It takes more than an average ship to sail the North West Passage. The trip across the Arctic is a challenging task that requires great experience, navigational skills and modern world class ships. In fact, there are only a few vessels which can handle the task. "*Nordic Orion* is an ice-class IA ship," explains Bonfils. "These ships are designed and built to operate in the harsh conditions of the Arctic.

It is estimated that the North West Passage will be open for transit voyages for approximately two months per year depending on the weather and ice conditions.

NORDIC NAVIGATION TAKES A HISTORICAL STEP

The Danish company Nordic Bulk Carriers A/S opens another chapter in the proud tradition of Nordic navigation.

"We follow the *Nordic Orion* expedition closely and with great interest. This expedition once again emphasizes the strength, quality and long history of the Nordic maritime traditions. We are of course also very proud that a Danish company is the pioneers behind this voyage of discovery," says Jan Fritz Hansen, executive vice president of the Danish Shipowners' Association.



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GUARDIAN: at the cutting edge of anti-piracy solutions

Marine & Auto Security Solutions (MASS) has unveiled an innovative anti-piracy solution that is set to take the shipping world by storm.

The company is the manufacturer of GUARDIAN, which is rapidly replacing razor wire with many blue chip shipping companies worldwide. GUARDIAN was designed by MASS director Teresa Stevens who co-founded the company with her husband — and now CEO — David.

Designed for ease of installation and effective at preventing access to the decks of ships, GUARDIAN is in place on over 100 ships, and has already hampered pirates' efforts to board illegally.

Produced in three different locations across the globe from a specifically designed compound which forms a high density rigid barrier with extreme UV protection, it will outlast razor wire by five years, saving time money and ensuring crew safety and owners peace of mind.

GUARDIAN is the most effective replacement for razor wire and will fit any size or shape of ship, easily covering awkward railings, chocks and fairleads allowing for speedy and safe removal. This means no more crews covered in a multitude of cuts from razor wire risking infections and costs in time and money to the ship managers, whilst saving thousands of man hours installing and removing razor wire.

There is no need to remove GUARDIAN at every port simply remove the sections required for loading or unloading and for tying the ship up. This takes minutes, with no risk of cuts.





Replacing the sections on leaving port is equally simple.

MASS believes that crew safety must always remain a priority. In ensuring the safety of the ship from pirate attack, MASS is also ensuring the safety of the crews from kidnap, imprisonment and torture, enabling them to return home safely to their families at the end of their rotation.

Proof of the effectiveness of GUARDIAN was shown during an attack by pirates of the coast of Nigeria on 4 May this year. The attack on CMA CGM *Africa Four* was unsuccessful due mainly to the installation of GUARDIAN.

MASS already has a large client base, including:

- the largest shipping company in the world;
- the largest container shipping company in the world;
- the third largest container company in the world;
- the third largest tanker company in the world; and
- the largest oil and gas drilling company in the world. Gaining such major clients is a great achievement for a

Gaining such major clients is a great achievement for a company that installed its first units in September last year — and MASS's order book continues to grow. In addition, the company has agents in the Middle and Far East and is constantly striving to improve its ability to service the requirements of its growing list of clients. MASS firmly believes in attention to detail, and is happy to discuss special requirements with customers. It has also recently been working with its tool makers, to design corner units for offshore drilling rigs, and two-metre units for higher rail sections that also need protection.

MASS's motto 'Safeguarding seafarers worldwide' is not just a catchphrase, but is something in which it truly believes. The crews of ships worldwide do a great job supplying us all with what we want; they have the right to do their job in as safe an environment as can be provided.

GUARDIAN: 100% RECYCLABLE

Unlike razor wire, at the end of its long life GUARDIAN can be recycled by regrinding the compound and used to make other products, thus lessening the impact on the environment and the risk to wildlife that razor wire causes when it is washed overboard.

REGISTERED AND PATENTED

GUARDIAN is a registered and patented design worldwide. This original system guarantees a quality and reliability not offered by imitators who are trying to sell inferior copies.

DCi

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Cape Size Transshipper, Goa, India



Turnkey Contract at the Port of Quebec

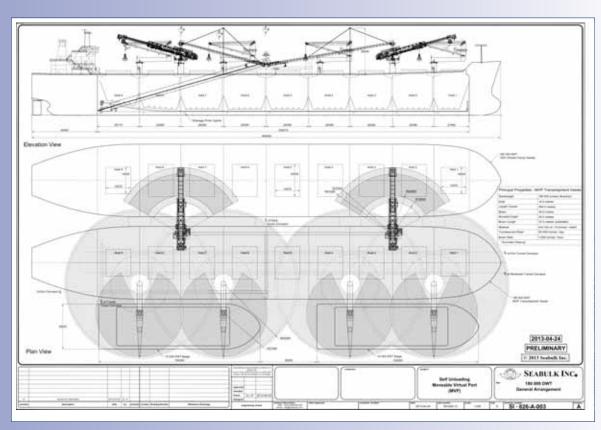
SEABULK INC

Tel: (604) 273-1378 Fax: (604) 273-1358 Suite 150 - 10271 Shellbridge Way Richmond, B.C. V6X 2W8 Canada

www.seabulk.com sbs@seabulk.com

Moveable Virtual Port: another innovation from Seabulk

How the world has changed! In one decade, China's iron ore imports have increased from 200mt (million tonnes) to 700mt per year. In this same decade, India's imports of thermal coal have increased to 100mt from almost zero. Such a phenomenal growth in demand for bulk cargo in



Asia has had a huge impact on all aspects of bulk shipping. Importing countries require deliveries in Capesize vessels to reduce cost of imports, in order to achieve economies of scale which has put enormous pressure on port infrastructure. China requires deep sea ports for ore exports from iron ore mines in Africa and Australia, while India requires these for coal imports. Both countries have embarked on growth rates close to 10%, which means that the infrastructure, of an unprecedented scale, must be developed on a fast-track basis. Huge investments are required since loading Capesize vessels requires a minimum of 20 metres draught in very challenging locations. This has created a demand for transshipment on a scale not anticipated a decade ago.

Seabulk Systems Inc of Canada has been involved in transshipment projects for over two decades. The development of the Semi Submersible Transshipper (SST) and the *Goan Pride* (GP) represent innovative implementation of new technologies and systems. Both innovations have been duly recognized by the Marine Bulk Industry the SST is based on SWATH technology and GP is the World's first Capesize selfunloader. Now, Seabulk has embarked on another 'fit for purpose' concept. This is the introduction of the 'Moveable Virtual Port (MVP)'.

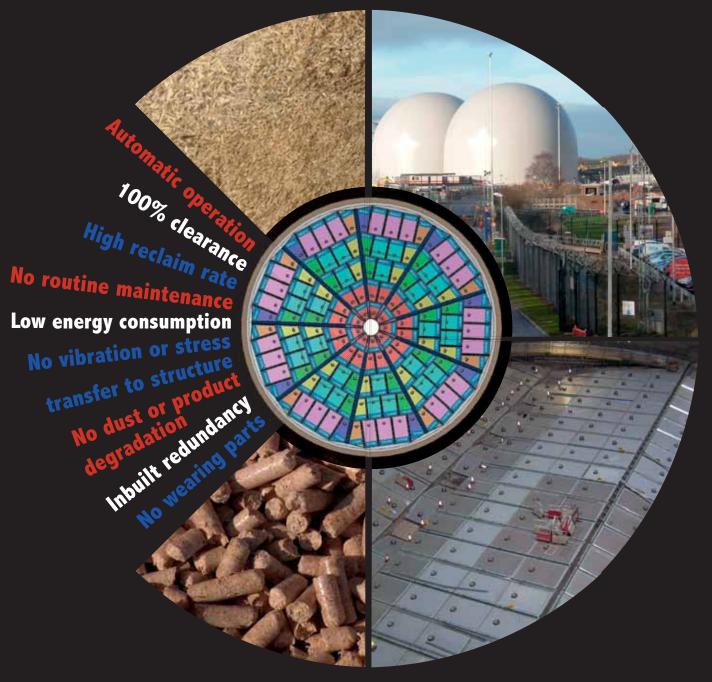
The concept is based on providing a 'just-in-time' system, which will allow an exporter/importer to load/unload Cape vessels without investments in major port infrastructure. The MVP is a virtual port which operates exactly like a shore-based bulk terminal with the capability of stacking, reclaim and storage. Not only does it have the capacity to fully load or receive Capesize vessel cargo, it also has the ability to re-position competitively to several locations within 500 nautical miles. This is achieved by use of special pneumatic fenders, which are stored on deck by davits when the vessel is ready to sail. The MVP will also store enough bunker fuel on board for a full year operation, thus requiring no bunkering facilities at each transshipment site. As a result, marginal exporters with a requirement to load small tonnages (such as a million tonnes per year) and cannot afford a load port can simply dial a transshipment service. Within a few days, the MVP will mobilize, complete loading and sail to the next exporter. This is exactly how a 'Readymix' truck is able to pump concrete at different construction sites on a 'just-in-time' basis.

Seabulk will install a MVP in West Africa in 2013. This will be tailored to deal with the entire region, from Guinea to Ghana. Delivery of cargo from the load port to the MVP will be achieved by a fleet of tug/barges, which will be integrated with the MVP. The MVP specifically planned for West Africa will also deal with the problem of loading high moisture iron ore concentrates that exceed the 'Transportable Moisture Limits (TML)' for safe carriage in ocean-going vessels. This will be accomplished by the installation of an onboard dewatering system, which will act as the covered storage with drainage that is commonly seen at bulk terminals. The basic characterization of transshipment is 'when the ship cannot come to port, the port goes to the ship'. Seabulk is achieving the full meaning of this statement through its MVPs. The MVPs provide connectivity to shore based stockpiles through a network of shuttle vessels, store cargo on board like a bulk terminal, achieve load rates comparable to conventional ports and have the ability to load/unload cape vessels.

After its initial success, Seabulk plans to install more MVPs in West Africa which is the world's fastest growing iron ore producing region. Similar MVPs are also planned for the Indonesian Islands, which suffers from exactly the same challenges as West Africa for the export of thermal coal. In India, MVPs are being considered as a solution for unloading coal from Cape vessels and delivering it to draught receiving facilities at various independent power plants (IPPs). Seabulk's MVP addresses the reality of the unprecedented import growth in Asia and is the 'most valuable product' of the 21st century.



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Floating Transfer Station Bulk Sumatra: *latest delivery for PT Berau Coal (Indonesia).*

Self-unloading vessels

Another pearl in the ocean for Coeclerici

The Floating Transfer Station Bulk Sumatra, in July 2013, in line with the delivery schedule, is the fourth unit to join the Coeclerici fleet currently operating for PT Berau Coal in East Kalimantan in Indonesia, writes Capt. Giordano Scotto d'Aniello, Head of Commercial Department, Coeclerici logistics division, Milan, Italy.

CUSTOM DESIGNED FOR GREATER EFFICIENCY

During the last few years, Coeclerici has expanded into the Indonesian market significantly through the use of the Floating Transfer Stations (FTS), contributing consistently to its clients' ever-growing trading activities.

Coeclerici units, for PT Beau Coal, were designed to the specific need of the client right from the drawing board, and it proved to be the perfect solution for the client when it became apparent that more offshore transshippers would be required as a result of their expansion in the coal production market.

BULK SUMATRA MAIN CHARACTERISTICS

The FTS is a 11,855dwt unit fitted with two Liebherr heavy duty cranes with grabs, two hoppers, a belt conveyor system and two swivelling shiploaders to discharge simultaneously into ocean going vessel (OGV) cargo holds; the system is designed to reach a peak loading rate of 2,400tph (tonnes per hour).

The shiploaders have an outreach of 30m and have been designed to have an adequate slewing range by which, together with the rotating chute installed at the end of the FTS loader, they are able to reach all the spaces of the cargo hold that need to be loaded and thus guarantee efficient loading of the OGV up to Capesize.

The luffing range of the shiploaders $+6^{\circ}$ (up) and -15°

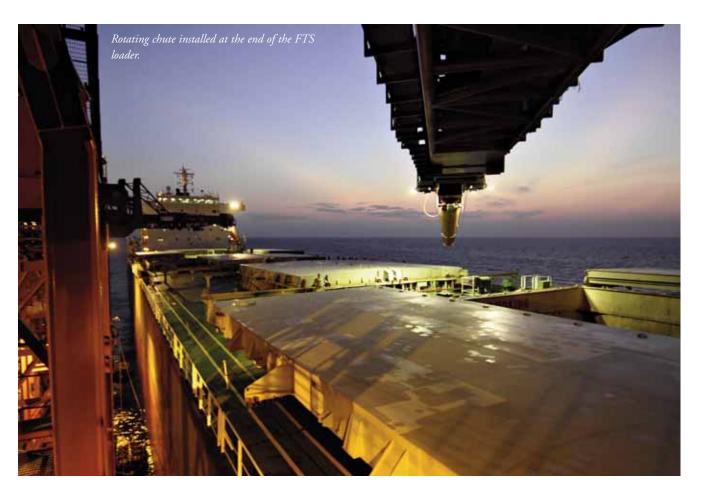
(down) allow the discharging chute to keep very close to the hatch cover in order to avoid any cargo spillage. This, together with the installation of even more efficient scrapers on each conveyor belt, is part of a host of technical solutions adopted to be as environmentally friendly as possible.

Jay Venter

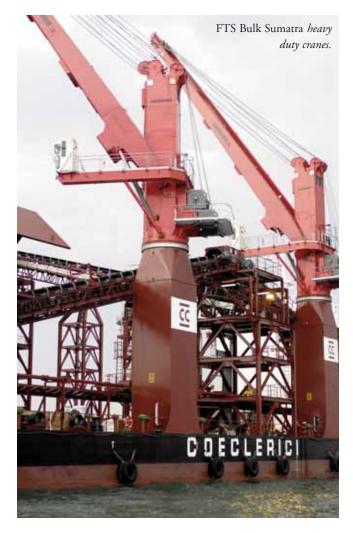




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The shiploader's steel structure has been designed, constructed and certified by RINA to be capable of lifting a load



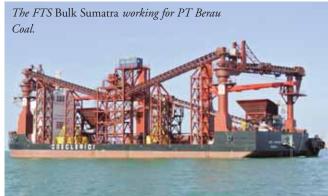
of 10 tonnes at 21m outreach, allowing the transfer of a payloader for trimming purposes onto the OGV without changing the mooring position. The conveyor system is equipped with an SGS sampling system, metal detectors and weighing scale for a non-stop checking of the coal operations.

The 'conveyor control cabin' has been intentionally placed on the highest point of the unit to ensure the continuous control of the loading operation cycle; five cameras have also been placed in strategic positions to always assure the best efficiency and safety of the entire system.

The mooring equipment has been duly fitted on board to make it suitable for the coal barges working in the area, while the accommodation on board has been designed to host external personnel, like dozer operators, service engineers and sampling professionals.

CYCLE OPERATIONS

According to the loading schedule plan already agreed between the FTS terminal manager and the OGV Master, upon OGV readiness the first step is to establish the communication between the FTS and the OGV Captains by planning the



positioning of the shiploaders. The transshipment operations start from the moment that the FTS is safely moored with its port side to the OGV and the feeder barge, transporting about 6/8,000 metric tonnes of coal, is safely moored on the starboard side of the FTS.

The two cranes grab the cargo from the barge that feed the conveyors system via the two hoppers of about 50m³ strategically positioned to maximize the cranes' cycle. The specific operators make sure that the conveyors are working in compliance with the system parameters while other crew members check that all the operations are running smoothly. All the operations can easily and precisely be checked through the panel installed in the control cabin, which is fitted with all the regulators and alarms.

During the *Bulk Sumatra* commissioning phase, Coeclerici's technical staff, in close collaboration with

the Captain and crew, PT Berau Coal technicians, as well as the equipment service engineers, verified that all the facilities involved in the operations and the communication between the actual performance and the project specifications were always complied with.

EXCELLENT PERFORMANCE OPERATIONS

The Bulk Sumatra's latest delivery has marked another important step on the high technology offshore transhipment solutions Coeclerici provides to its client. The unit, during the commissioning period, showed an outstanding performance with a rate of 52,028 metric tonnes per day, thanks to Coeclerici's dedicated technical team that, together with Coeclerici's trusted suppliers, has been able to develop a combination of reinforced, powerful & reliable equipment fitted on board of the unit.

The existing Coeclerici fleet working for PT Bearu Coal, the fifth-largest Indonesian producer, has already handled 16mt (million tonnes), since the first delivery of the first FTS Bulk Java in July 2011.

If we consider that the second FTS Bulk Borneo was delivered



on July 2012 and the third one, *Bulk Celebes*, on January 2013, the fleet, with the delivery of *Bulk Sumatra*, presently are exporting about 1.5mt per month with a potential throughput of about 3mt per month.

In the next few years, the figures will become remarkable if we include the quantity that Coeclerici's fifth FTS, *Bulk Pioneer*, has been handling in Indonesia for KPC since 2003, which, in 2012 alone was 6.5mt.

The above figures show the huge achievement of the Coeclerici logistics division in Kalimantan, which in the coming years will have the potential to handle a good 20–25% of all the coal moved offshore in Indonesia.

CONCLUSION

The various satisfied customers accross the globe are testimony to the importance of all Coeclerici's working units.

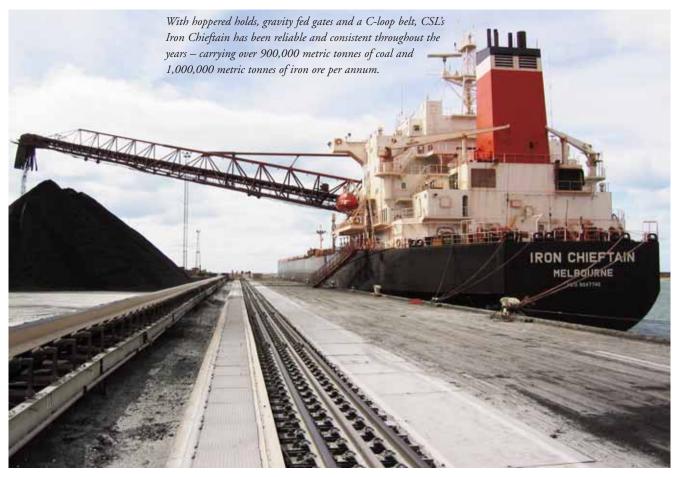
In keeping with the company's strategy, Coeclerici will continue to explore new market areas, which will no doubt result in another string of newly pleased customers all over the waters of the world.



OCTOBER 2013

DCi

Innovation-driven CSL celebrates 100 years of coal handling solutions



As CSL celebrates its 100th anniversary this year, the world's largest owner and operator of self-unloading vessels continues to drive innovation and create efficiencies for coal customers worldwide.

In Canada and the Americas, CSL's latest-generation Trillium Class Laker and Panamax self unloading newbuilds have been operating along the continental coasts since late 2012. Featuring the most advanced self unloading technology available today and IMO Tier II engines, the *Trillium*-class ships use less fuel, release significantly fewer emissions, minimize cargo residue and provide coal into a lightloaded Cape. This operation ensures the Cape vessel is fully loaded before it departs North American waters for export markets, producing higher revenues for cargo owners. With permits and procedures in place on the West Coast of North America, CSL is ready to perform similar operations in the Vancouver area.

MOVING COAL VIA CANADA'S NORTHERN CORRIDOR

Canada's Northern Corridor has become an efficient channel to move low-sulphur thermal coal from the Powder River Basin in

superior operational efficiency for coal trades.

As part of CSL's ambitious fleet renewal program, the three new Trillium Class Panamax ships and four new Lakers will be joined by two new bulk carriers in 2014.

COAL TOP OFFS IN THE AMERICAS

Along the East Coast of the United States and in the Gulf of Mexico, CSL Americas has been performing offshore coal top off operations whereby a CSL Panamax self-unloader transfers



the Western US to end-markets in Europe. Using high-capacity self unloading Lakers, Canada Steamship Lines loads coal in Superior, Wisconsin, which is then discharged in Quebec City and reloaded to ocean-going vessels bound for European markets.

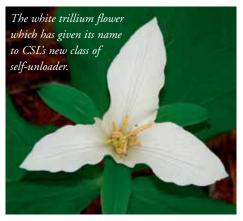
INTEGRAL ROLE OF SELF UNLOADERS IN AUSTRALIAN COAL SUPPLY CHAIN

In Australia, the *Iron Chieftain* is an Australian shipping stalwart – a 50,587dwt self unloading vessel that has been delivering coal from East Coast

Australia to South Australia for the last 20 years. With hoppered holds, gravity fed gates and a C-loop belt, the *Iron Chieftain* has been reliable and consistent throughout the years — carrying over 900,000 metric tonnes of coal and 1,000,000 metric tonnes of iron ore per annum.

With experience loading at all major Australian coal ports, the *Iron Chieftain* provides fast and environmentally-friendly selfdischarging and has become integral to the success of the customer's supply chain.

The 72 metre boom and self unloading system can achieve a maximum discharge rate of 2,500tph (tonnes per hour) and an



average unrestricted discharge rate of I,500tph. The shore-side operation at Whyalla allows for unrestricted discharge directly on to the coal stockpile, thus requiring minimal shore infrastructure and investment. The speed, efficiency and cost effectiveness of the Iron Chieftain discharging operation is highly valued by the coal receivers.

MEETING CUSTOMERS' HIGH STANDARDS IN EUROPE

CSL's youngest division, CSL Europe, understands that coal customers in

European coastal markets seek a balance between economies of scale and a tailored approach that meets their specifications. While markets remain difficult in Europe, CSL believes the next few years will bring a period of change and renewal to the European bulk shipping market, resulting in higher customer standards in the areas of fuel efficiency, environmental and operational performance, and cost-competitiveness. With its diversified fleet, rapid unloading rates, dust-free discharge booms, and reduced infrastructure requirements, CSL Europe is well equipped to respond to these demands and deliver superior operational efficiencies.

MacGregor systems provide flexible cement handling for new Japanese cement carrier

A new self-loading/unloading cement carrier for Japanese Taiheiyo Engineering Co will feature MacGregor cement handling systems designed to carry three grades of cement at a rated capacity of 1,000 tonnes per hour.

MacGregor, part of Cargotec, has secured a new order for autonomous loading and unloading systems for an 8,700dwt cement carrier to be built for Japanese shipowner Taiheiyo Kisen Kaisha Ltd.

"The totally enclosed cement handling arrangements will ensure flexible, efficient and clean cargo operations," says Anders Berencsy, Sales Manager, Selfunloaders at MacGregor. "An additional benefit is that the computer-controlled systems are programmed for automatic operation by just one person."

The 109m vessel will have four cargo holds, each divided into two compartments. The cement handling system is designed to carry up to three grades of cement in each shipment.

During loading operations, the ship's deck-mounted receiving aeroslide is connected to the shore facilities by flexible bellows; loading can be achieved on either side of the vessel.

The cement is then transferred to two short intermediate aeroslides by means of hydraulically-actuated flow control gates. These transfer the cargo to two reversible horizontal screw conveyors. One moves the cement forward to holds I and 2; the other serves holds 3 and 4. A combination of hydraulicallyactuated sliding gates, flexible connections, hydraulically-actuated flow dividers and transfer aeroslides complete the delivery of the cement to the selected drop off points. Maximum level guards indicate when the holds are full, while pneumaticallyoperated shut-off valves avoid contamination between different



M/ V Bacific Breeze featuring MacGregor selfunloading system.

grades of cement.

Sloping aeration panels installed on the tanktop of each hold are the first elements in the discharge system. Air blown through the panels fluidizes the cement, allowing it to flow towards the centre of the hold, where it feeds into a vertical screw conveyor equipped with two remote-controlled flow control gates.

At deck level the cement returns to the reversible horizontal screw conveyors and is conveyed to a buffer hopper inside the pump room, located amidships. From the hopper the blow pump system transfers the cement to a silo ashore via two pipes. Dust collectors are installed on deck.

MacGregor is a leading brand of engineering solutions and services for handling marine cargoes and offshore loads. MacGregor products serve the maritime transportation, offshore and naval logistics markets, in ports and terminals as well as on board ships. Its cargo flow solutions integrate cargo access, stowage, care and handling functions to suit a particular ship's cargo profile. This benefits its productivity, environmental impact and profitable service lifetime.

MacGregor is part of Cargotec. Cargotec's sales totalled \in 3.3 billion in 2012 and it employs approximately 10,000 people. Cargotec's class B shares are quoted on NASDAQ OMX Helsinki under symbol CGCBV.

Mitchell Consulting Group, Inc. points out growing transshipment sector

Mitchell Consulting Group, Inc. maintains a listing of self unloading vessels.

Below is a listing of 130 vessels that are involved in self unloading operations, listed in three sectors:

I) Vessels operating in dedicated trades,

2) Vessels operating independently such as in pools, and

3) Vessels that are floating transshipment or transfer vessels.

"What's really interesting", says Walter Mitchell, Chairman and Principal of Mitchell Consulting Group, Inc., "is to see the growth of this last sector. We have more of these afloat today than ever before, and the installations are as varied as ever. Many of these vessels were either built, or converted to purpose, within the last three to five years."

Most if not all of these floating transshipment or transfer vessels are dedicated to specific operations, which makes their flexibility for other trades somewhat limited. Note the number dedicated to Indonesian coal. It is interesting to speculate what could come of these vessels if European coal demand were to come under pressure — could redundancy develop and, if so, where would these vessels go?

Mitchell Consulting arms clients with thorough research, accurate analysis and high-level advice relating to issues in the energy, petroleum, commodities, and world fleet sectors that are important to understand when investments are on the line.

The company's clients are comprised of industrial companies, investment houses/private equity firms and other entities that are stakeholders in the international maritime marketplace. In each case, there is a requirement for sound understanding of the forces that create demand for marine transport services, and that drive rates and valuations.

OCEAN-GOING BELT CONVEYOR AND HYBRID VESSELS: Dedicated Operations

Vessel	Former Names	Flag	Dwt	Built/ Convert	Unload System	Yard	Owner	Country	Employment
ADHIGUNA	TARAHAN	Indonesia	11,096	1985	Incline Lift	Sasebo	Bahtera Adhiguna	Indonesia	Dedicated to PLN TARAHAN
									Power Station coal,
									Sunda Strait shuttle
									(Indonesia)
BELTNES	Antigua	Barbuda	33,173	2009	Loop	J.J. Sietas	Stema Shipping	Germany	Dedicated to Mibau limestone
							(HJH Shipmanagement)		at Jesla,
									Norway to North Europe
BERNARDO	THOR,	Bahamas	67,044	1984/92	Loop	Imabari	Vulica	Bahamas	Dedicated to Vulcan/ICA joint
	THOR AMBRA,						Shipping Company, Ltd.		venture; limestone from Punta Venado
Q	UINTANA A. MOAN	INA							to US Gulf "crescent"
									market and Florida
	C	Italy	53,776	2012	Grab to belt loaders	s China	CoeClerici Logistics	Italy	Dedicated to loading coal
		,					Ŭ	,	offshore Mozambique for Vale
BULK ZAMBES	1	Italy	53,776	2011	Grab to belt loaders	s China	CoeClerici Logistics	Italy	Dedicated to loading coal offshore
									Mozambique for Vale
BULKNES		AntiguaBarbuda	33,100	2009	Loop	I.I. Sietas	Stema Shipping	Germany	Dedicated to Mibau quarried products
					P	,,,	(HJH Shipmanagement)	,	in the Baltic and North Europe
	OR RODNEY	Singapore	26,931	1976/85	Scraper/BIBO	Govan S.B.		Norway	Dedicated to refined sugar
		Singapore	20,751	1770/05	Scraper/Dibe	Govan 5.5.	(KG Jebsen/MOSK)	i toi way	trades in North Europe/Med
	SORTHERASSIA	Singapore	48,251	1985/92	Scraper/BIBO	NKKG	earbulk (KG Jebsen/MOS	K) Norway	Dedicated to refined sugar
		Singapore	10,201	1703/72	Scraper/DibO	- Hickory			trades in North Europe/Med
CSL CABO	CABO SAN LUCA	S Liberia	34,394	1971/80	Incline Lift		CSL International	Canada	Dedicated to Polaris Minerals limestone
CJL CADO	CABO JAN LOCA	5 Liberta	57,577	1771/00	incline Life		CSE international	Canada	COA British Colombia/California
CSL TECUMSEI		Bahamas	71,319	2013	1000	Chengxi Shipy	vard CSL Group	Canada	Dedicated to Polaris Minerals limestone
CSETECOMSE	1	DdildilldS	71,317	2013	Loop C	Ineligiti Shipy	ard CSE Group	Callaua	COA British Colombia/California
CSL	GOLD BOND	Dehemee	26,609	1978	Incline Lift			Canada	
		Bahamas	26,608	1776	incline Lift		CSL Group	Canada	Dedicated to USWC gypsum cargoes
TRAILBLAZER CSL	TRAILBLAZER CSL SAMS,	Australia	13,732	1987/08	Incline Lift		CSL Australia	Canada	
WHYALLA	SHIN HSING	Ausu alla	13,732	1787/08	incline Lift		CSL Australia	Callaua	Dedicated to iron ore transshipment
WHIALLA									from barges to ocean vessels in the
		L the sector	70 5 2 2	1000	C		E dita Oldardarí		Gulf of Spencer for Arrium (OneSteel)
E. OLDENDOR		Liberia	78,532	1982	Gantry crane to boo	m HHI	E-ships Oldendorff	Abu Dhabi, UA	
	FOUNTAIN						Logistics		inbound iron ore pellets for Emirates
									Steel Industries at Abu Dhabi
ENERGY	ENERGY	USA	38,848	1983	Incline Lift	General	International	USA	Dominion New England coal
ENTERPRISE	INDEPENDENCE					Dynamics	Shipholding Corp		transportation, Hampton
									Roads/Baltimore to Massachusetts
FITNES		AntiguaBarbuda	33,174	2010		J.J. Sietas	Stema Shipping	Germany	Dedicated to Mibau limestone at Jesla,
							(HJH Shipmanagement)		Norway to North Europe
GEM OF	PEARL	India	73,789	2000	Crane/grab to	Hitachi Zose	en West Asia	India	Dedicated to TNEB coal transport from
ENNORE	OF DUBAI				deck hopper/belt		Maritime		Paradip to Ennore under10-year T/C
									to Poompuhar Shipping Corporation
GENERAL	CHRISTOFFER	Liberia	62,594	1982/89	Bucket	٦	Technical Marine Planning	g Greece	Dedicated to river shuttle/transfer
PIAR	OLDENDORFF,						Overseas Ltd.		of CVG Ferrominera iron ore on
	CSL INNOVATOR	,							the Orinoco River, Venezuela
	PACIFIC PEACE								

OCEAN-GOING BELT CONVEYOR AND HYBRID VESSELS: Dedicated Operations

Employme	Country	Owner	Yard	ertUnload System	Built/ Conve	Dwt	Flag	Former Names	Vessel
Dedicated to iron ore transshipmen	Bermuda	Gypsum	Hyundai Mipo	"C" loop belt	2001	49,270	Bermuda	ENNIAL	GYPSUM CENT
or African Minerals		Transportation Ltd.							
Freeport, Sierra Leo									
Dedicated to iron ore transshipme	Bermuda	Gypsum	EISA, Brazil	"C" loop belt	2009	47,761	Bermuda	GRITY	GYPSUM INTEG
for African Minerals		Transportation Ltd.							
Freeport, Sierra LeoneH.A. SKLENA									
Dedicated to Vulcan/ICA joint ventue	Bahamas	Vulica Shipping	Hyundai	Loop	1981/07	78,571	Bahamas	Ξ,	BRITTANY MAE
limestone from Yucatan peninsu		Company, Ltd.							TEEKAY FOAM
to US Gulf and East Coast po									
Trading mostly in Mibau quarri	Germany	Storresletten	Rickmers Werf	Excavator	1980	7,958	Faeroe I	SATURN	HELENE
productsin North Euro		Rederei							
Dedicated to inter-isla	Japan	Shinwa	Shikoku Dock	Loop	1991	17,000	Japan	RU	KIMITETSU MAI
limestone cargoes within Jap		Naiko Kaiun							
Dedicated to inter-isla	Japan	Shinwa	Shikoku Dock	Loop	1991	17,000	Japan	J	KIMITSU MARU
limestone cargoes within Jap		Naiko Kaiun							
Dedicated to India iron o	India	Dempo and	Italcantieri		1979	81,783	India	LUPUS	ORISSA
transshipment at Goa and Pan		Salcogaor Mining							
Dedicated to PLN Pow	Indonesia	Caraka Tirta Pramata		Loop	1983	37,263	Indonesia	AMBASSADOR	PRAMUDITA
Station coal, Sun									
Strait shuttle (Indones									
Dedicated to river shuttle/trans	Venezuela	Cargoport and	NKK	Incline Lift	1983/93	88,151	Venezuela	SHORYU MARU	RIO CARONI
of CVG Ferrominera iron o		Orinoco Ferrominera							
on the Orinoco River, Venezue									
Dedicated to river shuttle/transf	Venezuela	Cargoport and	NKK	Incline Lift	1979/91	86,864	Venezuela	MARATHA	RIO ORINOCO
of CVG Ferrominera iron o		Orinoco Ferrominera						SHOGUN	
on the Orinoco River, Venezu									
Dedicated to Mibau quarri	Germany	Stema Shipping	J.J. Sietas	Loop	2001	26,100	AntiguaBarbuda		SANDNES
products in the Bal		(HJH Shipmanagement)							
and North Euro									
Usually dedicated to co	Indonesia	Adhiguna Bahtera	Tsuneishi	Incline Lift	2000	13,601	lo. 2Indonesia	inashin hsing n	SARTIKA BARU
transport in and around Indone									
Dedicated to Mibau limesto	Germany	n Stema Shipping	Kvaerner Kleve	Loop	1994/06	18,964	Panama	KARI ARNHILD	SPLITTNES
at Jesla, Norway to North Euro		(HJH Shipmanagement)							
Dedicated to Mibau limestone at Jes	Germany	Stema Shipping	J.J. Sietas	Loop	2001	28,000	AntiguaBarbuda		stones
Norway to North Euro		(HJH Shipmanagement)							
Dedicated to iron ore top-	India	Salgaocar Mining	Hitachi/IHI	Grab to belt	1974/97	60,187	India	SERENITY	SUNRISE
loading at Goa, Inc									
Dedicated to transshipme	Abu Dhabi, UAE	Bulk Transloading AS	Daewoo	Crane to hopper/belt	1996	70,120	Marshall Is	BALSFJORD,	TRANS BAY
of iron ore pellets for Gulf Industr								SUMAVA	
Investment Corp in the Persian G									
Dedicated to transshipme	Abu Dhabi, UAE	Bulk Transloading AS	Daewoo	Crane to hopper/belt	1993/99	70,546	Marshall Is	BAKRA, BAKR	TRANS
of iron ore pellets for Gulf Industr									EMIRATES
Investment Corp in the Persian G									
Dedicated to transshipme	Abu Dhabi, UAE	Bulk Transloading AS	Italcantieri	Crane to hopper/belt	1982/	81,659	Liberia	BANDAR	TRANS GULF
of iron ore pellets for Gulf Industr									
Investment Corp in the Persian G									
Dedicated to Vulcan/ICA joint ventu	Bahamas	Vulica Shipping	Hyundai	Loop	1984/91	65,402	Bahamas	AMIR	W.H. BLOUNT
limestone from Yucatan penins		Company, Ltd.							
to US Gulf and East Coast po									
Dedicated to iron o	Canada	CSL Group	Hyundai Mipo	Gravity S-U	1999	47,257	Cyprus		WESER STAHL
COA for Stahlwerke Breme									
New Henry December 1									
voyages Narvik-Bremen/Rotterda	Switzerland	Aggregates Industries	Eleusis	Pocket belt	1982/90	43,728	Liberia	SALMONPOOL	YEOMAN
Usually dedicated to aggregat			(BANK
		lolcim, ex- Foster Yeoman	(
Usually dedicated to aggregat		Holcim, ex- Foster Yeoman	(
Usually dedicated to aggregat transport from Glensand		Holcim, ex- Foster Yeoman Aggregates Industries	Tsuneishi	Pocket	1991	96,772	E Bahamas	WESTERN BRIDG	YEOMAN
Usually dedicated to aggregat transport from Glensand Scotland to North Euro	Switzerland		Tsuneishi	Pocket	1991	96,772	E Bahamas	WESTERN BRIDG	
Usually dedicated to aggregat transport from Glensand Scotland to North Euro Usually dedicated to aggregat	Switzerland	Aggregates Industries	Tsuneishi	Pocket	1991	96,772	E Bahamas	WESTERN BRIDG	
Usually dedicated to aggregat transport from Glensand Scotland to North Euro Usually dedicated to aggregat from Glensand	Switzerland	Aggregates Industries	Tsuneishi	Pocket Pocket belt	1991	96,772		WESTERN BRIDG	BONTRUP
Usually dedicated to aggregat transport from Glensand Scotland to North Euro Usually dedicated to aggregat from Glensand Scotland to North Euro	Switzerland transport Switzerland	Aggregates Industries Iolcim, ex- Foster Yeoman	Tsuneishi (Tsuneishi						YEOMAN BONTRUP YEOMAN BRIDGE

OCEAN-GOING BELT CONVEYOR AND HYBRID VESSELS: Independent Operations

Region of deploymer Western Atlantic/Caril	Country Canada	Owner	Yard anoyas Mizushi	Unload System Gravity S-U S	Built/ Convert	Dwt 46,606	Flag Vanuatu	Former Names	Vessel BAHAMA
Western Adantic/Carr	Canada	Central	anoyas i nzusini	Gravity 5-0	1773177	-0,000	Vanuatu	SAN PIETRO	SPIRIT
Western Atlantic/Caril	Canada	Algoma Central		Gravity S-U	1981/07	75,597	Bahamas	PATROKLOS N	HONOURABLE HENRY JACKMAN
Under new owner	Bangladesh	Brave Royal	t	Grab to hopper to be	1987/98	41,756	Bangladesh	BAUTA,	MAA SALEHA
employment is believed t	Shipping, Ltd.							YASNAYA POLYANA,	BEGUM
nd/aggregates in the Wester	be sa							OINUSSIAN PRUDENCE	
Pacific/SE As									
Under new owner	Bangladesh	ping, Ltd.	rave Royal Ship	Grab to hopper B	1987/97	41,734	Bangladesh	BALLANGEN,	MAA SAMUDA
employment is believed t				to belt				YAMBURG,	KHATUN
be sand/aggregates								OINOUSSIAN FIGHTER	
the Western Pacific/SE As									
West coast India minera	India	CGU Logistic	t China	Grab to hopper to bel	2007	10,500	India	тү	BULK PROSPERIT
transhipme		(CoeClerici JV			2007		man		
PRC coastwi	, PRC	China	Mitsui S.B.	Incline Lift	1986	27,526	PRC		BEI JI XING
FRC COastwi					1700	27,526	FRC		
		pping Internation						_	
PRC coastwis	PRC		Bremer Vulkar	Incline Lift	1995	37,944	PRC	G	HAI WANG XING
		pping Internation							
PRC coastwis	PRC	n China	Bremer Vulkar	Incline Lift	1995	37,944	PRC	٩G	TIAN LONG XIN
	onal	pping Internati	Shi						
Australia coastwi	Canada	CSL Australia		Geared/grab hybrid	1981/09	23,683	Malta	ENFORCER II	CSL ATLANTIC
Australia gypsu	Canada	CSL Australia		Scraper/reclaim	1981/08	40,867	Australia	D SEAWAY A	CSL THEVENARD
astwise Townsville-Thevena	coa								
Australia coal, iron o	Canada	CSL Australia	Hyundai	Loop	1993	50,587	Australia	N	IRON CHIEFTAIN
Scandinavia-Nor	Canada	en CSL Europe	Kvaerner Kleve	Loop	1985	8,682	Malta	TROLLNES	CSL BERGEN
Europe minera									
Scandinavia-Nor	Canada	CSL Europe	Appledore	Excavator	1996	7,182	Malta	CLYDNES, ARROW BRIDGE	CSL CLYDE CI
Europe minera			Ferguson						
Scandinavia-Nort	Canada	CSL Europe	Kvaerner	Loop	1982	10,110	Malta	TELNES	CSL ELBE
Europe minera			Kleven						
Scandinavia-Nort	Canada	CSL Europe	Kvaerner	Loop	1983	10,110	Malta	TINNES	CSL RHINE
Europe minera			Kleven						
Scandinavia-Nort	Canada	CSL Europe	Kvaerner	Loop	1986	12,094	Malta	TRONES	CSL SHANNON
Europe minera	Canada		Kleven	Loop	1700	12,071	Tarca	INCINES	
Scandinavia-Nort	Canada	CSL Europe	Rieven	Gravity S-U	2009	29,982		VESTNES	CSL THAMES
	Canada	CSE Europe		Gravity 5-0	2007	27,702		VESTINES	
Europe minera	Const		Tourstates	1	1000	17 200	Malaa		
Scandinavia-Nort	Canada	CSL Europe	Tsuneishi –	Loop	1990	17,309	Malta	TRIMNES, EXPRESS	CSL TRIMNES
Europe minera	C		Zosen		1000	27.220	C 1		
urned to Great Lakes tradir	Canada reti	CSL Group		Loop	1982	37,320	Canada	Melvin H. Baker III	ATLANTIC
									SUPERIOR
Western Atlantic/Cari	Canada	CSL Group		Gravity S-U	/2006	74,517	Bahamas	CABO DE HORNOS	CSL ACADIAN
Western Atlantic/Caril	Canada	CSL Group		Gravity S-U	/2006	74,423	Bahamas	NILE	CSL ARGOSY
Western Atlantic/Caril	Canada	CSL Group		Gravity S-U	1981/07	69,305	Bahamas	SINAMAICA	CSL METIS
Atlantic Canad	Canada	CSL Group	Jiangnan SB	Incline Lift	2000	70,018	Canada		CSL SPIRIT
Western Atlantic/Cari	Canada	rd CSL Group	Chengxi Shipya	Loop	2012	71,405	Bahamas	. MARTIN	RT. HON. PAUL E.
East/West Coast N	Canada	CSL Group	Jiangnan SB	Incline Lift	2000	70,037	Bahamas		SHEILA ANN
West Coast N	Canada	ros CSL	/erolme Estailer	Pocket	1990	67,308	Liberia		CSL ATLAS
		International							
Western Atlantic/Caril	ff Germany	Egon Oldendor		Grab to belt	2000	50,259	Liberia	ORFF	ALICE OLDENDO
Western Atlantic/Cari	ff Germany	Egon Oldendor	DSME I	Elevator	1991	77,548	Liberia	YEOMAN BURN	BERNHARD
									OLDENDORFF
Anchored Panama Can	ff Germany	Egon Oldendor	DSME I	Elevator	1991	77,548	Portugal	YEOMAN BROOK	CAROLINE
Atlantic si							0		OLDENDORFF
Western Atlantic/Cari	Germany	Egon		Gravity S-U	2005	66,188	Liberia	NDORFF	HARMEN OLDEN
and a second sec		Oldendorff		2.4.1., 0.0	2000	30,.00			
	Garman			Grab to balt buby d	1998	67 544	Liberia		
Mostern Address (C)	Germany	Egon		Grab to belt hybrid	8661	67,546	Liberia	endorffsofia III	JOHANNA OLDE
Western Atlantic/Caril		011							
Western Atlantic/Caril East/West Coast N	Germany	Oldendorff Egon	Jiangnan SB	Incline Lift	2000	70,034	Liberia		sophie oldend

OCEAN-GOING BELT CONVEYOR AND HYBRID VESSELS: Independent Operations

Vessel	Former Names	Flag	Dwt	Built/ Convert	Unload System	Yard	Owner	Country	Region of deployment
EOS	EEMSBORG	Madeira	6,198	1976/85	Scraper	A.Vuyk I	Emmaboda Shipping	g Sweden	Baltic area aggregates
KALKVIK		Faeroe I.	9,402	2007	Scraper to bucket	FerusSmit B	V Erik Thun	Sweden	Baltic area aggregates
					elevator to boom	В	eltship/Thunbolage	t	
MALMNES		Madeira	9,891	1993	Scraper	Ferus Smit B	V Erik Thun	Sweden	North Europe
						В	eltships/Thunbolage	et	
MORNES		Faeroe I.	9,125	1991	Scraper	Smit-Foxha	I Erik Thun	Sweden	North Europe cement
						В	eltships/Thunbolage	et	
NORDANHAV	MOXNES	Faeroe I.	9,891	1992	Scraper	Dutch	Erik Thun	Sweden	North Europe
						В	eltships/Thunbolage	et	
OSTANHAV		Faeroe I.	5,800	1983/87	Scraper	Swedish	Erik Thun	Sweden	Baltic cement
						В	eltships/Thunbolage	et	
SUNNANHAV		Faeroe I.	9,400	2006	Scraper to bucket	Ferus Smit E	V Erik Thun	Sweden	Baltic cement
					elevator to boom	В	eltships/Thunbolage	et	
SILICA II	A.V. KASTNER	Panama	19,075	1987	Pocket belt	Hyundai	Gulf of	UAE T	rading in the Middle East Gulf
							Aden Shipping		
BALDER		Marshall I	48,184	2002	Reclaimer		Klaveness	Norway	Western Atlantic/Caribs
BALDOCK		Marshall I	75,569	1981/2006	Gravity S-U		Klaveness	Norway	Western Atlantic/Caribs
BALTO		Marshall I	71,476	2013	Loop	Chengxi Shipy	ard Klaveness	Norway	USWC, Maiden voyage
BARKALD		Marshall I	49,463	2002	Grab to belt		Klaveness	Norway	Western Atlantic/Caribs
ORIENTAL	UCO XXV,	StVincentGrenadines	25,439	1982	Reclaim/elevator	Imabari	Mansour Shipping	Syria	Worldwide trading
QUEEN VI	WANI SWAN								
EASTERN	MILAMORES,	Vanuatu	69,809	1989/98	Grab to belt hybrid		Marbulk	Canada	T/C to Oldendorff, POWER
CEREZA							(CSL Group)		last known in MEG
NELVANA		Vanuatu	74,973	1983	Loop		Marbulk)	Canada	Western Atlantic/Pacific
							(CSL Group		Northeast
PIONEER		Vanuatu	37,448	1981	Loop		Marbulk	Canada	Western Atlantic / Pacific
							(CSL Group) Northeast
GYDNIA	SUN ARROW, SUN P.	Mexico	64,375	1981/05	Gantry to boom	Namura	Servicios	Mexico	Currently in Shanghai,
							Mexicanos		employment not known
ANTWERPEN	SEA LION	Cyprus	41,100	1979/99	Grab to belt	Cockerill	Ship Management	Poland	East Coast NA
							& Transport		
DON MIGUEL	SMT BONTRUP,	Uruguay	44,016	1979/	Gantry to boom		Ship Management	Uruguay	Rio Uruguay shuttle
	HOEGH MINERVA						& Transport		to FTS in stream
KRAKOW	PANLI	Bahamas	70,912	1982/07	Gantry to boom	IHI	Ship	Poland	Western Atlantic
					,		Manage	ement & Tra	Insport
VENCEREMOS	gdansk, norsul ric), Bahamas	63,671	1984/05	Gantry to boom	Ishibras	Ship	Poland	Western Atlantic coal
	RIO TROMBETAS				,		Manage	ement & Tra	Insport
PREVENTER	DARYA NOOR, MANNA	A Panama	69,995	1990	Crane to boom	КНІ	SNP Management	India	Worldwide trading
	SOPOT, ARCTIC	India	70,912	1982/07	Gantry to boom	ННІ	Sula Shipping	India	India coastwise
VIGHNRAJ					,		11 0		
VIGHNRAJ	30101, AICTIC						and Logistics		transport of minerals
	CHRISTOFFER OLDENDO	PRFF, Liberia	62,594	1982/89	Loop		and Logistics Technical Marine	Greece	transport of minerals believed to be Venezuela
GENERAL C			62,594	1982/89	Loop	PI	- The second sec		



TRANSSHIPMENT AND FLOATING TERMINALS

Employme Dedicated to copp	Country Indonesia	Owner PT Kuala	Yard Keppel	Unload System	Built/ Convert	Dwt 15,000	Flag Indonesia	Former Names	Vessel AJKVVA
oncentrates movements fro		Pelabuhan							
PT Freeport's Glasberg m									
at Irian J									
Dedicated to iron o	Canada	CSL Australia	Yahua SB	Gravity feed	2006	12,910	Australia		BARNGARLA
transshipment fro				to boom conveyor					
barges to ocean vessels									
the Gulf of Spencer									
Arrium (OneSte									
Dedicated to iron o	Venezuela	SMT Silva	Boelwerf	Nordström	1982/06	135,160	Bahamas	NOBEL SNAPPER	BOCA GRANDE II
shuttle/trans		noco Ferromii			.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		Dununuo		
of CVG Ferrominera iron of	ion a								
the Orinoco River, Venezu									
Dedicated to coal transfer		CoeClerici		Grab to belt loaders		11,805	Indonesia		BULK BORNEO
	Italy			Grab to beit loaders		11,005	indonesia		BOLK BORINEO
ocean vessels at Muara Pir		Logistics							
Kalimantan for PT Berau Co	0.								
Dedicated to coal trans	Italy	CoeClerici		Grab to belt loaders		11,472	Indonesia		BULK CELEBES
ocean vessels at Muara Pir	t	Logistics							
anchorage, Kalimantan									
PT Berau C									
ated to coal transfer to oce	Dedi			Grab to belt loaders		80,000			BULK GULF
els at Muara Pintai anchora	ves								
Kalimantan for PT Berau C									
Dedicated to iron o	Italy	CoeClerici	Nanjing Xinhua	Grab to hold	2003	13,579	Italy		BULK IRONY
lightering at Piombino, It		Logistics							
Dedicated to coal trans	Italy	CoeClerici		Grab to belt loaders		11,839	Indonesia		BULK JAVA
to ocean vessels at Mu		Logistics							
Pintai anchorage, Kaliman									
for PT Berau C									
Dedicated to ir	Italy	CoeClerici		Grab to hold	1975/00	14,500			BULK KREMI I
ore/coal/sulpl		Logistics							
lightering at Bour									
Dedicated to load	Italy	CoeClerici	China	Grab to belt loaders	2012	53,776	Italy		BULK LIMPOPO
coal offshore Mozambic		Logistics							
for Vale's Moatize coal proj									
Dedicated to transhipp	ics Italy	Clerici Logist	Coe	Grab to belt loaders		5,974	Indonesia		BULK PIONEER
coal off Kalimantan for K									
Dedicated to coal trans	Italy	CoeClerici		Grab to belt loaders		11,805			BULK SUMATRA
ocean vessels at Muara Pir		Logistics							
anchorage, Kalimantan		Ŭ							
PT Berau C									
ated to coal transfer to oce	Dedi			Grab to belt loaders		122,000			BULK TRIESTE
els at Muara Pintai anchora						,			
Kalimantan for PT Berau C									
Permanent mooring	Italy	CoeClerici	Mitsubishi	Grab to hold/	1978/98	64,400			BULK WAYUÙ
	italy		Filtsubisti	Grab to belt	1770/70	007,700			BOEK WATOO
Lake Maraca	leabs	Logistics CoeClerici	China		2011	E2 77/	lashi		
Dedicated to load	Italy		China	Grab to belt loaders	2011	53,776	Italy		BULK ZAMBESI
coal offshore Mozambic		Logistics							
for Vale's Moatize coal proj									
Dedicated to transshipme		Oldendorff	E-ships	Gravity feed to	2008	12,000	Liberia		EAGLE
of inbound ir	UAE	Logistics		boom conveyor					
ore pellets for Emirates St									
Dedicated to transshipme		Oldendorff	E-ships	Gravity feed to	2008	12,000	Liberia		FALCON
of inbound ir	UAE	Logistics		boom conveyor					
ore pellets for Emirates St									
Dedicated to transload	Canada	CSL Asia	Yahua SB	Grab to elevator	2009	1,526	Bahamas		FOTP DERAWAN
		(Singapore)		and belt conveyor					
coal offshore Kaliman									
coal offshore Kaliman for PT Berau C									
	Abu Dhabi,	Oldendorff	E-ships	Gravity feed to	2009	12,000	Liberia		HAWK
for PT Berau C	Abu Dhabi, UAE	Oldendorff Logistics	E-ships	Gravity feed to boom conveyor	2009	12,000	Liberia		HAWK

TRANSSHIPMENT AND FLOATING TERMINALS

Vessel MARA	Former Names	Flag Indonesia	Dwt 64,850	Built/ Convert	t Unload System Gravity feed to boom conveyor	Yard	Owner Pelayaran Isna Agung Permata		Employment Dedicated to Indonesia coal transfer at Kalimantan
MIDDLEBACK		Australia	12,000	2006	Gravity feed to boom conveyor		CSL Australia	Canada	Rocktree Logistics (Singapore) Dedicated to iron ore transshipment from barges to ocean vessels in the Gulf of Spencer for Arrium
MIRAMAR									(OneSteel) ated to transshipping iron ore at Freetown, Sierra Leone for
ORE FABRICA	FRONT DUCHESS	Cook Islands	284,480	1993/	Grab to belt conveyor	нні	Seamar (Vale SA)	Brazil	London Mining Dedicated to floating storage and transshipment of Vale iron ore at Subic Bay anchorage,
ORE SOSSEGO	SUNRISEV	Cook Islands	256,147	1991	Grab to belt conveyor		Seamar (Vale SA)		Philippines Dedicated to floating storage transshipment of Vale iron ore ubic Bay anchorage, Philippines
PRIDE OF MARAM	1PA	Liberia							ated to transshipping iron ore at Freetown, Sierra Leone for London Mining
PRINCESSE ABBY							PT Mitra Swire	Indonesia	Dedicated to coal transfer to ocean vessels at Muara Pintai anchorage, Kalimantan
PRINCESSE CHLO	ΡΕ						PT Mitra Swire	Indonesia	Dedicated to coal transfer to ocean vessels at Muara Pintai anchorage, Kalimantan
Royal sesa		India	3,519	2012		Chengxi Shipyard	SESAGOA Ltd. (a Vedanta company)	India	Dedicated to iron ore transfer to ocean vessels at Mormugao, India
SHATIXA	BULK CHALLENGER	India	12,207	2002	Grab to hold	China	Timblo Private Lt	d. India	Dedicated to transhipping iron ore into ocean going vessels at Goa, India
SPENCER GULF		Australia		2006 on	Elevating conveyor system offshore trans-shipment bar		Auscan Transhippe (CSL Australia)	ers Canada	Dedicated to iron ore transshipment from barges to ocean vessels in the Gulf of Spencer for OneSteel,Whyalla
SST BERAU		Indonesia		2000 ¢	Scraper to bucket elevator to belt conveyor	Shangha China (i, Lati Transshippers CSL Asia consorti		Dedicated to coal transfer to ocean vessels at Muara Pintai anchorage, Kalimantan for PT Berau Coal
VITTORIA							PT Mitra	Indonesia	Dedicated to coal transfer to ocean vessels at Muara Pintai anchorage, Kalimantan
ZEUS		Indonesia	500	2009	Grab to belt Tsu	neishi	Pelayaran Sinar Shipping	Singap	





START OF OPERATIONS AT NEW DRY BULK TERMINAL IN GDANSK

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ORTS, TERMINALS & LOGISTICS

Port Północny opens the Polish market to Capesize cargoes



OPERATIONS START AT THE NEW IMPORT TERMINAL

On 2 September this year, the *City of Dubrovnik* became the first vessel to be unloaded at the new unloading pier at the Port Północny terminal in Gdansk, Poland. The vessel brought the first cargo of import coal to the subsidiary of the Belgian based SEA-invest group.

Port Północny has been a stronghold for the export of Polish coal in large vessels since the beginning of the 1970s. Port Północny aims to export a total of 3mt (million metric tonnes) of cargo this year. Poland, and its hinterland, now have access to an import terminal, which is capable of offering quick

turnarounds, can accept Capesize vessels with a maximum draught of 15m, and which has a storage capacity of 2mt.

Two Liebherr LPS 600 portal cranes, with a lifting capacity of 60 metric tonnes, guarantee discharge rates of 30,000 tonnes/WWD (weather working day), while the largest stacker/reclaimer in Poland ensures that the cargoes are transported to the storage areas of both the new and the existing part of the Port Północny terminal. The terminal is able to handle and store coal, anthracite, iron ore and biomass. A high-speed trainloading station loads the largest trains accepted on the Polish railway system at 2,400tph (tonnes per hour). Because both the

import and the export pier are linked to each other, imported cargoes can be reloaded in seagoing vessels to destinations in the Baltic. On top of this, compacting, screening and blending services are offered by the SEA-invest subsidiary.

The Port of Gdansk can now fully fulfill its role as the major hub for bulk cargoes destined for Poland, its neighbouring countries and the Baltic region. SEA-invest is proud to serve its customers in one more port. SEA-invest is present in 25 ports in eight countries. This new jewel to its stevedoring crown lives up to the company slogan 'SEA-invest: an ocean of opportunities'.



NEWS

Creation of an environmental observatory for the Bay of Sept-Îles

In late August, the Port of Sept-Îles announced the creation of an environmental observatory for the Bay of Sept-Îles that will be headed by Institut nordique de recherche en environnement et en santé au travail (INREST).

"I'm pleased with the creation of this observatory, which testifies to the determination of the partners involved to work together on environmental and sustainable development issues. This initiative will give the community a comprehensive overview of the bay," said Sept-Îles mayor Serge Lévesque.

In addition to providing an environmental overview, this project seeks to:

- update and consolidate data and metrics on the bay's environment;
- produce an annual monitoring report drawing on data processed by INREST;
- predict the bay's capacity to accommodate acceptable projects that are safe for people and the environment;
- help existing businesses improve their environmental performance, as warranted; and
- measure the results of conservation and environmental improvement efforts in the Bay of Sept-Îles.

"To our knowledge, this integrated and ongoing research approach for an ecosystem of this kind is a first in Quebec, and possibly in Canada as a whole. It helps position us as a pioneer in the environment and sustainable development matters," asserted Donald Bherer, executive director of Cégep de Sept-Îles.

After several months of preparation, the stakeholders agreed on a process whose startup phase will be as follows:

- I. Inventory and analysis of existing data (literature review)
- 2. Water quality and sediment sampling
- 3. Production and dissemination of a final report

"The current data is insufficient for developing a long-term, overall monitoring strategy, so this startup phase will enable INREST and its partners to better structure subsequent phases planned for 2014 and 2015," said Dr. Julie Carrière, Eng., researcher and director of the new research institute.

This important project will enhance understanding of current and future environmental impacts thanks to the acquisition of credible and updated baseline data. In addition, it will support stakeholders in their decision making and environmental management while responding to public expectations and concerns.

"The new observatory integrates the objectives pursued by Green Marine. It will help protect our valuable marine ecosystems and ensure responsible planning based on sustainable development values. This innovative initiative reflects the environmental leadership of the port and its partners," said Pierre D. Gagnon, president and CEO of the Port of Sept-Îles.

It will cost close to \$384,250 to get the first phase off the ground. Développement économique Sept-Îles will contribute \$50,000, the Port of Sept-Îles \$209,600, and Corporation de protection de l'environnement \$124,650. "I would like to thank the City of Sept-Îles for providing the financial support we need to carry out this project, which has been several years in the making. It's an environmental initiative that is key to the development of our community," said Corporation executive director Stéphanie Prévost.

Work will begin soon, and the final report for the first phase is slated for fall 2014. Phase 2 of the project, planned for next year, is expected to include research on the benthic community, eelgrass, fish, phytoplankton, macroalgae, and physical and climate data, among other aspects.



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PORTS, TERMINALS & LOGISTICS

Richards Bay to receive longer block trains

Transnet is to operate 200-wagon trains between the Mpumalanga coalfields and Richards Bay Coal Terminal. These 30% longer units will enter service at the same time as a new scheduling system is adopted to improve reliability and reduce turnaround times. Locomotive cycle times will fall from 58 hours to 41 hours, while the wagon cycle will drop from 63 hours to 48 hours.

Now, the challenge is to fill this additional capacity.

In the past, Transnet could handle 75mt (million tonnes) a year, but to date the most moved has been 69.2mt, as demand



for thermal coal has dropped in line with reduced economic activity worldwide.

The ability to run longer trains is a result of building rail sidings at individual coal mines long enough to handle the new block trains, which previously had to be assembled in shunting yards. Going forward, it will no longer be necessary to sub-divide any of the trains, two of which will operate each day. This means that capacity is now in the order of 81mt per year, while Richards Bay can handle up to 91mt. The prediction is for around 1.85mt a week to be exported through the port, representing a 30% increase.

Pipavav prefers coal over other dry bulks

The Indian port of Pipavav says that it is more profitable to handle coal that either wheat or fertilizer. The specialist terminal, Gujarat Pipavav Port Ltd, which is operated by APM Terminals, receives a maximum of four dollars per tonne of coal handled, compared to \$15 for a tonne of wheat and seven dollars for a tonne of fertilizer. However, it is easier to handle coal and therefore more desirable to do so.

For the quarter ending in June, the port handled a record 1.018mt (million tonnes) of dry bulk, of which 47% was coal and 20% fertilizer. In addition, the terminal also handles limestone and foodgrains.

The quarter was noticeable in that traffic was 77% higher than the previous one. Barry Cross





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Duluth Seaway Port Authority awarded \$10 Million federal TIGER grant

With a \$10 million TIGER grant from the US Department of Transportation, the Duluth Seaway Port Authority is embarking on an exciting new project along Duluth's waterfront undertaking a major adaptive re-use and redevelopment project on Garfield Pier (Dock C&D) that will not only re-establish the dock's structural integrity, but also connect the 28-acre site to existing road access and rail infrastructure. Once complete, the new platform will markedly expand the port's general cargo handling capacity.

"The award represents a major investment in this region's multimodal transportation system," said Adolph Ojard, Port Authority executive director. "The Port of Duluth-Superior is strategically positioned to serve the heartland of North America. Returning this valuable parcel of land to the development stream allows it to once again become a productive community asset offering strategic support to serve expansions in multiple core industries in the years ahead from the region's nonferrous, iron mining and steel industries to the pulp and papermaking sectors, while further incentivizing new entrepreneurial investment."

In essence, this is a capacity-building project. "This site represents the largest of just a handful of remaining parcels of land situated on Seaway-draught channels in this harbour," added Ojard. "We're rehabbing the platform of what was once a grain elevator...setting the table, so to speak, for future growth and development. Once complete, the port will have a new, competitive platform from which to address future business opportunities as they present themselves."

This redevelopment project represents a major undertaking for the Duluth Port. The total price tag is \$16 million. In addition to the \$10 million in federal funding awarded, project costs will be covered by nearly \$3 million in funds forthcoming from the Minnesota Port Development Assistance Program with the balance committed by the Port Authority itself.

PROJECT HIGHLIGHTS

Once the award is officially presented by the U.S. Department of Transportation, Port Authority staff will finalize the specific construction timetable. Preliminary engineering design work to stabilize and upgrade the site has been completed; the plan encompasses several components:

- dock reconstruction (replacing corroded sheet piling and deteriorated wooden dock walls);
- resurfacing the property;
- renovating a roll-on/roll-off dock;
- dredging adjacent waters for ship berths;
- installing road and rail infrastructure links; and
- making safety and security enhancements.

"We could conceivably bid the project yet this fall and be ready to start construction next spring," noted Ojard, referencing the site plan and artist's rendering included in the grant application. He also stressed the competitiveness of the TIGER grant process. "The Port Authority submitted a proposal in each of the four previous years and rose quite high in final rankings, but never made the final cut...until now. It seems the fifth time's the charm."

"This is a project endorsed and supported by public and private sectors alike for the opportunities it opens up for growth and for the value it adds to the port and to the greater business community," added Ojard. "We are grateful for the longstanding support of Minnesota's Congressional delegation as well



as for the support received from Mayor Ness, local civic leaders and stakeholders from business and industry who endorsed this project from the outset. And, we want to thank MARAD, this nation's Maritime Administration, for the support and guidance they've provided throughout this process."

Cargill donated Garfield Pier (Docks C&D) to the Duluth Seaway Port Authority in 1989; the Port Authority has since spent upwards of \$3 million to demolish the old grain elevators and prepare the site for future capital upgrades. Located across the slip from the existing Clure Public Marine Terminal, the pier is currently used for the temporary storage and staging of wind turbine components and other project cargo.

Transportation Investment Generating Economic Recovery (TIGER) grants date back to the program's launch in 2008. Administered by the US Department of Transportation, it is the only general funding source for port-related and other transportation infrastructure projects across the nation, so this award represents a crucial investment in regional job creation, expansion of export capacity and overall economic competitiveness. There was nearly \$474 million in TIGER discretionary funds available for 2013.

Close to 1,000 ships visit the Port of Duluth-Superior each year, moving roughly 40 million tonnes of cargo including iron ore, coal, grain, limestone, cement and salt plus a variety of heavy-lift and project cargo.

As the largest tonnage port on the Great Lakes-St. Lawrence Seaway, cargo movements through the Port of Duluth-Superior support 11,500 jobs and contribute over \$1.5 billion to the local/regional economy.

The Duluth Seaway Port Authority is an independent, public agency created by the Minnesota State Legislature to foster regional maritime commerce, promote trade development, facilitate industrial development and serve as an advocate for port interests here and around the world.

DCi

OCTOBER 2013

Australian port benefits from NetSuite

NetSuite Inc., a major provider of cloud-based financials/ERP and omnichannel commerce software suites, today announced that Victoria's Port of Portland in Australia has gone live with NetSuite. Port of Portland replaced Epicor for financials; Astea International for shipping,



accounts payable and receivable; HR3 for payroll; and MEX for maintenance, projects and operations, with a single instance of NetSuite for financials, payroll, project management, asset management and shipping. Port of Portland was able to significantly improve the efficiencies of its financials and project management capabilities with NetSuite, as well as streamline its ship scheduling process to support its growing customer base of exporters.

Port of Portland is a deep-water bulk port located between the ports of Melbourne and Adelaide and is the international gateway for the Green Triangle Region, responsible for nearly two thirds of Australia's wood production. The port specializes in the import and export of bulk commodities, particularly agricultural, forestry and mining products, as well as aluminium and fertilizer. It has approximately five million tonnes in annual throughput, which is expected to grow to seven million tonnes over the next few years. With more than 300 ships passing through the port each year, it delivers \$3 billion into the region annually.

Port of Portland is focused on growing its customer base of exporters, and needed to update its core business systems in order to support this future growth. Its previous systems were out of date and lacked integration, which

required a lot of inefficient manual processes that led to data inconsistencies. Ship scheduling, in particular, was hand written on pieces of paper and not captured properly in its software systems. After reviewing a number of on-premise solutions, such as Technology One, Klein Ports, One Port and Microsoft Dynamics NAV, it turned to NetSuite's fully integrated cloud-based business management solution to future-proof its business, as it was the only solution that met all of its requirements.

"As we are a small-to-medium business with only 55 employees and 20 operational maintenance staff, NetSuite's cloud-based solution was very appealing to us — it means we can be cutting edge with the latest advancements in technology, without having to manage and upgrade it ourselves," said Kara King, company accountant for Port of Portland. "We don't have a full-time IT person and we are in a remote location, so having NetSuite helpdesk at our fingertips is a big thing."



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PORTS & TERMINALS

Nacala coal terminal commences operations in December

The new coal terminal at Nacala-a-Velha, in Mozambique, will dispatch its first consignment in December. The facility, which will serve markets in India, Europe, Asia and South America, is currently under construction. Coal will arrive from Moatize by rail, a distance of 912km. The 1,500m-long trains used will be headed by four locomotives hauling rakes of up to 100 wagons. To date, investment in the project has been \$4.3 billion.

BC

Interacid diversifies into dry bulk

Interacid, which sells sulphuric acid to the mining industry, is developing a \$90 million project aimed at diversifying its business into the logistics sector and also into the handling of dry bulk concentrates of copper and potassium chloride. In order to do this, it is to open a new terminal inside the installations that the company already has in the industrial park adjacent to the Chilean port of Mejillones. Construction work will begin at the end of next year and take up to three years to complete, allowing the terminal to enter operational service in 2018. BC

TPP establishes new loading record

Terminales Portuarias del Pacífico (TPP), which operates the dry bulk terminal at the Mexican port of Lázaro Cárdenas, has established a new loading record, despatching 142,933 tonnes of iron ore in one week. The consignment was loaded into a Capesize vessel bound for China.

The previous record was 142,450 tonnes. However, the Mexican record for overall dry bulk shipments dates back to 2009, when a vessel discharged 142,190 tonnes of imported coal.



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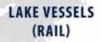
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VIII

In State

PORTS, TERMINALS & LOGISTICS

Zarechnaya to acquire 100% of Baltic Coal Terminal



Coal Company Zarechnaya is to acquire 100% of the equity in Baltic Coal Terminal (BCT), which operates at the Latvian port of Ventspils. The news, which has only recently come to light, refers to an agreement initially signed on 15 February 2013, although this has not yet been acted on.

The mining company, which operates in Russia's Kuzbass region and is one of the country's five largest exporters of thermal coal, currently holds a 50% stake in the terminal. As for BCT, it handled 4.799mt (million metric tonnes) of coal in 2012, exporting it to markets in the UK, Germany, Italy and the Netherlands. It has a static capacity of 210,000 tonnes, although can handle up to 6mt of coal annually.

To date, $\in 80$ million has been invested in the terminal. BC

GWS expands Santander installations

Global Steel Wire is to expand its existing installations at the Spanish port of Santander. It has asked the port authority for an additional 6,423m² of area. The company specializes in the manufacture of wire, which it supplies to high-technology sectors. It is already one of the largest companies in the Cantabria region of northern Spain. BC

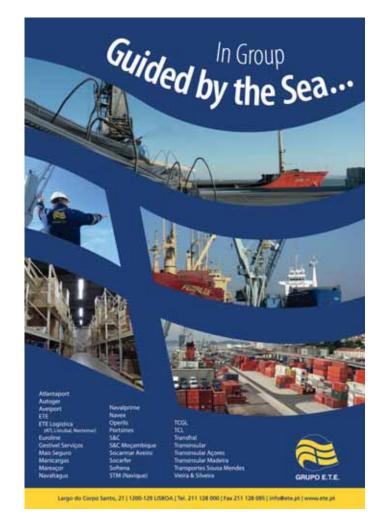


Galigrain to build new warehouse in Coruña outer harbour

Galigrain, which belongs to the Nogar group, is to build a 9,500m² storage facility at Puntas Langosteira in the outer harbour extension. The new facility will become operational in the port of La Coruña, Spain, in 2014, where the company is already the largest agribulk handling company. The concession covering the warehouse will be for a period of 35 years, which is the maximum amount of time allowed under existing legislation.

For its part, Galigrain forecasts handling up to 100,000 tonnes at the facility, which it also believes will eventually have to expand. Initial investment will be in the order of \leq 4.5 million and also includes a discharge and loading grab crane. BC







Bulk

connections



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Ukrelevatorprom has commenced 2013 campaign

Ukrelevatorprom, one of the largest grain silo operators in the Port of Odessa, has handled its first consignments of barley, rape and wheat, coinciding with the start of the new harvest. For the last season (July 2012-June 2013), the terminal handled exports amounting to 2.1mt (million tonnes) of grain, of which corn amounted to 808,000 tonnes. This was slightly down on the 2.325mt handled in the previous season. BC

BC

Taranto bulk terminal to move to Cement Quay

The Taranto Bulk Cargo Terminal Consortium and the Italcave Consortium have agreed to relocate their activities from an existing site on the Polisettoriale Quay to the Cement Pier, thereby freeing up land for use by Taranto Container Terminal. The port authority says this will provide widespread benefits for all concerned. Previously, Ilva Spa, Cementir Spa and the Municipality of Taranto, as well as the FILT CGIL, CISL and Fit Uiltrasporti trade unions, had all signed an agreement to allow this relocation to take place. **BC**

Lisbon bulk traffic up

In June, overall traffic at the Port of Lisbon registered growth of 3.2%, which was due mostly to dry bulk traffic, which grew by 16.4% for the month. For the first two quarters, overall traffic amounted to 6 million tonnes, of which 40% was exports. In February, dry bulk was up 32%. **BC**

Tuticorin establishes salt-handling record

India's Chidambaranar Port Trust at Tuticorin has created a single day salt-handling record. On a recent Saturday, 13,200 tonnes of bulk salt was loaded onto the Great Gain. The previous single day record for this commodity had been 8,910 tonnes.

CVRD iron ore carrier docks at Sohar

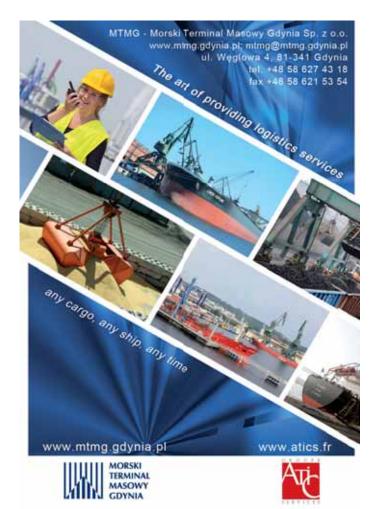
CVRD's Vale Shinas called at the Port of Sohar on its maiden voyage from Brazil, docking at its deep-water jetty, where it unloaded 400,000 tonnes of iron ore. The vessel is the fourth iron ore carrier to be built specifically to carry traffic to and from Oman, where it partners Oman Shipping Company. BC

July boost for dry bulk traffic at Lisbon

In July, the port of Lisbon, in Portugal, reported growth in dry bulk traffic of 34.7%. During the month, it handled 104,000 tonnes of various commodities,



with grain representing more than 60% of the total. Cumulatively, dry bulk traffic at the port has grown by 5.2% on the year to date. BC







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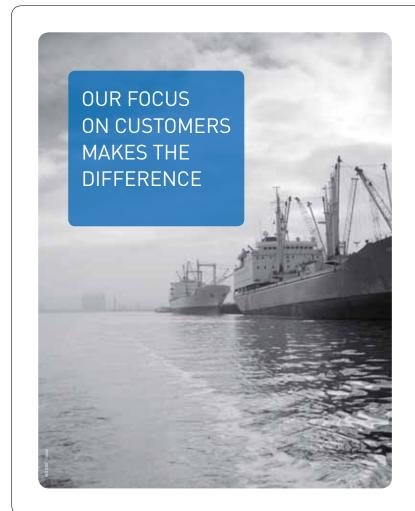
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Low countries struggle to maintain dry bulk volumes



Some ports in the low countries have struggled recently to maintain previous healthy levels of dry bulk traffic as the recession in Europe has knocked industry back and resulted in fewer imports. However, there have been some bright spots, too.

At the Dutch Port of Dordrecht, the leading dry bulk terminal, ZHD, handled around 2.5mt (million tonnes) of cargo in 2012, with commercial director, Leo Lokker stressing that the company deals with all kinds of products, many of which performed differently during the year. Scrap, for example, did particularly well last year, although has had a slow start in 2013, due to the downturn in the steel industry, the price of scrap and the situation in the Middle East, among others.

"Wood pellets (biomass) is a major commodity for ZHD at the port and performed well in 2012, but has since declined due to the Dutch government's policy in respect of co-firing," explains Lokker.

He adds that the industrial minerals markets, which depend on the steel industry very much, are also having a difficult time.

"However, thanks to the diversity of customers/end-users and products, although 2013 is not a great year so far, ZHD is still doing well," he says, noting that the company has also entered the agribulk markets due to obtaining GMP certification at the beginning of the year.

To stress how tough things are out there at the moment, Lokker forecasts that, at Dordrecht, ZHD expects a decrease of approximately 300,000 tonnes on the year. Nevertheless, it also has a terminal at Moerdijk and a floating cranes business in Rotterdam, so is sufficiently diversified to cope with falls in traffic at one terminal.

ZHD's Dordrecht terminal handles both imported and exported dry bulk. Scrap is mainly exported, while other commodities are, usually, inbound. Quizzed over to whether the ratio is changing over time, Lokker concedes that it is difficult to say, since the company is involved in so many different markets: minerals, scrap, agribulk, coal, biomass, and so on, although the overall picture at the port is broadly similarly to that of Rotterdam, whose port authority effectively oversees that of Dordrecht.

Given the presence of such a powerful neighbour, Lokker was asked how Dordrecht is still able to compete in the dry bulk market. There are, he says, many distinct reasons. J



European Bulk Services Rotterdam



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Furthermore, ZHD is very much more focussed and specialized in niche markets, such as scrap handling, biomass and special minerals, the latter involving specialist transshipment. This enables additional value to be added, which wouldn't be the case with larger Panamax and Capesize vessels hauling coal and iron ore shipments. Nevertheless ZHD is still able to discharge even these vessel sizes directly into barges with means of their floating cranes on the buoys and/or dolphins in the Port of Rotterdam.

"We can also offer our customers greater flexibility, more competitive pricing and better services than most of them would get in a bigger port," he says. "Because we also handle general cargo in both containers and as breakbulk, we have the equipment available to load or discharge bulk into or from containers, or in whatever combination that might prove useful."

Significantly, Dordrecht is the busiest inland waterways hub in the Netherlands, with barges accounting for at least 2.5mt of cargo. They go as far down river as it is possible to go, including to Berlin and out into the Danube. For large bulk volumes — which would be the case when operating to, for example, Duisburg in Germany — barges can load up to 5,500 tonnes depending on actual water level.

In contrast, rail is little used, while road accounts for $10\mathchar`-15\%$ of the total cargo moved land side.

"Both the municipality and port of Rotterdam are already investing heavily in upgrading roads and other infrastructure around Dordrecht. ZHD, itself, is investing a lot in new warehouses, equipment and together with the Port of Rotterdam we are working on a expansion plan, which would see our operating area expanded by about 100,000 square metres," says Lokker.

In 2012, the Dutch Port of Moerdijk — the Netherlands' fourth largest in terms of total trade — handled a total of 7,884,000 tonnes of dry bulk. For the first half of the current year, volume amounted to 4,063,814 tonnes compared to the 4,190,193 tonnes handled in the corresponding 2012 period.



According to Sjaak Vaes, manager of commerce, at Moerdijk Port Authority, "The expectations for dry bulk in the near future is for traffic to stabilize or grow just slightly up until 2030."

Most of the dry bulk handled at the port is imported, although Vaes expresses a hope that, in the future, there will also be more exported consignments.

Asked why companies make use of the Port of Moerdijk when other dry bulk handling facilities abound at other ports in the region, he points out that good access by sea, barge, rail and road are all important reasons, with the port accessible by the Rhine, Meuse, Scheldt, Volkerak, Haringvliet and Markiezaatsmeer rivers, as well as via various canals.

"We are also located mid-way between the main ports of Rotterdam and Antwerp, with the latter just three hours' sailing time up river, which is why a lot of companies prefer to use Moerdijk. In addition, we have a lot of good connections with the main hinterland of Europe, going from Germany as far east as the Baltic States," he says.

In terms of landside movement, the port authority is active in trying to achieve a modal split by promoting non-road transport. However, Vaes concedes that rail, in particular, needs significant investment, if it is to achieve greater market share.

"We are therefore making a major effort to put into place a Rail Service Centre, where we will be able to combine large flows of the same product. In addition, companies that are situated within the Port of Moerdijk are also making investments

to ensure that they are ready for future developments," he says.

Asked whether any current traffic could be considered to be 'captive' to the Port of Moerdijk, he says he believes that cement could be seen in that light. However, the port also handles agribulk, building materials, steel products, wood pellets, fertilizer and metal products.

Finally, in terms of access, he points out that draught, at around 8.9 metres, means that 90% of Lloyds-registered ships can be accommodated at the port.

Groningen Seaports, which is the fourth largest Dutch port in terms of volume behind Rotterdam, Amsterdam and Zeeland, handled total traffic in 2012 of 8.705mt, of which 6mt was in the form of dry bulk, a slight increase over the



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5.8mt reported for 2011. According to Erik Bertholet, business manager logistics, the 3.44% growth is mainly due to an increase in paper and palm kernel expeller commodities.

"For the first six months of 2013, dry bulk traffic has amounted to 2.6mt, during which both paper traffic and building materials have declined somewhat," he says. "However, for the year in total, we are expecting a similar to performance to both 2011 and 2012, given that the economy remains sluggish."

Groningen Seaports handles more exported dry bulk than imported, although appears to be on course to register a slight increase in imports in the third and fourth quarter of the current year. Minerals is by far the most important dry bulk handled, accounting for 52% of the port's overall traffic base, with food products and agribulk, at 5% and 4% respectively, well behind in second and third place.

Quizzed as to why the port is still able to attract dry bulk traffic when it is relatively close to other major ports, Bertholet notes that there are several existing production companies within the vicinity of Groningen, which also cater for specific logistical demands from within the local area. In addition, the port has few problems with congestion and has easy road access.

"Our hinterland is similar to that of both Rotterdam and Antwerp, although we can say that our 'niche' market is to be found in the northern extent of that region," he says.

Groningen Seaports is also linked, via the Eemskanaal, to the local inland waterway network. The canal is actually a major inland route, also serving Rotterdam and Amsterdam. Indeed, so important is this link that Bertholet notes that it accounts for the majority of dry bulk movements, which are either barged inland or moved using small vessels. "In terms of the modal split, waterway predominate, with road carrying just a small part of our overall dry bulk traffic," he says. "We do have rail connections to both Eemshaven and Delfzijl harbours, with rail services provided daily by DB Schenker. The port authority is trying to encourage greater use of rail and Groningen Seaports is investing to extend our rail network."

In fact, the main role of Groningen Seaports is to invest in quays and infrastructure, such as roads, rail links and utilities, leaving the provision of handling equipment and storage to private sector interests.

Most bulk handling takes place at Eemshaven, which has a modern public bulk terminal opened in 1973 and is used for the storage and transshipment of dry bulk commodities. The bulk terminal, which is situated on the northern side of Julianahaven, is accessed via 1,100 metres of quay, offering draught of up to 14 metres. This compares with the 7.5–9 metres to found elsewhere within the port complex, which also comprises two inland terminals at Farmsumerhaven and Oosterhornhaven.

At Delfzijl harbour, there are ample storage and transshipment facilities, serving several adjacent industrial and logistics clusters, such as Chemie Park Delfzijl, Metal Park Delfzijl and the Trade Wharf. The Eastern Trade Wharf has a total length of 850 metres and is the transshipment location of both general cargo and dry bulk goods. Just behind, two stevedore companies offer storage and transshipment for commodities such as timber, containers, paper, hardwood trunks, china clay, pulp and general cargo.

One interesting new initiative is the planned Bioport Eems Delta, a seaport and industrial site where biomass will be imported and transshipped. Groningen Seaports is now looking

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to attract, support and facilitate companies setting up their businesses in the bioport. In addition, this sector is also being strongly back by the Dutch government.

Plans for a gasification plant at BioMCN and Eneco's woodfuelled plant in Delfzijl should also result in a sharp increase in the import of wood (and wood-like materials).

In 2012, Zeeland Seaports reported a 9% reduction in dry bulk traffic, although for the first half of 2013 traffic grew by 1.5%, which is how the port authority expects the year as a whole to end. Despite the essentially flat European economy, the diversity of dry bulk handled at Zeeland means that, when one commodity is doing badly, others are doing better.

Statistically, Zeeland Seaports handles twice as much imported dry bulk as it does exported dry bulk, although officially released figures do no include a lot of export barge traffic, which means outbound consignments are probably under-reported.

Facilities at the port are located mid-way between Antwerp and Rotterdam, with all three ports essentially chasing the same hinterland, which could be said to be quite a large chunk of north-western Europe.

"We believe that shippers choose Zeeland Seaports over either Antwerp and Rotterdam because of the good dedicated terminal facilities that we have, along with a good workforce, quick turn around times, our located close to the North Sea, draught of up to 16.5 metres and our congestion free, multimodal hinterland connections," says communications manager Arno Dirkzwager.

The excellent barge connections generated 12mt of dry bulk traffic last year, moving between the Netherlands, Belgium, France, Germany, Poland and Switzerland. Indeed, barge has a 45% share of the overall landside movement of cargo, followed by road (25%), short sea (20%) and rail (10%).

"Recently, our customers have been investing in new storage facilities for black and white bulk. At the port authority, we have invested in better quay facilities and rail connections for dry bulk. On top of that, we are looking to improve barge facilities," says Dirkzwager.

He also reveals that a recent agreement has been signed with a company that is going to invest in the construction of a new fertilizer factory in Terneuzen, which will provide further storage facilities for dry bulk, as well as overall more traffic.

Dirkzwager calculates that around 60% of current dry bulk traffic is essentially "captive" to the port, because of either nearby processing plants or industries.

In terms of draught, Terneuzen has handle vessels drawing up to 12.5 metres of water, while Vlissingen has water depth of 16.5 metres, with the port authority actively investigating a possible one metre increase.

"16.5 metres is already suitable for Capesize ships, but in the future ports might be better of with 17.5 metres," he says.

The poor state of the European economy definitely negatively affected the flow of goods transported by water to and from the Port of Brussels in 2012. Cargo loaded and unloaded in Brussels decreased 3% to just over 4.7mt, while transit traffic through the river on which the port stands declined sharply by 22%. Overall traffic — that handled directly by the port and that simply passing through — dropped 9.2% to 6.5mt.

However, despite the poor results, these are indicative of those reported across the entire European port sector.

Significantly, the volume of goods transported by inland waterways effectively took 610,000 trucks of the road in and

around Brussels, thereby saving 95,000 tonnes of CO₂.

In terms of dry bulk traffic, construction materials continue to head the list of commodities handled. Unfortunately, given the comparative slump in the local construction industry, these declined by 8% on the year from 2.836mt to 2.611mt. Hydrocarbons remain in second position, but are showing positive signs of growth. Agribulk, at 332,000 tonnes, was up 5%, although foodstuffs fell by 21% to 122,000 tonnes. Minerals and scrap traffic declined by 45% to 113,000 tonnes, although metallurgical products continue to decline too, down 60% to just 21,000 tonnes.

The Netherlands remains Brussels' major trading partner, accounting for almost 60% of the tonnage traded. The estuary ports of Dordrecht and Breskens provide the bulk of the sand imported by Brussels for the building industry. The Netherlands also remains an important market for the sector development in areas such as slag and mill residues.

Trade between Belgium and France remained stable overall, while that with Germany is almost back to its 2008 level.

Last year, the Port of Brussels also launched its pilot Watertruck project, which forms part of the EU INTERREG lvb programme. This latter provided half of the \leq 40,000 seed capital, with the operators accounting for the balance.

The scheme consists of small barges ferrying water sludge from a treatment plant at North Aquiris to the container terminal, where it is loaded onto larger barges for onward transit to Liège, where it is used in the production of cement. The new concept allows 2,000 truck journeys to be eliminated, since the 20,000 tonnes of product involved would previously have been moved by road. Not only does the deployment of the small barges help to optimize the logistics chain involved in cement production, but it also results in cheaper costs.



Rhenus Midgard Wilhelmshaven GmbH & Co. KG - Lüneburger Str. 6 - D 26384 Wilhelmshaven Teil. +49 (0)4421 936-135 - Fax +49 (0)4421 936 104 infb withelmshaven@de.rhenus.com



Quality in bulk



Tel.: +31 115 676 700 Fax: +31 115 620 316 E-mail: info@ovet.nl

Contact: Mr. Bram Peters Mr. Sander van der Veeke NEW: TRAIN LOADING STATION LOCATION: TERMINAL VLISSINGEN TRAIN CAPACITY: UNLIMITED D-CLASS

OVET

OVET dry bulk terminals – quality & flexibility in bulk

OVET INVESTS FOR THE FUTURE: NEW STATE-OF-THE-ART TRAIN LOADING STATION AT

FLUSHING/VLISSINGEN TERMINAL

As from now, OVET has a new state-of-the art train loading station available at its terminal in Vlissingen/Flushing. This new piece of equipment will allow OVET to receive 44 wagon trains in one length. OVET already handled 14 test trains for different (German) customers using different rail transport companies in August and September with good results. A 24-hour round-trip to e.g. the



German Ruhr area has proven to be successful. The rail companies were very satisfied with the available good connections to the port of Vlissingen.

The station has a maximum loading capacity of 1,500tph (tonnes per hour) and is equipped with an automatic weighing system. Over 1,250 metres of rail track are available at the

can still be used to load different types of wagons with all kinds of dry bulk products.

OVET operates two deep water terminals in Vlissingen and Terneuzen. Both locations are strategically located and have efficient hinterland connections. The advantage of the locations for rail transport is that there is no congestion at all. The time

The new installation was built by

The rail network Zeeuwse lijn and



terminal of which 675 metres are double track.

Besides train loading, OVET also offers de-ironing, blending, screening and crushing services.

The port delivers excellent rail connections, rail paths and (diesel)shunting services. Different rail and (diesel) shunting companies (DB Schenker, Locon, Rheincargo, Captrain, RRF, TX Logistik) offer transport from and to the port which can provide

OVET with the demanded services. An electrified shunting yard is facilitated at rail station Vlissingen-Sloe.

With these facilities, OVET is capable of expanding coal rail transport towards the European hinterland, mainly to supply the German power and steel industry.

However, other dry bulk products can obviously also be handled for all European destinations. The new facility is designed in order for OVET to remain flexible in the way of loading. Other loading equipment as mobile conveyor belts - or cranes

yard. The rail track from the train yard to the OVET Terminal (Kalootharbour) is non-electrified. The transport on this track is done by means of diesel shunting locomotives. Different shunting companies are present in the port. The distance of this track is approximately 5km.

With these new facilities OVET is ready for the future. It can now be present in the market on different fronts.



OCTOBER 2013

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Bulk Terminal Amsterdam

Your partner for dry bulk cargoes into the main European Markets



- M AIN TERMINAL: QUAY LENGTH 1.2 KM WITH TWO BERTHS/SEPARATE BELT SYSTEM FOR SIMULTANEOUS DISCHARGE OF TWO LARGE COAL VESSELS (UP TO CAPESIZE) AT A HIGH CAPACITY TO THE VARIOUS STACKING INSTALLATIONS (3250 AND 3850TPH)
- TERMINAL NORTH: QUAY LENGTH 350 METERS / ONE BERTH FOR UP TO CAPESIZE VESSELS
- MAX VESSEL SIZE: 1 7.80 METERS DRAFT SWEK, MAX BEAM 45 METERS
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- GRAB LOADING INTO BARGE/SEAGOING VESSEL AT MAIN TERMINAL AND TERMINAL NORTH
- IN TTL 9 HEAVY DUTY MAGNETIC SEPARATORS INSTALLED IN ALL INWARD AND OUTWARD BOUND CONVEYOR BELT ROUTES, INCLUDING THE RAILCAR LOADER. BOARD/BOARD INTO BARGE BARGE/COASTER ALSO POSSIBLE VIA THE MAGNETIC SEPARATORS.
- HOMOGENISING OF VARIOUS GRADES OF COAL WHILST LOADING
 VIA THE CONVEYOR BELT INCL. WEIGHT ASSESSMENT PER QUALITY
- SCREENING/CRUSHING/MIXING
- Covered storage capacity at Main Terminal in 5 sheds directly under reach of the grabs; ttl. 25,000m² for biomass, agribulk and minerals.

OBA Bulk Terminal Amsterdam

Westhavenweg 70, 1042 AL Amsterdam,

Managing Director: Hans Fylstra (hans.fylstra@oba-bulk.nl) +31 20 5873701 Manager Commercial Department: Hans Mattheyer; (hans.mattheyer@oba-bulk.nl) +31 20 5873750 Website: www.oba-bulk.nl

Ports of Nagoya and Antwerp sign Sister Port Agreement



The Port of Antwerp in Belgium and the Port of Nagoya in Japan have renewed their collaboration agreement. The agreement expands on the treaty of friendship that was first signed 25 years ago. The formal signing of the renewed twinning agreement was held on 28 August during a ceremony on the construction site for the new Deurganckdocklock, giving access to the left bank of the river Scheldt. This lock will enter operation in 2016 and will be the biggest in the world. The agreement was signed on behalf of Nagoya Port Authority by executive vice president Takayuki Kondo. The signatories for Antwerp Port Authority were port alderman and Port Authority chairman Marc Van Peel and CEO Eddy Bruyninckx. The governor of the province of Antwerp, Mrs Cathy Berx attended the ceremony.

Nagoya is the fourth-largest city in Japan and capital of the prefecture of Aichi, with some 2.3 million inhabitants. The city

has also developed into a centre of trade and industry. Important industries include car manufacturing, chemicals, paper and toys. Nagoya is also a major port, with a freight volume of 203mt (million tonnes) in 2012 including 2.7 million TEU of containers.

The Port of Antwerp for its part had a freight volume of 184mt in 2012 and handled just over 8.6 million TEU, making it the second-largest port in Europe. It is also home to the largest petrochemical cluster in Europe. In the meantime, a number of Japanese companies have established a firm footing in Antwerp. Thus the Japanese forwarder Meiko Europe recently celebrated 35 years of presence in Antwerp. The NYK shipping company for its part has been established in Antwerp for more than 100 years and now has its own ro/ro terminal there. The car company Mazda has its European hub in the port of Antwerp.

In the new twinning agreement the Nagoya and Antwerp port authorities emphasize that they will collaborate in projects that further strengthen the links between the two ports, that they will share best practices in port management, and that they will examine ways of further promoting trade between the ports.

The first treaty of friendship between the ports of Antwerp and Nagoya dates from November 1988, 25 years ago. During this period it contributed to good relations between the two ports and the development of sustainable commercial relations between them. The treaty was first renewed in 2002 on the

Orange jackets, from left to right: Front left: Mr. Takayuki Kondo, Mr. Marc Van Peel; back middle: Mr Takashi Yamada; front middle: Mrs. Cathy Berx, Governor of the Province of Antwerp; back right: Mr. Eddy Bruyninckx; front right yellow jacket: H.E. Mr Mitsuo Sakaba Ambassador of Japan in Belgium; front right: Mr. Jiro Takahashi, Chairman Association for the Promotion of Utilization of Nagoya Port (all photos: © Antwerp Port Authority).



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Welcome to the port of Amsterdam. Where coal meets Europe. As Europe's second-largest coal port, Amsterdam is a leading player within the business. The existing large and flexible terminals - offering custom made solutions - attract a substantial share of Europe's need for 'import coal'. And the demand is rising. The port of Amsterdam is ready to accommodate this market growth and has the ambition to do so in a sustainable manner. Amsterdam has a unique logistic location within the world's largest energy hub: the ARA range (Amsterdam, Rotterdam, Antwerp). Situated in Europe's largest delta the port of Amsterdam offers a dynamic international hub with a sea-entrance-draft up to 17.8 meters and excellent hinterland connections for inland shipping, rail and road. All together an excellent location for your coal business.

Want to know more about the port of Amsterdam where coal meets Europe?

Go to www.portofamsterdam.com or contact our Commercial Division, Cluster Energy directly via lex.de.ridder@portofamsterdam.nl

Port of Amsterdam enjoys renewed sense of optimism as coal traffic surges

espite the coal markets remaining in something of a flux, Port of Amsterdam saw throughput surge in the first half of 2013. Lex de Ridder, Manager Cluster Energy, gave DCI his take on the market and explained why the Port's new corporate status will enable further growth in the future.

DCI: In the first six months of the year Port of Amsterdam saw coal volumes soar 27%, helping push total throughput at the Port up by 5.4% to over 40mt (million tonnes) compared to a year earlier. What prompted such a jump in coal demand? **De Ridder:** Coal demand was extraordinary and it wasn't just us, it was also true for some other ports, although their rates of growth did not match Amsterdam's. There were a few reasons for this. One, of course, is the oversupply of coal in the world market at the

moment, especially from the US. Although we don't receive huge volumes from there, the availability of US coals influences the price which has fallen. This has made coal preferable for many users in comparison to gas. The other major factor is that we had a very cold winter — it took until May or June before it got warmer!

DCI: Do you expect growth to slow in the second half of 2013? **De Ridder:** It hasn't so far but I think it will eventually. But even if it does, I still think we'll handle 15–20% more coal this year than we did in 2012 which is remarkable. We should handle over 18mt in 2013 which will beat the record of around 17mt in 2008. Since that year the numbers have hovered around 16mt.

DCI: Are these sort of volumes sustainable in 2014 and beyond? **De Ridder:** It has been an unusual year and tonnage may drop in 2014. But our aim is to be handling 20mt in 2020, so this has been a stride forward. Even if we take a small step backwards next year we are on the right path.

DCI: Where is most of the coal imported through Amsterdam destined for?

De Ridder: Germany, a market we are very focused on and have multimodal connection options to reach, now takes about 80% of the coal we receive. Coal production in Germany is diminishing quickly, down to just 12mt last year. But its use is in favour after plans to increase nuclear production were phased out after events at Fukushima nuclear plant in 2011 in Japan which, of course, continue to capture the headlines.

DCI: Is the UK no longer a major market for you? **De Ridder:** It used to be, but coal-fired power plants are closing down in the UK, and this will continue in the future. We supplied Kingsnorth Power Station in Kent for years but that closed a few years ago. So almost the whole of our transshipment trade to the UK has now gone. So this has been replaced by larger transshipments to Germany and Holland. Also, rising transshipment of biomass to the UK has been a promising compensation.



DCI: How is your home market?

De Ridder: A few weeks ago after a broad national discussion about energy, it was concluded that a handful of older power plants in Holland would be closed, probably four to five plants. However, it looks like Amsterdam's coal power station Nuon, part of Vattenfal, is staying. As a result, our coal volumes shouldn't be affected so much, but some other ports surely will be.

DCI: How would you say the overall outlook for coal is in Europe?

De Ridder: I think it's good. There might be a general political tendency to phase out coal in Europe, but most authorities expect coal to remain in the energy mix for the next 20 years. We are positive and will continue investing in coal facilities. I think Fukushima changed a lot because this ruled out nuclear as an option in Germany. It changed the nature of the debate about coal across Europe.

DCI: But legislators and consumers are still very environmentally aware and many still see coal as a dirty source of energy. Should more be done to address this?

De Ridder: Yes, that is the only way coal will play a major role in the long-term. If we want high volumes of coal then there has to be more use in modern power stations of carbon capture and storage technologies. I don't expect coal demand to remain high in Europe long term unless these technologies are used. But at the moment the energy companies just don't have the funds to pay for them because this is very expensive. In future, governments and the private sector will hopefully find funding solutions.

DCI: Will the use of coal be impacted if fracking for shale gas is implemented on a widespread basis in Europe as it has been in the US?

De Ridder: What's happening in the US is already influencing Europe. Shale gas has rapidly become much more important in any energy discussion than anyone could have imagined a few years ago. US coal consumption is down and this has had a

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Tel. +49 (0) 203 803-0 mail@duisport.com www.duisport.com huge impact on global coal prices because more output is available for export now. It is also a threat to coal consumption in Europe in the long-run. If current exploration leads to development and cheap shale gas reaching the market then all of a sudden gas is back into the mix as a cheap fuel. Coal could have a hard time if that happens. But I'm not sure shale gas will be produced in Europe in the same volumes as it has been in the US.

DCI: What about renewables, will they make more of an impact on overall energy output in the years ahead?

De Ridder: Well, Germany is completely focused on wind and solar. Sometimes, like this summer, they are producing too much wind power and can't store it so they export it, including to Holland. So that complicates things. But if you look at most analyses, they see coal as a long-run player in Europe's energy mix. Even if more alternatives become available, because coal is widely available and affordable.

DCI: Leaving coal aside, Port of Amsterdam also saw a 24% increase year-on-year in agribulk in the first six months of the year. What was behind this big jump — local factors or global agricultural markets?

De Ridder: Most agribulk imports passing through Amsterdam originate in South America with Brazil and Argentina being the largest exporters. 2012 was a year of disruption in both Argentine and Brazilian ports due to strike action and continued congestion, respectively. These factors, both unfortunately outside our control, impacted on throughput and resulted in disappointing tonnages in 2012. The agribulk markets are, by definition, volatile and prone to fluctuation in relation to both climatic and economic factors. This, in combination with the footloose nature of the large cargo shippers in their choice of port for transshipment and storage, makes for constantly varying figures. In the first half year of 2013 these movements are certainly in our favour. That said, Port of Amsterdam together with both our customers and the cargo owners, are constantly striving towards providing the best service for the agribulk business, be that in the form of competitive port dues,

professional and efficient transshipment or flexible buffer storage. By broadening the pallet of services offered, we are confident of being able to anchor more and more agribulk tonnages to our port.

DCI: In April, Port of Amsterdam was finally corporatized. What does this mean in terms of your forward plans? **De Ridder:** It means the Municipality of Amsterdam remains the port's single shareholder. But instead of being a municipal service company Port of Amsterdam has now been registered as a public limited company. This changes everything. It gives us far more freedom to act and allows us to become more market oriented.

DCI: How will this affect how the port is managed? De Ridder: There has been a restructuring of management responsibilities, but essentially the new strategy breaks down into three areas. Firstly, we will look to maximize the potential of the land at the port of Amsterdam. Secondly, we will work harder at optimizing assets in the region which means more co-operation with municipalities, like IJmuiden and Zaandam along the North Sea Canal where ships enter our port system. We might be the fourth largest port in Europe, but these municipalities are independent so to optimize our operations for our clients we need more regional co-operation. And thirdly, we are looking at new ways of making money, both in the port, the region and outside the region including abroad.

DCI: What type of investments are on the drawing board? De Ridder: Concerning coal, the construction of lightering facilities at IJmuiden to enable better handling of Capesize vessels will now definitely start next year which will make us far more competitive. We are investing €20 million in this and the Ministry of Transport has committed €80 million, which is excellent news as there have been cutbacks on other projects. We are also looking at handling liquid bulk there, like we already do at the 'board-board' facility in the Afrikahaven. This is another investment which we think could generate business. And then we're looking at a new approach to investments in West Africa and Brazil. Nothing is confirmed yet and this will



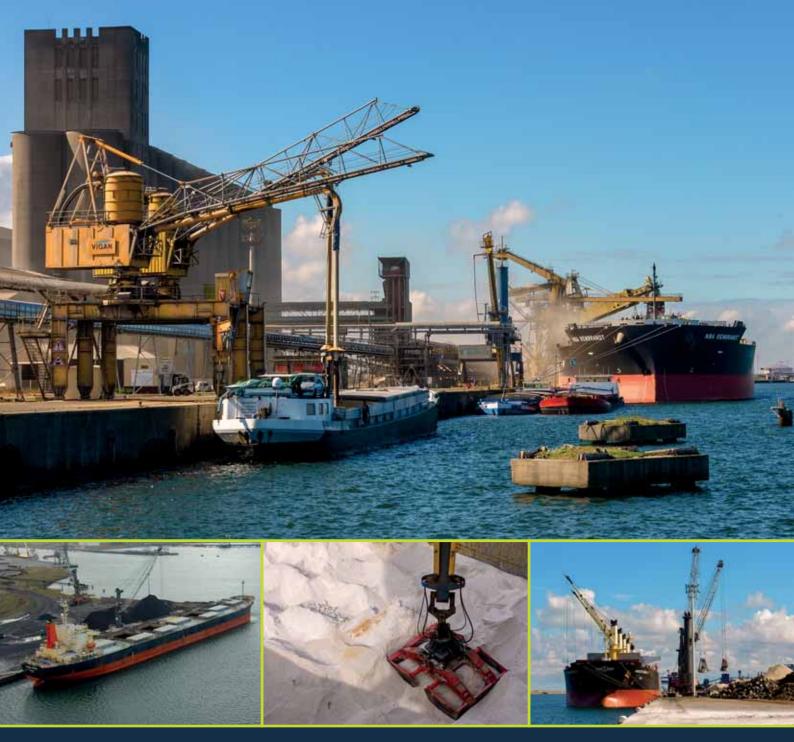
take time. But we have three or four projects we're moving forward with which are independent of Port of Amsterdam operations but will involve us using our expertise.

DCI: So you're feeling quite positive about 2014 and beyond?

De Ridder: Amsterdam is ready to co-operate with terminal operators and authorities to improve the whole climate for growth. Now we are corporatized we have a renewed sense of optimism and confidence in progress in moving forward, both at Port of Amsterdam and beyond.

DUNKERQUE THE FRENCH PORT FOR dry bulk

Accessible to ships with draughts of 14.20 metres via the De Gaulle Lock, the Central Port is the location for many industries. It includes the grain and multibulk terminals, as well as the raw materials reception facility for the ArcelorMittal steel works.







www.dunkerque-port.fr



/dunkergueport

Port of Dunkirk restarts grain trade between France and China



Nord Céréales and the Port of Dunkirk have re-launched the grain trade between France and China.

The Moon Globe, a Panamax ship 225m long and 32.26m broad, called at the Port of Dunkirk during the last week of August to load more than 60,000 tonnes of wheat from the Nord Pas-de-Calais, Somme and Aisne regions, bound for Guangzhou in China.

France had not shipped any grain to China since 2004.

The quality of the wheat offered is highly satisfactory and opens up new opportunities for trade with Chinese buyers. With its outstanding access for shipping, its draught, and

the handling facilities available, the Port of Dunkirk can accommodate very large ships for the loading of grain.

The Moon Globe called at the Nord Céréales terminal and was loaded at a rate of 1,800 tonnes per hour, by using two gantry cranes simultaneously. Nord Céréales recently acquired a second loading gantry to double its handling capacities.

Joël Ratel, General Director of Nord Céréales, said: "The 2013-2014 season looks promising, in terms of both quantity and quality, and gives us good prospects for the coming weeks and months."

Christine Cabau, Chair of Dunkerque-Port's Executive Committee, added: "The investments made by Nord Céréales in the Port of Dunkirk are bearing fruit: we are able to berth and load extremely large ships with a high level of productivity to satisfy the most demanding clients. We are delighted with this result which rewards the efforts made by the sector."

The Nord-Céréales terminal is located in the Port of Dunkirk and offers all the facilities needed for berthing ships with a capacity of 110,000 tonnes. The terminal has 222,000 tonnes of vertical storage, 110,000 tonnes of horizontal storage, and a 3,000-point dryer.

France's third-ranking port, Dunkirk is well known for handling heavy bulk cargoes and for its numerous industrial installations. It has also built its reputation in other sectors such as cross-Channel ro/ro traffic to the UK, containers, fruit, etc.

Classified as the seventh port of the North Europe Range which extends from Le Havre to Hamburg, Dunkirk is also the leading French port for ore and coal imports, France's leading port for containerized fruit imports, and the country's second-ranking port for trade with Great Britain.

EMO – 40 years fully equipped to meet your expectations



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Since 1973, the EMO terminal in the Rotterdam port has been a major hub in transporting coal and iron ore from all over the world to the European hinterland. EMO has always been a reliable partner for its customers in helping to control these flows of goods by combining daily processes with a clear vision for the future.

EMO is able to accommodate the world's largest dry bulk vessels, and yet we never cease to look to the future and plan ahead – now more than ever! In 2012, we have strongly increased our storage and transhipment capacity and efficiency by commissioning five new, state-of-the-art projects: the seventh stacker reclaimer, the fifth unloader, the second fully automated coal wagon loader, a brand-new seagoing vessel loader along an innovative, new quay, and a high-tech operations centre. These projects ensure that we are fully equipped to enhance our safety, efficiency and sustainability performance, and to continue to serve you as a reliable partner in dry bulk transhipment in the coming decades.





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Since 1973, the EMO terminal in the Rotterdam Port has been a major hub in transporting coal and iron ore from all over the world to the European hinterland. EMO has always been a reliable partner for its customers in helping to control these flows of goods by combining daily processes with a clear vision for the future.

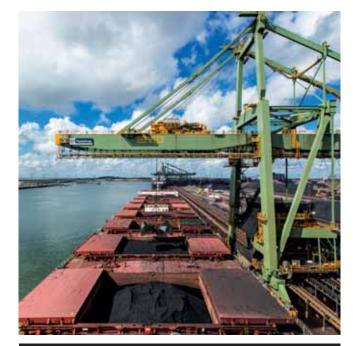
EMO is able to accommodate the world's largest dry bulk vessels, and yet it never ceases to look to the future and plan ahead — now more than ever. In 2012, the terminal significantly increased its storage and transshipment capacity and efficiency by commissioning five new, state-of-the-art projects: its seventh stacker reclaimer, fifth unloader, a second fully automated coal wagon loader, a brand-new sea going vessel loader along an innovative, new quay, and a high-tech operations centre. These projects ensure that EMO is fully equipped to enhance its safety, efficiency and sustainability performance, and to continue to serve its customers as a reliable partner in dry bulk transshipment in the coming decades.

EMO operates 24 hours a day, seven days a week. It handles large bulk shipments; its discharge capacity is 47mt (million tonnes) and throughput capacity is 60mt. It always approaches its work and planning with the greatest care. EMO believes it is very important to remain state-of-the-art. Keeping the terminal state of the art as well as making necessary improvements is its key to serving its customers. EMO's highly skilled trained personnel work closely together. Skilled employees working with innovative technology guarantee high quality, efficiency and sustainability.

MEETING MARKET DEMANDS

EMO's 160-hectare area currently offers 7m of storage. EMO is ideally located on a 23m-deep waterway connected directly to the North Sea. Rotterdam harbour has excellent rail and waterway connections to the rest of Europe.

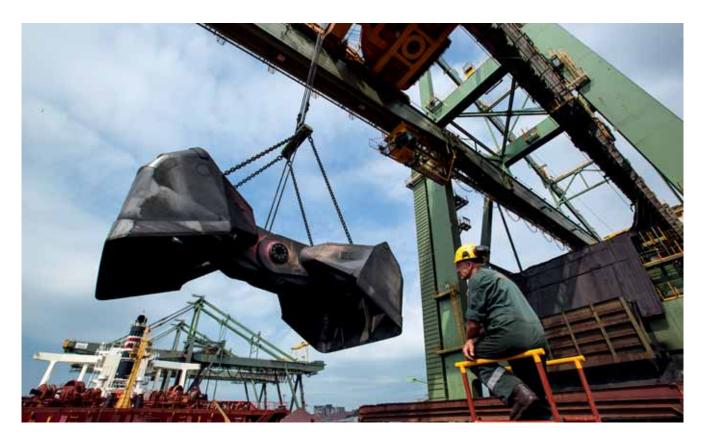
EMO is a partner that offers reliability and trustworthiness.



TERMINAL CAPACITY

Unloading capacity	47mt
Throughput capacity	60mt
Storage capacity	7mt
Trainloading capacity	18 trains daily

The company stays on top of the latest developments in the market. EMO continually analyzes its customers' needs, the quality of its services and its terminal's performance. In anticipation of market trends and customer needs, it is continuously geared towards offering a more efficient, cleaner and safer terminal, one designed to meet all expectations.



Niedersachsenbrücke reaches full bulk cargo handling capacity after upgrade

RHENUS MIDGARD'S BULK CARGO TRANSSHIPMENT TERMINAL IN WILHELMSHAVEN HAS BEEN FULLY **OPERATIONAL SINCE THIS SUMMER** With a discharge capacity of up to 4,000tph (tonnes per hour), a 2.5kmlong conveyor belt system can transport coal from a docked vessel directly to storage areas on land. The Magsenger 16 was the first coal ship to benefit from the improved infrastructure at the Rhenus Midgard site at the end of last month. The Capesizer had transported 110,000 tonnes of hard coal bound for Vattenfall's power stations in Berlin across the Atlantic from the United States.

"Of course, we will continue to optimize our transshipment processes in Wilhelmshaven in the future. But the completion of the new conveyor belt system is an important milestone. The

co-ordinated interplay of handling, storage and transport capacities means we can now fully exploit

Niedersachsenbrücke's full potential," says Matthias Schrell, managing director of Rhenus Midgard in Wilhelmshaven. "On average, we can now offload a large Capesizer in about three days."

The deepening of the mooring basin completed in 2012 allows the handling of fully laden Capesize bulk carriers with a draught of up to 18.50 metres. In addition to the new conveyor belt, the Rhenus Group invested in new ship unloaders, a fully



loader during the now completed construction work at Niedersachsenbrücke. This expansion program has made it



possible to offload ships with a cargo-carrying capacity of as much as 250,000 tonnes quickly and to store the coal and later retrieve it for onward transport by rail into the hinterland without delay.

If commercial operations continue to develop storage space can be expanded from two to as many as seven storage areas. Then some 3mt (million tonnes) of coal instead of the current 800,000 tonnes could be stored to allow the supply of power stations and other coal consumers in line with demand.

"The extended structures at the Niedersachsenbrücke offer the

automated stacker/reclaimer for storage and an automatic train

industry new opportunities to make their transport chains more

efficient by integrating the capacities in Wilhelmshaven. In the long term, the terminal facilities have been designed to allow the handling of up to 10mt of coal annually," says Michael Appelhans, managing director of Rhenus Midgard. "In June 2013 — in other words, even before the commissioning of the new conveyor belt - we were able to manage 440,000 tonnes, which is the largest amount of coal ever handled in Niedersachsenbrücke in one month. Our goal is to increase this figure still further in the future."

The Rhenus Group provides logistics services around the globe and has annual turnover amounting to €4 billion. Rhenus employs over 24,000 people at more than 350 locations worldwide. The Rhenus business areas — Contract Logistics, Freight Logistics, Port Logistics and Public Transport manage complex supply chains and provide a wealth of innovative value-added services. DCi



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SAMSON launches new Samson® Material Feeder on tracks

In 2013 SAMSON Materials Handling (formerly B&W Mechanical Handling) is launching the evolution of its Samson® Material Feeder. The MF0814T is a tracked derivative of the unique Samson® Material Feeder principle. Now, with unrivalled flexibility, the machine offers market proven high performance and reliability.

This concept has been developed in conjunction with mining and minerals customers. They require the huge holding capacity of up to 50 tonnes offered by the standard MF0814W combined with immense operational durability and accuracy in discharge control — now delivered to operate on the most testing ground conditions.



The Samson[®] Material Feeder MF08 series is

suitable for heavy duty applications with continuous use including impact loading from articulated dump trucks and large loading shovels. Suitable for a material with bulk density up to 2.6t/m³ and lumps up to 400mm, the typical materials handled include limestone, coal and coke, raw slag, alternative fuels, clays and shale & heavy mineral ores.

The MF0814T is self-propelled and operates via an integrated diesel power supply offering excellent flexibility on site. Self-steering through the umbilical control the unit can be deployed quickly and independently so offering greater utilization, flexibility and productivity.

ABB appoints new CEO

Ulrich Spiesshofer has succeeded Joe Hogan as chief executive officer of ABB, the major power and automation technology group, following the three-month orderly transition period announced earlier this year. Hogan will continue as advisor to the Board until the end of March 2014.

In a welcoming statement, Hubertus von Grünberg, Chairman of ABB's Board of Directors, said: "Ulrich Spiesshofer has an outstanding track record forming and developing high performing teams and has demonstrated excellent strategy and execution skills." He added that Spiesshofer enjoys the full support of the entire board. "We look forward to a close co-operation with Ulrich to further develop ABB's power and automation business under his leadership." "I look forward to working with ABB's strong team to deliver continued profitable growth against our strategy and create long-term value for our customers, employees and shareholders," Spiesshofer said. "In these challenging economic times, we will focus as a team relentlessly on customer satisfaction, quality and execution."

ABB is renowned for its expertise in power and automation technologies that enable utility and industry customers to improve their performance while lowering environmental impact. The ABB Group of companies operates in around 100 countries and employs about 145,000 people.

Caterpillar tops Gartner's annual Supply Chain List for 2013

For the second time, Caterpillar has been named in the annual Gartner Supply Chain Top 25 list. Caterpillar tops the Industrial Manufacturing list as the global supply chain leader and earned the number 18 ranking among all industries, up from number 20 in 2012.

"Caterpillar continues to broaden its integrated supply chain initiatives. This leading industrial is focused on common designs and processes across its manufacturing and supplier network, a robust set of metrics to measure the value of sustainability across its product portfolio and building velocity in its commercialization process," the Gartner report noted.

The rankings are scored on Gartner and peer opinion, Return on Assets (ROA), Inventory Turns and Revenue Growth.

Integrated Supply Chain strategies launched last year have contributed to a reduction in inventory across the enterprise and improvements in end-to-end response times. The Agility in Mining programme has made significant reductions in inventory through the first half of the year, and is on track to continue meeting goals through the end of the year. The processes put in place through this programme, and similar programmes across the enterprise, will continue to strengthen Caterpillar's reputation as a global supply chain leader and ultimately result in achieving Enterprise Excellence.

"We are humbled to receive this award and recognition from Gartner. It is a testament to the achievements our teams have been making in improving our supply chain. This award should also encourage our teams that we are on the right track with our supply chain initiatives," said Mark Ward, Caterpillar Production System Supply Chain Director.

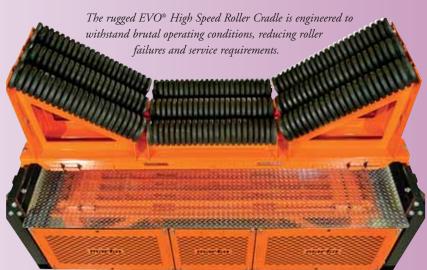
Gartner is a world-leading information technology research and advisory company, and has extensive base of IT research analysts and consultants. OCTOBER 2013

DC

High-speed roller cradle for

A new high speed impact cradle is designed to reduce roller and frame damage from heavy conveyor loading conditions in mining, coal handling, aggregates and other applications involving dense materials and/or high volumes. The rugged EVO® High Speed Impact Cradle is engineered to withstand brutal operating conditions, reducing roller failures and service requirements. One customer estimates that the new cradles from Martin Engineering paid for themselves in just the first week of service at the company's copper handling facility, due to the savings in maintenance and downtime.

"Under high-volume conditions, standard OEM impact idlers in the load zone simply can't withstand heavy loads and lengthy drops,





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 Registered trademark of Martin Enginee and other select locations. © 2013 Martin Children Information and the Articleton Information and costing downtime for repairs as well as the expense of replacement components," observed Martin Engineering Service Technician Doug Brown.

The new cradles use Martin Engineering's Trac-mount[™] technology to slide in and out easily for maintenance. The modular components are light enough to be removed by hand, without using a crane or other equipment to handle them.

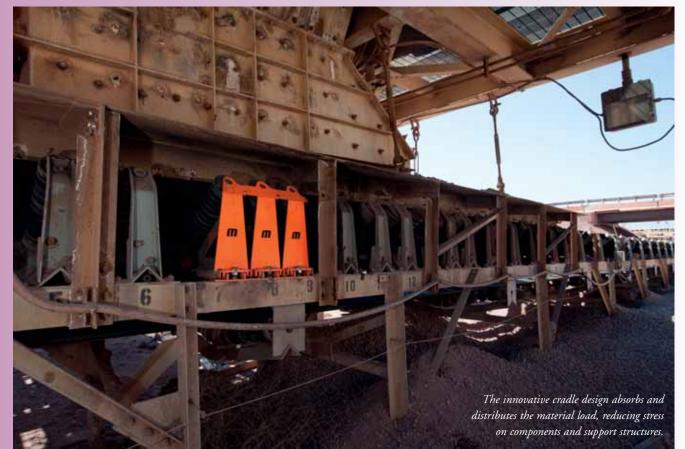
"The new cradle design only requires one person to change the rollers when the time comes," said Brown. "The biggest problem solved is the downtime. In the past, when customers have needed to change rollers or frames, they had to shut down the conveyor for an extended amount of time," he explained. "Old style frames can be difficult to remove, requiring that maintenance personnel pull the arms down, then jack up the assembly to pull it out."

"We wanted something that was slidein/slide-out," added Martin Engineering Global Product Manager Chris Schmelzer. "These new cradles were designed using Finite Element Analysis, so we could confirm that they'd be strong enough, without having to overbuild them," he explained. "We can make it as strong as it needs to be, without adding excess weight, so workers can remove and replace components without using heavy lifting equipment."

The innovative load zone design uses an elastomer bar suspension system that absorbs and distributes the material load being transferred, greatly reducing the stress on the idlers' rolling components and support structure. One patentpending design innovation is the use of connecting brackets near the top of the idler frame to hold the three rollers

ENGINEERING & EQUIPMENT

high-volume conveying



together. These special brackets are designed to allow multiple modular cradles to be tied together, so that the idlers throughout the entire load zone work together as a system.

"This cradle is simple to install, and the easy access to the center roller makes the maintenance a one-person job," Brown added. "In addition to greater durability, it's intentionally designed to facilitate service, making the task of changing rollers safer and easier."

Founded in 1944, Martin Engineering is a major supplier, making bulk materials handling cleaner, safer and more productive. The company supplies flow aids and conveyor products around the world for a wide variety of bulk material applications, including coal, cement/clinker, rock/aggregate, biomass, grain, pharmaceuticals, food and other materials. The firm is headquartered in Neponset, IL, offering manufacturing, sales and service from factory-owned business units in Brazil, China, France, Germany, Indonesia, Mexico, South Africa, Turkey, India and the UK, and under exclusive licence with ESS Australia.





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Replaceable conveyor belt cleaner tips

In a move designed to reduce landfill waste from worn-out conveyor belt cleaners, while reducing labour time and safety risks associated with blade changeouts, Martin Engineering has announced a new family of replaceable tips to maximize the amount of usable material on each cleaner blade. Introduced in direct response to customer input, the replaceable belt cleaner tips have increased wear life in secondary cleaners by as much as 50%, while cutting replacement labour time roughly in half. Because the new tips are pinned in position and require no hammers or other tools to remove and replace, the risk of injury during service is significantly reduced.

"We were looking for a way to reduce the amount of urethane going to landfills from worn-out cleaners," observed Martin Engineering Global Research & Development

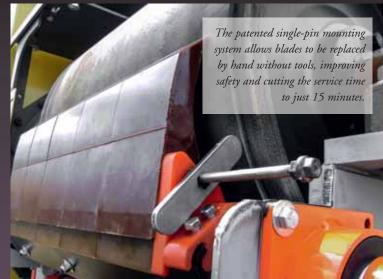
Manager Adam Childs. "At the same time, we wanted to find a way to simplify blade replacement, helping customers reduce or eliminate injuries during the replacement process and shortening maintenance times. The new blade tips accomplish both of those objectives."

Childs cited the example of one of the company's heavy duty primary cleaners. "The standard design has 8.12 total pounds of urethane in each blade," he explained. "Approximately one-third of that is in the tip or wear surface, with the rest making up the base. The result is more than five pounds of urethane per blade going to landfill at the end of the cleaner's useful life. It's not uncommon for South American systems to have 8-10 blades on a single conveyor, so that's a significant amount of material."

In test runs on a standard primary cleaner blade, Childs said researchers logged 681 hours of run time. Each time a blade reached the end of its life, the old style base had to be removed with a hammer and a new blade installed. The process typically required about 35 minutes.

"The new primary cleaners with replaceable tips use a total of 8.59 pounds of urethane," Childs continued. "But the ratio of blade material to base is nearly reversed. About 5.5

The new replaceable belt cleaner tips have increased wear life in secondary cleaners by as much as 50%, while cutting replacement labour time roughly in half.



pounds of urethane is used in the tip, with only around onethird of the total weight in the base." Further, the replaceable tips delivered 719 hours of run time in primary cleaning applications, an increase of about 5%. Each reusable blade base is good for 10-12 tip change cycles before it must be replaced.

The blade mounting system underwent a re-design as well, with a patented single-pin configuration to simplify replacement. The new tips can be replaced by hand without tools, dramatically improving safety and cutting the service time to just 15 minutes. Because the frame slides out on a track for servicing, no confined space entry is involved. "The belt cleaner comes out, instead of a worker going in," said Childs. A patent is pending on the design.

Taken together, these innovations result in longer service intervals, shorter maintenance times and less downtime, as well as a reduction of nearly 50% in landfilled material. With less frequent replacement and the long service life of the blade bases, customers are also finding they can cut down spare blade inventories on hand. At one large South American customer where initial trials were conducted, the approximate cost reduction in urethane consumption alone is

> projected to be more than \$85,000 per year, not including the labour savings and the value of improved safety.

Founded in 1944, Martin Engineering is the world leader in making bulk materials handling cleaner, safer and more productive. The company supplies flow aids and conveyor products around the world for a wide variety of bulk material applications, including coal, cement/clinker, rock/aggregate, biomass, grain, pharmaceuticals, food and other materials. The firm is headquartered in Neponset, IL, offering manufacturing, sales and service from factoryowned business units in Brazil, China, France, Germany, Indonesia, Mexico, South Africa, Turkey, India and the UK, and under exclusive licence with ESS Australia.



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New SENNEBOGEN dealer in Norway boosts company's 'GreenLine'

From July this year, SENNEBOGEN has strengthened its distributor network in Norway. In addition to its long lasting partner in Norway, IMB Maskiner AS — concentrating on the crane and port industry — VOLVO Maskin AS has joined the SENNEBOGEN team and taken over the distributorship for material-handling machines for industries such as waste and scrap-recycling, steel-industry, wood & forest industry, demolition as well as composting and mining.

Thanks to its well-known Service structure, VOLVO Maskin AS and its 20 service stations will add additional value to SENNEBOGEN's 'GreenLine' products and intensify the market development for SENNEBOGEN recycling machines in Norway. IMB Maskiner AS will continue concentrating on the complete 'CraneLine' for all industries, and ports in particular. This also includes quay-based material handling-machines (GreenLine) for on-and offloading/bulk handling of



From left: Area-Sales Manager Robert Aumüller, Director Erich Sennebogen, Volvo Maskin Director Jon Vislie, Knut Grepperud, David Kristianslund (all Volvo), Tom Fredheim (Director IMB Maskiner) und Morten Karlsen (Volvo).

ships. In terms of after-sales service, VOLVO Maskin AS and IMB Maskiner have agreed to co-operate where this will be an advantage. The name SENNEBOGEN stands for over 60 years of reliable and technically advanced equipment. At the highest level of quality, the machines are produced in Germany at the sites Straubing and Wackersdorf and distributed through a nationwide distributor network. In addition to consulting and the sale of machinery, a very fast service and a good supply of spare parts is standing in the foreground. Therefore SENNEBOGEN dealers are the competent contact for maintenance and service, and in case of need to quickly help locally.

With its extended product range, SENNEBOGEN offers solutions to any material handling task with machines weighing from 11–270 tonnes. SENNEBOGEN machines are purpose built for industrial three-shift operation and are well known for reliability and easy service access.

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RopeCon to transport gold ore in Mexico

At its Morelos Gold Project, Minera Media Luna, a 100% subsidiary of the Canadian company Torex Gold Resources Inc., is developing its first gold mine in Mexico.

At the beginning of this year, the Austrian company Doppelmayr Transport Technology, a member of the Doppelmayr/Garaventa group, a world leader in ropeway technology, was awarded a contract to build a RopeCon system for transporting the ore from the mine down to a stockpile. The aerial continuous conveying system is applied as an alternative to trucking. It will transport the material at an hourly design capacity of 1,000 tonnes easily and safely through steep terrain from the crusher at the top, down to the mill at the bottom. The vertical fall is approximately 380m over a distance of 1.3km. An important advantage of the RopeCon system for this project is its low overall operational costs, as the system generates power due to the difference in height. Construction start is scheduled for the summer of 2014 with commissioning planned for the winter of 2014/2015.

Terex Port Solutions' cranes impress Brazilian operator

One and a half years after delivery of a first G HSK 4316 B, Fospar S.A. orders an identical crane.

From Autumn 2013, another Terex® Gottwald portal harbour crane will be helping to efficiently move bulk cargo in Brazil. Terex Port Solutions (TPS) has received an order from Fospar S.A. (Fospar) to supply a Model 4 crane in the G HSK 4316 B variant. This new portal harbor crane, together with an identical machine delivered in 2012, will handle fertilizer at the bulk terminal of the customer in Paranagua (South Brazil).



IDEAL SOLUTION FOR USE ON THE FINGER PIER

From the slew ring up, the G HSK 4316 B brings proven Terex Gottwald mobile harbor crane technology to the rails of narrow or special quays from where bulk vessels up to Panamax class are served. Its four-rope-grab variant with a 40-tonne grab curve in A7 classification (34-tonne grab curve in A8 classification) is particularly tailored to professional bulk handling. The crane is operated with power from the harbor mains and features a compact design, comparably low weight and an individual portal solution which makes it the ideal machine for the finger pier in the Fospar Terminal in Paranagua, where the first G HSK 4316 B has already proved its worth.

FIRST G HSK 4316 B IMPRESSES FOSPAR WITH HIGH HANDLING RATES

Above all, the successful use of Fospar's first crane from TPS was a decisive factor in the rapid placement of a follow-up order: "In around the past one and a half years, as a powerful and reliable machine, the Terex Gottwald portal harbour crane has made a major contribution to increasing our handling rates", explains Ronaldo Sapateiro, plant manager at Fospar. "For this reason, we have decided to replace the old crane that we are still currently using on the finger pier with a further G HSK 4316 B."

GROWING DEMAND IN A GROWTH MARKET

Bob Histon, who is responsible for Terex Port Solutions' sales and services in the Americas since early summer 2013, is pleased that the portal harbor crane has established its market position in Latin America: "Brazil is the growth locomotive of the region and the growing demand for our portal harbor cranes shows that we have the right products to meet our customers' needs."

He is also pleased that the machine ordered is once again a crane for bulk handling as Guilherme Santos, the customer consultant for Brazil adds: "We have to date predominantly been represented on the local market by mobile harbour cranes for container handling. Now, Terex Gottwald handling machines are increasingly taking over bulk terminals."

GLOBALLY ESTABLISHED AS A COST-EFFECTIVE ALTERNATIVE The customers in Brazil are thus following the example of bulk terminal operators in other world regions. Around the globe, Terex Gottwald portal harbour cranes have established themselves as a cost-effective alternative to, for example, bulk

gantry cranes. The portal solutions are based on the respective terminal requirements to enable road vehicles, rail trucks and conveyor belts to be used unhindered beneath or beside the rail portals. OCTOBER 2013

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Liebherr's LHM 600 wins the hearts of Latin American customers

When it comes to state-of-the-art mobile harbour cranes, Latin American customers have become increasingly interested in the Liebherr 600 series. In total, 10 units have been sold in the last 12 months in the Latin American market, for both container and bulk handling. These results clearly show the popularity of the LHM 600 and also the trend towards larger cranes in Latin America. With a maximum outreach of 58 metres and twin lift capability, the Liebherr mobile harbour crane LHM 600 is capable of servicing vessels up to 19 container rows.

In Latin America the population development of the strongest mobile harbour crane model available in the market is impressive. The first LHM 600 was delivered in 2009, followed by two further deliveries in 2010. In 2011 the number of units supplied rose to three. In 2012, the remarkable

number of annual LHM 600 deliveries reached a short-lived record high of five units which will be easily topped in 2013.

Two of the below-mentioned LHM 600 deliveries (Argentina and one for Uruguay) are based on a special LHM design. An extended tower extension ensures that the position of the tower cabin is higher than 37 metres providing better sight into the ship for the crane operator. Additionally, the operator benefits from a higher fulcrum point without any influence on safety or operational parameters like lifting capacity and travelling speed. These are the first units featuring the highest tower version available. The first of these specially designed LHM 600s will start operation in September 2013.

In Montevideo, Uruguay, Montecon S.A. started operation in 2000. Since then, its Liebherr mobile harbour crane fleet has steadily grown. In the last 12 months, Montecon S.A. has ordered two more mighty LHM 600s. Hence, three LHM 600s will soon service vessels in the Port of Montevideo, supported by a number of previously delivered LHM models.

Hutchison Port Holdings (HPH) has ordered four LHM 600s for its ports in Latin America. HPH is one of the world's leading port operators with ports in 26 countries worldwide. In Argentina, Buenos Aires Container Terminal Services S.A. ordered its first Liebherr Mobile Harbour Crane, type LHM 600. The terminal was established in 1994. The new LHM comes in tworope configuration for dedicated container handling.

Strong signals come from Mexico, where HPH alone has ordered three LHM 600s. An annual GDP growth of about 4% calls for new investments in efficient port equipment. For that reason, the 2013 year looks to be the most successful year in history regarding LHM deliveries to Mexico thanks in part to the order of four LHM 600 cranes.

In the course of 2013, a LHM 600 has started operation for HPH in Mexico. Terminal Internacionale de Manzanillo S.A. de C.V. (TIMSA) opted for Liebherr's strongest mobile harbour crane. TIMSA is a multipurpose terminal for bulk material and container handling. The terminal is located on the west coast of Mexico, close to various metropolitan areas. The main task of the new crane is container handling.



Located on Mexico's Pacific coast, the HPH affiliate Lázaro Cárdenas Multipurpose Terminal S.A. de C.V. has ordered two LHM 600s. Each crane is equipped with a 104t winch and will mainly be used for handling containers and bulk cargo.

Also in Lázaro Cárdenas, Terminales Portuarias del Pacifico opted for a LHM 600. The terminal specializes in bulk material and steel products handling. The new crane will join an existing LHM 550, which has started operation in 2011. Both machines are equipped for highly efficient bulk operation. The new LHM 600 in four-rope configuration will be the first LHM in Mexico equipped with Liebherr's innovative hybrid power booster Pactronic[®], allowing for up to 30% more turnover in combination with reduced fuel consumption and emissions of about 30%.

Brazil is the biggest market in Latin America for Liebherr mobile harbour cranes. After a number of very successful years, Liebherr has again received several LHM orders in 2013. In Manaus, close to the confluence between the Negro River and the Amazon River, Chibatão Navegação e Comércio LTDA decided to enforce their port with three LBS 600s. Liebherr Barge Slewing (LBS) cranes are an efficient combination of the innovative mobile harbour crane concept and a fixed pedestal mounted on a barge, which replaces the undercarriage. LBS cranes provide an economical and space-saving solution for the installation on quaysides and jetties, especially in Manaus where room for manoeuvring is limited. These three LBS will join an existing fleet of nine Liebherr fixed cargo cranes and six Liebherr rubber tyre gantry cranes in Manaus.

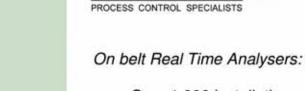
Liebherr continues its remarkable success story in Latin America having sold 10 units of the 600 series in the last 12 months. Due to the high demand in Latin America Liebherr has invested some \$20 million in a new sales and service centre in Miami. Opened in June, the new centre serves as a major hub for Liebherr's maritime cranes division and will further strengthen business relations to the Latin American region. The newly built complex is situated on a total property area covering about 40,00m². The building has a total area of 3,800m². In 2013 about 52 staff members will be working in this new facility.

Online Analysis

Mineral Analysis Elemental and Moisture content of

- Copper
- Iron Ore
- Manganese
- Zinc
- Nickel
- Phosphate

<u>Coal Analysis:</u> Moisture, Ash, Sulfur, Calorific value



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Process plant performance in the coal, cement and minerals sectors has been significantly improved through the application of real time, full stream, non contact, multi-element analysers. Particle size and belt speed don't affect the analysis. Grade control need not stop

at the haul truck. Analysers on conveyors at the mine (after the crusher) are used to divert increments of undesirable material, be it waste, low grade ore, or high deleterious content so it does not enter the process plant. There are myriad savings in grinding costs, power, reagents, etc. Benefits really add up when that waste is replaced by good ore and the plant output increases for the same throughput. Ore of product quality, eg. in iron ore plants, is diverted to bypass the beneficiation plant.

Scantech is a major manufacturer of on-belt analysers for conveyed bulk materials. One of its customers consistently achieves over US \$6 million per year in beneficiation cost savings alone by doing this but also maximizes plant capacity by only processing what needs to be upgraded.

Analysers help plants blend ores to ensure consistent ore feed. Reducing ore quality variability can increase metal recoveries by up to 15% in copper operations. Another customer blends copper ores to maximize leach circuit capacity and achieved a payback of less than two months. The customer now uses elements that weren't initially of interest (Fe and S) to control the mineralogy blend as well as copper content to



further benefit its process.

Analysers can be used on conveyors throughout the plant. Beneficiation circuit feed and product streams, eg on jigs, ensure optimal recovery. Analysers help optimize additive control in cement plants and adjust metal concentrate chemistry presmelting or sinter basicity. Measurement of product flows to stockpiles and load out flows to the train or ship are used to determine real-time stock levels (tonnes and grade) and indicate shipment quality compliance with product specification requirements. Where necessary, products can be blended or bulk sorted to improve shipment quality for each customer.

The combination of accurate, continuous microwave moisture measurements with elemental data allows dry weight percent of each element to be reported in real time. Real-time analysis allows mines to optimize processing operations. Detailed studies continue to be undertaken to help processing operations identify further improvement opportunities, eg. ore hardness through silica measurement to control grinding circuit feed rate and ore blend.

Scantech's core business is the development, supply and

support of on-belt analyzers for the resources sector, world-wide. Scantech first supplied this technology to the coal sector in the early 1980s and has now developed analyzers for the cement, minerals, power and steel sectors. More than 1,000 analysers designed and built in Australia have been sold in 55 countries. Customer service and product support is enhanced through remote access capabilities for all current models and experienced staff located in major regional locations. As a specialized supplier Scantech is able to customize analyser solutions, including application specific calibrations and support programmes including site training and radiation services.

Scantech's units are used for conveyed bulk materials, particularly in the minerals sector with applications and years of proven operational performance in a wide range of commodities such as iron ore, manganese, copper, zinc-lead and phosphate rock.

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stacking, reclaiming & conveying of bulk cargo



Sandvik's expertise extends throughout the bulk handling process

Wherever bulk material is handled, Sandvik Mining's Product Area Mining Systems will be present. In addition to meeting the needs of the mining industry, the company also excels in meeting the needs of downstream operations, such as power plants and mills, ports and terminals with an approach tailored for each application.

Reclamation, stockyard storing, sizing, homogenization and transportation are all materials handling processes Sandvik supports. The offering for turnkey projects, individual new equipment or upgrades and modernizations includes consulting, systems design, engineering, procurement, erection and support. Sandvik applies materials handling and automation technologies to help customers best utilize their assets. Additionally Sandvik designs and manufactures a full range of conveyor components like idlers, pulleys, belt cleaners, etc. used in materials handling equipment, whether for new systems or replacement parts for any existing system. The goal is to make the customers more successful through long-term cooperation and partnerships; success comes from efficient process design, innovative engineering and a dedication to reliability. Through the well developed Sandvik Mining and Construction organization, global parts logistics and local services keep the continuous materials handling processes running.

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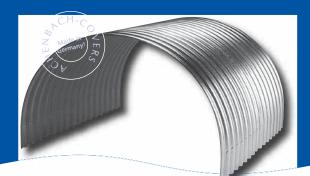
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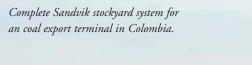
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offers all services related to bulk materials handling, including feasibility studies, conceptual plant layouts, design, engineering, and the entire execution of complete systems to handle coal, ore, bauxite and other different materials — a vast range of equipment for applications such as the following:

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- loading bulk materials into ships;
- unloading bulk materials from ships; and
- crushing, sizing and feeding of bulk materials.

This offering supports the continuous transfer of the material in various fields of materials handling solutions, whether as individual machines or as complete turnkey installations. The classical application of these systems and machines relates to stockyard facilities at mines, at export and import ports and in stockyards of power stations, steel works and processing plants. According to the requirements of the

downstream consumer, Sandvik's systems can reach output rates up to more than 10,000tph (tonnes per hour).

COMPLETE HANDLING SYSTEMS FOR STOCKYARDS

Stockyards, either as a circular or longitudinal layout incorporating particularly feed conveyors, stackers and reclaimers, have a central function in the fields of materials handling as they serve as material buffers, reserve or blended





storage between incoming and outgoing materials. As buffering, composing and homogenizing performed by a stockyard can vary quantity as well as quality fluctuations can be balanced out with the correctly chosen system. As the priorities for each application and stockyard operations are different, it is necessary to consider various questions before selecting type and size: throughput required, characteristics of the materials to be handled, homogenizing effect required, open or roofed storage and importantly, the future upgrading of the storage. Sandvik offers a complete range of products to provide customized solutions for each customer's specific requirements. The equipment comprises:

- reclaiming technology for bucket wheel boom type-, bucketwheel bridge type-, scraper type-, drum type units;
- stacking technology for the most commonly used stacking methods: chevron, windrow and cone shell;

- combined stacking/reclaiming technology for bucketwheel- or circular units;
- conveying technology including transfer stations; and
- auxiliary equipment with hoppers, feeders, crushers, etc.
 Covered storage is used where environmental aspects require the full enclosure of the stockpiles and stacking and reclaiming

the full enclosure of the stockpiles and stacking and reclaiming activities. It can either be arranged in the form of a longitudinal/rectangular configuration or in a circular configuration covered by dome-type structures.

STACKERS (PS SERIES)

Sandvik stackers effectively stockpile bulk materials in an efficient and orderly manner. Stationary or travelling, borne on rails or crawlers, they can be supplied in fixed, luffable or luffable-andslewable boom designs, with capacities from 150tph to 20,000tph. The choice of design depends on factors such as the



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stacking method and size of the stockpile, the type of material, the required throughput and the demand for mobility. Tripper cars or tripper systems for transferring material from the yard conveyor to the stacker are considered part of the stacker.

RECLAIMERS (PR SERIES)

Sandvik reclaimers are designed to reclaim bulk materials from stockpiles at mines, ports, steel plants, power stations, etc. in a quick, efficient and orderly way. They are available in several main types, including bucket wheel, scraper and drum-type reclaimers, and in many configurations and sizes, with capacities from 500tph to 20,000tph and more. The choice of design depends on factors

such as the size and shape of the stockpile, the type of material to be reclaimed, the required reclaiming rate and the need for blending or homogenization.

STACKER/RECLAIMERS (PD SERIES)

Sandvik stacker/reclaimers come in two main types: bucketwheel models for alternate stacking and reclaiming, and circular units, which normally stack and reclaim the material alternately but can be designed to do so simultaneously if required. The bucketwheel models, normally supplied complete with tripper cars, are compact and economical for longitudinal stockyards where simultaneity is not required and where there can be large

Shiploader PL400 in Brazil.



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variations in the demand for stacking and reclaiming capacity. Standard circular units, which build a ring-shaped stockpile and are normally housed inside a covered dome because of environmental aspects, both continually stack the stockpile at one end of the ring and reclaim the material simultaneously from the other end.

TRANSPORTATION SYSTEMS (PC SERIES)

Sandvik has a highly skilled projects division specializing in the design, manufacture, installation and commissioning of conveyor systems for a full range of applications. The company also upgrades and modernizes systems and supplies a comprehensive range of its own quality components and spare parts.

COMPLETE HANDLING SYSTEMS FOR PORTS

All around the world, sea-going and coastal vessels are constantly being loaded or unloaded with different bulk materials. In order to ensure a thriving international sea trade, to load the material at the export terminal and unload the vessels in the import terminal, to store the material at the ports continuously and in a very short time, a high standard of perfection in port-handling methods is needed — an area where Sandvik has a vast experience.

Sandvik ensures a smooth transfer to and from bulk terminals with a complete offering of reliable ship-unloading and shiploading equipment.

Many different developments for all capacities and applications are included in Sandvik's range of shiploaders which provide travelling, telescopic, luffing and/or slewing as well as radial functions. The ship-unloading of high-density bulk material at fast flow rates is conducive to the company's offering of grab-type unloaders of gantry or level luffing design. For the intermediate storage of bulk materials in ports, Sandvik's complete range of stockyard equipment and systems incorporates stackers, reclaimers and stacker/reclaimers.

The equipment can be supplied with various modes of operation, including manual operation by onboard operators, semi-automated and fully-automated operation integrated in a central, remote control system.

SHIPLOADERS (PL SERIES)

Sandvik linear gantry and quadrant bridge type shiploaders are constructed in proven, eco-friendly designs with a wide range of sizes to service vessels from 5,000 to 250,000dwt. Central to the Sandvik philosophy is minimal disruption of the port during installation of the shiploader and its supporting equipment. Sandvik's process for off-site construction, assembly, testing, commissioning and heavy-load transportation is highly advanced, resulting in installation of fully operational shiploaders with capacities up to 20,000tph in just a few days. The range includes a variety of shiploaders which provide travelling, telescopic functions, luffing and/or slewing installed onto longitudinal jetties, or radial shiploaders which incorporate a fixed pivot point.

SHIP-UNLOADERS (PU SERIES)

Sandvik ship-unloaders of the linear gantry and level-luffing types are constructed in proven designs and a wide range of sizes to service vessels from 5,000 to 250,00dwt. Focusing on grab

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technology, they offer efficient, rational solutions to demands for quayside flexibility and are the perfect rigs for unloading materials with different bulk densities.

As with continuous ship-unloaders, they can be constructed, assembled, tested and commissioned off-site if necessary, then shipped to site and installed with minimal disruption to port activities.

AUXILIARY EQUIPMENT

Sandvik's product portfolio of standard equipment for bulk materials handling applications covers HC-series belt conveyors and HF-series belt feeders, both having fixed and mobile units. With a wide range of standard modules and components these devices can be tailored exactly to meet the needs of the application. The advantages of the mobile equipment make them ideal and cost-effective in conveying and stockpiling materials.

RECENT DEVELOPMENTS FOR STOCKYARD EQUIPMENT

Mining companies strive to maximize their production rates whilst keeping high safety standards to ensure a safe working environment for the employees. This leads to increasing attractiveness of fully or partially automated solutions for mining and materials handling equipment.

Sandvik Mining Systems has invested considerable efforts in automation, in the enhancement of their stockyard equipment by introducing auxiliary automation systems for different applications, such as collision avoidance and stockpile profiling, to name just a few. The automation package consists of state-ofthe-art radar and laser sensors including dedicated software for data processing and interfaces to the machine PLC software via common industrial platforms. The collision avoidance system for stockyard equipment can be used in both stackers and reclaimers to provide protection against moving equipment as well as to prevent impacts with stockpiles, as well as for shiploaders to reduce the risk of property damage. Stockpile profiling systems are being applied in bucket-wheel reclaimers. This add-on functionality further increases the machine's vision by scanning the face slopes and by adjusting the machine parameters in a predictive manner according to the shape of the stockpile benches.

These systems increase the level of automation on the machines and thus their serviceability for both the manually operated and the automated machine type without operator. Based on the type of application a different set-up and allocation of the sensors is required. For collision avoidance systems it may be necessary to allocate the sensors against other moving targets whereas for stockpile profiling they scan a solid ground and map its exact shape by creating 3D images, which are stored in an inventory database.

"The key requirements of the systems is the robustness of the sensors, fast signal response and reliable measuring results in order to increase the machine availability and to maintain high productivity levels of the machines under all operational circumstances," says Branco Lalik, Product Line Manager for Materials Handling, Sandvik Mining Systems.

The auxiliary automation systems for collision avoidance and stockpile profiling for stackers and reclaimers are specified according to the demands of Sandvik's customers. They will be integrated into the Sandvik in-house developed PLC software and the complementary SCADA system. One Source

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A safe trip: custom design from Superior Industries slashes operating costs

For safe, economical, high-volume stockpiling, a Wisconsin, USA-based construction aggregate producer has replaced costly loader use with a 580-foot tripper conveyor.

From April to November, Wissota Sand & Gravel stockpiles material 24-hours a day. "We load out trucks 52-weeks a year, but we can only produce material when Mother Nature lets us," says Dennis Simniok, a 30-year industry veteran who is supervisor of the company's Milwaukee, Wisconsin, USA pit. The operation yields 1.2 million short tons (1.9mt [million metric tonnes]) of material annually. To meet seasonal demand and to stock up for the brutally cold winter months, the site must build and maintain a stockpile of up to 200,000 short tons (180,000 metric tonnes) on its small 800-foot-long (244m) by 200-foot-wide (61m) footprint. Until just three years ago, the company tackled all its stockpiling with round-the-clock loader

operation — a situation that created serious safety issues — and ballooning operating costs from maintenance, labour, fuel, and material loss due to contamination. Today, the site boasts a 580ft (177m), pillar-supported, tripper conveyor, one of the longest and tallest in the region. The custom-designed system was manufactured by Superior Industries of Morris, Minnesota, USA.

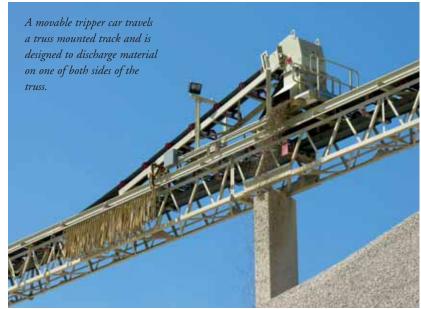
SAFETY FIRST

There are a lot of factors that led the operation to replacing loader use with a tripper conveyor system, one of the most important being safety. A disproportionate amount of surface mining injuries and fatalities involve mobile haulage equipment operating at various dump sites. Adequate berms (up to axle height) must be maintained, and even then, backing through or over a berm is a common cause of stockpile accidents. "Think about it — you're in a loader and suddenly you're up to 60 feet (18m) above ground level, on an inclined ramp. And, if you're stockpiling 24 hours a day, you have an individual doing that in the dark. It just becomes a huge safety issue," says Simniok.

PREVENTING MATERIAL LOSS

Not only does it take time and labour to build and berm a ramp





for stockpiling, it results in significant material loss. Simniok emphasizes that even if it were safe for a loader to continually run up and down a ramp, it takes a tremendous amount of material to build the ramp — and then you end up with a contaminated pile. "The loader tracks sand up on the pile. Pretty soon, the ramp is all dirty and you have less salable product. When you load trucks in the winter, you can only load back to the ramp and then you've got to back away from it because the ramp is dirty and you can't load out that material. Furthermore, every spring, you have this dirty ramp to deal with — material which you can only sell to sewer contractors at a cut rate," he says.

ELIMINATE COSTLY LOADER USE

Studies show that lifetime (8,000 to 12,000 hours) loader owning and operating costs are no less than 2.25 times higher than the unit's initial purchase price — and that figure does not even include labour and the effects of an ongoing tyre shortage and fuel-cost crisis. It's a very expensive way to stockpile. Plus loader component and tire wear accelerates when the machine is operated on inclines exceeding 6-percent.

"During the day, our loader and operator would have to load

out trucks as well as stockpile. So we would usually put a couple of additional loaders on stockpiling for a several hours at the end of the day, so that one loader could keep up with the job at night. What's more, you have to consider that each loader is stockpiling one bucket at a time. We were stockpiling 2,000 short tons (1,814 metric tonnes) a day, but producing 5,000 short tons (4,536 metric tonnes) a day. We really had to take a close look at the cost of running these machines," says Simniok.

STOP THE MONEY PIT MADNESS

Simniok says that they opted to put in a tripper conveyor due to site limitations which called for a long, narrow, yet high-volume stockpile to meet demand. Traditional radial stackers would not be able to do the job. They started looking at different tripper conveyors in different







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configurations — taking a little bit from one setup and a bit from another.

"What we ended up with is a tripper conveyor system that runs unattended and stockpiles at 450 short tons (408 metric tonnes) per hour — with no man hours, no machine, and no fuel. Obviously, today's fuel prices are triple what they were when we started up the system three years ago. So the payback is really huge right now," he says.

TYPICAL TRIPPER CONVEYORS

Wissota Sand & Gravel operates a movable tripper. Trippers are devices that discharge material from a belt conveyor at points upstream from the head pulley. A tripper consists of a frame supporting two idling pulleys, one above and forward of the other. The conveyor belt passes over and around the upper pulley and around and under the lower pulley. The belt usually inclines to the upper pulley and may run horizontally, or it may then incline again from the lower pulley.

The conveyor belt itself drives a typical movable tripper, by an electric motor, or by a cable and winch. The tripper moves in a forward and reverse direction to make a long pile on one, or on each side of the belt conveyor.

A CUSTOM FIT

"Superior Industries came up with a tripper conveyor design that really fits our needs," says Simniok who lists the following parameters:

- continuous operation;
- a remote-controlled tripper car;
- remote-controlled discharge from one side to the other;
- ability to be installed on 57-foot-tall (17m) concrete pillars;
- 30-inch (76cm) belt;
- ✤ ability to span at least 60-feet (18m) between pillars;

- capable of building a big-volume stockpile of at least 180,000 short tons (163,293 metric tonnes);
- ability to handle 450 short tons per hour (408 metric tonnes) of wet material without the head pulley spinning out Simniok says that they chose the Superior Industries design over the competitive bids due to the integrity of its structure.
 "It's beefier with heavier angle iron and this gives us more bang for the buck. We didn't want to skimp as we only want to install something like this just once. And, with the heavier truss design we found that we could make a longer, 65-foot (20m) span between pillars, which meant we had to install fewer pillars," he

A flop gate allows a discharge of material to the north or to the south. Throughout the summer, he explains, they flop from side to side, going from pillar to pillar, until they have a pretty solid, full pile under that conveyor by the fall. "Toward the end of the season, we literally run that tripper every 30 or 40 minutes, inching it down the line to top the pile off so there are no pockets for the snow and ice to get into over the winter," he says.

A TRIPPER TREND

says.

"Tripper conveyors are getting more common and with this fuel crisis, we'll be seeing more of them in the industry," says Simniok. "But usually you'll find tripper systems no more than 30 feet (9m) to 35 feet (10m) off the ground. At 580-feet (177m), our tripper conveyor is one of the longest in the region and is certainly one of the tallest, because of the site we have to work with. I see this system being in place forever, and we are thinking of installing another to handle our sand product. Obviously, conveyors like these are the most safe and cost-efficient way to move and stockpile material. This system has already paid for itself," he says.

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Experience and imagination help EDGE Innovate live up to its name



EDGE Innovate is a blue sky thinking, imaginative and creative equipment manufacturing company. With its ethos of 'Innovation at Work' EDGE persists in pushing the boundaries of design and manufacturing to produce hard working, quality machinery to fit any materials handling requirement from recycling to quarrying. The EDGE brand stems from a long tradition in the engineering industry in Ireland. With over 25 years experience designing and manufacturing machinery for a range of industries globally; the EDGE team is made up of 'old school' traditional quality engineering and innovative thinking alike.





The company's state-of-the-art manufacturing plant based in Ireland uses the latest technology and concepts to create a reliable, durable and cost saving product portfolio of mobile stackers, tracked stackers, stockpilers, tracked feeders, trommels, shredders and picking stations.

With the ability to handle a multitude of materials such as aggregates, fertilizers, coal, ores, wood and tyres, EDGE's machines are in operation across six continents in the harshest environments. From the blistering summer heats of the Australian outback to the chilling winter winds of Northern Canada, EDGE designs its machines to work as hard as its customers do.

EDGE Innovate can trace it roots back to its sister company KMC Engineering which was established in 1990 by family members Jim McKiver, Niall McKiver and Darragh Cullen. KMC Engineering quickly established itself as a leader in the subcontract market exporting more than 5,000 units for Powerscreen and Finlay.

The EDGE Innovate brand was born in 2009 with a 150,000ft² custom built production floor base in Dungannon, County Tyrone. With an emphasis on unique and innovative designs, EDGE Innovate has quickly expanded its product portfolio supported by an ever-growing dealer network.

The year 2013 brings an exciting \pounds 3.4 million expansion plan, creating 84 new jobs supported by InvestNI and part funded by the European Regional Development Fund. Announcing the investment during a visit to the company, Northern Ireland Enterprise minister Arlene Foster said:

"EDGE Innovate is a recently established company with plans to roll out an extensive expansion strategy over the next five years. The firm's focus on export marketing and new product development will help to enhance its position within the global marketplace and achieve the sizable export sales it has forecast over the next six months."

To build on its successful start to 2013, EDGE Innovate has announced Pilot Crushtec International (Pty) Ltd as its new dealer, representing EDGE Innovate in South Africa, Democratic Republic of the Congo, Zambia, Zimbabwe, Mozambique and Tanzania. Pilot Crushtec is a leading South African supplier of mobile and semi-mobile crushing, screening, recycling, sand washing, stockpiling, compacting and material handling solutions.

Pilot Crushtec markets its products and services in over 40 countries and is active in industries as diverse as coal, diamond, gold, cobalt and platinum mining, aggregate and sand quarrying, construction, civil engineering and recycling.

The ever-increasing EDGE Innovate portfolio boasts a number of products for the recycling and material handling industries. The ever popular FS-Series with its countless options is the perfect example of EDGE's innovate thinking to stay ahead of the competition. The FS-Series can be found working in successful mines and ports throughout the world with contracts won to supply CSN of Brazil and closer to home, Scruttons Ltd. of Northern Ireland.

The EDGE Feeder Tracked Stockpiler Series is designed to allow customers to efficiently load and stockpile a wide range of materials including crushed aggregate, compost, top soil, bark, coal, sand and fines. The main advantage of the FS-Series is that it can be fed directly by any Excavator or Wheeled loader. The FS is excellent at holding a buffer of material within the hopper allowing a regulated flow of material to the main conveyor belt. With fully speed adjustable belts the feeder stacker series eliminates the need for a separate feeder and stockpiler unit. The FS-Series has countless options available from tipping grids, vibrating grids to overband magnets. With numerous conveyor lengths the FS-Series can satisfy a wide range of customer needs. The versatility and robust design of the FS-Series allows this particular product to be as comfortable in the dock as it is on the harsh environment of the quarry.

EDGE Innovate strives to find innovative ways to stay one step ahead. In the first quarter of the year, it launched the new patent pending LTS Series. The LTS robust design enables it to convey heavy aggregate such as oversized iron ore whilst



providing the customer with superb manoeuvrability around site with rapid set-up times. The benefits of the LTS were swiftly recognized by its dealer of the year, Pat Kelly of EDGE Equipment Australia, with orders placed for four LTS units.

Further options in EDGE's current product portfolio were added in June with the launch of its new 360° Unlimited Series. With the successful tender to supply CSN of Brazil, two FTS 360° Unlimited units were swiftly exported and put to work without delay. Available for both the FTS and LTS Series the 360° Unlimited option maximizes operations for loading of; ships, trains and barges by enabling the operator to rotate the stacker 360° uninterrupted. This enables the operator to position the tracks parallel to the vessel, allowing the stockpiler to travel along the side of the vessel without the need to adjust the orientation of the machine. This option still only requires one operator to run an entire stacker that will offer up to 1,000tph (tonnes per hour) for continuous loading.

With new products in the design process and the evergrowing options available, EDGE Innovate is confident that it is staying true to its ethos of 'Innovation at Work'.



DF Mining & Handling: serving the mining and energy industries worldwide



Duro Felguera Group dates back to 1858, when its founder Pedro Duro Benito, started Duro y Compañía. Its main activities were based on the production of iron and steel, and in the coal mining industry. By the end of the 19th century it had become the main iron and steel producer in Spain.

By 1905 it was listed on the Madrid Stock Exchange and by 1920 it had become the largest coal producer in the country. Further business endeavours contributed to the company's rise in the mining industries so much so that for the decades of 1940s and 1950s DF, coupled with Altos Hornos de Vizcaya, led the national steel market. Since then, Duro Felguera has focused its activities on the production of capital goods, diversifying its business areas in order to respond to the varying demands for equipment of companies in different industrial sectors.

Today, under the DF trademark, Duro Felguera specializes in the management of EPC projects, engaged in all phases of implementation, including the manufacture and supply of all equipment and civil works required for project completion mostly in the energy and mining industries.

CURRENT ACTIVITIES IN THE MINING & HANDLING BUSINESS

DF Mining & Handling (DFM&H) is DF's brand currently engaged in the turnkey delivery of mining and mineral processing projects all over the world. It has been providing strong references for over 40 years and has a successful track record that keeps growing as new projects become available and new technologies are developed.

In the processing and engineering design fields, most activities are focused on: conceptual studies, prefeasibility studies, feasibility studies, and engineering of mineral processes. On the project execution side in EPC/EPCM capabilities, DFM&H is involved in: design, engineering, procurement, construction, supervision, commissioning, plant operation and training.

The company's main goal is to

satisfy its clients with tailor-made solutions that are cost effective and timely.

EQUIPMENT MANUFACTURED

As a long-time provider of mining solutions worldwide, DFM&H has developed a wide range of equipment integrated into many important projects across the world. Equipment for open cast or underground mines includes: vertical shafts and all their associated equipment; underground and surface loading stations; crushing and screening plants; conveyor systems; truck loading and unloading stations; and ore storage and homogenization yards.

For mineral treatment plants, DFM&H offers not only the basic and detailed design but also construction and start-up in the following areas: crushing; grinding; classification; magnetic separation; gravity; flotation; and tailings deposition.

Other construction fields covered by DFM&H are storage and homogenization yards, port terminals (loading and unloading), and continuous haulage needs. Its handling capabilities are proven within a wide range of technologies in its complete range of stackers and reclaimers, train loading and unloading systems, grab ship-unloaders, shiploaders, and conveyor systems.



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Equipment designed and manufactured by DFM&H can handle the most diverse types of materials, including: coal, iron ore, aggregates, cement and clinker, petroleum coke, sulphur, and phosphates. With its engineering capabilities and expertise, DFM&H is always considering new materials and is accustomed to adapting its designs to handle all commodities in today's mining trade.

CLIENT BASE — AND STAYING COMPETITIVE WORLDWIDE

With projects all over the world and an increasing number of order intakes, main clients include: CVG Ferrominera Orinoco (Venezuela), XStrata Zinc (Switzerland), Berkeley Resources (Australia), CAP Minería (Chile), Pemex (Mexico), Cemex (Mexico), Long Beach Port (USA), Arcelor Mittal (Luxembourg), Kinder Morgan Terminals (USA),

Gangavaram Port Limited (India), Repsol (Spain), YPF (Argentina), Endesa (Spain), Kobe Steel (Japan), Qatar Steel (Qatar), and EZZ Steel (Egypt), among many others.

DFM&H is constantly working to become a first tier EPC company. It competes as well as collaborates with all major companies in the mining business worldwide.

Each customer demands solutions adapted to their needs. DFM&H offers technology and competitive advantages to reach these goals. Innovation drives it to provide specific solutions to each project. DFM&H is involved in every step of the value chain, efficiently manages very diverse work scopes, and is extremely versatile. Its international presence with permanent offices on all continents gives it deep knowledge of ongoing business in developed and emerging markets, and provides it with a much needed support system for all its projects around the world. It is currently represented in India, Mexico, USA, Japan, Brazil, Venezuela, United Arab Emirates, Australia and China.

Finally, DFM&H's management team defined a major priority in attaining efficiency and total compliance with work schedule



mandates, along with the personal and professional development of its technicians. Its mission is to select the best talent for each job and to encourage resourcefulness and continuous improvement. DFM&H personnel cover all the disciplines that EPC projects require and its cumulative know-how defines its strength as a collaborative and driven team.

DFM&H has evolved to become an internationally renowned supplier of maintenance logistics systems for solid bulk products. The company's strength is based on a profound knowledge of its customer's needs which translates into the development of reliable and efficient designs for their projects.

RECENT CONTRACTS AWARDED

- ◆ engineering, procurement and construction contract for 55mtpa (million tonnes per annum) processing facility at the Roy Hill iron ore mine project in Western Australia with joint venture partner Forge Group. Total contract value €992 million.
- travelling, luffing, slewing and shuttling 5,000tph (tonnes per

hour) shiploader for coal, suitable for bulkers of 40,000–118,000dwt for Kinder Morgan Terminals in the USA.

Gangavaram Port expansion (India), including two ship-unloaders, two stackers and two reclaimers, a belt conveyor system and loading station and integration with existing iron ore and coal port terminal, previously awarded to DFM&H as well.

engineering, manufacturing, supply, supervision of erection, training and start-up, plus commissioning for a new iron ore processing plant with capacity for 4mtpy. Client: SNIM (Mauritania).

fertilizer handling system for Kakinada Seaport (India) including delivery of two movable berth hoppers, belt conveyor system 1,900tph, warehouse storage for unloaded cargo, tripper conveyor with reversible cross conveyor, six reclaiming hopper with screw type transfer mechanism, train loading station and all electrical and control systems.



IFEGYCLE ROFITABI

The Konecranes AGD Grab Unloader offers you the best lifetime value. A simple, remarkably effective rope reeving design and standard components give you high operational reliability and reduced maintenance. And your drivers will enjoy the good response time of the modern AGD control system.



STLUKA KOPER



Seamless integration from mine to market?

Naturally.

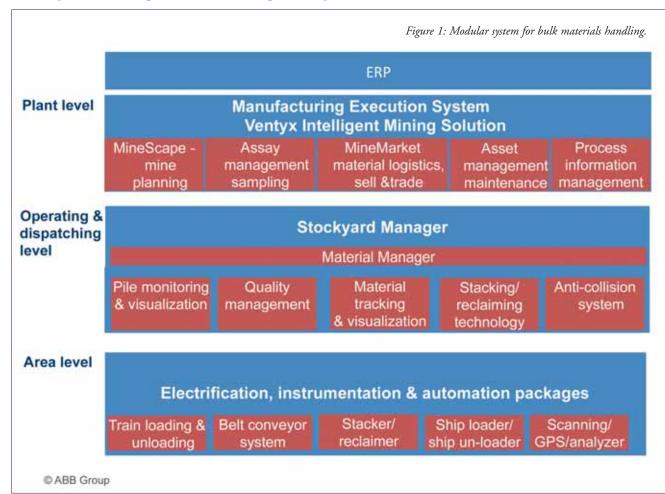
Material handling systems are an integral part of a complete material flow and quality management system. While in recent years the main focus was on optimization of single aspects like mine planning or advanced automation solutions, today a seamless integration of all subsystems is key to ensure overall optimization from mine to market. ABB's state-of-the-art stockyard management system integrates process control, Manufacturing Execution Systems (MES) and ERP systems to optimize the degree of material handling efficiency and to secure material supply in the requested quantity and quality. For more information, visit us at www.abb.com/mining

Main Technology Center for material handling 03048 Cottbus, Germany cottbus.deasy@de.abb.com

Power and productivity for a better world[™]



Stockyard Manager - ABB integrates process control, MES and ERP



In recent years, market focus has often been on the optimization of individual parts of the mining process — such as mine planning, or advanced automation solutions. However, what is needed now is a seamless integration of all subsystems and an overall optimization from the mine to the market.

An integrating tool is required to minimize the effort required for all steps in the material flow chain, like material processing, storage and handling. This tool should build interfaces and interaction between the different levels — from the order fulfillment in the ERP system all the way through to the basis operation on the pile or even in the mine or the plant.

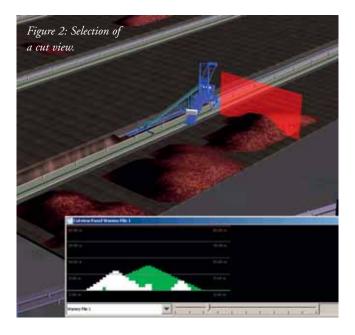
Additionally, the increased degree of efficiency in modern coal power plants demands an integrated coal handling management system, in order to ensure that the coal supply is of sufficient quality and quantity.

To fulfill these demands, ABB has developed a modular system, as shown in Figure 1 above.

For operators in the central control room to achieve fully automated operation, they need real-time information about the material quantities, properties and locations, be it in a surge bin, on a belt or on the stockpile.

These requirements can be met by a computer-calculated model of the stockpile (or belt or surge bin, respectively) which is based on exact information from a database. The database provides information about the material quality in the transportation and stockpile models that monitor the material flow online.

The necessary input for the model is delivered by laser scanners and positioning systems mounted on the stockyard machines. This allows for autonomous operation of the machines.



The scanners can provide surface information which will be used to recalculate the model. This solution enables a real-time and full-terrain update of the pile surface. This information remains accurate even after material movements due to environmental influences like storms or heavy rain, or due to the use of mobile machines such as graders or bulldozers. Furthermore, a scanner detects the superstructure of ships, wagons and other objects and hence enables — in combination with an adjustment to the GPS data — a goal-directed behaviour for loading or unloading.



BULK UNDER CONTROL









Overland Conveyor

Hopper

Stacker

Loader / Unloader

Process

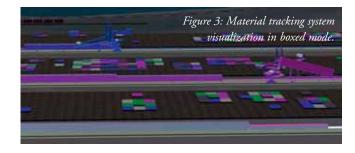
Z.A Les Landes

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11, Boulevard Brune 75682 PARIS Cedex 14 Tél : + 33 (0) 1 53 90 22 40 Fax : + 33 (0) 1 53 90 22 24

contact@rblrei-france.com



For optimized material processing and handling, a pile monitoring and visualization module records material movements to and from a stockpile and calculates the material distribution on a stockpile accordingly. The module supplies information about the material on the stockpile and its shape, as well as its different properties (quality). Material distribution on the stockpile will be calculated with a computational module based on the information from the modules Material Tracking, Stacking and Reclaiming Technologies and the results of the 3D laser scanning.

The stockpile visualization component offers a graphical representation of the information stored in the stockyard management system, using modern browser technology. The visualization shows an overview of all stockpiles on the job site. The stockyard can be displayed in 2D or in 3D.

For a detailed analysis of the stockyard, it is possible to zoom and adjust the angle of the view. The view can be adjusted from different viewpoints and separate piles which could be split into small individual virtual piles that can be selected individually. Slice or cut views can be shown where the different material types and their respective properties are stored.

The system processes a complete job like unloading a whole batch with subsequent stacking, or a complete loading process of a ship including reclaiming material from the pile, haulage and loading. With a continuous overview of the tonnage and properties of the material, the system calculates the best route by optimizing the material flow to ensure the ideal employment of the machines. The stockyard management system is fully automatic, so no workers are required to operate the stackers and reclaimers, train- or shiploaders/unloaders. It is a complete, comprehensive and fully automated system (see Figure 1) for material handling. The system includes a number of advantages:

- minimizing the administration effort;
- constant and optimized belt load and consequently optimized material throughput;
- less equipment wear due to fewer stress factors (no system overload);
- reduced maintenance costs;
- fewer faults and less damage triggered by operator failures;
- cost savings due to fewer operators; and
- energy savings by smooth and continuous operation
 A proven collision-avoidance system prevents injuries or
 damage to equipment, whether the machines are handled by
 operators or not. Warning signals are issued by a laser scanner, a
 GPS or pile height sensors (mounted on the left and right hand

GPS or pile height sensors (mounted on the left and right hand side of the boom/bucketwheel respectively) help to prevent collisions of the boom/bucketwheel with the pile.

One notable recent project is a stockyard management project with a Brazilian mining company in Malaysia. In 2012, ABB won an order to fully automate the process control system at a new iron ore distribution hub on the west coast of Malaysia.

The facility will distribute ore shipped from Brazil to steel company customers in the Asia Pacific region. The project will include a palletization plant, a jetty and warehouses. ABB's delivery will automate the material handling process, which will be completely unmanned, for maximum efficiency and personnel safety.

ABB's scope of supply includes the design, engineering, fabrication, delivery, system integration, installation, testing and commissioning of a 800xA process control system to manage all plant equipment at the hub including the conveyors, stackers, reclaimers and ship unloaders. The unmanned stackers and reclaimers will be aided by 3D pile scanners and a GPS positioning system to ensure the highest level of accuracy and precision in sorting and distributing customer orders.



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Analysing the stockyard: Netherlands-based TBA offers its expertise

In 2010 bulk material handling accounted for 3.3 billion tonnes of the seaborne trades. Whether it is an export or import terminal, a stockyard is one of the basic elements of a dry bulk terminal where a variety of handling equipment is deployed; in addition, it is often a strategic stock and it is always a crucial component in the overall terminal logistic performance.

Following arrival at the terminal, bulk cargoes are usually held in storage before delivery either by vessels, barges, trains, trucks or conveyors. Two main activities take place at a storage area; one is to stack the commodities and the second to reclaim them. Hence, for a stockyard analysis various factors need to be taken into account, such as:

- the material properties of the commodities handled at the terminal;
- the strength of the ground conditions;
- equipment limitations (e.g. outreach and height of machines, capacity);
- availability of storage space (land);
- the 'peak' demand (operational and seasonal);
- the technology deployed; and
- environmental concerns.

INFLUENCING FACTORS FOR STOCKYARD DESIGN Physical factors

Filysical lactors

Material properties

Bulk material properties determine the behaviour of the material during handling and storage. Parameters such as internal friction and wall friction are essential to design or choose a suitable silo or hopper for storage.

The inherent material properties influence the choice of storage options. Open storage options are common for materials like coal, aggregates, and iron ores. Materials such as grain, sugar, cement, and wood pellets are often stored with enclosed storage systems. Certain commonly used storage methods may not work for all bulk materials. For instance, compaction is a common practice in coal handling to minimize the risk of self-heating in a stockpile. However, if applying compacting to the storage piles of solid biomass, it only stimulates self-heating furthermore.

For a hopper, the cone angle is affected by the wall friction angle and the effective angle of internal friction. Subsequently, the cone angle affects the minimum opening of the hopper and its discharging capacity.

Equipment characteristics and stacking method

The equipment that should be considered for a stockyard analysis study is not limited to the actual storage choices (e.g. an open storage area or enclosed silos); transshipment equipment such as stackers and reclaimers ought to be taken into consideration as well. These transshipment facilities can also provide extra services such as blending, mixing and homogenization. Such considerations are:

* types of equipment for open or enclosed storage: not all

Important parameters for a stockyard analysis



equipment suits both storage types; some will be used only for open storage (e.g. boom type bucket-wheel reclaimers) and other types are for enclosed storage only (e.g. screw stacker-reclaimers). Some equipment can be used for both open and enclosed storage, such as slewing luffing stackers, drum-type reclaimers, and circular portal stacker-reclaimers.

- capacity of required storage and the applied handling equipment types and numbers: the logistical performance of a stockyard is often influenced by the transhipment equipment deployed for stacking and reclaiming; however, the capacity limitation of the actual storage can also affect the capacity of the handling equipment deployed.
- the equipment width and height differs from open storage and enclosed storage, affecting the stockpile dimensions: for instance, for a large-scale bulk terminal it is common to have stockpiles 60–90m wide, and around 15–18m high. For an enclosed storage, the stockpile height depends on equipment and building restrictions (e.g. silos, domes, stackers, and reclaimers).

Land availability and ground conditions

Equipment dimensions and stacking method affect the required storage land size and consequently the related costs. They are a starting point when looking at greenfield developments. For brownfield development or expansions, the availability and condition of land will often restrict the choices available for an optimum stockpile arrangement.

Soil conditions influence the density of the storage which often relates to the utilization of storage area. Although the bulk material properties are the most important factors, the equipment characteristics, the stacking method, and the strength of the soil are to be considered for storage land size estimation.

Financial factors

In the terminal design, the total investment required for the facility often overrides other design factors. A more holistic approach is required where the choice of the stacking method depends on the bulk material properties and the availability of surface area. A lower CAPEX alternative can often result in a higher OPEX operation, which then has to be burdened over the entire lifecycle. To realize a better ROI or a faster payback period, the CAPEX and OPEX should be balanced. A qualitative and quantitative multi criteria analysis (including cost per tonne and initial investment) should be used to compare the feasible options.

Social factors

Because of various activities at a bulk terminal (e.g. loading/unloading operations), a series of environmental impacts need to be taken into account for their influence on local communities and ecosystems. Noise and dust are of major concerns, and as a result bulk terminals are under increasing pressure from legislation because of sustainability guidelines and the increasing awareness for the environment.

Due to these potential threats to the environment and the society, each country in the world has its own environmental regulations that terminal operators and port authorities need to follow. In general, prior to any terminal construction/expansion or port development, an Environmental Impact Analysis (EIA) and increasingly it has become a normal practice to provide the findings of impacts listed in a Environmental Impact Statement (EIS) or equivalent as required by local authorities. Consequently, bulk terminals nowadays put more focus on both the equipment and handling methods in order to have environmental friendly operations.

Technology

Utilization of software can radically improve stockyard utilization. Planning tools can allow the user to forecast space requirements and prioritize the area clearing to create sufficient space for forthcoming deliveries. Terminal Operating System (TOS) or Terminal Management System (TMS) software can also create prioritization rules to empty specific areas and use bulk density and angle of repose algorithms to allow the user to better understand the capacity of the yard. COMMTRAC from DBIS is one such system available in the market.

STORAGE DESIGN

The performance of the terminal is limited to the least performing element in the overall terminal facility. The design of the terminal should cater to handling of the peak loads with regards to storage space and choice of equipment.

Required premises and initial static analysis

The first step is to collect relevant premises for both the initial static analysis and the dynamic analysis with a simulation model. In addition to the bulk material properties and the equipment characteristics, information regarding the number of material types, the stacking method and the logistic flows are also necessary for the stockyard study.

Usually each bulk material needs to be stored separately; hence under the same annual throughput, the more types of materials the larger the storage area will be. If further separation is required (e.g. certified as sustainable biomass materials), it also impact storage demand such as higher required storage land area and higher energy consumptions.

The impact brought from the sizes and the actual arrivals of vessels, barge, trains and trucks are related to the incoming and outgoing logistic flows.

An import dry bulk terminal can be used to demonstrate the influence from the effects of size and arrivals. If initially the

terminal storage stock level is zero, under static situation the required storage capacity is related to the ratio of size differences of two types of supply ships. At the same annual throughput, if the size of barges, trains and trucks stays the same, the larger vessels size will cause longer average material storage time. However, the vessel size effect is more influential than the impact from the size of barges, trains and trucks.

Dynamic analysis using simulation modelling approach The initial analyses regarding the premises are conducted based on static situations where only the average values (e.g. arrival rate, transport mode size) are taken into account. Any kind of incident such as stoppage due to weather condition (e.g. rain), machine breakdowns, and seasonal influences of bulk material availability are not included in the theoretical calculations.

To analyse the effect of time dependent processes, it is necessary to test the performance of the stockyard under various stochastic situations (e.g. the arrival pattern of vessels, influence of constraints/stoppages). This kind of dynamic analyses can only be performed with simulation models that capture the dynamic operations at a dry bulk terminal.

Typically there are more parameters that need to be used as input in addition to the premises used for the initial analyses: equipment efficiency (technical productivity v.s. achieved operational productivity), stoppages (e.g. rainfall, equipment breakdown, scheduled maintenance, hatch changing, shift changing), number of berths, mixture of the transport mode (e.g. vessel mix), seasonal influence, process times (e.g. sampling and weighing).

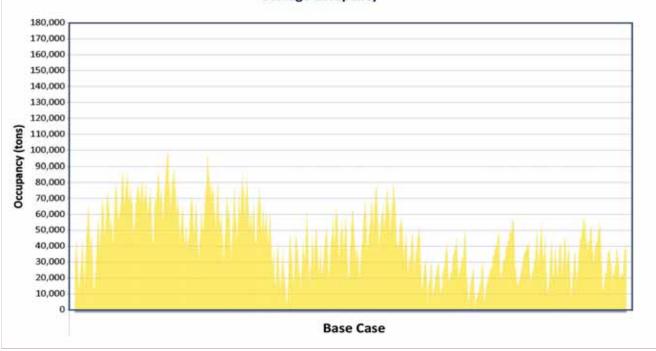
Furthermore, the arrival patterns of the transport modes are rather important because in reality the arrivals do not completely comply with the schedules. Often the arrivals can be assumed to follow a certain arrival distribution (e.g. uniform distribution, exponential distribution). When the stochastic effects are taken into account, 50% of the required storage capacity is not enough as a safety stock level. Irregular arrivals also may lead to higher storage time; and together with the higher storage capacity the overall costs (including both CAPEX and OPEX).

CASE STUDY

One of the key objectives for a grain terminal was to determine the actual storage capacity required for the planned expansion. The current situation made it difficult to estimate as the logistics environment led to a lot of down-time and inefficient use of the storage space. The terminal was facing with situations where the storage was either near empty or at times completely occupied. Determining the accurate storage capacity was crucial as related investment costs (acquiring land, storage warehouses) were dependent on the success of the project. A dynamic approach using simulation based modelling was applied in meeting the objective.

The base case scenario indicated a peak storage capacity of approximately 90,000 tonnes. This scenario was then tested again with various sensitivities based on local constraints due to weather conditions and logistics environment. It was evident that higher limits for the constraints would raise the peak storage requirement, the simulation analysis allowed to identify these limits as indicated in figure below. From additional rainfall to delays to barges and vessels, the peak storage requirement indicated was in the range of 100,000 tonnes to 150,000 tonnes. The terminal operator was able to determine a optimum storage capacity for a terminal expansion based on the critical investment

Storage occupancy

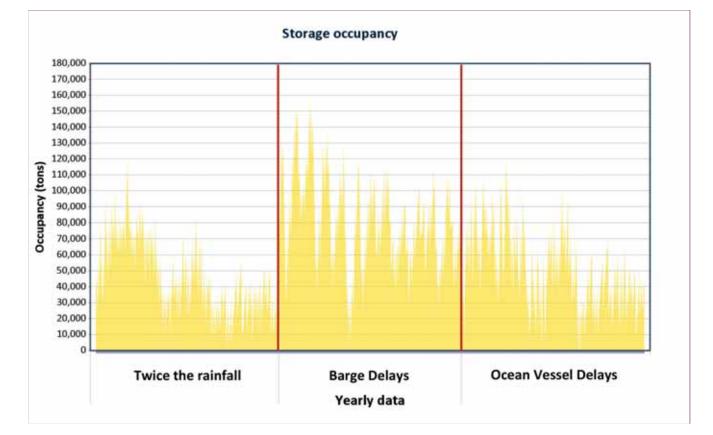


limit for the projects feasibility, commercial requirements for adequate capacity, and control of the logistics flow.

Nowadays, many terminal operators in the bulk industry are starting to understand the importance and make use of a simulation based modelling approach to determine the optimum storage capacity and make operations efficient. Many bulk terminals around the globe are nearing end of lifecycle for the deployed infrastructure and equipment. As a result of which, many terminal expansion projects are at the threshold of adapting to the new requirements of the industry and the yardsticks of performance. The quantum leap in equipment technology, automation and software adds a whole new dimension in deciding the right equipment/storage arrangement, which otherwise would have been a case of simple transition and/or expansion project. This dynamic approach allows them to make a quantitative analysis of the most feasible options and assists them in making the correct decisions. New terminal development projects are also adapting this approach to set things right from the start and be prepared for future challenges and remain competitive.

TBA: GENERAL COMPANY BACKGROUND

Netherlands-based TBA is a major international provider of consultancy and software. Its product and service portfolio concentrates on marine and intermodal terminals (bulk and containers). TBA's clients include all major terminal operators worldwide and many local port operators. TBA has completed over 200 terminal projects with varied scope; from design review to complete master planning. TBA supports a terminal operator during all stages from concept to realization and thereafter in operations. TBA specializes in ensuring that the planning is realized and targeted performance levels are achieved.





Bulk Material handled by Experts

Tenova TAKRAF is a key supplier of individual machines and integrated systems for handling bulk materials in mine stockyards, ports, power stations and metallurgical plants. Each project is approached from the end-user's viewpoint in order to deliver optimized solutions that meet and exceed requirements and expectations.

Complex material handling operations starting from train unloading via stockyard handling and blending to ship loading are handled on the basis of extensive experience and know-how in bulk handling. Stackers, Reclaimers, Stacker/Reclaimers, Scrapers, Ship Loaders and Ship Unloaders are reliably in operation all over the world.



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TENOVA is a worldwide supplier of advanced technologies, products and engineering services for the iron & steel and mining industries.





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HIGH TORQUE VANE MOTORS The modular design together with few moving parts make these rotators durable and easy to service. Documented long lifetime.

THE WORLD'S LARGEST SELECTION OF ROTATORS Indexator's rotators contribute to a high level of productivity and good total economy. ELIMINATE DISTRIBUTION VALVE Eliminates the need for distribution valve to grapple cylinders. **COMPLETE SOLUTION** Swivel, bearings and motor packaged in one well protected rotator – the materials and components are carefully selected.

Indexator

keeping it in the family



In 1973, Allan Jonsson bought the Swedish company Indexator. Since then he has continuously expanded it with products that were at first focused on the needs of Scandinavian users.

He realized early on, that rotators offered more flexibility for a number of industrial sectors. As a result, Indexator has now

grown to be a globally recognized producer of rotators for the transport, materials handling and recycling industries.

ROTOTILT — A FLEXIBLE SOLUTION

The primary goal of the company was always to be a leader in

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Motor Driven Reels

- Monospiral and Level-Wind configurations
- Rugged and dependable magnetic coupler for <u>dusty environments</u>



Cable Festoon

- Corrosion-resistant, long-life rollers;
 precision sealed bearings
- Systems customized for the application
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Cable Chain

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- Long operating life
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Rugged Energy & Data Transmission Systems

Conductix-Wampfler has one critical mission: To keep your bulk material handling operations running 24 / 7 / 365. You need proven, worryfree energy solutions - and Conductix-Wampfler has them. Our systems provide reliable electric power and water to stacker/reclaimers, barge and ship loaders/unloaders, bulk conveyors, tripper systems, and gantry cranes. Conductix-Wampfler systems are rugged, low maintenance, and timetested in tough, dusty environments. All products are backed by the largest sales and service network worldwide!

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the area of product development and to offer robust, powerful equipment.

This led to the concept of Rototilt[®], a solution to enable the more flexible use of excavators, and allowing them to take on a multi role function in existing and new applications. Rototilt allows digging, tilting and rotating in a single movement.

ULTRA MODERN MANUFACTURING PLANT

To fulfil the high expectations in quality, availability and dependable deliveries, Indexator continuously invests in its ultramodern manufacturing plant.

A total of 200 employees work at Indexator and most of them in the North-Swedish town of Vindeln, generating a turnover of circa SEK 430 million.

Indexator uses a Computer Integrated Manufacturing (CIM) solution, which includes a Flexible Machining System (FMS).

This allows full integration of the design, sales ordering, production planning and manufacturing functions. To ensure the quality of the complex designs, work is done exclusively via a modern 3D CAD system. Indexator is rightfully proud of its world class manufacturing abilities.

STRONG BRAND AND A WORLDWIDE BUSINESS

Within the forestry sector Indexator is a worldwide-established brand, the experience gained is now being applied to great effect in both the construction and waste recycling sectors.

Indexator exports about 65% of its production to over 40 worldwide markets. In addition to the international distributor network Indexator also has two subsidiaries, Indexator GmbH that covers Germany, Austria and Switzerland and Indexator Inc

that covers North America.

Besides rotators for forestry, general cargo and materials handling, Indexator also manufactures Rototilt for excavator attachments.

Indexator invests considerable resources in product design and development, working closely with the world's leading manufacturers of forestry, transport, construction and recycling equipment.

Manufacturing of Indexator rotators takes place in Vindeln, Sweden, in the company's technically advanced factory which ensures the high quality and finish of every single component used in its wide range of rotators.

All Indexator rotators are individually tested ensuring that the company delivers a precision manufactured, reliable product to its customers.

Indexator has an extensive worldwide network of distributors and service centres to offer comprehensive backup for its rotator and Rototilt products.

INDEXATOR — THE QUALITY FACTORY

Quality is what characterizes Indexator. Everything it does is governed by delivering the best quality possible. Its rotators always, at the very least, meet its customers' requirements and expectations. Production technology is important, but it is the employees who have the lead role in the quality work.

EVERYTHING UNDER ONE ROOF

Indexator's production facilities are located in Vindeln, outside of Umeå in northern Sweden. The 8,500 square metre production facility for rotators shares space with corporate management,



More than 60 years of experience in developing and offering customer solutions to the crane industry. T: +31 (0)167 – 52 85 10 E: info@plmcranes.com W: www.plmcranes.com

Technical Data

Type Year build Application

Capacity Boom length Total weight Main hoist (2x) Aux. hoist 1

Aux. Hoist 2 Tugger winch (2x) System Yoke block (2x)

Drivers cabin Tiltable Possibility to mount two (2) 20ft powerpack containers for piling on the crane construction

PLM 6400 2013 Pedestal mounted, floating hoist crane 400 ton @ 20m 60m – 70m 583 ton SWL 200 ton SWL 20 ton SWL 20 ton SWL 20 ton SWL 3 ton Diesel - Hydraulic 50° swivel angle (per yoke block) Tiltable

-

product development, sales and after-market support.

This closeness provides advantages in the form of an overview and short decision-making channels.

COMPETENCE AND COMMITMENT

Indexator's rotator factory is designed for rational flows and high-capacity utilization. In the centre is the completely automated material handling system, FMS, and advanced processing machines. The collective competence and commitment of the company's employees is what allows Indexator to live up to the name "quality factory".

FULL-SCALE TESTING

Not everything is automated. Preliminary and final assembly is done by hand in order to ensure quality and configuration. All rotators undergo a test cycle where all functions are checked. Testing is completely automated to avoid human influence, but is monitored by an operator. No deviations are tolerated.

QUICK SPARE PART DISTRIBUTION AND LOCAL SERVICE

Indexator's rotators are designed for tough work and long life, but sometimes parts have to be replaced. When that happens the customer wants the parts fast!

Indexator is there

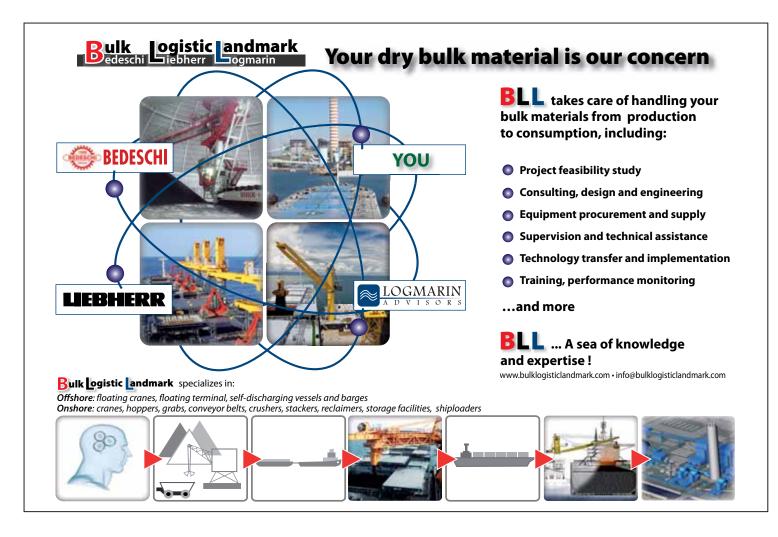
Indexator has developed an efficient system for global spare part provision and service in close proximity to customers. This can be organized in different ways — every market area has its own prerequisites.



But the goal is always the same: to quickly get the ordered spare part in order to minimize downtime and lost revenue for the customer.

QUALIFIED TECHNICAL SUPPORT

Indexator provides technical support via telephone and e-mail. A staff of experienced employees with major product knowledge accepts questions and orders from customers and workshops.













www.guvengrab.com



GÜVEN KEPÇE MAKİNA iç ve dış ticaret limited şirketi Factory & Head Office

Nazım Hikmet Caddesi 536 Sokak No.:9 41420 Akseköyü - Çayırova - Kocaeli / TURKEY Phn:+90 262 743 88 58 pbx Fax:+90 262 743 11 41 info@guvengrab.com



www.guvengrab.com

Güven Grabs

handling all types of bulk cargo



Güven Grabs (Güven Kepce) was established in 1984 in K.Maltepe/Istanbul as Güven Kepçe Sanayi. The company's factory is based in Gebze, Kocaeli. The company produces all types of loading and unloading equipment and grabs, which are exported internationally.

Güven has designed a wide range of grabs, and these have been registered by the Turkish Patent Institute with Industrial Design Registration Certificates.

Güven aims to be the company of choice for its customers, and wants to offer the highest quality products that it can. It is very proud to have a growing international portfolio

Güven Grabs likes to meet its customers' requirements fully and quickly. It ensures that its employees are highly trained to enable it to do so. Güven brings together technology with the unique creativity of its staff.

GÜVEN GRABS' PRODUCT RANGE INCLUDES:

radio remote control grab: this operates with a cylinder and with oil circulating. It is battery-operated with a remote control unit, without any need for motor, electricity etc. The grabs does not require a cable winding system. It can be attached on to the hook of any kind of crane and the handling of the load can be started. It can be controlled through a remote control unit up a distance of 100 metres. It can be used for handling of every type of bulk load and it is the most efficient and economical digger type. More than 1,200 units have been manufactured between the years of 2005 and 2012 and almost all of them have been exported to the company's international customers. This constitutes 75% of the total production capacity. The grab is produced in sizes ranging from 2m³ up to 50m³. The design and patent is owned by Güven Grabs.All the design and the patent is possessed by Guven Kepce.

- electro hydraulic clamshell grab: this can be used for handling of every type of bulk load. It is powered by electricity at 380–440 volts. It is manufactured in sizes ranging from Im³ up to 50m³.
- mechanical single wired touch down grab: this can be used to handle all types of bulk. It is used on single wire cranes. The grab opens by touching on the bunker or on the ground.

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Innovative Bulk Handling Solutions



Bulk Discharge • Bagging • Expediting • Consultancy • Terminal Management

For all your Bulk Solutions contact us now





😥 marketing@nectar.co.uk



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It is manufactured in sizes ranging from $1\,m^3$ up to $30m^3$.

- mechanic double wired clamshell grab: this can be used for handling and loading all types of bulk. The digger can only be used on cranes with double drums. It is manufactured in sizes ranging from Im³ up to 50m³.
- mechanical single and double wired polyp peel grab: this is used on single and double wire cranes. It can be used for handling and loading of materials like coal. It is manufactured in sizes ranging from Im³ up to 40m³.
- * mechanical single wired coal grab
- mechanical log grab: this is manufactured for use on single and double wire cranes. It is used for loading and handling operations. It is manufactured in sizes ranging from Im³ up to 25m³.
- * mechanical rock grab
- * electro hydraulic orangepeel underwater dredging grab
- hydraulic orangepeel excavator grab
- mechanical double wired orangepeel grab



- * mechanical hand-trip grab
- mechanical clamshell roundnose grab for dredging: this mechanical clamshell roundnose grab has been manufactured for lzmit Bay Bridge construction. It weighs 35 tonnes, and
 - has a capacity of 12m³.

SERVICE

Güven Grabs offers 24-hour service facilities for its customers. In order to save its customers transport costs, it provides door-to-door service delivery and assembly on site.

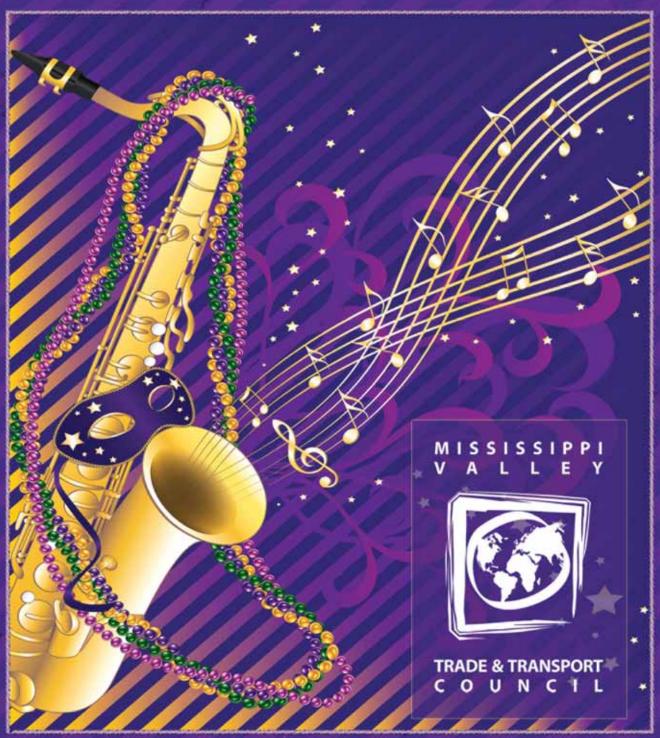
QUALITY CERTIFICATES

Güven Grabs places great emphasis on the quality of its production, and

this is reflected by the certificates that it has been awarded for its products. The company's focus on product design is able to provide better service to its customers by obtaining the Design Registration Certificate, Utility Model Certificate and Industrial Design Registration Certificate.



2 0 1 4 WORLD TRADE AND TRANSPORT CONFERENCE



FEBRUARY 26-28, 2014 * New Orleans

Telestack system installed in Liberia



Telestack's innovative mobile shiploading system forms integral part of Buchannan port operations in Liberia for Arcelor Mittal

Telestack has recently installed an innovative custom design mobile shiploading system in the Port of Buchannan for loading vessels up to Baby Capesize. Installation started in September 2012 and the system was operational within one month. Approaching iron ore exports of 5–6mt (million tonnes), the customized solution was delivered as part of Arcelor Mittal's Phase I investment and Telestack sales engineers worked closely with Arcelor Mittal maritime operations personnel and the port

operations team to develop a unique rapid deployment solution for the particular application.

Telestack Limited continues to excel in providing customized bulk material handling solutions to its global customer base. The company offers the ship and barge loading/unloading industry a highly innovative and customized mobile conveying system. Telestack's success derives from achieving sustainable value for the client; using mobile bulk handling technology to enhance operational efficiency,

minimize environmental impact and maximize product flexibility, serviceability and availability.

APPLICATION

The iron ore is transported by rail wagons from the mine approximately 400km away and is discharged using excavators into hoppers then onto a linear tripper conveyor which stockpiles the material approximately 100m from the jetty edge.



Figure 2: Caterpillar 988 loading HF2020 tracked mobile hopper feeder.



The project consists of two specialized completely mobile and independently powered machines to cope with extreme climatic conditions in West Africa. This — coupled with the highly abrasive, high silica content iron ore — makes it a very demanding application.

After stockpiling with the tripper conveyor, the material is reclaimed using Caterpillar 988 wheel loaders with 8m³ buckets. Each bucket contains approximately 20 tonnes of iron ore and, as such, the track mobile apron belt feeder hopper had to be constructed of very heavy duty components and of a robust design in order to deal with a surge when tipping.

THE HEAVY DUTY **HF2020** MOBILE TRACKED HOPPER FEEDER

The HF2020 mobile tracked hopper feeder includes a 30m³ (heaped fill) with an integrated apron belt feeder, an incline conveyor and a self contained powered generator all mounted onto one heavy duty track mounted chassis.

The 2,000tph (tonnes per hour) rated unit has a dual crawler track speed in order to change hatches at the same speed as the ship loader. The machine also incorporates an auto sampling system at the transfer point which can be pre-programmed to take a sampled cut based on;

- sequence timing;
- weight measurement passing over conveyor (linked to belt weigher); and
- manually at any time.

This allows the loading process to comply with ISO:3082 2009 iron ore sampling standards which is a vital requisite to loading of iron ore. This is very



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PIT TO PORT RAPID DEPLOYMENT SOLUTIONS

6

6



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- Open Pit Stacking
- **3** Open Pit Reclaiming
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2

3



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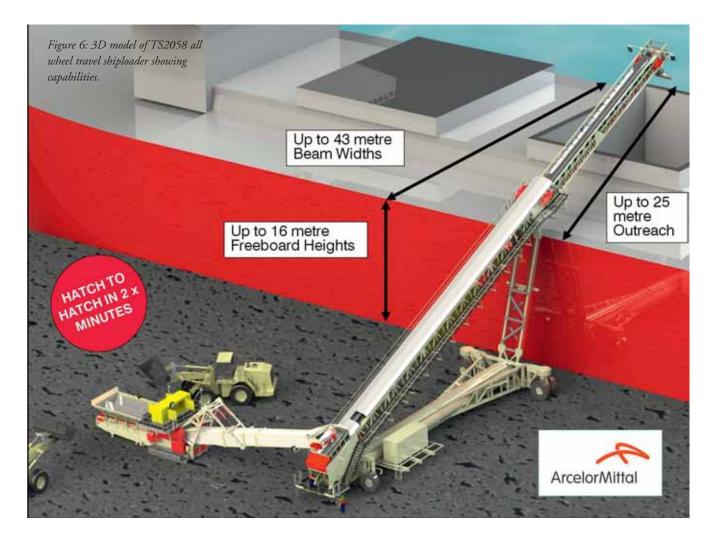
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important in rainy season when potentially as the iron ore can have a high moisture content which can cause liquefaction of cargo in the hold of the vessel during transportation.

The auto sampler also includes a lined chute to bring the

material to an ergonomically efficient height for the operators to further process. The machine also included a custom paint specification to 275 micron and sandblasting to SA3 for the highly corrosive environment in which it is operating.



THE ALL WHEEL TRAVEL MOBILE SHIPLOADER

The TS2058 all wheel travel mobile shiploader was specifically developed to cater for vigorous demands and high capacities, loading high density ore on to vessels from Panamax size up to Baby Capesize. The TS2058 is the first unit of its kind in the world incorporating a telescopic boom and an all travel bogie system. The 58m telescopic boom is rated at 2,000tph of iron ore and it can cater for vessels which have a freeboard height of up to 16 metres and a beam of 43 metres.

At this maximum freeboard, the machine has a reach of 25 metres into the hold of the vessel. This enables excellent trimming ability when loading vessels. The boom also incorporated removable dust trays which prevented any material from falling onto the jetty or into the water.

The machine was designed with features that enable the operators to move between hatches in as quick and efficient a manor as possible. The 1.8-metre-diameter wheels give a high ground clearance and have been designed to cater for adverse ground conditions during the rainy season. The sophisticated hydraulic system enables variable speed (between 2–5km per hour) when travelling in;

- parallel mode during hatch change;
- radial mode when trimming the vessel; and
- steering mode when in transport position.

FASTEST HATCH CHANGES TIMES

The all wheel travel heavy duty undercarriage of the TS2058 enables hatch change times of approximately two minutes hatch change distance which is the fastest hatch change in the industry for mobile bulk material handling equipment.

The large diameter all terrain tyres have excellent load bearing capacity and also minimize ground pressure



Figure 7: radial trimmer chute directing material flow.



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Figure 11: high specification control panel.

loadings which was also a critical factor in the design of this unit. The machine also incorporated a very high specification electrical system with a control panel and electrical junction boxes manufactured from stainless steel. The machine was operated by an Allen Bradley 1500 processor and in total there were 70 switches in order to enable correct control of the various travel modes.

The TS2058 also included a remote control with joystick operation to enable accurate moving of the machine and in trimming of vessel. Also integrated on the TS2058 is a radial

trimmer chute with ceramic liners was fitted to enable the operators to direct the material under the hatch coming area.

The client is on target this year to export 5–6mt this year through this system and as such this demonstrates the equipments robust design, reliability, manoeuvrability, availability and consistency to deliver high capacities for export. The success of this innovative shiploading system is shown in the mobility and the operational flexibility of this system.

A video of the system in operation can be seen on Telestack's website.



New E-Crane to handle coal at Kinder Morgan



Kinder Morgan placed an order for an E-Crane early in 2013 for its International Marine Terminals (IMT) facility in Port Sulphur, LA near New Orleans. Kinder Morgan is currently engaged in a multi-phase expansion of the terminal to increase the throughput and storage capacity of the facility. This expansion includes the addition of a new continuous barge unloader (CBU), a new Gulf barge unloader, expansion of reclaim and product blending capabilities, expansion of coal yard storage area, and various other upgrades to the facility.

The new E-Crane, which was installed and commissioned in August of this year, is used for a barge cleaning operation on the Mississippi River. The Kinder Morgan IMT Terminal uses a continuous barge unloader to unload coal out of barges. The CBU unloads the majority of coal out of each barge but is unable to clean the entire barge. The E-Crane is then used to clean the left-over coal out of the barges which is unreachable by the CBU.

The E-Crane ordered by Kinder Morgan is an MH1200 Series/Model 11290 PD-E E-Crane. The E-Crane has a maximum outreach of 29 metres (95 feet) and a maximum lift capacity of 19 metric tonnes (20.9 US tons). The E-Crane is mounted directly to a floating barge, with principal dimensions 112ft \times 54ft x 8ft, which was custom modified to support the crane. The crane is powered by a 400kW (536hp) diesel generator which is mounted directly on the barge alongside the E-Crane. The attachment used to clean coal is an 8m³ (10.5yd³) hydraulic clamshell bucket.

Along with cleaning the excess coal out of barges, the E-Crane is used to lift payloaders in and out of the barges. The payloaders are placed into the material barges in order to consolidate all of the coal to one side of the barge. The payloaders are attached directly to the E-Crane underneath the grab in order to easily and quickly move them in or out of the material barges. Payloaders are stored directly on the crane barge inside containment areas located on the barge deck. This allows for maintenance to be performed on the payloaders directly on the barge. Bucket maintenance is also performed inside of these containment areas.

Kinder Morgan is very pleased with the success of its new machine. It has already placed an order for a second, identical





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E-Crane to add to its facility at IMT. This E-Crane will be dockmounted and will also be used for barge cleaning operations. Fred Pope, Project Manager at Kinder Morgan, summarizes, "The E-Crane design and operating flexibility is ideal for our needs at International Marine Terminal. E-Crane offered to provide the crane with a custom modified barge and managed the procurement, fabrication, assembly, commissioning, and training on a turn-key basis. We're very pleased with the finished product which is now in service. A second fixed E-Crane has also been ordered for use at IMT."

BENEFITS OF BARGE MOUNTING

The E-Crane balanced design makes it ideal for barge mounting. The E-Crane design is based on a parallelogram style boom which provides a direct mechanical connection between the counterweight and the load. This unique four bar mechanism ensures that the E-Crane remains in a near perfectly balanced state throughout its entire working range. While conventional cranes use as much as 80% of their available energy just to move the boom, stick, and grab, the E-Crane allows gravity to work for you instead of against you, reducing horsepower requirements and power consumption by up to 50% and significantly reducing maintenance and operating costs. Along with the significant energy savings that a balanced design provides, it makes the E-Crane ideal for mounting on a floating barge. Because the crane is balanced, the movement of the E-Crane causes very minimal listing and movement of the barge.

A barge mounted crane is also beneficial because it floats up and down along with the material barges when the water elevation changes. This means that the cycle of picking material out of the barge is never affected by water fluctuation.

KINDER MORGAN, A REPEAT CUSTOMER

The Kinder Morgan company has realized the benefits of the E-Crane for a variety of operations. This new E-Crane at IMT is the third E-Crane for Kinder Morgan. A 1500 Series/Model 11264+ rail mounted E-Crane is currently operating at the Kinder Morgan Severcorr facility in Columbus, MS. This crane is used to unload pig iron from barges into a hopper which loads trucks. Another 1500 Series E-Crane/Model 9317 PD-E operates at Kinder Morgan Port Sutton in Tampa, Fl. This crane is used for

unloading bulk fertilizer from large ships.

ABOUT E-CRANE

E-Crane Worldwide is a modern, state-of-the-art engineering and heavy equipment construction company, based in Adegem, Belgium and with subsidiary companies for sales management, technical support and service in The Netherlands (E-Crane International Europe) and Ohio, USA (E-Crane International USA). E-Crane Worldwide develops turnkey material handling solutions with engineering services, equipment manufacturing, erection, operator/maintenance training and custom tailored ongoing service programmes for its clients.



Recognized potential promise fulfilled



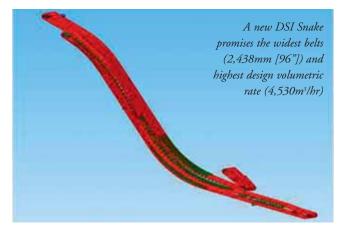
Demand surges for Dos Santos International's products

It's hard to argue a down global economy with the rise in inquiries for products and services from Dos Santos International (DSI). In 2012, the inquiry level rose 30% from years past, including 2005 when the economy as a whole seemed to be flourishing. The pace in 2013 is even stronger. The recognized potential for DSI systems, particularly for Snake Sandwich High Angle Conveyors, the DSI flagship, is impressive to say the least. The DSI Snake conveyors utilize two smooth surfaced conveyor belts, face-to-face, to gently, but firmly, hug the bulk material between them as they elevate the product continuously at high incline angles even to 90° (vertical). Featuring unlimited capacity and smooth surfaced rubber belts that can be scraped clean the system is ideal for the high volumes in tight spaces at transfer terminals both land and marine based.

DSI's activities in the conventional conveyors and their structural and mechanical engineering services have been

particularly strong with yard and port projects in North America, Europe, Asia and the Middle East.

Activities in the USA southern coast, on the Gulf of Mexico,



include engineering support and equipment sales for a major terminal expansion. Heralded by the new DSI truss bridge, that connects the customer's major storage yard to the shiploading dock, the project includes a major conveyor complex for increased yard storage, a new stacker/reclaimer, two fixed wing stackers and three shiploaders. A new DSI Snake will provide the most direct path from the continuous barge unloader (CBU) to the reversing yard conveyor. Thus the unloaded bulk can be sent to the storage yard or directly to the ship via the new shiploaders. This new DSI Snake will utilize the widest belts and deliver the highest volumetric rate to date.

The new, promised potential comes on the heels of the promises fulfilled. In this regard who could forget the highly compact, highly mobile DSI Snake Shiploader at the Port of Adelaide, on Australia's southern coast? There is no better example of the versatility of a DSI Snake. Australia's first Snake Shiploader elevates a

variety of high value ores from trucks to ship. Conventional conveyors would not have fit the limited dock space which required a smaller footprint. Dos Santos International, being a global authority on high angle conveying was able to fit the space easily by being able to elevate at a 50° angle.

Materials for export are trucked to the dock and dumped onto a special, 3.2 metre-wide feeder. The ore is fed continuously and uniformly onto the mobile snake's receiving chute. The Snake Shiploader elevates the bulk over the ship's deck to the hatch where it is discharged into the ship's hold. At the Snake's discharge, a special telescoping chute, with rotating,



pivoting spoon, facilitates even and complete filling of the holds. The mobile Snake is carried on a tripod of twin rubber-tyred wheels. Each set of twin tyres is mounted at a vertical kingpin and can rotate 360° about the vertical axis. Thus, without repositioning, the Snake can set up to travel in any direction. With the tail tyres fixed, the front tyres can be oriented and travelled for a slewing motion. The unit was complete in November 2006. Now, with seven years of proven operation this first DSI Snake Shiploader for Australia has set the pace for many more high volume high-angle installations at materials handling docks and yards throughout the world.



Dos Santos International is the world's foremost authority on high angle conveyor applications and design of sandwich belt high angle conveyors. Founded on more than thirty years of materials handling and engineering experience, we offer the most advanced high tech conveying solutions. BUT THE TECHNOLOGY ISN'T NEW. Dos Santos high angle solutions have proven time and time again to be the most reliable and economical solution in the industry.

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(source: igus GmbH)

HOLE

Jay Venter

Far beyond driven

drives and control systems

If open energy supply systems are blocked shifting values increase. The new and compact evaluation unit igus PPDS.EU.01 signals the status at all travel distances so that all motors can be stopped via the system control.

The brain of the energy chain: PPDS from igus monitors trouble-free energy chain function

THE CONDITION-MONITORING-SYSTEM CONTROLS SHIFTING FORCES AND DIRECTLY INTERVENES IF ANY PROBLEMS OCCUR. System downtime is expensive — costing time, money and nerves. To reduce downtimes, and avoid damages, igus GmbH is offering its PPDS advanced and PPDS pro Condition-Monitoring-Systems to monitor shifting forces at energy chains.

Machine stoppages can't always be fully avoided — even with most extensive precautionary measures. When energy supply systems are open, parts or tools can fall into the chain and block the motion. The possible consequence: damages that require partial or complete replacement of the chain and the guided cables.

In these cases, to keep damages to a minimum, igus offers the appropriated 'Push Pull Force Detection System' (PPDS) for such applications. igus could significantly reduce the space requirement due to the use of state-of-the-art electronic components: previous and partly clumsy switchboxes for evaluation units of shrink about two-thirds in size and price. With it the 'brain of the energy chain' now becomes costeffective standard equipment.

RELIABLE PREVENTION OF DAMAGES

It has been ten years since igus introduced the first PPDS. Its function: the PPDS monitors occurring shifting forces at energy chains. If something blocks the motion, shifting forces increase. From a firmly defined threshold value, PPDS sends a signal to the system control to stop all motors. This avoids severe damages at the energy chains and the cables. The field of application of the PPDS family starts at travels of 10 metres and reaches up to plants with travels of 500 metres and more.

COMPACT MONITORING OF THE STATE FOR ALL SIZES

To monitor ways between 10 and 100 metres, the especially cheap PPDS basic has been part of the igus programme since 2012. It registers shifting forces via two small sensors that are located between the connecting element of the energy chain and the towing arm. The evaluation unit PPDS.EU.01 displays the forces, records occurring exceeding of the limit values and in case of emergency — sends the signal to the machine control.A complete system inclusively sensors, evaluation unit and connection cable is available from stock for less than \notin 1,000.

For travels of 100 metres and more, the floating moving ends are used to compensate lateral tolerances during the floating end drive. For this purpose igus provides the PPDS advanced with a special sensor variant. This allows reliable monitoring of shifting forces also in this case. In the heavy-duty area with its very long travels and high additional loads, igus offers the PPDS pro. It is particularly designed for the application, controls shifting forces on the basis of position dependent limit values. Previously an evaluation for the systems advanced and pro, clumsy switchboxes were used, whereas today thanks to smart electronics, a compact unit of the protection class IP65 smaller than a DIN A4 sheet — overtakes this task.

igus GmbH is a world-leading manufacturer in the field of energy chain systems and polymer plain bearings. The family-run company is based in Cologne, represented in 29 countries and contracts 2,200 employees worldwide. In 2012 igus generated a turnover of €399 million. igus operates the largest test laboratories and fabrics in its branch to offer customers innovative and tailor-made products and solutions within the shortest time.

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Nimble giant

World's biggest polymer energy chain: being many times lighter than comparable steel chains it easily moves over 100kg of filling per metre.



This sludge processing plant was planned, constructed and commissioned over a period of only 30 months. Its key components are an arched bridge as well as two mobile, highperformance pumps that transfer the sludge by means of extremely stable and thick hoses. The largest plastic energy chain in the world today is used to reliably guide the heavy hoses.

Despite the enormous filling weights, this chain guarantees the anticipated long service life of the entire plant. From the very first day, the plant construction company and system supplier successfully collaborated during the design of this largescale project. This early collaboration is now bearing fruit.

The Port of Antwerp is the largest port in Belgium. More than 187mt (million tonnes) of freight was cleared during 2011 alone. With these figures it can be counted among the largest ports in Europe and the world. "In the interests of smooth loading and unloading operations, the shipping lanes must always remain open, thus permitting the gigantic container ships to clear their loads as quickly as possible," emphasizes Joury van Gijseghem from the specialized company, DEME. The Belgian company specializes in, among other things, the maintenance and dredging of shipping channels, land reclamation, and offshore oil and gas services.

Because the available space to deposit dredged sediments has continued to shrink over time, alternatives needed to be found. The Port Authority and Flemish authorities have now decided to invest in a state of the art mechanical sludge dewatering plant that conforms to the latest ecological standards. After the shipping channels have been dredged, the roughly-sorted sediments are pumped through a pressurized pipeline to the plant at a distance of 4km, where they are mechanically dewatered, processed in an environmentally-friendly manner and then stored. Nearly 500,000 tonnes per year are processed this way. The ambitious project was christened under the name 'AMORAS' (Antwerp Mechanical Dewatering, Recycling and Application of Sludge). A consortium of companies, 'SeReAnt', of which DEME is a member, is responsible for the construction and entire operation of the plant.

FIFTEEN YEARS OF OPERATIONAL RELIABILITY

The planning and construction of the sludge processing plant took approximately 30 months and concluded at the end of

2010. Once finished it became operational for a period of no less than 15 years. "And these 15 years are set in stone", claims Joury van Gijseghem. As project manager, he is responsible for the planning and operation of the exterior plant. "All key components were designed for this minimum operational period." But the requirements profile goes a step further. The dewatering plant is in continual use nearly 365 days per year. Operational reliability is paramount. Unnecessary maintenance and downtime must be avoided.

A central component of the sludge processing plant is an imposing arched bridge with a span of nearly 180m in the exterior grounds. Two mobile, independently operated high-performance pumps are mounted on the rotating bridge. These pumps travel a distance of nearly 140m at a maximum speed of 15m/min by means of an energy chain. The excavator pumps vacuum roughly 600m³ of sediment or sludge every hour from the sediment basin below and convey the sludge through enormous hoses, with a diameter of 300mm, for further processing. The basins are partitioned into four sections. Each has a capacity of roughly 120,000m³.

An extremely robust polymer chain from igus GmbH, Cologne, is used to reliably guide the hoses across the entire distance. The maintenance-free E4.350 model can be opened from both sides and is from the E4.1 series, which has proven itself in countless applications. It has demonstrated its versatility in composting and water treatment plants, machine tools and construction equipment, crane technology and wood processing, among others.

TESTED UNDER REAL-LIFE CONDITIONS

The world's largest plastic energy chain to this point, the E4.350, with an inner height of 350mm and inner widths of up to 1,000mm, can be deployed on oil platforms as well as in steelworks and heavy machinery construction. Wear, corrosion, oil and sea water resistance are among its technical features. A number of tests were conducted at the in-house igus laboratory under real-life conditions in the run-up to the decision in favour of using this chain model. These tests ultimately confirmed the suitability of the — at the time — newly designed energy supply system in this demanding environment. "In particular, we examined the behaviour of the filled hoses under real-life conditions," explains

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igus GmbH, Cologne

Tested-tested-tested: the E4.350 at the igus exterior testing facility in Cologne. As is the case for all igus products, it was tested under realistic conditions for service life and functionality.

Frank Schlögel, who manages the Projects/Energy Chain Engineering area at igus. "The temperature and pressure changes cause the hose to expand in the chain by as much as 60cm."

The tests show that the energy chain has no difficulty guiding even voluminous and heavy loads. A special design using glide rollers was developed to perfectly guide the hose within the energy chain and to minimize the resulting mechanical abrasion. These rollers, made from the tribologically optimized bearing material iglidur J, are integrated into the opening crossbars. Light, corrosion-free and insensitive to dirt, they ensure that the energy supply system can glide without problem around-theclock. This significantly reduces the friction caused by the hose in the chain, thereby ensuring stability. "For this and comparable cases, where we wish to supply our customers with ideally adapted solutions, our expertise in developing special plastic materials continues to pay dividends, in that we have the required know-how under our own roof. The variety of special plastic materials from the energy chain and bearing field, in combination with our in-house test laboratory, gives us the ability to conduct on-the-spot tests under realistic conditions, resulting in the best solution for the customer," states a confident Frank Schlögel.

"We were also convinced by the fact that the entire energy chain system is very compact," reminisces Joury van Gijseghem. "This was genuinely important to us, for instance, because we had to deploy drive cables in addition to the hoses, and could not provide an unlimited amount of space." Moreover, in comparison to a steel chain, the plastic chain is much lighter. This not only provides savings on the required drive rating on the travelling pump systems, but also in the weight of the overall rotating bridge system. The rollers integrated into the load bearing surface of the chain links additionally reduce the displacement forces by up to 75%. "For example, we can use smaller motors. On the one hand, these are less expensive, and on the other, the weight load on the bridge is further reduced. This in turn improves economic feasibility."

A specially-designed guide trough made of hot-dipped galvanized steel and floating moving ends are deployed in addition to the energy supply. These are needed to compensate for potential lateral displacement tolerances. The energy chain, which is filled with hoses and cables, is now always reliably guided over the entire length under any weather conditions. Despite operational difficulties and environmental conditions, no

failures have been recorded to the present day. INCREASED OPERATIONAL RELIABILITY BY MEANS OF AUTOMATIC MONITORING

It was decided to integrate the PPDS (Push Pull Force Detection System) monitoring system in order to increase the operational reliability of the bridge design. The diagnostic tool, which in particular has proven to work over long distances, continuously measures the push/pull forces on the energy chain and compares these with a calculated target value. Should malfunctions occur, the plant is automatically stopped as a preventative measure to avoid damage. "At any time, we can also consult the data stored on our data server retroactively," the project manager confirms. "We are therefore always on the safe side, and, if needed, have enough advance notice to schedule maintenance and service work."

COMPELLING PROJECT EXPERTISE

The decision in favour of the relatively light-weight, plastic energy supply system was made quickly. From the very first day, both companies confidently co-operated on the engineering process.

For one, this relates to the complex design process of the bridge structure. A host of design drawings for the respective project status were readily made available. The extensive laboratory tests, conducted in advance, also provided compelling evidence. According to Joury van Gijseghem, "the sustained support during this large-scale project ultimately led to success." "Our combined efforts from the first to the last day made this project possible."

The plant construction company also relied on the available assembly expertise. The energy supply system specialist configured and installed the entire system on site and on time, while utilizing its own employees and assistance from the construction site. The system has been operating without a problem from day one. "At no time have we regretted the decision to use the plastic energy supply system," Joury van Gijseghem emphatically concludes. "We also benefitted greatly from bringing the system supplier into the project from the very beginning. From the very start all the way through system acceptance, our excellent collaboration contributed greatly to the smooth execution of the project".

The terms "igus, e-chain, chainflex, readycable, easychain, e-chain, e-chainsystems, energy chain, energy chain system, flizz, readychain, triflex, twisterchain, invis, drylin, iglidur, igubal, xiros, xirodur, plastics for longer life, manus, vector" are protected by trademark laws in the



igus GmbH, Cologne

One of the two travelling pump units on the bridge with retracted pivoting arm, as shown in the photograph. Clearly visible: The interface to the hose system and the gliding energy supply chain, including guide trough. Increased capacity due to optimized geometry of torque-transmitting components.

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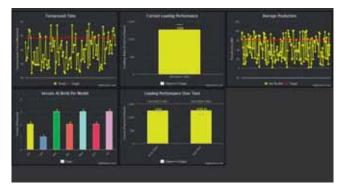
DBIS (Software and Automation) Ltd delivers web accessible KPI Dashboard



DBIS (Software and Automation) Ltd has recently delivered its KPI dashboard tool to a number of clients.

DBIS delivers terminal management software to bulk operators and currently has 24 operational systems on four continents.

In 2012 DBIS hosted a User Group Meeting where their clients from around the world gathered to discuss new developments and topical issues from the industry. The outcomes of the meeting were used to create the product roadmap for DBIS and one key item was a KPI Dashboard, which could be accessed via the web and provide operational data to key stakeholders in real time.



The objective was to utilize data mined from the automation systems to ensure that the dashboards presented the user with a true account of events in the timeliest manner. Interfaces to PLC and SCADA systems would be required to make this possible and therefore only an organization with expertise in both automation and IT systems would have the capability to deliver the required systems.

The KPI dashboards are now live at two operations and have greatly reduced the administrative burden of producing operational KPI reports and provide managers with the latest information on which to base their decisions.

With overload safety: SIBRE drum coupling for high torques and loads

The German company SIBRE (Siegerland Bremsen GmbH) is a system supplier with representatives throughout the world and operates production branches in China and sales and service branches in India, Spain, Italy and the USA. The current portfolio is characterized by a wide breadth and depth of standardized industrial brakes and components for drive technology.

The drum coupling ABC-V is optimally in line with the distribution channels and the one-stop-supplier-strategy of SIBRE. The drum coupling is completely designed and made in the German headquarter. The design of the SIBRE drum coupling is performed on the basis of the steel iron guidelines (Stahl-Eisen-Betriebsblatt) SEB 666 212. Due to compatible fitting sizes, ABC-V couplings are interchangeable with various series of barrel couplings on the market.

Launched in 2010, the ABC-V is specifically designed for the transfer of medium and high torques in crane hoists, conveyors, stackers, ship unloaders, container cranes as well as in heavy, rough smelting works. Torques of up to 1,025kNm and radial loads of up to 550kN can be transferred with a maximum coupling diameter of 1,025mm, which provides a high overload safety.

High quality coated forged steel guarantees durability, wear resistance and high material strength. Together with the arched barrel rollers (hardened roller bearing steel) the hub can oscillate relative to the housing. This allows for a compensation of angular displacement up to $\pm 1^{\circ}$ and an axial shifting from ± 4 mm up to ± 10 mm. The increased capacity of the ABC-V results from an optimized geometry of torque-transmitting components. Quenched and tempered hub- and gear teeth provide a high wear resistance.

GENERAL ASSEMBLY

The drum coupling largely consists of an axially fitted hub part and housing part. Barrel pockets are equally arranged in the intersection of hub and housing. The torque transmission of the hub part onto the housing part occurs with positive locking. Hardened barrel rollers are fit into the barrel pockets, which are formed from the two circular gearings, as power transmission elements. The sealing of the coupling is achieved through double-sided covers with lip seals. This prevents escape of lubricant from the coupling and the intrusion of dirt into the coupling. The semicircular gearing of the hub over the outer diameter is crowned.

CONSTRUCTIONAL ADVANTAGES

Together with the arched drum roll it is possible for the hub to oscillate relative to the housing part, therefore angular displacement and axial shifting are also possible as abovementioned. Due to the convex and concave fit of the barrel roller to the coupling hub and the coupling's exterior housing, the forces are spread across a large contact surface which leads to favourable compressive forces.

The coupling housing comes with a flange for bolting the coupling e.g. to the rope drum. The transmission of momentum between the coupling and the rope drum occurs partially by friction and partially by interlocking form fit of the oppositely lying camming surfaces of the housing. Grade 10.9 high-tension bolts are to be used as connection bolts. The coupling is built with visual wear and position display. Thanks to a wear cam on the housing part and wear grooves on the hub part, the wear on the coupling gearing can be easily checked from the side of the coupling. The wear cam further serves for checking the axial location of the coupling housing to the coupling hub.

The circular gearings of the drum coupling have a much more favourable tooth flow load compared to the involute gearing of a gear coupling. Due to the wide tooth base of the drum coupling the tooth bending stress is much lower than with a comparable gear coupling.

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PO Box 1240 Marion Illinois 62959 USA Contact: Mr Jack Johnson Job Title: President/CEO T: + 1 813 390 8266 F: + 1 813 908 9474 E: salesbucketmart@aol.com W: www.bucketmart.net

BULK .ID

Oude Kassei 16 Waregem B-8791 Belgium Contact: Mr Xavier Goarnisson Job Title: Senior Sales Engineer T: + 32 479 40 49 75 F: + 32 56 75 62 13 E: xavier.goarnisson@bulkid.be W: www.bulkid.be

Bulk Cargo Handling BVBA

Nijverheidskaai 28 Bus 9 Brussels 1080 Belgium Contact: Mr Nicola Samyn Job Title: CEO T: + 32 477 44 98 81 E: bch.belgium@gmail.com

Bulk Logistic Landmark

Bulk Logistic andmark

Bedeschi (leading supplier of machinery and services for bulk material handling and minerals industries), Liebherr (experienced world-class crane manufactures) and Logmarin Advisors (specialized in shipping and maritime logistics) have formed a strategic business alliance profiting from the individual strengths and networks of each of the three partners, together generating value-added solutions and providing the most complete range of logistical services, creative advice and cargo handling equipment linking shipping with industry. Contacts:

Bedeschi: Pietro De Michieli Liebherr: Alexander Bonbizin Logmarin: Mario Terenzio E: info@bulklogisticlandmark.com W: www.bulklogisticlandmark.com

Buttimer Bulk Engineering

Carrigeen Industrial Estate Cahir Co. Tipperary Republic of Ireland Contact: Mr Joseph Cummins Job Title: Business Development T: + 353 52 744 1377 E: info@buttimerbulk.com W: www.buttimerbulk.com Buttimer Bulk Engineering are experts in the mechanical handling of dry bulk materials including coal, grain, minerals and others - and offer consultancy, design, procurement, installation, bespoke fabrication and project management of complete turnkey solutions for ports, mines and industrial facilities.





De Limiet 18 Vianen Utrecht 4131 - NR The Netherlands Contact: Mr Henk van Vuren Job Title: Managing Director T: + 31 347 323 100 F. + 31 347 377 780 E: h.vanvuren@beco-vianen.nl W: www.becograbs.com One of the world's leading specialists in grabs for the bulk market. For more than 20 years BV Beco has been providing highend, ready-to-run technological solutions. We have a big scale of products: Grabs - Wheelloaders, excavator and demolition equipment - Tipping Trailers -

Hooklift carriers - Harbour- and industrial trailers.

C. Christophel GmbH

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Cable Arm Inc

3452 W Jefferson Avenue Trenton Michigan 48183 2939 USA Contact: Mr Ray Bergeron Job Title: President T· + 1 734 676 6108 F: + 1 734 676 1345 E: info@cablearm.com W: www.cablearm.com As well as offering environmental dredging expertise. Cable Arm manufactures a range of equipment for bulk handling. Its buckets incorporate special features for moving nearly any granular material. Utilizing a patented level-cut bite, its buckets are faster and more efficient in bulk handling, eliminating extra cleanup equipment.

Cachapuz Bilanciai Group

Parque Industrial de Sobreposta Apartado 2012 Braga 4701-952 Portugal Contact: Mr Nuno Matos Job Title: International Business Developer T: + 351 253 603 480 F: + 351 253 603 485 E: info@cachapuz.com W: www.cachapuz.com

Calim Grab Industry

Piri Reis Cad Çınar San. Sitesi No:46 Maltepe Istanbul 81540 Turkey Contact: Mr Murat Calim T: + 90 533 226 4923 F: + 90 216 399 79 71 E: info@calimkepce.com W: www.calimgrabs.com or www.calimkepce.com Calim Grab Industry, established in 1970, specializes in manufacturing grabs for international seagoing cargo handling grabs. Over 2.000 grabs have been delivered worldwide to date. High-standard technology and reliable products are the result of our respect for the requirements of the market in combination with incremental improvement and implementation of experience gained throughout decades. CALIM GRABS will continue to be a reliable name in the machine industry.

Cambelt International Corp

2820 West. 1100 South Salt Lake City Utah 84104 USA Contact: Mr Dave Hansen Job Title: VP, Sales T: + 1 801 972 5511 ext 205 F: + 1 801 972 5522 E: info@cambelt.com W: www.cambelt.com

Capotex

Colombia 1 Majadahonda Madrid 28220 Spain Contact: Ms Eva T: + 34 91 634 71 92 F: + 34 91 636 21 15 E: sales@capotex.com W: www.capotex.com

Carbonser, S. A. DE C. V.

Guillermo Gonzalez Camarena No. 1200 Piso 7 Centro Ciudad Santa Fe DF 01210 Mexico Contact: Ing. Thomas Cortes Petersen Job Title: Director T: + 52 55 5246 7360 F: + 52 55 5246 7391 E: tcortes@techint.com.mx W: www.techint.com.mx Carbonser is a company owned by Techint Group for the construction and operation of the 6 million tpa Petacalco Coal Terminal in the Pacific shore of Mexico. The installation includes two CSU manufactured by Techint Technology and is able to unload cape size vessels up to 150.000dwt.

Cargotec Sweden AB, Marine Selfunloaders

PO Box 914 Enköping SE-745 25 Sweden Contact: Mr Johan Ericson T: + 46 171 232 00 F: + 46 171 232 99 E: susales.enk@cargotec.com W: www.cargotec.com Cargotec offers dry bulk handling systems for ship operators worldwide. Through the MacGregor brand, we provide complete self-unloading/loading systems for dry bulk carriers, integrated transloading solutions and bulk handling systems for offshore supply vessels - all designed to ensure efficient, flexible and environmentallyfriendly operation. The systems are tailor-made for each customer's particular requirements. Virtually any dry bulk material can be handled

Carlsen

Van Polanenweg 2 Krimpen aan de IJssel 2921 LT The Netherlands Contact: Mr Bastiaan Snoek T: + 31 180 440 720 E: bs@carlsengroup.com W: www.carlsengroup.com

Carsurin

Askrindo Building 5th Floor JI Angkasa Blok B-9 Kav 8 Kemayoran Jakarta 10610 Indonesia Contact: Mr David G. Barnes Job Title: Group Head Sales & Marketing & Corporate Strategy T: + 62 61 654 0425 F: + 62 21 654 0418 E: coal.sales@carsurin.com W: www.carsurin.com Established in 1968, CARSURIN is Indonesia's largest private, independent inspection company servicing the energy industrie and mining (coal and minerals), as

well as the marine, cargo, and agriculture industries to minimize risks. With over 700 employees in 20 branch offices and laboratories throughout the Indonesian archipelago, CARSURIN services both domestic and international clients. We are the ONLY Indonesian company that have independently secured to be a part of the International Federation of Inspection Agencies based in London and the sole Lloyd's Agent in Indonesia.

Caterpillar Inc 100 NE Adams Street

Peoria Ш 616-6335 USA Contact: Mrs Sharon Holling Job Title: PR T: + 1 309 675 8995 F: + 1 309 675 4757 E: Holling_Sharon_L@Cat.com W: www.cat.com Offers five models of wheeled material handlers and six models of tracked material handlers. The diesel powered, hydraulic machines feature efficient Caterpillar engines, powerful hydraulics, fast cycle times and great mobility and versatility. Capacities range from a few tons to more than 20 tons

Caterpillar SARL

Route de Frontenex 76 Geneva 1207 Switzerland Contact: Mr Philippe Kunz T· + 41 22 849 44 44 E: kunz_philippe@cat.com W: www.cat.com With 2012 sales and revenues of \$65.875 billion, Caterpillar is the world's leading manufacturer of construction and mining equipment, diesel and natural gas engines, industrial gas turbines and diesel-electric locomotives The company also is a leading services provider through Caterpillar Financial Services, Caterpillar Remanufacturing Services and Progress Rail Services. Other Equipment: Articulated Trucks, Compact Track Loaders, Hydraulic Excavators, Mini-Excavators, Skid Steer Loaders, Telehandlers. Track Type Loaders, Track Type Tractors, Wheel Dozers, Wheel Loaders, Wheel Material Handlers Work Tools Fleet Management Solutions.

Cavotec SA

Via S. Balestra 27 Lugano CH-6900 Switzerland Contact: Mr Michael Scheepers Job Title: Director, Investor Relations & PR T: + 41 91 911 4010 F + 41 91 922 54 00 E: michael.scheepers@ cavotec.com W: www.cavotec.com Other Equipment: Electrical Equipment, Cavotec is a global engineering group that enables industries worldwide to improve productivity, safety and sustainability. Cavotec delivers power transmission, distribution and control technologies that form the link between fixed installations, in for example airports, ports and mines, and

mobile equipment such as aircraft, ships, mining equipment and cranes.

CDM Systems, Inc 430 Main Street

Elk River MN 55330 USA Contact: Mr Steve W Parker T: + 1 763 428 9700 F: + 1 763 428 9701 F: steve@cdmsvs.com W: www.cdmsys.com Over 30 years experience offering a comprehensive range of bulk conveying systems, components and engineering/design services. Provide conveying and bulk handling solutions for materials from Ash through to Zinc, including marine applications as well as those in hostile, severe or high-temperature environments.

Certex UK

Unit C1, Harworth Industrial Estate Brvans Close Harworth Doncaster DN11 8RY UK Contact: Mr. John Briggs Job Title: Sales Director T: + 44 845 230 7475 F: + 44 845 230 7476 E: sales@certex.co.uk W: www.certex.co.uk Certex provides a complete solution for Wire Rope and lifting products from product supply, repair and maintenance. inspection and test, contract hire, training, certification management through to complete management systems. Certex has locations throughout the UK and Europe.

CFS Handling srl.

Head Office Via Sigalina a Mattina, 12/14 Montichiari BS 25018 Italy Contact: Mr Italo Civettini Job Title: CEO T: + 39 0309 64199 E: + 39 0302 072026 E: civettini@cfshandling.it W: www.cfshandling.it CFS International Engineering Handling srl works in design and manufacturing of equipment for handling across a range of sectors including, coal, cement, steel mills, demolition, ores, urban solid waste, paper etc. The company's product range includes mechanical, hydraulic and electrohydraulic buckets as well as hydraulic and electro-hydraulic grabs to suit customer's specific needs.

Changsha Kaiyan Instruments Co. Ltd

172 Kaiyuan Road Changsha Economic & Technological Development Zone Changsha 410100 China Contact: Ms Susan Wang T: + 86 731 4012074 / + 86-731-84021617 F: + 86 731 4012074 E: susanky@chs5e.com W: www.ckic.net

China Huadian Engineering Co., Ltd.(CHEC)

South Gate, No 91 North Road C

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> Ltd. is one company in China integrating the consultant works, design and engineering works, equipment supply and service works both for the machinary and bulk material handling system. China Sonangol International (S) Pte Ltd 9 Temasek Boulevard #42-01 Suntec Tower 2 Singapore 038989 Singapore Contact: Mr Eugene Tan T: + 65 6808 1880

F: + 65 6808 1881

Xi San Huan

Contact: Mr Zheng Liu

T: + 86 10 51 966647

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E: chec@chec.com.cn

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Job Title: Director of Int. Mrktg,

China Huadian Engineering Co.,

Material Handling Division

Beijing

China

100044

CHL Equipment Ltd (incorp. Verstegen Grabs UK)

E: sg@chinasonangol.com

W: www.chinasonangol.com

24 Solihull Road Shirley Solihull West Midlands B90 3HD UK Contact: Mr John Hinder Job Title: General Manager T: + 44 121 733 8100 F: + 44 121 733 8100 F: + 44 121 733 2796 E: sales@chlequipment.com W: www.chlequipment.com

Cimbria Bulk Equipment



Drejervej 10 Sunds DK- 7451 Denmark Contact: Mr Lars Noergaard Job Title: Managing Director T: + 45 72 42 24 00 F: + 45 72 42 24 99 E: cbe@cimbria.com W: www.cimbria.com Develops and markets a line of loading chutes and screw conveyors within dust-free bulk handling. Supplies solutions for all types of dry bulk materials and for all loading tasks - ship loading. warehousing, road and rail. Chutes are supplied with or without integrated filter and made of modularly-structured components, all kept in stock.

Claudius Peters Technologies GmbH

Schanzenstrasse 40 Buxtehude D-21614 Germany Contact: Mr Matthias Raabe Job Title: Head of Sales, Projects & Marketing T: + 49 4161 706 349 F: + 49 4161 706 270 E: mail@bmhclaudiuspeters.com W: www.claudiuspeters.com Product lines include grinding systems, storage and mixing silos, pneumatic conveying systems, ash removal systems, self-unloading vessels, packing and palletising systems, pulverised coal injection systems for blast furnaces.

Claudius Peters Technologies S.A.S

34 Avenue de Suisse BP 269 Illzach Cedex F-68316 France Contact: Mr Jean Christophe Fassel Job Title: Sales Manager T: + 33 389 313 301 F: + 33 389 619 525 E: technologiessa@ claudiuspeters.com W: www.claudiuspeters.com Claudius Peters Technologies SAS is a company of Langley Holdings. Specialised in Stockyards and Belt Conveying systems we develop all kind of projects with stackers, reclaimers, including side stackers, tripper, shuttle type stackers; bridge, portal or side reclaimers: linear or circular, open or covered.

Cleveland Cascades Ltd

Unit 22 Dukesway Teesside Industrial Estate Thornaby Stockton on Tees TS17 9LT UK Contact: Mr Ian Barnard Job Title: Managing Director T: + 44 1642 753260 F: + 44 1642 753270 E: enquiries@ clevelandcascades.co.uk W: www.clevelandcascades.co.uk Designs and constructs the Cleveland Cascade bulk loading chute for shiploading, silo filling, truck and railcar loading and for conveyor transfer points. The chute minimises dust emissions and reduces product degradation and segregation

Clough Limited

251 St Georges Terrace Perth Western Australia 6000 Australia Contact: Mr Max Bergomi Job Title: Executive General Manager – Business Acquisition T· + 61 8 92819281 F: + 61 8 94816699 E: clough@clough.com.au W: www.clough.com.au A service provider of Project Management, Engineering and Construction Contracting services in the oil and gas (onshore and offshore), petrochemicals, mining and minerals processing industries, infrastructure (including power and harbour works) and manufacturing sectors.

CNBM International Engineering Co., Ltd.

19th Floor, Building 4 Interwest Business Center NO.9 Shouti South Road Beijing 100044 China Contact: Mr Wang Lin Job Title: Bulk Handling Division Manager T: + 86 10 68796130 F: + 86 10 68796029 E: wanglin@cbmie.com W: www.cnbmengineering.com

CNK INTERNATIONAL LIMITED

No.29 Building North Gongren Xincun Jinan City China Contact: Mr Kevin T: + 86 531 6880 0516 F: + 86 531 6880 0516 E: sales@cnkcorporation.com W: www.cnkcorporation.com

Coal & Mineral Technologies (SABS)

1 Dr Lategan Road Groenkloof Pretoria Gauteng 0001 South Africa Contact: Mr Heinrich Williams Job Title: General Manager T: + 27 12 428 6328 F: + 27 12 428 7795 E: heinrich.williams@sabs.co.za W: www.sabs.co.za

COBRA Europe SA

12 rue Henry Guy BP 40081 LUXEUIL les Bains Cedex 70300 France Contact: Mr F Mansour Job Title: President T: + 33 671 58 72 56 F: + 33 384 40 44 92 E: emphone@cobra-cs.com W: www.cobra-cs.com The COBRA group is specialized in the manufacturing and distribution of conveyor components for the material handling industry. COBRA group combines five businesses: Conveyor belts (Depreux, Transco, Indi), Components for conveyor (Go Smart) and Vulcanising presses (Mossier). Headquartered in France with the following sales subsidiaries: Russia and Central Asia (Kazakhstan, Ouzbekistan Tajikistan): COBRA EURASIA Tel: 73 84 25 85 598, Email: cobraeurasia@bk.ru North and Central America: COBRA AMERICA Tel: 1423 968 9700, Email: bambi@cobraamerica.com Australia & New Zealand: COBRA SOUTH PACIFIC Tel: +61 2 4722 5633, Email: info@cobrasp.com.au

Coeclerici Logistics S.p.A.



Piazza A. Diaz, 7 Milan 20123 Italy Contact: Mr Andrea Clavarino Job Title: CEO of Coeclerici Logistics Spa T: + 39 02 6246 9451 F: + 39 02 6246 9444 E: newprojects@coeclerici.com W: www.coeclerici.com Additional equipment: Offshore transloading operations One of the best known and most reputed companies in the field of offshore transloading operations. This achievement is based on the dedication and commitment of the

company towards its clients as

well as being an integral part of the production chain with a view to long term relationships.

Cofely Experts BV

Computerweg 21 PO Box 34 Amsterdam 1000 AA The Netherlands Contact: Ms Urske Kuijpers T: + 31 88 484 90 00 F: + 31 88 484 93 00 E: urske.kuijpers@cofelygdfsuez.nl W: www.cofely-gdfsuez.nl

Coles Associates

PO Box 5096 Dalkeith Western Australia 6009 Australia Contact: Mr Richard Coles Job Title: Manager Business Development T: + 61 8 9389 8484 F: + 61 8 9386 5700 E: rcoles@colesassociates.com.au W: www.shiploader.com.au Specialising in acquisition, divestment and relocation and of pre-owned mining and infrastructure equipment worldwide.

Comercial Tauro S.A.

Merced 380 Of. 71 Santiago Metropolitana 8320310 Chile Contact: Mr Matias Leyton Job Title: General Manager T: + 56 2 23621177 F: + 56 2 23621177 E: mleyton@vibrafloor-latam.com W: www.vibrafloor-latam.com

Conductix - Wampfler Australia

14 England St

Dandenong VIC 3175 Australia Contact: Mr Mark Howlett Job Title: Managing Director T: + 61 3 9706 8844 F: + 61 3 9794 9298 E: sales-australia@conductix.com W: www.conductix.com Conductix-Wampfler is a manufacturer and supplier of Power and Data Transfer equipment including conductor bar, festoon, cable and hose reels, Kabelschlepp cable chain and flexible cable, slip ring assemblies, radio controls, Kiepe conveyor belt monitoring equipment, UEE high voltage connectors and buffers

Conductix-Wampfler AG

Rheinstrasse 27 + 33 Weil am Rhein

79576 Germany Contact: T: + 49 7621 662 0 F: + 49 7621 662 144 E: info.de@conductix.com W: www.conductix.com Conductix-Wampfler's core competency is in the development, production, consulting, and installation of tailor made, engineered solutions like festoon systems, conductor rails, cable chains, slip ring assemblies or spring and motorized cable reels that provide energy supply and data transmission for moving machinery. Other equipment/services: Energy & Data Transmission Systems

Conductix-Wampfler Americas

10102 F Street Omaha Nebraska NE 68127 USA Contact: Mr Mark Zuroske Job Title: Market Development Manager, Americas T: + 1 402 952 9300 ext 225 F: + 1 402 339 9627 E: mark.zuroske@conductix.com W: www.conductix.us Leading global supplier of motorized cable reels, cable festoon systems, energy chains, conductor bar, and slip rings to the bulk materials handling and mining industries. We specialize in reliable, customized electrification systems for the most demanding applications. ISO9001:2008 certified.

Continental Construction (Memphis)

5646 Shelby Oaks Drive Memphis Tennessee 38134 USA Contact: Mr Brian Morphis Job Title: Marketing T: + 1 901 382 4070 F: + 1 901 388 2534 E: mail@continentalconst.com W: www.continentalconst.com Continental Construction Company, Inc. is a general contractor specializing in slip form concrete construction, pile driving, structural steel erection, millwright work, marine construction, heavy concrete foundations, industrial buildings, and material handling systems.

Continental Conveyor & Equipment Co Inc

PO Box 400 438 Industrial Drive Winfield Alabama 35594 USA Contact: Mr Mike Roberts Job Title: Group Manager/Engineered Systems T. + 1 205 487 6492 F: + 1 205 487 4233 E: info@continentalconveyor.com W: www.continentalconveyor.com The company's High Angle Conveyor (HAC) system employs standard conveyor components and belts to utilise a simple but unique 'sandwich belt' approach to steep and even vertical convevor elevations.

CONTINENTAL MATADOR RUBBER, s.r.o.

Terezie Vansovej 1054 Puchov 020 01 Slovakia Contact: Mr Pavol Martinko T: + 421 42 461 3365 F: + 421 42 461 3365 E: pavol.martinko@matador.sk W: www.matador.sk One of the biggest companies in the chemical and rubber industry in the Slovak Republic. Up to 85 % of its production of tyres and conveyor belts is exported. Producer and supplier of textile and steel cord conveyor belts for the mining and construction industries worldwide.

ContiTech

Transportbandsysteme GmbH

Breslauer Strasse 14 Northeim D-37154 Germany Contact: Ms Marion Braun Job Title: Assistant to General Manager T: + 49 5551 702 207 F: + 49 5551 702 504 E: transportbandsysteme@ contitech.de W: www.contitech.de/ convevorbelts ContiTech Conveyor Belt Group is a leading development partner, manufacturer and system supplier of steel-cable and textile-ply conveyor belts, service materials and special products. In addition, ContiTech provides a worldwide installation and maintenance service

Control Systems Technology Ptv Ltd

PO Box 329 Revesby North Revesby NSW 2212 Australia Contact: Mr Leonard Ian Burrell T: + 612 8708 0200 F: + 612 8708 0280 E: iburrell@controlsystems.com.au W: www.controlsystems.com.au/ CST design and manufacturer high accuracy belt scale systems designed to provide the customers specified accuracy "in conveyor". CST say "Different Scales for Different Conveyors to achieve the Same Accuracy". Since 1984, CST has remained committed to high integrity, shunning short term commercial game for long term customer satisfaction

CPS Projects (Pty) Ltd

PO Box 47261 Greyville K7N 4023 South Africa Contact: Mr Banzi Majola Job Title: Managing Director T: + 27 31 466 4396 F: + 27 31 466 4399 E: banzi@cpsprojects.co.za Port related services offered by CPS Projects as ff: -Maintenance Contracts (including labour supply) -Electrical and automation services -Structural repairs, equipment overhauls and upgrades -Ad-hoc repairs (accident damage and component failure) -Supply of Spare Parts -Erection and Commissioning of new equipment



CST Industries 9701 Renner Boulevard - Suite 150 Lenexa Kansas 66219 USA Contact: Mr Tony Thill Job Title: Corporate Vice President T: + 1 913 CA1 2145 F: +t1 913 CA1 2145 E: ttilil@cstindustries.com W: www.stoovers.com

W: www.cstcovers.com Founded in 1964 the company designs, manufactures and erects architectural and environmental enclosures. These are primarily clear-span domes and related space frames fabricated mostly from aluminium. Structures are used for covering tankage and bulk storage facilities of all types and shapes.

CST Storage

9701 Renner Blvd, Suite 150 Lenexa KS 66110-2907 USA Contact: Mr David Wheat Job Title: Director T: + 1 913 621 3700 F: + 1 913 621 2145 E: sales@cst-storage.com W: www.cstindustries.com Formerly Columbian TecTank, the world's largest manufacturer of factory-coated bolted and welded tanks for dry bulk storage, as well as integrated and stand-alone Weaver reclaimers. Flatbottomed tanks and hopper bottom silos with capacities up to 13,200 cubic meters. ISO Certified.

Cullen Grummitt & Roe

126 Wickham Street Fortitude Valley Queensland QLD 4006 Australia Contact: Mr Marco Necchi T: + 61 7 3252 8400 / +61 39 533 3208 F: + 61 7 3252 5775 E: cgrqld@cgrgroup.com W: www.cgrgroup.com Civil and structural engineering consultants with experience in coal facilities and port and harbour engineering with offices in Brisbane, London and Buenos Aires. Coal industry projects include conveyor structures, workshops, ROM structures, reclaim tunnels, bin structures. roads, retaining structures, equipment foundations.

Dalian Huarui Heavy Industry Group Co. Ltd

No169 Bayi Road Dalian Liaoning China Contact: Mr Lixiang Shi Job Title: CEO T: + 86 411 86852392 F: + 86 411 86852398 E: congzy@dhidcw.com.cn W: www.dhidcw.com.cn

dbis 9 Station Road

Doncaster South Yorkshire DN6 7BB UK Contact: Mr David Trueman Job Title: Sales Director

T: + 44 1302 330 888 F: + 44 1302 724 731 E: david.trueman@dbis.biz W: www.dbis.biz

DCC Grabs

Adwick-le-Street

Markerkant 14-30 Almere Flevoland 1314AS The Netherlands Contact: Mr Rudy van Leeuwen Job Title: Director T: + 31 73 - 640 41 11 F: + 31 73 - 640 41 11 F: + 31 36 529 85 94 E: Info@dc-grabs.nl W: www.dcc-grabs.nl

DCL, Incorporated

PO Box 125

Charlevoix MI 49720 USA Contact: Mr Kyle Smith T: + 1 231 547 5600 Ext 3124 F: + 1 231 547 3343 E: sales@dclinc.com W: www.dclinc.com Provides full dust control loading systems and partial components to the bulk material handling industry and designs custom equipment. A complete Research/Development team is located on site. Single source manufacturing from ship loading systems to valves and dust collectors can be provided.

De Regt Conveyor Systems

Ijzendijkseweg 5 Biervliet Zeeland 4521 GX The Netherlands Contact: Mr Peter De Regt Job Title: Director T: + 31 115 481238 F: + 31 115 481234 E: peter@deregt.com W: www.deregt.com De Regt is a company specialized in developing, building and installing conveyor systems and structures needed to achieve a partial or total project.

Dearborn MidWest Conveyor

Co. 4220 Shawnee Mission Pkwy Suite 301B Kansas Citv Kansas 66205-2513 USA Contact: Mr Sudy L Vohra Job Title: Executive Vice President & General Manager T: + 1 913 261 2406 F: + 1 913 261 2470 E: sudyv@dmwcc.com W- www.dmwcc.com Products include motorized trippers, telescopic chutes, rotary plow feeders, barge loading and unloading systems, pipe conveyors, air supported conveyors, Silo storage and reclaiming systems. Materials handling systems are furnished

for terminals, power plants,

cement plants, fertilizer plants , steel mills and mines.

DeMarco Industrial Vacuum Corporation

PO Box 1138 Crystal Lake

60039-1138 USA

Contact: Mr Thomas DeMarco Job Title: President T: + 1 815 344 2222 F: + 1 815 344 2223 E: Sales@ DeMarcoVacuums.com W: www. DeMarcoVacuums.com Manufactures a complete line of heavy duty DEMARCO Industrial Vacuum Systems and for all flowable materials, wet or dry, etc. Units are available in portable, stationary, towable, central turnkey installed systems, canister vacuums, and custom engineered systems.

DemcoTECH Engineering

Modderhouse Moddercrest Office Park 1 High Street Modderfontein Gauteng 1645 South Africa Contact: Mr Paul van de Vyver Job Title: General Manager T: + 27 11 608 4355 F: + 27 11 608 4251 E: info@DemcoTECH.com W: www.demcotech.com

DMN-WESTINGHOUSE

Gieterij 3 PO Box 6 Noordwijkerhout Zuid-Holland NL-2210 AA The Netherlands Contact: Mrs Tonneke Krempel Job Title: Manager Marketing Services and PR T: + 31 252 361 800 F: + 31 252 375 934 E: dmn@dmn-nwh.nl W: www.dmnwestinghouse.com Other equipment: Rotary Valves, Diverter Valves. Designs and manufactures rotary valves, diverter valves and other components. Optionally pressure shock resistant to 10 bar, flame proof also suitable for handling St2 powders, ATEX compliant to Directive 94/9/EC. Extensive sales and distribution network, ensures global service and support.

Dome Corp of North America

5450 East Street Saginaw Michigan 48601 USA Contact: Mr Ross Lake Job Title: President T: + 1 989 777 2050 F: + 1 917 777 3477 E: sales@dome-corp-na.com W: www.dome-corp-na.com

Dome Technology

3007 East 49th Street North Idaho Falls Idaho 83401 USA Contact: Mr Ashley Sterland Job Title: Chief Marketing Officer T: + 1 208 529 0833 F: + 1 208 529 0854 E: ashley.sterland@ dometechnology.com W: www.dometech.com Other equipment: Engineered tunnels and Drive-through dome silos. Serve the biomass, power, mining, cement, fertilizer, and grain markets. We provide geotechnical analysis and deep foundation solutions. Integrate material handling safety protocols with dome design. Concrete domes are designed to contain volatile products as well as cover products

DOMTEC International LLC

4355 N Haroldsen Drive Idaho Falls Idaho 83401 USA Contact: Mr Mike Hunter Job Title: General Manager T: + 1 208 522 5520 F: + 1 208 522 5344 E: domtec@domtec.com W: www.domtec.com World class. high guality concrete dome builder for storage of a multitude of dry bulk materials, including coal. DOMTEC has broad experience with reclaim systems. Projects are delivered around the world on time and within budget.

Donaldson Filtration

Deutschland GmbH

Büssingstraße 1 Haan 42781 Germany Contact: Mrs Susanne Fulko Job Title: Marketing Manager T: + 49 21 29 569 0 F: + 49 21 29 569 100 E: IAF-de@donaldson.com W: www.DonaldsonToritDCE.com Donaldson is a leading worldwide provider of filtration systems that improve people's lives, enhance our Customers' equipment performance, and protect our environment. We are committed to satisfying our Customers' needs for filtration solutions through innovative research and development, application expertise, and global presence.

Doosan Benelux SA

Drève Richelle 167 Waterloo B-1410 Belgium Contact: Mr George Schmalzried Job Title: Public Relations Manager T: + 32 2 371 6811 F: + 32 2 371 6900 E: george.schmalzried@ doosan.com W: www.bobcat.eu; www.doosanequipment.eu World leader in compact loaders. Offers a line of skid-steer and compact-tracked loader models used in shiptrimming, shiphold and railroad box car unloading operations. The compact loaders have rated operating capacities ranging from 343-1600 kg and operating weights from 1.2 - 4.6 tonnes

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Doppelmayr Transport

Contact: Mrs Stefanie Reis

T: + 43 5574 604 1206

F: + 43 5574 604 1209

E: dtt@doppelmayr.com

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for high capacities.

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systems - from well-proven

Technology GmbH

Holzriedstrasse 29

Wolfurt 6922

Austria

531 Roselane Street Suite 810 Marietta Georgia 30060

USA Contact: Mrs Amy D. Duncan Job Title: Marketing Manager T: + 1 770 423 9895 F: + 1 866 473 2252 E: info@dossantosintl.com W: www.dossantosintl.com Other Equipment: DSI ExConTec conveyor analysis software. Dos Santos International is the world's foremost authority on high-angle conveying technology. We offer the DSI Snake, the most reliable high-angle and vertical conveying means for your high tonnage, high lift requirements. DSI also offers engineering consulting and provides in house software for load analysis.

Dosco Overseas Engineering Ltd

Ollerton Road Tuxford Newark Nottinghamshire NG22 OPQ UK Contact: Mr Phillip Adrych Job Title: Export Sales

T: + 44 1777 870 621 F: + 44 1777 871 580 E: padrych@dosco.co.uk W: www.dosco.co.uk Manufacture twin roll crushers The range can process from 100-5000 tph with installed powers of 100kW-500kW. Manufacture economic and environmentally friendly pipe conveyor.

Doubrava Ges GmbH Industriestrasse 17-20

Attnang-Puchheim A-4600 Austria Contact: Mr Dietmar Holezius T: + 43 7674 6010 F: + 43 7674 601499 E: office@doubrava.at W: www.doubrava.at

Dunlop Conveyor Belting

Oliemolenstraat 2 PO Box 14 Drachten 9200 AA The Netherlands Contact: Mr Andries Smilda Job Title: Sales & Marketing Director T: + 31 512 585 446 F: + 31 512 585 433 E: marketing.drachten@ dunlopcb.com W: www.dunlopconvevorbelting.com Manufactures a full range of textile, aramid and steelcord conveyor belting systems.

Duro Felguera - DF



Parque Científico Tecnológico C/. Ada Byron 90 Giión Asturias 33203 Spain Contact: Mr (Ph. D. Mining Engineer) Angel Pelegry Job Title: Sales Director - DF Mining and Handling T: + 34 985 199 201 F: + 34 985 199 059 E: dfmh@durofelguera.com W: www.dfdurofelguera.com DF Mining & Handling is the DF division specialised in turnkey projects for Mineral Processing and Bulk Material Handling Facilities, mainly Concentration Plant and Loading and Ports. The company of a project: feasibility studies, design, detailed engineering. procurement, construction,

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1607 W. Chanute Rd Peoria

61615 USA Contact: Ms Laura Stiverson Job Title: General Manager T: + 1 309 693 8600 F: + 1 309 693 8605 E: info@dustboss.com W: www.dustboss.com The DustBoss dust and odor control system combines an oscillating ducted fan with high pressure mist to create a virtual dust/odor barrier. Proprietary technology delivers superior results, blanketing up to 280,000 square feet with a fine mist of water droplets that are the optimal size for trapping dust particles.

Dust Solutions Inc.

14300 N.E. 20th Ave. D102-185 Vancouver Washington 98686 USA Contact: Mr David Gilroy Job Title: Sales Manager T: + 1 360 546 0072 F⁺ + 1 360 546 0073 E: d.gilroy@nodust.com W: www.nodust.com Manufacturers Dry Fog (TM) Dust Suppression Systems for conveyors, truck & rail dumps. hoppers, feeders, crushers, ship loaders/unloader. Modular systems produces fog droplets that attach to like size airborne dust particles. Functions in below freezing temperatures DustTamer (TM) Windfence Systems for stockpiles.

E-Crane World Wide

Koekoeklaan 53 Adegem B-9991 Belgium Contact: Mr Bas Tolhuizen Job Title: International Sales Manager T: + 31 165 320100 F: + 31 165 320759 E: bas.tolhuizen@e-crane.com W: www.e-crane.com Main activity is the sale and support of the E-Crane, a multifunctional crane designed for bulk material handling, storage, process feeding at ports etc.

E-Crane World Wide / E-Crane International USA

1332 Freese Works Place Galion Ohio 44833 USA Contact: Mr Mark W Osborne Job Title: President T: + 1 419 468 0090 F: + 1 419 468 0074 E: mark.osborne@e-crane.com W: www.ecrane-usa.com E-Crane International USA offers the E-Crane (Equilibrium Crane) in capacities ranging from 5.5 to 39 (metric) tons and outreach ranging from 24.8 to 47.8 metres (82 to 157 feet) for efficient offloading of bulk commodities.

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EIFFEL Etablissement SOMDEL

80 bis rue Jean Jaurès Quievrechain F-59920 France Contact: Mr Gérard Pellez Job Title: (see ed notes) T: + 33 32 714 1516 F: + 33 32 714 1515 E: contact.somdel.eiffel@ eiffage.com W: www.eiffel.fr Specialised in the provision of tailor made lifting and handling equipment. The range of products extends from EOT for steel plants, nuclear power plants and gantry cranes to ship loaders, ship unloaders, stackers and reclaimers, conveying systems and turnkey installations.

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Job Title: Vice President T: + 91 2692 237016 / 227131 + 91 2692 236457 E: bjbabaria@mhe.elecon.com W: www.elecon.com Elecon since established in 1951, apart from Power Transmission Products, provides engineered solutions, manufactures and supplies Bulk Material Handling Plants and Equipments for the core sector industries which includes power, steel, cement, fertilizer, port mechanisation and open cast mines in India and , Abroad

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10, Anson Road #24-03 International Plaza Singapore 079903 Singapore Contact: Mr Keyur Parikh Job Title: Director - VP T: + 65 6227 8258 F: + 65 6227 8942 E: keyur@singapore.elecon.com

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Suite 1800 222 South Riverside Plaza Chicago Illinois 60606 USA Contact: Mr Bob Williams Job Title: Marketing Director T: + 1 312 236 8100 ext: 340 F: + 1 312 726 2872 E: soros@elginindustries.com W: www.elginindustries.com An international consulting engineering firm specialising in conceptual development, planning, feasibility studies, design engineering, project management, construction supervision, rehabilitation and expansion of port facilities.

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699 Dundas Street West Belleville Ontario K8N 4Z2 Canada Contact: Ms Gail Carl Job Title: Executive Assistant, Sales & Marketing T: + 1 613 966 6611 F: + 1 613 966 6710 E: sales@ems-tech.net W: www.ems-techinc.com A multi-task, multi-discipline company specialising in design and supply of dry bulk material handling equipment, both mobile and stationary; including custom designed conveyors, belt elevators, receiving hoppers. storage/load-out systems, environmental controls, shiploaders, stackers and reclaimers, self-unloading ships,

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Bedwas House Industrial Estate Bedwas Caerphilly CF83 8YG UK Contact: Ms Sophie Comelli Job Title: Marketing Executive T: + 44 29 20 868 501 F: + 44 29 20 851 314 E: sophie.comelli@ eriezeurope co uk W: www.eriez.com Eriez, a world authority in separation technologies is a onestop solution thanks to its range of magnetic separators, metal detectors, feeders, wet drums and other processing equipment, particularly suited to the mining, aggregate and coal processing sector.





Newtonstraat 26-28 Purmerend 1446 VR The Netherlands Contact: Mr Jaap P J Ruijgrok Job Title: Managing Director T: + 31 299 630 730 F: + 31 229 630 737 E: esi@eurosilo.com W: www.eurosilo.com Other Equipment: Mammoth silo systems. Active in the field of design construction and/or turnkey delivery of large scale enclosed storage systems for coal, FGD-gypsum, limestone,

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Via Visano 78/80 Isorella Brescia 25010 Italy Contact: Mr Ricardo Segala Job Title: Sales and Marketing T: + 39 030 9958 151 F: + 39 030 995 2223 E: sales@euromecsrl.info W: www.euromecsrl.com EUROMEC, born from the merger of companies Eurohydromec and Isomec, has years of experience in the material handling field and the production of products such as lifting equipment, electrohydraulic and mechanical grabs and buckets.

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Spacelab 47 D . Amersfoort 3824MR The Netherlands Contact: Mr Hans Plekkenpol T: + 31 33 4567033 F: + 31 33 4558149 E: hans@tramco-europe.com W: www.tramcoinc.com Manufactures chain, screw and bucket conveyors and 'Aerobelt' air-supported belt conveyor systems.

F E Schulte Strathaus GmbH & Co KG

Runtestrasse 42

Werl D-59457 Germany Contact: Mr Andre Hanke T: + 49 2922 9775 0 F: + 49 2922 9775 75 E: ha@schulte-strathaus.de W: www.schulte-strathaus.de Accessories for Conveyors: Starclean Conveyor Belt Scrapers, Belt Trackers, Spillex transfer point seals, Friflo impact tables and bars.

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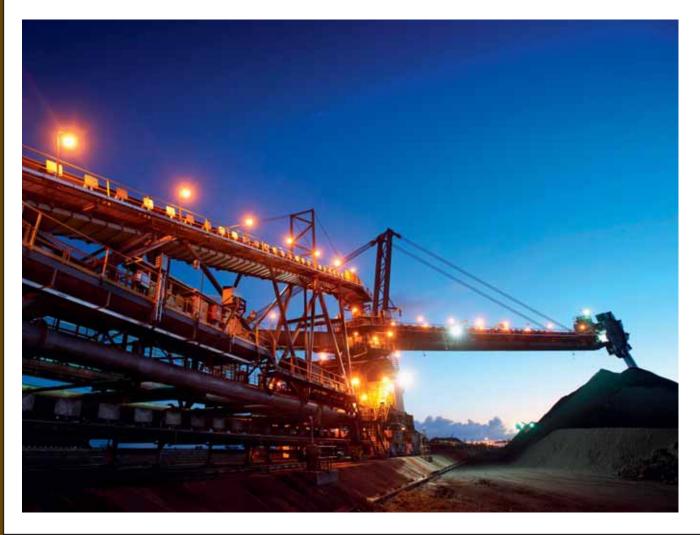
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FELD Maschinen-und Industriebau GmbH

Winkelfeld 3 Oer-Erkenschwick D-45739 Germany Contact: Mr Andre Stueckradt T: + 49 2368 98890 F: + 49 2368 9889 27 E: Andre.Stueckradt@ Maschinenbau-Feld.de W: www.maschinenbau-feld.de High standards, qualified and creative employees, the right technology to meet customers' demands. High-Tech for preservation of our resources.

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Marfleet Hull Yorkshire HU9 5RA UK Contact: Mr Jim Jones T: + 44 1482 785450 F· + 44 1482 785438 E: iim.iones@fennerdunlop.com W: www.fennerdunlop.com Fire-resistant, solid-woven conveyor belting, with rubber or PVC covers, is manufactured to all major national safety standards. Supplied to all major underground materials handling and extraction industries and to other coal handling operations where safety and economy are major criteria

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Hesslewood Country Office Park Hessle East Yorks HU13 0PW UK Contact: Ms. Michelle Madden Job Title: Studio Manager T: + 44 1482 626 500 / 523 F: + 44 1482 626522 E: eprismuk@fenner.com W: www.fennerdunlop.com/

Figee Crane Services BV

PO Box 235 Zaandam 1500 EE The Netherlands Contact: Mr Mark Schinkel T: + 31 75 6810 413 F + 31 75 6315 996 E: h.vantil@figee.com W: www.kenz-figee.com Merger of Kenz offshore cranes and Figee harbour cranes. Founded in 1836, Figee designs and manufactures a complete range of bulk handling cranes including the unique and well proven Lemniscate floating grab cranes with capacities from 16-50 tonnes, gantry grab unloaders, single- and double boom cranes, kangaroo cranes.

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60515-4200 USA Contact: Ms Jayne Dore Job Title: Sales Manager T: + 1 630 971 6476 F: + 1 630 971 1480 E: jdore@flexco.com W: www.flexco.com Manufactures conveyor belt fasteners, installation tools and conveyor belt accessories. A broad line of products is marketed through a worldwide network of distributors under the brand names of Alligator, Clipper, Flexco, Tatch-A-Cleat, Eliminator and Flex-lag.

Flexco Europe GmbH Leidringer Strasse 40-42

Rosenfeld D-72348 Germany Contact: Mr Walther Sülzle Job Title: Managing Director T: + 49 7428 94060 F: + 49 7428 9406260 E: europe@flexco.com W: www.flexco.com Mechanical conveyor belt fastening systems and accessories; belt cleaning systems; ceramic lagging; maintenance tools.

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Alfred Leiner Strasse 3 Lanzendorf A-2326 Austria Contact: Ms Susanne Stidl T: + 43 2235 4751011 F: + 43 2235 47568 E: susanne.stidl@flsmidth.com W: www.flsmidth.com

FLSmidth Minerals Pvt. Ltd

FLSmidth House 34 Egatoor Kelambakkam Old Mahabalipuram Road Chennai Tamil Nadu 603 103 India Contact: Mr Sivalingam Santhakumar Job Title: Library T: + 91 44 47484795 F: + 91 44 27470301 E: indiainfo@flsmidth.com

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Frigate Teknologies Private Limited

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Gama Endustri Tesisleri Imalat Ve Montaj AS

Narcissus Street No: 9, 06 520 Söğütözü Ankara 06540 Turkey Contact: Mr Mehmet Artun Job Title: General Manager T: + 90 312 248 42 00 F: + 90 312 4094360 E: industry@gama.com.tr W: www.gama.com.tr Other Equipment: Apron feeders, Air slides, Scrapers. One of Turkey's most prestigious leading contracting companies, with experience in constructing industrial and power plants, dams, pipelines, infrastructures and similar. Established in 1959, with clients worldwide, has completed more than 200 significant sized projects internationally.

Gambarotta Gschwendt

Viale Verona 200 Trento 38123 Italy Contact: Mr Luca Mastrorocco & Christian Jazek Job Title: Sales Managers T: + 39 0461 920403 F: + 39 0461 933391 E: gambarotta@gambarotta.it W: www.gambarotta.it Manufactures bucket elevators, pan conveyors, drag chain conveyors, extractors and feeders, palletised product loaders, gate valves, cell feeders , flap valves and screw conveyors used in petrochemical, cement, coal, waste to energy plants and for power generation, steel and heavy industry applications.

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Puerto Vallarta # 801 Colonia La Fé San Nicolás de los Garza N.L., 66477 Mexico Contact: Mr Cecilio Zalba Job Title: Sales Manager T: + 52 81 8882 8300 F: + 52 81 8882 8301 E: sales.mexico@geometrica.com W: www.geometrica.com/bulkstorage Specialists in the design, fabrication and installation of bulk storage domed structures requiring large, column-free interiors, utilizing low maintenance galvanized steel or aluminum. Structures can cover any shaped area, can span over 300m, and can be erected even over operating stockpiles

Geometrica Inc

Geemetrica 12300 Dundee Court

Suite 200 Cypress Texas 77429 USA Contact: Mr Francisco Castaño Job Title: President T: + 1 832 220 1200 F: + 1 832 482 0879 E: sales@geometrica.com W: www.geometrica.com Specialists in the design, fabrication and installation of bulk storage domed structures requiring large, column-free interiors, utilizing low maintenance galvanized steel or aluminum. Structures can cover any shaped area, can span over 300m, and can be erected even over operating stockpiles.

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GF Material Handling System Srl

Via Guido Rossa, 11 Paderno Dugnano (MI) Milan 20037 Italy Contact: Mr Francesco Tummillo Job Title: Managing Director T: + 39 0 2 91 08 20 02 F: + 39 0 2 91 08 20 02 F: + 39 0 2 91 84 31 47 E: info@gfmhs.it W: www.gfmhs.it Other Equipment: Pipe Conveyors. Please contact us with any Handling System problems, such as lay-out or pollution of your handled product.

GGT Goldengrain Trading SA

Via Capelli 28 Lugano 6900 Switzerland Contact: Ms Cornelia Riep Job Title: Manager T: + 41 91 971 40 20 F: + 41 91 971 40 21 E: cgriep@ggt.ch

Golden West Industries

332 West Railroad Ave Price UT 84501 USA Contact: Mr Ellis Pierce Job Title: Advertising T: + 1 435 637 3211 F: + 1 435 637 6628 E: pwynny@gbis.com W: www.goldenwest-industries.com 17 years experience providing dust control and anti-freeze solutions to the mining and material handling industries.

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Wardentree Park Pinchbeck Spalding Lincolnshire PE11 3UU UK Contact: Mr Peter Lambert Job Title: Sales Manager T: + 44 1775 765300 F. + 44 1775 765304 E: sales@guttridge.co.uk W: www.guttridge.co.uk Guttridge offer a wide range of bulk handling machinery, ideal for moving ores, granules, powders, sand, cement, salt and fertilizers around process plants. All our machines are manufactured to suit customers' individual requirements





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Witzlebenstraße 7 Mülheim an der Ruhr D-45472 Germany Contact: Mr Klaus Albers Job Title: PR Manager T: + 49 208 495249 F: + 49 160 93950359 E: klaus.albers@turck.com W: www.turck.com

Hansen Industrial

Transmissions NV

Leonardo da Vincilaan 1-3 Edeaem Antwerpen B-2650 Belgium Contact: Ms Lena De Wachter Job Title: Marketing Communications Manager T: + 32 345 01200 F. + 32 345 01220 E: info@ hansenindustrialgearboxes.com W: www.hansenindustrialgearboxes. com Hansen Industrial Transmissions is at the pinnacle in innovation and durable drives for a wide range of industrial applications throughout the world, especially in sectors where low noise levels. minimum weight and high reliability are essential (including cooling towers, material handling, water treatment, etc.)

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Haskoning India Pvt Ltd

13th Floor, Maithili's Signet Plot - 39/4, Sector 30A Vashi Navi Mumbai 400 705 India Contact: Mr Hareld van den Brink Job Title: Director of Business -India T: + 91 22 4161 5004 E: hareld.van.den.brink@ rhdvhv.com W: www.royalhaskoningdhv.com

Hasler International SA

Z.I. De l'Abbaye Pont-Evêque 38780 France Contact: Mr Michel Jamey Job Title: President and Sales Director T: + 33 474 161151 F: + 33 474 161155 E: sales.fr@hasler-int.com W: www.hasler-int.com

HAUGEN System AB Fersens väg 12

Malmö 211 42 Sweden Contact: Mr Karl T. Haugen Job Title: Managing Director T: + 46 40 30 64 00 F: + 46 40 30 63 30 E: karl.haugen@haugensystem.com W: www.haugensystem.com

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PO Box 36 Pittsburgh PA 15230 USA Contact: Mr Harry Edelman Job Title: Executive Vice President T: + 1 412 788 9810 F: + 1 412 788 9822 E: info@hevlpatterson.com W: www.heylpatterson.com Design and manufactures bulk material handling equipment. A complete line of railcar unloading and moving equipment is offered. Additionally offered: barge unloaders, both the grab type and CBU continuous bucket unloader.

Hitachi Construction Machinery (Europe) NV

Siciliëweg 5 Amsterdam 1045 AT The Netherlands Contact: Ms Ghislaine Jonker Job Title: Assistant Manager. Corporate Communication T: + 31 20 44 76 711 F: + 31 20 33 44 045 E: marketing@hcme.com W· www.hcme.com Hitachi Construction Machinery (Europe) NV's (HCME) main products are hydraulic crawler and wheeled excavators, crawler cranes, wheel loaders and rigid dump trucks. HCME provides a broad product line-up that has earned an excellent reputation for performance, reliability and safety.

Horizon Conveyor Equipment

Unit 1, Hayseech Road Halesowen West Midlands B63 3PD UK

Contact: Mr Alan Bowler Job Title: Managing Director T: + 44 121 550 2218 F: + 44 121 550 2243 E: info@horizonconveyors.co.uk W: www.horizonconveyors.co.uk Manufacturers of Steel, Plastic & Aluminium Idler rollers, Conveyor Bell Scrapers and Conveyor Components & Equipment.

HOSCH-Fördertechnik Recklinghausen GmbH

Am Stadion 36 Recklinghausen D-45659 Germany Contact: Mr Giancarlo Leombruno Job Title: Export Manager T: + 49 2361 5898 0 F: + 49 2361 5898 40 E: sales@hosch.de W: www.hosch.de HOSCH has been manufacturing and distributing Sprung Blade Scrapers and accessories for high precision belt cleaning for more than 30 years. The innovative design principle of its C-series, which is patented world-wide, utilises modular components and guarantees total belt cleaning efficiency for all types of installations

Hycontrol Limited

Larchwood House Orchard Street Redditch B98 7DP UK Contact: Mr Nigel Allen Job Title: Marketing T: + 44 1527 406800 F: + 44 1527 406800 F: + 44 1527 406800 F: + allen@hycontrol.com W: www.hycontrol.com

Hyundai Heavy Industries Co

1000 Bangeojinsunhwan-doro Dong-Gu Ulsan 682-792 South Korea Contact: Mr K H Lee Job Title: Public Relations Manager T: + 82 52 202 2114 F: + 82 52 202 3470 E: sbeurope@hhi.co.kr W: www.hbi.co.kr

IBAU HAMBURG

Roedingsmarkt 35 Hamburg 20459 Germany Contact: Mr Mario Raemmele Job Title: Sales Director T: + 49 40 361 309 24 F: + 49 40 369 019 62 E: mraemmele@ibauhamburg.de W: www.ibauhamburg.de IBAU HAMBURG supplies installations and components for the transfer, storage and conveying of dry products, including among others fly ash and coal. Our scope includes the engineering and supply of plant components such as ship loaders and unloaders, as well as storage silos.

Igus GmbH

Spicher Str. 1a Köln D-51147 Germany Contact: Mr Theo Diehl Job Title: Head of Intl. Cranes & Materialhandling T + 49 2203 9649 0 F: + 49 2203 9649 222 E: cranes@igus.de W: www.igus-cranes.com Products include E-ChainSystems - in operation on Ship to Shore Cranes, RTGs, RMGs, Goliath Cranes, Spreaders, Reach Stacker etc. More then 3.000 port equipment applications are running world-wide with igus® E-ChainSystems.

IHI Transport Machinery Co., Ltd. (IUK)

IHI GROUP

8-1 Seiroka Tower Akashi Cho Chuo-Ku Tokyo 104-0044 MZ

Japan Contact: Mr Shigeyuki Kawashima Job Title: Deputy General Manager, Overseas Sales Dept T: + 81 3 5550 5375 F: + 81 3 5550 5366 E: shigeyuki.kawashima@ iuk.co.jp W: www.iuk.co.jp In addition: Multi-purpose gantry cranes IUK has supplied a lot of coal handling equipment and systems with cutting edge technology for world-wide customers and has had a world leading delivery record of the

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Palacio Valdes 1 Oviedo (Asturias) 33002 Spain Contact: Mr Amancio Garcia T: + 34 985 22 71 78 F: + 34 985 22 25 98 E: amancio.garcia@imasa.com W: www.imasa.com

continuous ship unloaders

Imperial Technologies, Inc.

4155 Martindale Rd., NE Canton OH 44705 USA Contact: Mr Ron Tschantz Job Title: VP Gen Sales & Marketing T: + 1 330 491 3200 F: + 1 330 491 3204 E: rontschantz@imperialtechnologies.com W: www.imperialtechnologies.com Imperial Technologies designs and supplies bulk material equipment including our enclosed "environmentally friendly" conveyors under Multi-Fold and Flexi-Cleat belt designs. We also provide conventional trough conveyors, fixed and radial stackers, sidewall conveyors, tripper conveyors, reversing shuttle conveyors, drag conveyors, related bulk materials handling equipment and our coal "variable speed vertical impact breaker" for dry coal processing called the Accelerator to improve raw coal from the mine.

Incolab Services BV

PO Box 1561 Oud-Beijerland BB 3260 The Netherlands Contact: Mr Leo Van Tour Job Title: Managing Director T: + 31 1866 10355 F: + 31 1866 10552 E: leo@incolab.com W: www.incolab.com Incolab Services main target is to serve the solid fuel industry with own office and laboratories . Most of our laboratories are 17025 accredited. Present in Europe. former USSR, North and South America and North and South Africa

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Inspectorate America Corporation 12000 Aerospace Avenue Suite 200 Houston

Houston Texas 77034 USA Contact: Mr Patrick Le Mare Job Title: Metals & Minerals Trade Manager T: +1 713 944 2000 Ext: 5219 M: +1 832 833 5252 F: +1 504 393 5248 E: client.services@inspectorate.com W: www.inspectorate.com

Inspectorate International Ltd

2 Perry Road Witham Essex CM8 3TU UK Contact: Mr Julian Sowry Job Title: Sales & Mkting Mngr, Steel & Energy Products T: + 44 1376 536849 F: + 44 1376 520819 E: client.services@inspectorate.com W: www.inspectorate.com Inspectorate, part of the Bureau Veritas Commodity Division, is one of the world's leading independent inspection companies. We provide services for a full range of metals & minerals commodities including draft surveys, weighing and sampling. Analysis & testing is undertaken through our network of key and specialist laboratory facilities, accredited to ISO 17025.

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9575 N 109th Ave Omaha NF 68142 USA Contact: Mr Hugo Wenshau Job Title: VP Sales. Industrial Sampling T: + 1 214 495 9713 F: + 1 214 495 9741 E: sampling@intersystems.net W: www.intersystems.net Intersystems reaches a worldwide market and numerous industries with expertise in the engineer and manufacture of bulk material handling and industrial sampling systems.

iSAM AG Gesellschaft fuer angewandte Kybernetik



Alexanderstrasse 46 Mülheim an der Ruhr 45472 Germany Contact: Dr Juergen Hellmich Job Title: Chief Executive Officer T: + 49 208 49 585 61 F: + 49 208 49 585 62 E: info@isam-ag.de W: www.isam-ag.de iSAM delivers the full range of products and services for advanced automation of bulk material handling and port operations. We handle turn-key solutions for new automation projects as well as the upgrading of existing equipment including project management, electrical engineering and commissioning.

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Rua Cristiano Franca Teixeira Guimaraes 265 Bairro Contagem MG Minas Gerais CEP 32010-130 Brazil Contact: Mr Jose Rubem Almeida T: + 55 31 2128 2600 / 2641 F: + 55 31 3351 4093 E: jrubem@isomonte.com.br W: www.isomonte.com Specialises in the design and construction of turnkey systems for materials handling, including shiploaders/unloaders, grabs, stacker/reclaimers and conveyor systems.

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Statale Briantea, 4 Ambivere (BG) 24030 Italy Contact: Mr Fabrizio Bonfanti T: + 39 0 35 49 32 411 F: + 39 35 49 32 409 E: fabrizio.bonfanti@italgru.it W: www.italgru.com

J & B Grabs b.v.

PO Box 176 De Meern Utrecht 3454 ZK The Netherlands Contact: Mr Edgar Joustra Job Title: Director T: + 31 3066 21616 F: + 31 3066 63765 E: info@jb-grijpers.nl W: www.jb-grabs.com Designs, engineers and manufactures mechanical and hydraulic grabs for all kinds of bulk material.

Jansen & Heuning

Bulk Handling Systems Duinkerkenstraat 11 Groningen 9723 BN The Netherlands Contact: T: + 31 50 312 64 48 F: + 31 50 313 80 18 E: sales@jh.nl W: www.jh.nl

Jenike & Johanson Inc.

400 Business Park Drive Tyngsboro MA 01879 USA Contact: Mr Brian Pittenger Job Title: Director Business Development T: + 1 978 649 3300 F: + 1 978 649 3399 E: mail13@jenike.com W: www.ienike.com Jenike & Johanson is the world's leading company in powder and bulk solids handling, processing, and storage technology. Over the past 55 years, we've tested over 10,000 unique powders and bulk solids and worked on more than 7,500 projects, giving our team the broadest real-world and indepth experience in the industry to address a wide variety of bulk material handling and engineering needs.

Joy Mining Machinery

West Quay Road Sunderland Enterprise Park East Sunderland Tyne & Wear SR5 2TD UK Contact: Mr Paul Bancroft Job Title: Sales & Marketing Director T: + 44 191 516 5353 F: + 44 191 516 5399



E: sales@continentalconveyor.co.uk W: www.continentalconveyor.co.uk One of Europe's most experienced companies in designing and supplying conveyor systems and components. Part of Joy Mining Machinery Group.

JSC Tehnoros

Gzhatskaya st, 21, liter A Saint-Petersburg 195220 Russia Contact: Mr Maxim Akhmetov Job Title: Marketing T: + 7 812 718 82 28 (429) F: + 7 812 718 82 28 E: akhmetov@tehnoros.ru W: www.tehnoros.ru

KABELSCHLEPP GmbH

Daimlerstr. 2 Wenden-Gerlingen D-57482 Germany Contact: Mr Frank Springer T: + 49 2762 4003 0 F: + 49 2762 4003 220 E: info@kabelschlepp.de W: www.kabelschlepp.de Founded in 1954 KABELSCHLEPP is known today as one of the world leaders where cable carriers, guideway protection and conveyor systems are concerned. Products are today being used by numerous well-known machine builders in Germany and abroad.

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Asbacher Str 50 Vettelschoss D-53560 Germany Contact: Mr Ingo Kipnik Job Title: Sales Manager T: + 49 26 45 18 121 F: + 49 26 45 18 212 E: ingo.kipnik@kalenborn.de W: www.kalenborn.de Other: Wear-protection solutions. Planning, production, working and worldwide installation of highly wear-resistant linings made of ceramic, metallic and plastic materials for protecting pneumatic and hydraulic pipe systems as well as plant components.

Kardesler Grab & Machine Sultan Orhan Mah

Hasköy Sanayi Sitesi 11/B Blok No:24 Gebze KOCAELİ 41400 Turkey Contact: Mr Huseyin Isikoqlu Job Title: Export Manager T: + 90 262 6445018 F: + 90 262 6445017 E: kardesler@kardeslerkepce.com W: www.kardeslerkepce.com and www.kardeslergrab.com Established in 1985 in Istanbul/Maltepe to produce grabs for sand Now Kardesler Grab & Machine offers a wide variety of grabs, hoppers and other equipment for a variety of dry

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Agva cad. yeni sanayi sitesi No:3-5 Sile Istanbul 34980 Turkey Contact: Eng Gozde Kocatas Job Title: Sales T: + 90 216 739 59 68 F: + 90 216 749 90 12 E: sales@kctgrab.com W: www.kctgrab.com

Kinergy Corporation

7310 Grade Lane Louisville Kentucky 40219 USA Contact: Mr Bill Ware Job Title: Project Manager T: + 1 502 366 5685 F: + 1 502 366 3701 E: bware@kinergy.com W: www.kinergy.com Other equipment: Vibrating Feeders and Conveyors; Bin Activators, Storage Pile Dischargers, Rail Car Dischargers and Densifiers, Fluid Bed Dryers and Coolers, Vibrating Spiral Elevators. Kinergy Corporation is a vibratory machine manufacturer designing, engineering and fabricating machines for capacities ranging from pounds

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Cradlev Business Park Overend Road Cradley Heath West Midlands B64 7DW UK Contact: Ms Anita Chumber Job Title: Sales & Marketing Executive T: + 44 1384 410777 F: + 44 1384 410877 E: achumber@kingfisherindustrial.co.uk W: www.kingfisher-industrial.co.uk Kingfisher specialise in the protection of process plant and equipment. Offering a complete range of systems to cater for the harshest of operational environments, priding ourselves on offering industry an unbiased solution to the problems encountered when handling or processing bulk solid materials.

KIROW ARDELT GmbH

Heegermühler Straße 64 Eberswalde Brandenburg 16225 Germany Contact: Dr Wolfgang Melzer Job Title: Managing Director T: + 49 3334 62 2275 F: + 49 3334 62 2121 E: Wolfgang.melzer@ardelt.de W: www.ardelt.de Crane manufacturer (designing, fabrication, assembling, commissioning, training and after sales service in one hand for harbour cranes, shipyard cranes, balancer cranes - refurbishment, inspection, repair services for own and third party cranes). Former member of TAKRAF group, now member of KRANUNION.(together with KOCKS Krane International and KIROW Leipzig).

Kleemann GmbH

Hildenbrandstr.18 Goppingen-Faurndau D-73035 Germany Contact: Mr Mark Hezinger Job Title: Marketing T: + 49 7161 206 0 F: + 49 7161 206 100 E: info@kleemann.info W: www.kleeman.info

Knight Energy Services Limited

Eccleston Grange Prescot Road St Helens Merseyside WA10 3BQ UK Contact: Ms Vallery Head Job Title: Marketing T: + 44 1744 733757 F: + 44 1744 27062 E: val.head@ahkgroup.com W: www.ahkgroup.com

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Kocks Krane International GmhH

Weserstrasse 64 Bremen D-28757 Germany Contact: Mr Johannes Mosch T: + 49 421 6601 311 F: + 49 421 6601 367 E: iohannes.mosch@ kockskrane.de W: www.kockskrane.de Development, engineering and supply including erection and commissioning of handling equipment as well as related consulting and other services.

Konecranes (France)

47 bis Boulevard de Graville B P 727 l e Havre Cedex 76060 France Contact: Mr Gerard Lesueur T: + 33 2 35 25 95 14 F: + 33 2 35 25 95 82 E: gerard.lesueur@konecranes.com W: www.konecranes.com Provides complete crane service worldwide for all types and makes of harbour and shipyard cranes. These services include: inspections, maintenance, spare parts, engineered parts, repairs, modernisation/refurbishment, moves/relocations and second hand cranes

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KONECRANES

PO Box 662 (Koneenkatu 8) . Hyvinkää FIN-05801 Finland Contact: Mr Harri Romppanen Job Title: General Manager, Bulk Handling Cranes T: + 358 40643 3344 F: + 358 20 427 2599 E: harri.romppanen@ konecranes.com W: www.konecranes.com Konecranes is a world-leading aroup of Lifting Businesses™ serving a broad range of customers, including manufacturing and process industries, shipyards, ports and terminals. Regardless of your lifting needs, Konecranes is committed to providing you with lifting equipment and services that increase the value and effectiveness of your business. See more information on www.konecranes.com

Konecranes Hafentechnik GmhH

Mühlenfeld 20 Langenhagen D-30853 Germany Contact: Mr Dirk Groth Job Title: Manager Marketing & Sales Support T: + 49 511 7704 418 F: + 49 511 7704 477 E: infohafentechnik@konecranes.com W: www.konecranes.de Provides a complete crane service worldwide for all types and makes of harbour and shipyard cranes. These services include inspections, maintenance,

spare parts, engineered parts. repairs, modernisation/refurbishment,

moves/relocations and second hand cranes.

KPI-JCI

700 West 21st Street Yankton South Dakota 57078 USA Contact: Ms Melinda Schweitzer Job Title: Marketing Manager T: + 1 605 668 2524 E: melindaschweitzer@kpijci.com W: www.kpiici.com KPI-JCI and Astec Mobile Screens, Astec companies (NASDAQ: ASTE), is a worldwide leader in manufacturing equipment for the aggregate, construction, paving and recycling industries. KPI-JCI and Astec Mobile Screens proudly manufacture its products in Yankton, South Dakota, Eugene, Oregon and Sterling, Illinois.

Kranunion

Spinnereistraße 13 Leipzig 04179 Germany Contact: Ms Gabriela Schilk T: + 49 3 41 49 53 212 F: + 49 3 41 49 53 125 E: juergen.kuehn@kirow.de W: www.kranunion.de

Kröger Greifertechnik GmbH & Co. KG

Steinheide 1-9 Sonsbeck D-47665 Germany Contact: Dr Philipp Diekmann Job Title: Managing Director T: + 49 2838 3750 F + 49 2838 3729 E: info@kroeger-greifertechnik.de W: www.kroeger-greifertechnik.de Manufacturer of grabs of all types since the year 1962. Main products - two and four rope grabs, hydraulic grabs, electro hydraulic grabs from 0.5-25m3.

Laing O'Rourke

973 Fairfield Road Private Bag 3 Moorooka Qld 4105 Australia Contact: Mr Josh Murrav T: + 61 7 3308 7619 F: + 61 7 3892 4371 E: rlayton@laingorourke.com.au W: www.laingorourke.com.au One of the world's most dynamic and innovative privately owned development, construction and specialist companies. Acquired Barclav Mowlem in 2006, thereby providing additional scale, resources and capability. Offers a Total Solution Partner - bringing finance, development, design, construction and maintenance solutions to clients throughout Australia and the Asia Pacific region.

Larox Flowsys Oy

Marssitie 1 PO Box 338 Lappeenranta FIN-53101 Finland Contact: Ms Mariatta Kupias

Job Title: VP. Marketing T: + 358 201 113 323 F: + 358 201 113 300 E: marjatta.kupias@larox.fi W: www.larox.fi Larox Flowsys is the preferred supplier of flow control solutions including pinch and knife gate valves and peristaltic and PCpumps. We focus on abrasive. corrosive and other demanding shut-off, control and pumping applications serving different process industries worldwide

Larsen & Toubro Limited

Monunt Poonamallee Road Manapakkam PB No.979 Chennai 600089 India Contact: Mr Kumar Vikram Job Title: ECC Division T + 91 44 2252 6250 F: + 91 44 22526993 E: kvikram@Intecc.com

Lassing Dibben Consulting Engineers Ltd

PO Box 472 149 North Murray Street Trenton Ontario K8V 5R6 Canada Contact: Mr Harold Dibben Job Title: Engineering Manager T: + 1 613 392 9287 F: + 1 613 394 4173 E: info@lassingdibben.com W: www.lassingdibben.com Award winning consulting engineers, specialising in bulk material handling. Extensive experience around the world means the company can handle all aspects of system design. Projects include shiploading and unloading equipment for coal and coke, stackers, conveyor systems and storage facilities.

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Libran Engineering and Services

C-33, First Floor Malviya Nagar New Delhi 110 017 India Contact: Mr Anil Seth Job Title: Director T: + 91 11 266 71658 E: libranengineering@gmail.com W: www.libranengineering.com

Liebherr-Hydraulikbagger GmbH



Liebherrstrasse 12 Kirchdorf 88457 Germany Contact: Mr Thomas Baeuerle T: + 49 7354 80 0 F: + 49 7354 80 7294 E: info@lhb.liebherr.com A member of the Liebherr Group and manufacturer of hydraulic material handlers.

Liebherr-Werk Nenzing GmbH LIEBHEPP

Dr. Hans Liebherr Str. 1 Nenzing A-6710 Austria Contact: Mr Leopold Berthold Job Title: Sales Director T: + 43 50809 41725 F: + 43 50809 41447 E: mobile.harbour.crane@ liebherr.com W: www.liebherr.com With 7 models available (42 - 208 tonnes capacity), Liebherr offers a wide range of cranes for dedicated coal handling. Due to optimized opening/closing and hoisting speeds, simultaneous functions, increased filling degrees, electronically controlled winch synchronisation etc.. outstanding handling figures are being achieved.

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Dieselstrasse 21 Rutesheim 71277 Germanv Contact: Mr Carsten Lohr T: + 49 7152 50900 F⁺ + 49 7152 509050 E: c.lohr@listenow.com W: www.listenow.com Other equipment: loading equipment, filters.

Logmarin Advisors Srl



Via Ilva. 2/9

Genova 16128 Italy Contact: Mr Mario Terenzio Job Title: Managing Director T: + 39 010 538 5723 E: info@logmarin.net W: www.logmarin.net Logmarin's scope of business is to provide an integrated, comprehensive and tailor-made advisory service for marine terminals and associated handling infrastructures, both off-shore and on-shore. Logmarin individuals and its associates have pioneered dry-bulk shipping logistics offshore, devising and designing innovative floating terminals, self unloading vessels and floating cranes, as well as on-shore terminals.

LogSys NV

Land Van Waaslaan 5 Haven 1213 Kallo B-9130 Belgium Contact: Ms Sabine Berckmans

Job Title: Project Manager Project Manager & Marketing/Sales T: + 32 3 755 89 62 E: sberckmans@logsys.eu W: www.logsys.eu LogSys has developed LGS.Stevedore, a browser based Terminal Operating System aimed at drv bulk terminals. It provides you with the opportunity to manage all aspects of your terminal including products, tarriffs, orders, stock, gate traffic, invoicing, management information and reporting, a customer portal. ...

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Arberstrasse 40 Straubing D-94315 Germany Contact: Mr Jules Fricke Job Title: Managing Director T + 49 9421 9256 0 F: + 49 9421 925625 E: jules.fricke@loibl.biz W: www.loibl.biz Core business is the process engineering of bulk goods. With a highly specialized team, an environmentally conscious approach and reliability in our way of planning and managing, and through the application of state-ofthe-art manufacturing engineering methods, we will live up to our reputation, meet the requirements of materials and technology, and guarantee the highest guality possible.

Lycopodium

153 Leichardt St Spring Hill 4171 Australia Contact: Mr Mark Oborne Job Title: Engineer T: + 41 6 3244 0070 E: mark.oborne@ lycopodium.com.au

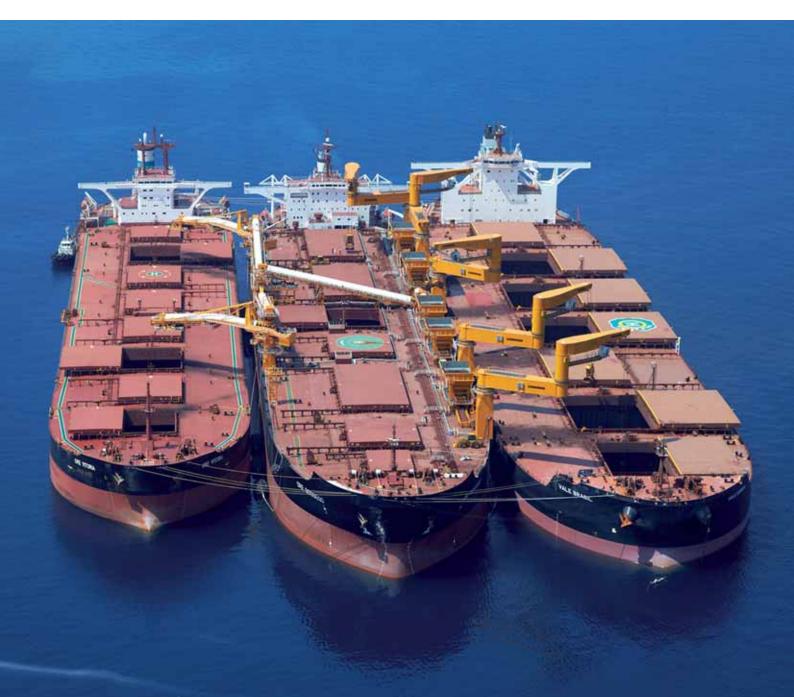
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1829 Clydesdale Street Maryville ΤN 37801-3796 USA Contact: Mr John Bell Job Title: Process Automation T: + 1 800 433 2213 F: + 1 865 984 5286 E: macawber@macawber.com W: www.macawberengineering.com

MacGregor SWE AB

Sjögatan 4G Örnsköldsvik SE-891 85 Sweden Contact: Mr Anders Berencsv Job Title: Sales Manager T: + 46 660 294000 F: + 46 660 12455 E: Anders.Berencsy@cargotec.com W: www.macgregor-group.com

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One Bull Lane Acton Sudbury Suffolk CO10 0BD UK Contact: Mr Lee Suckling Job Title: Director, Sales & Application Engineering T: + 44 1787 882 422 F: + 44 1787 882 433 E: sales@mactenn.com W: www.mactenn.com Sales and manufacturing of dense-phase pneumatic conveying systems. Worldwide reputation for successfully handling bulk materials in low velocities. 30,000 systems operating throughout the world in all process industries. Customer benefits include process cost

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Ylamylly FIN-80400 Finland Contact: Ms Mia Mantsinen Job Title: Sales and Marketing Director T: + 358 20 755 1230 F: + 358 13 252 5555 E: jukka.hamalainen@ mantsinen com W: www.mantsinen.com Mantsinen Group manufactures highly efficient and precise hydraulic harbour cranes for bulk and general cargo operations Mantsinen cranes can be tailored to best suit each application. Mantsinen HybriLift® energy saving system and wide range of attachments makes the cranes economical, efficient and universal tools for stevedoring companies and harbour operators. Other equipment/expertise: Wood handling Log stackers, subcontracting.

Martin Engineering



One Martin Place Neponset Illinois II 61345 USA Contact: Ms Elizabeth Allen Job Title: Senior Global Marketing Analyst T. + 1 309 852 2384 ext 277 F: + 1 800 814 1533 E: info@martin-eng.com W: www.martin-eng.com Established in 1944, Martin Engineering is the leading international developer, manufacturer and supplier of innovations to make the handling of bulk materials cleaner, safer and more productive. Martin offers technologies that boost flow, reduce dust and spillage, extend component life and reduce downtime, resulting in improved operating environments and profitability.

Martin Engineering GmbH

In der Rehbach 14 Walluf D-65396 Germany Contact: Mr Joachim Preiß Job Title: Marketing Manager T: + 49 61 23 978 221 F: + 49 61 23 75 5 33 E: julius.mueller@martin-eng.de

W: www.martin-eng.de

Maschinen und Mühlenbau Erhard Muhr GmbH

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10 Arthur Drive Lynn Haven

Merrick Industries

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Metso Minerals Industries. Inc

Bulk Materials Handling 4000 Town Center Boulevard Suite 400 Canonsburg PA 15317 USA Contact: Mr Tom Lippencott Job Title: VP Mining Capital Sales, USA & Canada T: + 1 412 269 5137 F: + 1 412 269 5212 E: Tom.Lippencott@metso.com W: www.metso.com Products include stacker/reclaimers; railcar dumpers/wagon tipplers; grab, continuous and balance unloaders; barge/ship loaders; barge and train positioning systems; mechanical ash handling systems; coal

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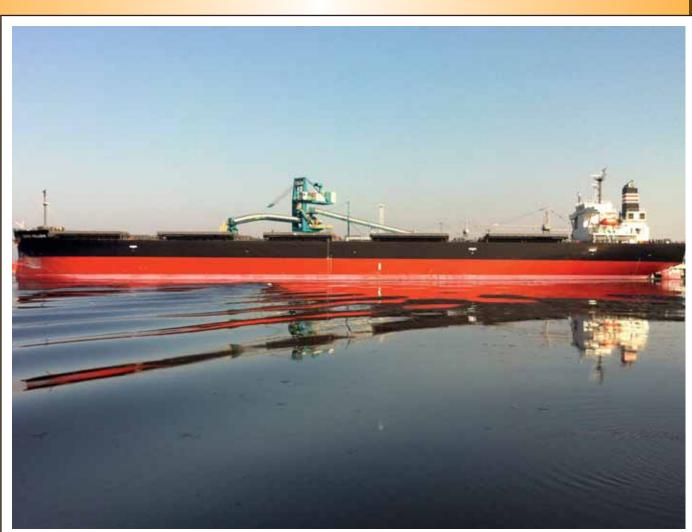
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preparation equipment; apron feeders and overland conveyor systems.

Midwest Industrial Supply Inc

PO Box 8431 Canton Ohio OH 44711 USA Contact: Ms Beth Stewart Job Title: Marketing T: + 1 330 456 3121 F: + 1 330 456 3247 E: julie.mamula@midwestind.com W: www.midwestind.com Provide a complete line of dust control, erosion control, soil stabilization lubricants, anti-icing and de-icing products that are developed by the company staff of chemists and backed by a complete range of services, equipment, expertise and technical support since 1975.

Midwest International Standard Products, Inc.

105 Stover Road/ PO Box 438 Charlevoix MI 49720 USA Contact: Mr Walter Pair Job Title: Director of Operations T: + 1 231 547 4000 F: + 1 231 547 9453

F: + 1 231 547 9453 E: sales@midwestinternational.com W: www.midwestmagic.com Founded in 1967, the company focuses on dust free loading and stockpiling of dry bulk with products including The Paragon Series and the Heavy Duty Mining Series. The Chokefeeder® dust free shiploading systems are used

by governments and industries in over 50 countries.

Mitsui Miike Machinery Co., Ltd.

Nihonbashi-Muromachi 2-1-1 Chuo-ku Tokyo 103-0022 Japan Contact: Mr Hachiro Naito Job Title: General Manager, Material Handling Machinery T: + 81 3 3270 2001 F: + 81 3 3245 0203 E: soumu@mitsuimiike.co.jp W: www.mitsuimiike.co.jp

Moffatt & Nichol

Fifth Floor 35 Great St Helen's London EC3A 6HB UK Contact: Mrs Eva Serrao

Job Title: Office Manager T: + 44 203 2061062 F: + 44 203 2061061 E: eserrao@moffattnichol.com W: www.moffattnichol.com

Mole•Master Services

Corporation™ 27815 State Route 7 Marietta Ohio 45750 USA Contact: Mr David Laing Job Title: General Manager T: + 1 740 374 6726 F: + 1 740 374 6726 F: + 1 740 374 5908 E: contactus@molemaster.com W: www.molemaster.com In addition: Silo cleaning services and equipment. Silo, bin, bunker, transport and process vessel cleaning, clearing and unclogging services and equipment.

Motherwell Automation

10 Sangiorgio Court Osborne Park West Perth WA 6017 Australia Contact: Mr Chris Watson Job Title: Marketing Manager T: + 61 8 9212 4444 F: + 61 8 9212 4449 E: ttownsend@motherwell.net.au

Motridal SpA

Via Pietro Bubba 17 Piacenza Piacenza 29122 Italy Contact: Mr Giampietro Calvi Job Title: Sales Manager T: + 39 0523 59 66 11 F: + 39 0523 59 01 28 E: motridal@motridal.com W: www.motridal.com Specialist, with over 50 years experience, in heavy-duty, highcapacity machines, intended for operating under severe conditions in cement factory, steel works, power plant, aluminium smelter.. Product line includes screw, chain, belt and pipe conveyors, bucket elevators, stackers, Worldwide operation.

MRS Greifer GmbH

Talweg 15-17 Helmstadt-Bargen D-74921 Germany Contact: Mrs Karin Greulich Job Title: Export Manager T: + 49 7263 912 915 F: + 49 7263 912 912 E: export@mrs-greifer.de W: www.mrs-greifer.de Approaching more than 40 years experience in producing all types of grabs. The company's product range includes mechanical grabs, radio-controlled, hydraulic and electro-hydraulic grabs. MRS has an excellent after-sales and repair service, provides spare parts from stock and supplies parts for a long period after delivery.

NAVCO (National Air Vibrator

Co) PO Box 40563 Houston TX 77240-0563 USA Contact: Mr Ann Hutchinson T: + 1 832 467 3636 F: + 1 832 467 3800 E: ben@navco.us W: www.navco.us

Negrini Srl

via E. Torricelli n.4 Castelfranco Emilia Modena 41013 Italy Contact: Mr Rossetti Alessandro T: + 39 059 923110 F: + 39 059 920378 E: info@negrini.org W: www.negrini.org

Nemag BV



Deltastraat 15 PO Box 110 Zierikzee 4300 AC The Netherlands Contact: Mr Riny Stoutjesdijk Job Title: Sales Manager T + 31 111 418 900 F: + 31 111 416 154 E: sales@nemag.com W: www.nemag.com Specialized in the sales, engineering and construction of rope operated grabs for large scale dry bulk handling. The company has a vast record of worldwide deliveries and is recognized as one of the leading grab manufacturers worldwide. Other equipment: NEMAG Quick Release Links and Rope Pear Sockets.

NERAK GmbH Fördertechnik

Brigitta 5 Hambühren D-29313 Germany Contact: Mr Edgar Bleeker Job Title: Marketing T: + 49 50 84 944 0 F: + 49 50 84 944 222 E: bleeker@nerak.de W www.nerak.com NERAK Continuous Bucket Conveyors are designed for combined horizontal and vertical conveying. Each bucket is securely attached to adjacent buckets and located between two steel reinforced rubber block. The assembly with no moving parts is capable of high conveying rates.

Neuero Industrietechnik GmbH

Neuerostrasse 1 Melle D-49324 Germany Contact: Eng Andreas Haeuser Job Title: Sales & ProjectManager T: + 49 5422 9503 26 F: + 49 5422 9503 50 E: ha@neuero.de W: www.neuero.com NEUERO designs and manufactures a wide range of pneumatic and mechanical ship/barge unloaders, ship/barge loaders and pneumatic conveyors, with high capacities and gentle handling of materials. NILOS GmbH & Co KG

Reisholzstrasse 15 PO Box 970 Hilden 40709 Germany Contact: Mr Jens Hamacher Job Title: Export Manager T: + 49 2103 9510 F: + 49 2103 951 209 E: iens.hamacher@nilos.de W: www.nilos.com Conveyor belt equipment ranges from simple small tools to vulcanising presses up to the planning, construction and commissioning of complete conveyor belt repair workshops. Range of products include hot and cold repair material, along with basic overhauling, reconditioning, maintenance and assemblies

NKK Corporation

1-2 Marunouchi 1-Chome Chiyoda-ku Tokyo 100 Japan Contact: Mr Koichoro Shima Job Title: General Manager, Structure Sales Department T: + 81 3 3212 7111 E: + 81 3 3214 8400 W: www.nkk.co.jp

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NKM Noell Special Cranes

Postbus 638 Hoofddorp 2130AP The Netherlands Contact: Mr Enno Kramer Job Title: Director Product Unit Offshore Cranes T: + 31 20 655 0030 F⁺ + 31 20 655 0040 E: enno.kramer@nkmnoell.com W: www. nkmnoellspecialcranes.com Company is specialized in special cranes. For the bulk industry the knowledge is concentrated on floating lemniscate cranes and terminals

NM Heilig BV

Newtonstraat 17 Heerhugowaard 1704 SB The Netherlands Contact: G.S. Dwarswaard Job Title: Head of sales department T: + 31 72 571 6688

F: + 31 72 571 6020 E: info@heiligbv.com W: www.heiligbv.com Heilig Holding is a company group based in Europe specialized in manufacturing bulk handling and recycling systems. · Custom design and engineering High quality manufacturing facilities · Experienced Assembly and service staff We are 35 years on the market, privately owned family company with over 250 employees.

Nordströms Konstruktionsbyrä Storgatan 58

Umeä SE-903 30 Sweden Contact: Mr Peter Vedin Job Title: Marketing T: + 46 90 1136 4500 F: + 46 90 1330 69 E: arletun@nordstroems.se W: www.nordstroems.se

Nordstrong Equipment Ltd

400 Ambassador Drive Mississauga Ontario L5T 2J3 Canada Contact: Mr Bill Van Duyn Job Title: Sales Manager T: + 1 289 562 6402 F: + 1 289 562 6445 E: wmvanduyn@ nordstrongequipment.com W: www.nordstrongequipment.com Product range: screw conveyors/feeders; belt conveyors/feeders; pipe conveyors; flexible wall conveyors; drag conveyors; apron conveyors/feeders; bucket elevators; idlers. Every endeavour will be made to provide clients with an efficient and honest assessment of their needs

North American Crushing & Screening, LLC

322 Lafayette Street New Orleans Louisianna LA 70130 USA Contact: Mr Gilbert Wright T: + 1 504 866 0014 F: + 1 504 866 0016 E: gwright@nacsllc.com W: www.nacsllc.com Contract processing services (crushing and screening) for all types of heavy bulk cargo. Also reconditions soft commodities offering solutions for distressed cargo. Processing and reconditioning equipment is designed for mobile operations and can be relocated to almost anv site

NSL ENGINEERING PTE LTD

25 Rawson Street Haberfield Sydney NSW 2045 Australia Contact: Mr Cameron Hav Job Title: Sales & Marketing Manager T: + 61 297 972054 F: + 65 626 11300 E: cameron@ramspreaders.com W: http://www.ramspreaders.com/

Orthos Projects Ltd.

Fernie Road Market Harborough Leicestershire LE16 7PH UK

Contact: Mr Nick Hall Job Title: Director T: + 44 1858 462806 F: + 44 1858 464403 E: nick.hall@orthosprojects.com W: www.eandfservices.com; www.orthosprojects.com Since 1977 Orthos Projects have designed, manufactured and installed bulk solids raw materials handling plant to the highest specification. Best qualified to serve the Port, Bulk Handling, Quarry, Foundry, Recycling and related industries, Special purpose machine design conveyor systems to ISO 9001 (2008)

ORTS GmbH Maschinenfabrik



Schwartauer Strasse 99 Sereetz D-23611 Germany Contact: Herr Sigvard Orts T: + 49 451 398850 F· + 49 451 392374 E: sigvard.orts-jun@orts-gmbh.de W: www.orts-greifer.de We offer the whole range of grabs: electro-hydraulic, radio controlled diesel-hydraulic, mechanical rope (single-rope, two-rope and four-rope). All clamshell-designs and special constructions. For bulk, metal scrap, dredging, salvage. Repairs (also grabs from other makers) and spare parts. Craneequipment for electro-hydraulic grabs. Lifting beams (max. load 150t) and flat- frames, cargo turners.

PAGE MACRAE ENGINEERING

61 Aerodrome Road Mount Maunganui Bay of Plenty 3116 New Zealand Contact: Mr Bruce Ennis Job Title: Cargo Handling Equipment Manager T: + 64 7 575 5079 Ext 810 F: + 64 7 574 8594 E: brucee@page-macrae.co.nz W: www.page-macrae.co.nz With over 50 years of engineering experience. Page Macrae Engineering is regarded as Australasia's leading manufacturer of ship cargo handling equipment. The company's bulk handling expertise covers the complete concept, design, build and commission process. The company has a reputation for delivering high quality equipment that is robust, low maintenance and highly productive, regardless of conditions and loads

Parker Plant Ltd

Viaduct Works Canon Street Leicester Leicestershire LE4 6GH IIK Contact: Mr Richard Fothergill Job Title: Marketing Manager T: + 44 116 266 5999 F: + 44 116 261 0812 E: sales@parkerplant.com W: www.parkerplant.com Manufactures a complete range of conveyor systems and components.

PEBCO®

PO Box 7506 225 North 4th Street (42001) Paducah KΥ 42002-7506 USA Contact: Mr David Finke Job Title: Sales and Marketing T: + 1 270 442 1996 F: + 1 270 442 5214 E: sales@pebco.com W: www.pebco.com PEBCO® is acknowledged throughout the world in the field of moving, controlling and loading dry bulk materials. Resources and responsibilities include customized gates and valves, mass flow feeders, dustless loading spouts, telescopic chutes, PEBCO® Cascade® chutes and truck, ship, railcar and barge loadouts.

Peterson Agricare & Bulk Logistics **BV**

Boompjes 270 Rotterdam 3011 X7 The Netherlands Contact: Mr Arno Maehlmann T: + 31 10 282 3333 F: + 31 10 282 3282 E: info@peterson.nl W: www.peterson.nl

Pfister Waagen Bilanciai GmbH

Linker Kreuthweg 9 Affing-Mühlhausen D-86444 Germany Contact: Ms Susanne Geller-Dürr Job Title: Marketing and Sales Manager T + 49 82 07 9 58 99 28 F: + 49 82 07 9 58 99 29 E: marketing@pfisterwaagen.de W: www.pfisterwaagen.de Founded in 1894 as a manufacturer of mechanical weighbridges. Suppliers of innovative, high quality, fully electronic weighing systems, incorporated in data networks, capturing and processing weighing data in cost-efficient control systems. Specialized in truck weighbridges, railway scales, weighing software

PHB Weserhütte, S.A.

Parque Científico y Tecnológico de Giión C/Luis Moya Blanco 82 Gijón Asturias 33203 Spain Contact: Dr Jose Ramón Prado Job Title: Technical Commercial Director T: + 34 985 13 41 71 F: + 34 985 13 42 22 E: joseramon.prado@pwh.es W: www.pwh.es Efficient port systems, handling all types of bulk solids such as coal, iron ore, bauxite, fertilizers, clinker, cement and general cargo, with different solutions for

maritime or river ports. Design of circular or longitudinal stockyards combining a wide range of reclaimers and different types of stackers.

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Justus-von-Liebig-Straße 3 Bad Homburg D-61352 Germany Contact: Mr Bernard Rensinghoff Job Title: Marketing Manager T: + 49 6172 102 648 F: + 49 6172 102 380 E: bernard.rensinghoff@ brevini.com W: www.piv-drives.com or www.brevini.com PIV Drives, a company of Brevini Power Transmission, has over 80 years experience in providing quality power transmission solutions for every industry sector. PIV Drives developed modular concepts for its comprehensive product range, providing the flexibility to deliver high-quality optimised solutions, both standard and bespoke, quickly and at competitive cost.

Plantragg Developments

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Contact: Mr Bob Harrison Job Title: Director T: + 44 1472 852 498 or + 44 7973 832 741 F: + 44 1472 852 498 E: ptag.dev@talktalk.net W: www.plantragg.co.uk Manufacturers of proven ship friendly vibration equipment to release 'hung cargo' from ships' hold frames and ribs. Successfully being used by major steel companies operating their own terminals paving the way for some major and dramatic cargo discharge savings to other stevedoring operated terminals. Other equipment: Vibrorig Hydraulic Cargo release equipment.



Sluisweg 21-25 Heijningen 4794 SW The Netherlands Contact: Mr Pieter Pulleman Job Title: Managing Director T: + 31 167 528510 F: + 31 167 524444 E: info@plmcranes.com W: www.plmcranes.com We build hydraulic and electric cranes from 50 to 2000 tm with a transhipment capacity up to approx. 2000 ton/hour. We are specialized in shipboard cranes. mobile cranes and harbour cranes for dredging, transhipping, hoisting and pile-driving.

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Powerscreen International

200 Coalisland Road

Dungannon Co Tvrone BT71 4DR UK Contact: Mrs Michelle Killen Job Title: Marketing T: + 44 288 77 18500 F: + 44 288 77 47231 E: sales@powerscreen.com W: www.powerscreen.com Manufacture a complete range of mobile screening equipment. This is made up of 30+ products sold across a range of dry screening, washing and recycling applications, from aggregate screening to sand extraction; from screening of construction and demolition waste to skip waste and compost.

Precia-Molen Nederland BV

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Primasonics International Limited

North Lakes Business Park Flusco Penrith Cumbria CA11 0JG UK Contact: Mr Donald Cameron Job Title: Managing Director T: + 44 17684 80372 F: + 44 17684 80374 E: sound@primasonics.com W: www.primasonics.com; www.quattrosonics.com Primasonics Audiosonic Acoustic Cleaners are air operated devices which produce high energy, low frequency sound waves and will significantly aid material flow and eliminate particulate build up wherever soot, dust, powders or granular materials are processed. generated, stored or transported.

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Vestry Estate Otford Road Sevenoaks Kent TN14 5EL UK

Contact: Mr Joe Naylor Job Title: Sales Manager -Beltweighers T: + 44 1732 781 300 F: + 44 1732 781 311 E: joe.naylor@proconeng.com W: www.proconeng.com Continuous digital belt weighing and weigh feeding systems capacities - 12,000 max tph, 9 m/s speed, 400-2400 belt widths. Batch weighing, Loss in weight, and Level weighing.

PT Bukaka Teknik Utama

JI. Raya Bekasi Narogong Km 19,5 Cileungsi Bogor Jakarta 16820 Contact: Mr Achmad Kalla Job Title: Director T: + 62 21 823 1146 F: + 62 21 823 2323 E: bdv@bukaka.com W: www.bukaka.com

PT Jakarta Prima Cranes

Wisma JPC JI. Mampang Prapatan Raya No. 20 Jakarta 12760 Contact: Job Title: Marketing Manager T: + 6221 799 2772 F: + 6221 799 2442 E: edy-sianturi@jpc.co.id W: www.jpc.co.id

PT Pamapersada Nusantara

JIn. Rawagelam I No. 9 Kawasan Industri Pulogadung Jakarta 13930 Contact: Mr. Sudiarso Prasetio Job Title: President Director T: + 62 21 460 2015 Ext 211 F: + 62 21 460 1916 E: busdev@pamapersada.com W: www.pamapersada.com

PT SpanSet Indonesia

Kawasan Industri dan Pergudangan Marunda Center Blok F No. 20, Jl. Marunda Center Desa Segara Makmur -Tarumajaya Bekasi Jawa Barat 17211 Indonesia Contact: Mr Mario Harben Job Title: Business Development Manager T: + 62 21 650 9556 F: + 62 21 650 9566 E: sales@spanset.co.id W: www.spanset.co.id PT SpanSet Indonesia as one of the authorized distributor for Bridon, Kiswire , Usha Martin and Verope is the member of Association of Wire Rope Fabricators (AWRF). We always provide the highest quality product and services in wire rope

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PT. Bando Indonesia

Wisma Hayam Wuruk, 6th floor, Suite 600 Jln. Hayam Wuruk No. 8 Jakarta 10120 Indonesia Contact: Mr Budi Widjaya Job Title: Mining Division T: + 62 21 3517590 F: + 62 21 3517591 E: vbelt.div@bandoindonesia.com PT. Bando, established in 1987, is one of the leading automotive and industrial power transmission belt manufacturers in Indonesia. It has one main plant located in Tangerang and its marketing office located in Central Jakarta.

Quadrant Engineering Plastics Products

2120 Fairmont Avenue Reading PA 19612 USA Contact: Mr Brad Siebt T: + 1 260 479 4283 F: + 1 260 478 1074 E: bradley.seibt@qplas.com W: www.systemtivar.com Polymer liners for self-unloading ships, hoppers, chutes, bins, railcars, silos. SystemTIVAR Engineering designs, fabricates and installs lining systems worldwide to promote bulk material flow, featuring industryleading low coefficient of friction and abrasion-resistant TIVAR® family of products.

Quality Handling Systems Pty Ltd

6 Metters Place Wetherill Park Sydney NSW 2164 Australia Contact: Mr Peter Taylor Job Title: Project Manager T: + 61 2 9756 1921 F: + 61 2 9756 4212 E: ptaylor@qhs.com.au W: www.ghs.com.au Specialists in the design and supply of mechanical sampling systems for bulk materials. The company can also assist in the design and specification of new sampling systems and review existing systems to improve their reliability and accuracy

Qube Ports & Bulk

Level 22 44 Market Street Sydney NSW 2000 Australia Contact: Mr Paul White T: + 61 2 9005 1100 F: + 61 2 9005 1101 E: paul.white@qube.com.au W: www.qube.com.au/ports-andbulk

R & S S.r.L.

Via del Cmapo Sportiuo 40 Mezzana 48123 Italy Contact: Ms Sara Mandarini Job Title: Head of Advertising T: + 39 0535618 205 F: + 39 0544411 099 E: sara.mandarini@wamgroup.com W: www.roncuzzi.com Designs and builds green hoppers, belt conveyors and transhipment plant for coal, cereals, mineral.

RAM Spreaders

6 Selby Place Stanley Skelmersdale Lancashire WN8 8EF UK Contact: Mr Patrick Draper Job Title: PR & Communication T: + 44 1695 556355 F: + 44 1695 556356 E: p.draper@ramspreaders.com W: www.ramspreaders.com/ RAM Spreaders, one of the leading manufacturers and suppliers of container handling equipment for over 40 years have developed their environmental friendly RAM Revolver® for dust free containerized bulk handling solutions in association with specialist container suppliers.

Rapat Asia

Clark, Philippines Angeles Pamapaga 061 Philippines Contact: Mr Craig Stall Job Title: General Manager T: + 1 2182514261 F: + 1 218483344 E: cstall@rapat.com W: www.rapat.com

RBL-REI France



11 Boulevard Brune Paris Cedex 14 75682 France Contact: Mr Sébastien Bouhours Job Title: Technical Sales Representative T: + 33 2 41 21 19 40 F: + 33 2 41 21 19 59 E: s.bouhours@rblrei-france.com W: www.rblrei-france.com Designs, builds and supplies continuous bulk handling belt conveyor systems and associated equipment, stackers up to 10,000 tph, reclaimers up to 15,000 tph and shiploaders up to 3,000 tph.

RC Inspection B.V

C

Gustoweg 66 Rotterdam NL 3029 The Netherlands Contact: Mr Kees Maarschalkerweerd T: + 31 10 4250240 F: + 31 10 4250240 F: + 31 6 20741355 E: kees.maarschalkerweerd@ rc-inspection.com W: www.rc-inspection.com/

RDS Technology

Cirencester Road Minchinhampton Stroud Gloucestershire GL6 9BH UK Contact: Mr Mark Evans Job Title: Business Development Manager T: + 44 1453 733300 F: + 44 1453 733311 E: info@rdstec.com W: www.rdstec.com RDS Technology was formed in 1969 and specialises in the design and manufacture of a wide range of instrumentation for offroad vehicles. Products include on-board weighing scales for all types of loader including the new LOADMASTER a100.

REMA TIP TOP GmbH

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Gruber St. 63 Poing Bavaria D-85586 Germany Contact: Mr Lorenz Appel T: + 49 8121 707 234 F: + 49 8121 707 222 E: info@tiptop.de W: www.rema-tiptop.com Materials developed and manufactured by REMA TIP TOP are installed and maintained by its service facilities around the world. It provides a full range of convevor belt repair and splicing products, corrosion and wear protection products, modern vulcanising materials/methods and full laboratory testing and technical assistance.

RHC Heavy Handling Machinery Limited

Heuweg 4 Ulm Donau D-89079 Germany Contact: Mr Alexander Hofmann Job Title: Director Europe & Middle East T: +49 179 491 9193 F⁺ + 49 731 453 86 E: info@rhcheavymachinery.com

W: http://rhcheavymachinery.com/

Risun Technologies

357 West 6160 South Murray Utah 84107 USA Contact: Mr Bill Whitney Job Title: Vice President, **Business Development**

T: + 1 801 305 4241 F: + 1 801 281 8787 E: andyw@risuntech.com W www.risuntech.com

River Consulting

445 Hutchinson Ave Suite 740 Columbus OH 43235 USA Contact: Ms Carli Kessler Job Title: Marketing Assistant T: + 1 614 890 3456 F: + 1 614 890 1883 E: ksmith@riverconsulting.com W: www.riverconsulting.com River delivers EPCM material handling experience, including project management, design/supply of conveying systems, and engineering. With 5 offices and 28 years of experience, we provide proven solutions including blending, conveying, silo and stacking tubes, automation and controls, and marine structures.

Roberts & Schaefer Company

222 South Riverside Plaza Chicago Illinois 60606-3986 USA Contact: Mr Ike Miller Job Title: Business Development

Mgr T: + 1 312 236 7292 F: + 1 312 726 2872 E: rs@elginindustries.com W: www.r-s.com

RockTree Logistics Pte. Ltd. 3 Church Street

#24-01/02 Samsung Hub Singapore 049483 Singapore Contact: Mr Daniele Pratolongo T: + 65 6622 65 10 F: + 65 6622 65 11 E: info@rocktree.sg W: www.rocktree.sg RockTree Logistics Pte. Ltd. Designs customised logistics that manage the complete transshipment aspect of your supply chain for all dry bulk commodities. Our goal is to get your dry bulk moving on schedule, saving you time and money in the process.

Ronin GMS

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No 1 Nobel Avenue Modderfontein Johannesburg Gautena 1645 South Africa Contact: Mr Ferdinand Meyer Job Title: Sales and Marketing Manager T: + 27 11 608 3666 F: + 27 11 608 4679 E: ferdi@roningms.com W: www.roningms.com Ronin GMS provide bulk inventory management systems and moment in time audits for balancing real-time stock positions to stock positions on book. Our systems can be used in Silo's, warehouses and open air stock yards. Enrolling business partners worldwide.

Roval Haskoning DHV



George Hintzenweg 85 Rotterdam 3068 AX The Netherlands Contact: Ms Berte Simons Job Title: Director Advisory Group T: + 31 10 2865 398 F: + 31 10 443 3688 E: info@ rotterdam.royalhaskoning.com W: www.royalhaskoning.com Studies on marketing/distribution/feasibility/m anagement handling/storage/ environmental impact. Design, procurement, tender evaluation, contract aware, on-site supervision. Has carried out projects in over 70 countries.

Rubb Buildings Ltd

Dukesway Team Valley Trading Estate Gateshead Tyne & Wear NE11 0QE ÚΚ Contact: Ms Clare Wilson Job Title: Marketing Director T: + 44 191 482 2211 F: + 44 191 482 2516 E: info@rubb.co.uk W: www.rubb.co.uk Designs, manufactures and installs relocatable flat storage buildings. Structures are made from a frame consisting of hot dip galvanised steel and PVC impregnated polyester outer membrane. Structures can be supplied worldwide complete turnkey solutions to any bulk storage problem can be offered.

RULMECA HOLDING S.P.A.

Via A Toscanini 1 Almé Bergamo 24011 Italy Contact: Mr Carsten Spanggaard Job Title: Group Sales Director T: + 39 035 430 0111 F: + 39 035 545 700 E: rulmeca@rulmeca.it W: www.rulmeca.com Specialises in the production of rollers, motorized pulleys and components. Rulmeca Group means: wide distribution networks: close relationships with customers and complete service; manufacturing flexibility; continuously expanding and evolving product range; constant improvement in technical, design and sales service; global market reach and a network of skilled agents.

SABS - Mining & Minerals

PO Box 413 Richards Bay KwaZulu Natal, 3900 South Africa Contact: Ms Audrey Ndlovu Job Title: Operations Manager T: + 27 35 797 7209 F: + 27 35 797 7212 E: ndlovua@sabs.co.za Provides a holistic range of sampling, analytical and product certification services to the solidfuel and mineral industries. In addition to its core values of Accredited Quality (ISO 17025), integrity, accuracy and speed, also offered is a very competitive pricina structure resultina in product samples for analysis being received from around the world

Salzgitter Maschinenbau **AG/PEINER Grabs**

Windmühlenbergstrasse 20-22 Salzgitter D-38259 Germany Contact: Mr Arnulf Köhnemann T: + 49 5341 302 613 F: + 49 5341 302 424 or 606 E: arnulf.koehnemann@smag.de W: www.smag.de Manufacturer and supplier of a complete range of grabs, i.e., (electro-hydraulic) motor grabs, single-rope grabs, two- and fourrope grabs, hydraulic grabs as well as rotators (slewing units) and special grabs for all kinds of bulk materials for various applications and purposes.

Sammi

Via Tuderte, 388 Narni Scalo Terni 05036 Italv Contact: Mr Daniele Bellezza Job Title: Engineer T. + 39 0744 733832 F: + 39 335 5313331 E: daniele.bellezza@sammi.it W: www.sammi.it In addition: Lime kilns equipment, Ceramic casting equipment Sammi is a leading company in design, supply and installation of industrial plant, able to resolve customer's needs with a wide range of application, such as: Complete industrial plants · Bulk handling equipment · Off-shore conveyor systems - Lime kilns Machine for the ceramic sector In January 2012, acquired majority shareholder of PLANIA Ingegneria (Architectonic Engineering Planning); a company of professional civil. industrial engineers and architects, completing the competences already present at Sammi

Sampling Associates International

PO Box 338 Newport News Virginia 23607-0338 USA Contact: Mr Paul Reagan Job Title: President T: + 1 757 928 0484 ext 100 F: + 1 757 928 0482 E: preagan@ samplingassociates.com W: www.samplingassociates.com

SAMSON Materials Handling Ltd

SAMSON

Gemini House Cambridgeshire Business Park 1 Bartholomew's Walk Ely, Cambridgeshire CB7 4FA UK Contact: Mr Andy Blythe Job Title: Managing Director T· + 44 1353 665001 F· + 44 1353 666734 E: sales@samson-mh.com W: www.samson-mh.com The equipment portfolio includes an extensive range of Mobile

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Sandvik Mining



Materials Handling GmbH & Co KG Vordernberger Strasse 12 Leoben A-8700 Austria Contact: Dr. -Ing. Stefan Hotz Job Title: Vice President Sales Projects & Systems T: + 43 3842 2077 550 F: + 43 3842 2077 501 E: stefan.hotz@sandvik.com W: www.sandvik.mining.com Sandvik has the long term experience to design and install virtually any kind of bulk materials handling system. From continuous opencast mining systems to integrated stacking and reclaiming systems for mines, terminals, power plants and port facilities, we offer total solutions and turnkey installations and services. Other equipment: Continuous Mining Equipment e.g. bucket wheel excavators, beltwagons, spreaders, transport crawlers fully- semi-mobile and stationary crushing plants, mineand overland conveyors.

Sandvik Mining and Construction (China) Co., Ltd.

No.986, Baota Rd Jiading District Shanghai 201821 China Contact: Mr Zhang Jianyuan Job Title: Vice President, Surface Mining T. + 86 21 6916 6050 F: + 86 21 6916 6025 E: jianyuan.zhang@sandvik.com W: www.sandvik.com Continuous open pit mining systems, including bucket wheel excavators, belt wagons, spreaders, transport Crawlers.

Scantech International



PO Box 1485 Springwood Queensland 4127 Australia Contact: Mr Henry Kurth T: + 61 7 3710 8406 F: + 61 7 3710 8499 E: sales@scantech.com.au W: www.scantech.com.au World leader in process control solutions for conveyed bulk materials. On-belt analysers with proven technologies. Reliable, accurate and dependable ash. moisture and elemental measurement minute by minute. Control quality through blending or monitor specification compliance. Over 1,000 installations

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Dorstener Strasse 360 Herne D-44653 Germany Contact: Mr Karl-Heinz Fiegenbaum Job Title: Managing Director T + 49 2325 58740 F: + 49 2325 587474 E: sales@schade-lagertechnik.com W: www.schade-lagertechnik.com SCHADE Lagertechnik GmbH is a leading supplier for stockvard technology including longitudinal and circular stockyards, blending beds, tripper cars, bridge- and portal-type stackers and reclaimers as well as wagon unloading systems. Founded in 1879, the company has been part of the Aumund Group since 2001.

Schenck Process UK Limited Carolina Court

Lakeside Doncaster South Yorkshire DN4 5RA I IK Contact: Mr Paul Markwell Job Title: Marketing Manager T: + 44 1302 321 313 F· + 44 1302 554 400 E: enquiries@schenckprocess.co.uk W: www.schenckprocess.co.uk Schenck Process is an expert in the weighing, conveying and handling of coal. Using a range of equipment including train loading and unloading systems, mechanical conveyors and weighing technologies the movement of the material can be accurately monitored and recorded.

Schenck Process UK Ltd T/A Redler

Redler House Dudbridge Stroud Gloucestershire GL 5 3FY I IK Contact: Mr Gordon Gardiner Job Title: Senior Proposals Engineer - Power Division T: + 44 1453 763 611 F: + 44 1453 762 602 E: power@redler.com W: www.redler.com Other equipment: Coal feeders. Truck unloaders with capacities up to 500 tph, en masse conveyor systems handling most minerals up to 300 tph, chain and bucket elevators up to 300 tph and belt conveyors to 200 tph. Power Station Coal Feeders up to 200

Scorpio Engineering Pvt. Ltd

tph

Scorpio House 132 Wheeler Road Cox Town Bangalore 560 005 India Contact: Mr.Jacob P Job Title: VP - Marketing & Application T: + 91 99801 625 39 F: + 91 80 2548119 E: jacob@scorpioengg.com W: www.scorpioengg.com In addition: fly ash conveying, liner container filling & discharging equipment. The company is a 25year-old manufacturing organisation in the areas listed and the capacities of the equipment are custom specified and built. The average range is

from 100 tph to 1000 tph.

Sea Transport Corporation

PO Box 1043 Southport QLD 4215 Australia Contact: Mr Ross Ballantyne T: + 61 7 5529 5777 F: + 61 7 5529 5177 E: ross@seatransport.com W: www.seatransport.com Sea Transport Corporation group of companies own, operate and construct commercial vessels. We offer specialist marine design and consulting services with extensive commercial experience through our team of Naval Architects, Consultants, Surveyors and Project Managers.

Seabulk Systems Inc

- SEABULK INC.

Suite 150 10271 Shellbridge Way Richmond British Columbia V6X 2W8 Canada Contact: Mr Sidney Sridhar Job Title: President T: + 1 604 273 1378 F: + 1 604 273 1358 E: sbs@seabulk.com W· www.seabulk.com Involved in 'design and build' projects in the marine bulk transportation industry. Ports, self unloaders and transhipper developed by Seabulk have improved bulk transportation logistics significantly.

Selpeco Resources Inc.

14150 NE 20th Street F1 PMB342 Bellevue WA 98007 USA Contact: Mr S E (Steve) Laccinole Job Title: President T: + 1 425 952 4463 F: + 1 425 822 1235 E: selpeco@selpeco.com W: www.selpeco.com Selpeco is a project, program and construction management company for all types of bulk material handling projects. The company has particular skill at development of material handling terminals, cost analyses, project plans and creating teams of companies to design and build turnkey material handling facilities.

Sempertrans France Belting **Technology SAS**

Sempertrans Marketing 10 rue des charretiers Argenteuil Cedex 95104 France Contact: Ms. Catherine Flichy T: + 33 1 30 25 72 00 F + 33 2 39 80 46 16 E: contact@sempertransfrance.com W: www.sempertrans.com SEMPERTRANS has been developing, manufacturing and installing conveyor belts for more than 50 years. Its knowhow, its experience and the quality of its products make SEMPERTRANS one of the world's leading companies in its field.

SENNEBOGEN Maschinenfabrik GmbH

SENJEBOGEN

Hebbelstrasse 30 Straubing D-94315 Germany Contact: Mr Bernhard Kraus T: + 49 9421 540143 F: + 49 9421 43882 E: marketing@sennebogen.de W: www.sennebogen.com Sennebogen offers a wide range of all kinds of materials handling machines HD rope excavators/cranes, crawler cranes, telescopic cranes and base carriers

Sensor Technology Ltd

Apollo Park Ironstone Lane Wroxton Banbury Oxon OX15 6AY UK Contact: Mr Mark Ingham Job Title: Sales Manager T: + 44 1869 238400 F: + 44 1869 238401 E: info@sensors.co.uk W: www.sensors.co.uk Manufacturers of TORQSENSE and LOADSENSE Sensors and Transducers. The TorqSense and LoadSense range of sensors offer accurate, affordable, market leading products across the whole range of industrial applications.

Sentry Equipment Corporation

966 Blue Ribbon Circle North Oconomowoc Wisconsin 53066 USA Contact: Ms Doris Hoeft Job Title: Marketing Director T: + 1 262 567 7256 x 157 F: + 1 262 567 4523 E: dorish@sentry-equip.com W: www.sentry-equip.com Sentry Equipment manufactures liquid, gas, slurry and bulk solids samplers - delivering representative samples from a variety of applications. Products include sample coolers, needle and cylinder panels, liquid and bulk solids samplers, and steam and water sample conditioning systems and components.

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Unit 16

SGS Australia Pty Ltd

33 Maddox Street Alexandria NSW 2015 Australia Contact: Mr Stephen Hemsworth Job Title: National Business Manager T + 61 2 8594 0400 F: + 61 2 8594 0419 E: stephen.hemsworth@sgs.com W: www.au.sgs.com SGS is the world's leading inspection, verification, testing and certification company. SGS also designs and supplies mechanical sampling systems for a wide range of bulk materials. SGS has more than 30 years experience in this field with equipment in operation throughout the world.

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No.1449 Baishi Road Qingpu District Shanghai 201711 China Contact: Mr Luo Tao T: + 86 21 398 21126 F: + 86 21 398 21130 E: luo@sgmc.com.cn W: www.sgmc.co

Shanghai Janus Grab Co., Ltd.

Room 518-519 VMO 37# 2049 Pujin Road Shanghai 201114 China Contact: Mr Practy Jia Job Title: Marketing Manager ш ц., 0 m ۵ 7 ∢

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Shanghai Zhenhua Port Machinery Co (ZPMC) Ltd

3470 Pudong Nan Lu Shanghai PR 200125 China Contact: Mr Chen Kai Job Title: General Manager T: + 86 21 5839 6666 F: + 86 21 5839 9555 E: mail@zpmc.com W: www.zpmc.com World-famous manufacturer of cranes and large steel structures. Products include quayside container cranes, gantry cranes, shiploader/unloaders, bucketwheel stackers and reclaimers, portal and floating cranes, engineering vessels and big steel bridge structures etc.

Shanthi International

21, Center Point Indira Gandhi Road Jamnagar Guiarat 361008 India Contact: Mr Sanjay Masuria Job Title: Director - Marketing -International T: + 91 288 255 6671 / +91 288 2555 867 F: + 91 288 255 4254 E: sanjay@servoday.in W: www.servoday.com

Shaw Almex Canada

PO Box 430 Parry Sound Ontario P2A 2X4 Canada Contact: Ms Pamela Mc George Job Title: Sales Manager T: + 1 705 746 5884 / +1 9053317177 F: + 1 705 746 9484 E: Pamela_mcgeorge@almex.com W: www.almex.com

SIBRE - Siegerland Bremsen GmbH



Haiger Hessen D-35708 Germany Contact: Mr Lutz Kramaschki T: + 49 2773 9400 0 F: + 49 2773 9400 20 E: info@sibre.de W: www.sibre.de SIBRE-Siegerland Bremsen manufactures industrial brakes (drum-, disc-, caliper- and storm brakes) and drive components (e.g. drum couplings) and offer an optimum combination of innovative high quality products, easy usage and minimized lifecycle costs, by employing latest manufacturing and guality assurance technologies.

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Centro de Informacion Ave. Cordoba 320, Piso 4 Ciudad Autonoma de Buenos Aires Buenos Aires C1054AAP Argentina Contact: Mr Ariel Fabré Job Title: Engineer T: + 54 11 4018 6538 F: + 54 11 4018 1005 E: BAIAFA@techint.net W: www.siderar.com Engineering Manufacturer Steel Plants, group of companies.

Siebtechnik GmbH

Platanenallee 46 Mülheim an der Ruhr D-45478 Germany Contact: Mr G Liefke T: + 49 208 580 100 F: + 49 208 580 1300 E: sales@siebtechnik.com W: www.siebtechnik.com Wormscreen, pusher-type and vibratory centrifuges, centrifuges for granular products; decanters for continuous separation of solids from liquids; laboratory centrifugal, size-reduction machines, especially vibratory mills for grinding to ultimate fineness machines and plants for taking and preparing samples. Horizontal, elliptical and circular motion screening machines, jigs.

Siemens AG

Frauenauracherstrasse 80 Erlangen 91050 Germany Contact: Mr Hans Hertogh Job Title: Marketing Manager T + 31 70 33 33 066 F: + 31 70 33 33 534 E: cranes.i@siemens.com W: www.siemens.com/cranes

Siemens AG

Universitätsallee 16 Bremen 28359 Germany Contact: Mr Hans-Peter Techau Job Title: Sales Manager T· + 49 421 364 2452 F: + 49 421 364 2828 E: hanspeter.techau@siemens.com

Siemens Nederland NV

PO Box 16068 The Haque 2500 BB The Netherlands Contact: Mr Hans Hertogh T: + 31 70 33 33 066 F: + 31 70 333 3534 E: hans.hertogh@siemens.com W: www.siemens.com

SIG Società Italiana Gomma

Spa Via Colombo 144 Gorla Minore Varese 21055 Italy Contact: Mr Gerardo Frizzati T: + 39 0331 365135 F: + 39 0331 365215 E: sig@sig.it W: www.sig.it

Simplicity Projects Pvt Ltd

17 Community Centre Maya Puri, Phase 1 New Delhi 110064 India Contact: Mr R K Makhija Job Title: President T: + 91 11 2811 5093 F: + 91 11 2811 6744 E: sppl@simplicityprojects.com W: www.simplicityprojects.com

Siwertell - a Cargotec brand PO Box 566

Gunnarstorp Bjuv SE-267 25 Sweden Contact: Mr Juha Huovilainen Job Title: Sales Director, Bulk Handling T: + 46 42 85800 F + 46 42 85899 E: blksales@cargotec.com W: www.siwertell.com For dry bulk handling, Cargotec offers high-capacity, efficient and environment-friendly systems under their brand name Siwertell. Products include ship loaders, ship unloaders, bulk terminal systems, horizontal and vertical screw conveyors and storage systems. Deliveries are uniquely tailor-made to suit each customer's specific requirements.

SMB International GmbH



Friedrich List Str 3-5 Hamburg 21079 Germany Contact: Mr Andreas Heckel Job Title: Managing Director T: + 49 41 06 12388 0 F: + 49 41 06 12388 19 E: heckel@smb-group.de W: www.smb-shiploading.com SMB meets the demanding material-related requirements of conveying bulk and bagged goods. The company designs and manufactures high-performance conveying solutions designed for trouble-free long-term operation. Projects all over the world convince fertilizer producers, port operators and industrial specialists of the quality of German engineering.

Smiley Monroe Ltd

23 Ferguson Drive Knockmore Hill Industrial Park Lisburn Co. Antrim Northern Ireland BT28 2EX UK

Contact: Mr Tim Monroe Job Title: Marketing Manager T: + 44 28 9267 3777 F: + 44 28 9266 3666 E: sales@smilevmonroe.com W: www.smileymonroe.com Exporting worldwide - experts in the design, manufacture and service of conveyor belts, screening media and conveyor spillage control & dust encapsulation systems for bulk materials handling. Industries served range from quarrying, mining and cement plants to ports, steelworks and power stations

SMM-UM Sociedade de **Montagens Metalomecanicas** SA

Quinta da Fonte Edifício D.João I Paço de Arcos 2770-203 Portugal Contact: Ms Ines Goncalves T: + 351 21 4697600 / 607 F: + 351 21 4697612 E: ines.goncalves@smm.com.pt W. www.smm.com.pt

Sobemai by IRI nv

Bogaardestraat 168M Maldegem Oost-Vlaanderen B-9990 Belgium Contact: Mr Kilian de Lille Job Title: Sales Dept T: + 32 50 711801 F: + 32 50 710402 E: sales@sobemai.com W: www.sobemai.com Manufacturer of equilibrated cranes, selling to the international market

Solitec Engineering Ltd

Unit 8 Gilchrist Thomas Industrial Estate Blaenavon Gwent NP4 9RL UK Contact: Mr David Woodland Job Title: General Manager T: + 44 1495 790623 F: + 44 1495 790666 E: sales@solitec.co.uk W: www.solitec.co.uk Design and manufacture bulk materials handling equipment to food, pharmaceutical, cement, petrochemical and other industries. Product range, typically, consists of screw conveyors, bucket elevators, mixers (various), IBC systems and silo discharge aids. Part of the ROTOLOK Group of companies

Sotecma Inc Process Engineers

3126 Bernard-Pilon Suite 200 Saint-Mathieu-de-Beloeil Quebec J3G 4S5 Canada Contact: Ms Odette Lecompte Job Title: Administrative Assistant T: + 1 450 464 4426 F· + 1 450 464 4534 E: olecompte@sotecma.com W: www.sotecma.com

Canadian company offering turnkey engineering and construction services in bulk handling and flat storage solutions at low cost. The type of structure used is a highly versatile alternative to conventional constructions. The storage shed can be dismantled and be relocated. For more details visit www.sotecma.com.

Specialised Handling & Eng (Pty) Ltd

PO Box 125 Featherbrooke Estate Mogale Gauteng 1746 South Africa Contact: Mr Derek Albertson Job Title: Managing Director T: + 27 11 662 1649 F + 27 11 662 1049 E: she@she.co.za Custom designs bulk materials handling stacking and reclaiming machinery and systems. Specialist suppliers of rail wagon tipplers and positioners. Patented circular stockpiling system stacks and reclaims multiple grades of materials.

STAG AG

Industriestrasse 11 Maienfeld 7304 Switzerland Contact: Mr Thomas Zanettin Job Title: Sales/Marketing T: + 41 81 3035800 / 53 F: + 41 81 3035899 E: office@stag.net W: www.stag.net STAG bulk material technology for mechanical and pneumatic conveying technology as well as ensilage technology . We are also the ideal partner as a general company for complex assignments for nearly all bulk materials in plant construction.

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Kathodeweg 4 Hoorn 1627 LK The Netherlands Contact: Mr Rob ver Doren Job Title: Managing Director T: + 31 229 282 940 F: + 31 229 233 177 E: info@stasgroup.eu W: www.stas-nl.com Stas is a manufacturer (production) of transport rollers. drive and tension drums and import bearings and bearing blocks.

Stewart Inspection and Analysis (Pty) Ltd

PO Box 267 Brakpan 1541 South Africa Contact: Mrs Carol Le Cordeor T: + 27 11 740 0621 F: + 27 11 740 0626 E: clecordeur@ stewartgroupglobal.com W: www.stewartgroupglobal.com

Stock Equipment Company

16490 Chillicothe Road Chagrin Falls Ohio 44023-4398 USA Contact: Mr Simon Shipp Job Title: Business Development T: + 1 800 289 7326 ext: 217 F: + 1 440 543 5944 E: simon.shipp@ stockequipment.com

W: www.stockequipment.com Other equipment: High capacity hopper and belt feeder reclaim. Stock Equipment and the Schenck Process Group are global specialists in the weighing, screening, feeding and conveying of bulk materials. Systems include railcar unloading, stockpile stackers, plant transfer and high capacity volumetric and gravimetric material reclaiming and feeding systems

Stokman BV

Brasem 18 Raamsdonksveer AB 4941 SE The Netherlands Contact: Mr Jan Stokman Job Title: General Manager T: + 31 162 516040 F: + 31 162 517590 E: stokmanbv.com

Strudes Inc

1440 Sainte Catherine St Suite 905 Montreal Quebec Canada Contact: Mr Henry Nowodworski Job Title: President T: + 1 514 731 6951 x 123 F: + 1 514 737 4146 E: nowodworski@strudes.ca W: www.strudes.ca Strudes Inc. is an engineering consulting company, founded in Montreal in 1984. We specialize in design for heavy industry. We provide full range of engineering services including preliminary and final design, contract evaluation and administration, evironmental studies, schedule development, etc.

Sucofindo

Laboratory Strategic Business Unit Graha Sucofindo 2nd Floor JI Raya Pasar Mingu Kav.34 Jakarta 12780 Indonesia Contact: Mr Diding Sudira Job Title: Manager T: + 62 21 798 6567 F: + 62 21 798 6578 E: diding@sucofindo.co.id W: www.sucofindo.co.id

Sumitomo Heavy Industries Material Handling Systems Co.,

Ltd. ThinkPark Tower 1-1 Osaki 2-chome Shinagawa-ku Tokyo 141-6025 Japan Contact: Mr Akihide Ito Job Title: Acting General Manager, International Sales T: + 81 3 6737 2643 F: + 81 3 6866 5181 E: Akh_ltou@shi.co.jp W: www.shi.co.jp SES has produced a very wide range of materials handling equipment for many years and perseveres in its efforts to improve the efficiency of their leading continuous ship unloading range of machines.

Superior Industries, Inc.



315 East State Highway 28 PO Box 684 Morris Minnesota 56267 USA Contact: Mr Jeff Steiner Job Title: Sales Manager T + 1 320 589 2406 F: + 1 320 585 5644 E: info@superior-ind.com W: www.superior-ind.com Superior Industries is the only North American based company to manufacture a complete line of conveying equipment like telescoping radial stackers, mobile shiploaders, truck unloaders and fixed convevor systems; plus conveyor related components like idlers, pulleys, scrapers and other accessories.

Svendborg Brakes A/S

Jernbanevei 9 Vejstrup 5882 Denmark Contact: Ms Yvonne Küttemann Job Title: Marketing Manager T: + 45 63 255 255 F: + 45 62 281 058 E: sb@svendborg-brakes.com W: www.svendborg-brakes.com Svendborg Brakes creates high growth for both customers and ourselves by innovating, testing and delivering world class braking solutions. We are value driven and customer focused, and we continuously strive for superior

and unmatched quality in design, products, testing, certification and services. This makes us Global Leading Experts and the preferred and trusted provider in the field of intelligent braking solutions.

Swire CTM Bulk Logistics



C Transport Maritime SAM

Gildo Pastor Centre 7 Rue du Gabian Monaco MC 98000 Monaco Contact: Captain Giorgio Vallega Job Title: Operation/Commercial Manager T: + 377 9798 5981 F: + 377 9798 2306 E: gvallega@ctmmc.com W: www.swirectmbl.com Sums up the experience, knowhow and networks of its parent companies in the dry bulk and logistics field, providing a full range of integrated services from the supplier to the end users. including specialised barge services, transshipment, river coastal and ocean transportation by means of conventional bulkcarriers or self-unloading vessels and barge.

Synergy Engineering Ltd

135 Glacier Street Coquitlam BC V3K 5Z1 Canada Contact: Mr Richard Neuman Job Title: President T: + 1 604 472 2800 F: + 1 604 464 9399 E: office@synergy-eng.com W: http://www.synergy-eng.com

TAIM WESER GmbH

Office Saarlouis Von- Lettow-Vorbeck Str 6 Saarlouis D-66740 Germany Contact: Mr Frank Hermann Job Title: Sales Manager - Bulk Materials Handling T: + 49 5731 1508 12 F: + 49 5731 1508 13 E: frank.hermann@taimweser.com W: www.taimweser.com

TAIM WESER, S.A.

Carretera de Castellón, km 6.3 Poligono Industrial La Cartuja Zaragoza 50013 Spain Contact: Mr Simon Whalley Job Title: Sales Director T: + 34 976 500 006 F: + 34 976 500 028 E: info@taimweser.com W: www.taimweser.com TAIM WESER is a world leading company within the fields of bulk materials handling, lifting equipment, waste treatment plants and renewable energy, with more than 100 years of experience and committed to innovation and technology

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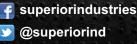
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techNaero aps

Finlandsgade 29 Haslev DK-4690 Denmark Contact: Mr Anders Larsen Job Title: CEO T: + 45 56314925 F: + 45 56314555 E: sales@techNaero.dk W: www.techNaero.dk Other equipment: Silo systems

Telestack Limited



Omagh County Tyrone BT79 0NZ Northern Ireland Contact: Miss Samantha Thompson Job Title: Marketing Co-Ordinator T: + 44 28 82 25 11 00 F: + 44 28 82 25 22 11 E: samantha@telestack.com W: www.telestack.com Specialist manufacturers of Mobile bulk material handling systems for the Ports/Inland terminals, Mines, Quarries, Steel Mills, Cement Plants and

Powerstation industries globally. The mobile range of equipment offers unrivalled flexibility for the operator, reducing costs in Cap-Ex Investment compared to fixed installations, fuel and labour. Equipment includes; mobile stackers, mobile truck unloaders, mobile reclaim hoppers, mobile rail wagon loaders/unloaders and mobile link conveyors. We have supplied and support some of the world largest blue chip companies.

Tema BV

PO Box 3220 Rijswijk GÉ 2280 The Netherlands Contact: Mr M P van Delden T: + 31 70 390 6555 F: + 31 70 399 3390 E: mp.vandelden@tema.nl W: www.tema.nl TEMA / SIEBTECHNIK Centrifuges Coal centrifuges for coarse and fine coal: Sample taking, sample preparation, complete sampling plants and laboratory equipment; Linearand circular-motion screening

TEMA Systems Inc.

machines.

7806 Redsky Drive Cincinnati Ohio 45249 USA Contact: Mr Mike Mullins T: + 1 513 489 7811 F + 1 513 489 4817 E: sales@tema.net W: www.tema.net Other equipment: Centrifuges/dryers. Manufacture and supply cross-belt sampling systems (up to 3M wide primary cutter) in accordance with ISO standards, screening machines and centrifuges for the coal and other mineral industries Please visit our web page for additional information

TENOVA S.p.A - Tenova Takraf

Italy Via Albareto, 31 Genova 16153 Italy Contact: Mr Pietro Bibolini Job Title: Commercial Director T: + 39 010 605 4634 E: + 39 010 605 4710 E: pietro.bibolini@ it.tenovagroup.com W: www.tenovagroup.com Provides a full range of high capacity bulk materials handling equipment for coal and other minerals and ores. Its range of CSUs and shiploaders are amongst the largest capacity machines operating worldwide.

Tenova TAKRAF Africa

58 Emerald Parkway Road Greenstone Hill Ext. 21 Johannesburg 2047 South Africa Contact: Mr Peter Cheshire or Ms Kay Subramoney T: + 27 11 201 2300 F: + 27 11 455 4547 E: TMM@za.tenovagroup.com W: www.tenovagroup.com Profile Statement: Tenova is a



worldwide supplier of advanced technologies, products, and engineering services for the iron & steel and mining industries providing innovative, integrated solutions for complete process areas. Profile Sentence: Tenova: One network, better solutions.

Terex Fuchs GmbH

Industrie str. 3 Bad Schönborn 76669 Germany Contact: Mrs Bettina Hartlieb Job Title: Marketing T: + 49 725 384 101 F: + 49 725 384 212 E: bettina.hartlieb@fuchs-terex.de W: www.terex-fuchs.de Loading machines from 19 to 77.5t operating weight and up to 21m reach. Complete solutions honed for your specific purpose.

Terex Port Solutions

Forststrasse 16 Düsseldorf D-40597 Germanv Contact: Mr Peter Klein Job Title: Senior Manager Marketing T: + 49 211 7102 3355 F: + 49 211 7102 3660 E: info@terexportsolutions.com W: www.terexportsolutions.com Terex Port Solutions supplies customers in ports with a unique combination of machines, software and services under the Terex and Terex Gottwald brands. Whether it is ship-to-shore cranes, reach stackers or fully automated, integrated handling systems for containers and bulk, Terex Port Solutions provides reliable solutions for rapid, safe, efficient handling of all forms of cargo

The ACT Group

14644 El Molino Street Fontana CA 92335 USA Contact: Mr Edward Sunseri T: + 1 909 350 4703 F: + 1 909 350 4982 E: esunseri@groupactinc.com W: www.groupact.com Bulk material handling: includes supply and design of conveyor, hoppers, screens, crushers. Dusl control: includes dust collection and dust suppression utilizing air, water and chemicals. Engineering services and complete service and installation capabilities are also offered.

The China Navigation Co. Pte. Ltd

300 Beach road #27-01 The Concourse Singapore 199555 Singapore Contact: Mr Richard Sell Job Title: Commercial Manager T: + 65 6603 9429 E: Richard.Sell@chinanav.com W: www.chinavav.com

The Grab Specialist b.v.

Draaibrugweg 1 Almere 1332AA The Netherlands Contact: Mr Emiel Bleyenberg Job Title: Director T: + 31 365 32 88 22 F: + 31 365 49 99 22 E: info@tgs-grabs.nl W: www.tgs-grabs.nl We supply all types of bulk handling grabs like clamshells in single line/remote control/electrohydraulic/2-line and 4-line . Grabs can be supplied in standard design or to clients specification. We stand for good advice, quality, short delivery times and good service.

The Raring Corporation

12007 NE 95th St Vancouver WA 98682 USA Contact: Mr David L Raring Job Title: President T: + 1 360 892 1659 F: + 1 360 892 1624 E: draring@raringcorp.com W: www.raringcorp.com

Thermo Fisher Scientific

501 - 90th Avenue NW Minneapolis MN 55433 USA Contact: Ms Paula Frisk Job Title: Product Manager/Marketing T: + 1 800 445 3503 F: + 1 763 783 2525 E: Sales.bulk.us@thermofisher.com W: www.thermoscientific.com/

bulkweighing

Thermo Scientific branded products are a specialty line of industrial in-motion weighing, inspection, monitoring and control equipment. These products, formerly branded as Ramsey, are used for process control, production monitoring and automation in the coal and minerals mining, cement, construction and aggregates industries, among others.

ThyssenKrupp Canada

1177-11th Avenue SW Suite 500 Calgary Alberta 2TR 1K9 Canada Contact: Mr Steve Harrington Job Title: Vice President Marketing T: + 1 403 209 4431 F: + 1 403 245 5625 E: infocanada@thyssenkrupp.com W: www.krupp.ca Involved for many years in the design and supply of turnkey, environmentally sensitive mining and material handling projects Product range: conveying systems: crushing systems: stackers; ship loaders and ship unloaders; storage and reclamation design and supply.

ThyssenKrupp Materials Handling

71 Nanyuki Road Sunninghill Johannesburg Gauteng 2191 South Africa Contact: Mr Klaus Peter Müller Job Title: Managing Director T: + 27 11 236 1243 F: + 27 11 236 1235 E: info.tkmh@thyssenkrupp.com W: www.thvssenkruppmaterialshandling.co.za We offer a comprehensive product portfolio and a closemeshed sales and service network for our customers in the sectors of mining, cement, mineral processing and bulk materials handling. Our customers benefit from our decades of experience and our unique knowhow in the fields of research and development, engineering, project management and after-sales service.

ThyssenKrupp Resource Technologies GmbH

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Business Unit Materials Handling Ernst-Heckel-Strasse 1 St Ingbert-Rohrbach Saarland D-66386 Germany Contact: T: + 49 6894 599 0 F: + 49 6894 599 468 E: Info-mh@thyssenkrupp.com W: www.thyssenkrupp-resourcetechnologies.com Beside individual items listed, the company designs and supplies complete material handling plants turnkey to thermal power plants. the fertilizer industry (for handling of urea, phosphates etc), the cement and mining industry as well as complete port handling

ThyssenKrupp Robins, Inc.

solutions

7730 E. Belleview Ave Suite #404 Greenwood Village Colorado 80111-5820 USA Contact: Mr Bill Halley Job Title: Mechanical Engineer T: + 1 303 770 0808 F: + 1 303 770 4522 E: bill.halley@thyssenkrupp.com W: www.krupprobins.com Design and supply turnkey, environmentally sensitive mining and material handling projects. Product range includes: conveying systems; crushing systems; stackers; ship loaders and ship unloaders; storage and reclamation design and supply.

Tideworks Technology - Europe

Maaswijkweg 7 Spijkenisse 3203 LG The Netherlands Contact: Mr Rik Verspeek Job Title: Business Manager T: + 31 181 668660 F: + 31 181 668660 E: info@tideworks.com W: www.tideworks.com

TMEIC

1325 Electric Road Roanoke Virginia 24018 USA Contact: Mr Don Samsa Job Title: Marketing T: + 1 540 283 2000 F: + 1 540 283 2001 E: don.samsa@tmeic-ge.com W: www.tmeic.com

TMSA Tecnologia em Movimentação S/A



Bernardino Silveira Pastoriza, 710 Bairro Sarandi Porto Alegre RS 91160-310 Brazil Contact: Mr Mathias Elter Job Title: CEO T: + 55 51 2131 3318 F: + 55 51 2131 3330 E: mathias.elter@tmsa.ind.br W: www.tmsa.ind.br Design, manufacturing, assembling and representation of mechanic, pneumatic and electrohydraulic equipments for handling and processing solid bulk materials (ore, cereals, sugar, flour, etc.), for port terminals or industries and agricultural facilities.





1020 East 19th Street Wichita KS 67214 USA Contact: Mr Steve Cloud Job Title: President T: + 1 316 264 4604 F: + 1 316 264 7965 E: sales@tramcoinc.com W: www.tramcoinc.com Manufactures enclosed belt, drag chain and bucket elevators for industrial markets. The JetBelt conveyor is a belt supported by a cushion of air between the belt and the pan and offers an entirely new level of operating efficiency for dry bulk handling of coal.

Trans Elektro

Spuiweg 8a Waalwijk N-Br 5145NE The Netherlands Contact: Mr Ronald van Egeraat Job Title: Business Development T: + 31 416 34 00 16 F: + 31 416 56 07 90 E: egeraat@transelektro.nl W: www.transelektro.com BMAir systems provide Clean Cabin Air for all brands of mobile plant. The usage of a BMAir systems means complying to HSE and taking care of plant operatives' health. The wide range of products starts from step-in models up to advanced systems.

Trans-Global Solutions, Inc

11811 East Freeway Suite 630 Houston Texas TX 77029 USA Contact: Mr Dan Orsini T: + 1 713 453 0341 F: + 1 713 453 2756 E: dorsini@tgsgroup.com W: www.tgsgroup.com

Trans-Global Solutions, Inc. 5255 N Twin City Hwy

Nederland TX 77627 USA Contact: Mr William Scott Job Title: Vice President T: + 1 409 727 4801 F: + 1 409 729 1132 E: wfscott@tgsgroup.com W: www.tgsgroup.com

TRF Limited (TaTa)

11 Station Road Burma Mines Jamshedpur . Jharkhand 831 007 India Contact: Mr D.C. Jha Job Title: Sr. Divisional Manager (Marketing) T: + 91 657 2345728 F: + 91 657 2271 075 E: dciha@isr.trfltd.com W: www.trfltd.com/ www.tata.com/trf Other equipment: Port crane, Special duty crane, SDL, Steep Inclined Conveyor. A TaTa Group of company producing service to all sectors in bulk material handling & processing system on epc basis

Triodetic

10 Didak St Arnprior Ontario K7S 0C3 Canada Contact: Mrs Sue Staniszewski Job Title: Sales Manager T: + 1 613 623 3434 F: + 1 613 622 4003 E: info@triodetic.com W: www.triodetic.com Designs, manufactures and constructs dome roofs and longitudinal bulk storage enclosures for medium-large clear span applications.

Triple Point Technology

22 Frith Street Mayfield West NSW 2304 Australia Contact: Mr Steve Maxwell

ThyssenKrupp Resource Technologies is the combination of ThyssenKrupp Polysius and ThyssenKrupp Fördertechnik

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Our new company ThyssenKrupp Resource Technologies combines the expertise of ThyssenKrupp Polysius and ThyssenKrupp Fördertechnik into one single company. This enables us to provide the mining and cement industries, mineral processing and bulk materials handling sectors with a comprehensive product portfolio and an all-embracing sales and service network. Our customers benefit from our many years of experience and our unique know-how, particularly in the fields of research and development, engineering, project management and after-sales service.

www.thyssenkrupp-resource-technologies.com

ThyssenKrupp Resource Technologies GmbH Business Unit Materials Handling, Ernst - Heckel - Str. 1 D-66386 St. Ingbert / Germany Phone: +49 6894 599-0 E-Mail: info-mh@thyssenkrupp.com www.thyssenkrupp-resource-technologies.com

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Sugar 3,000 t/h



Grain 1,500 t/h



Grain/Ore 1,000 t/h wood chips



Kaolin 1,100 t/h



Grain - 1,500 t/h



Grain - 1,500 t/h each tower



Grain - 2,500 t/h / wood chips



Dust trap - Upgrading



Porto Alegre/RS - Brazil Phone: +55 51 2131-3333 E-mail: comercial@tmsa.ind.br Website: www.tmsa.ind.br

Iron Ore - 4,000 t/h



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Job Title: GVice President. Mining, APAC Sales T: + 61 2 4908 2222 F + 61 2 4968 2043 E: info@tpt.com W: www.tpt.com Triple Point Technology is the leading global provider of Commodity Management software. Triple Point's Commodity XL Metals and Mining solution reduces operational, logistical, marketing and commercial costs by managing the tonnage, guality and value of coal and mineral supply chains. **Tsubakimoto Bulk Systems** Corporation

4-1 Terauchi 2-Chome Toyonaka Osaka 561-0872 Japan Contact: Mr Y. Horii Job Title: Manager, Overseas Operations T: + 81 6 6862 2329 F: + 81 6 6862 8516 E: info@tsubakimoto.com W: www.tsubakimoto.com Produces bulk handling systems

equipment, bucket, flow and pan

TTS Group ASA

convevors



Barstølveien 26 Kristiansand 4606 Norway Contact: Mr. Peter Klasson Job Title: Communications & Marketing Coordinator T: + 47 55 94 74 08 F: + 47 55 94 74 01 E: info@tts-marine.no W: www.ttsgroup.com TTS is a global company that develops and supplies equipment for the maritime and offshore industry, organised in five divisions: Marine Cranes, Drilling Equipment, Dry Cargo Handling, Deck Machinery and Port & Material Handling. TTS has 25 operational units in 12 countries.

TTS HuaHai Ships Equipment

18th Floor 3255 Zhou Jia Zui Road Shanghai 200093 China Contact: Mr Lian Zhou Yang Job Title: Business Development Manager T: + 86 21 6539 8257 F: + 86 21 6539 7400 E: info@tts-huahai.com

Ulrich Brehme GmbH

Otto-Hahn-Str 1 Hattorf am Harz 37197 Germany Contact: Mr Bodo Altgeld-Wichmann Job Title: Marketing Manager T: + 49 5584 94210 0 F: + 49 5584 94210 99 E: info@brehme-ubo.com W: www.brehme-ubo.com



V D D B (Pty) Ltd

PO Box 16985

I vttelton Gauteng 0140 South Africa Contact: Mr Leonard van der Dussen T: + 27 12 664 2300 F: + 27 12 644 2902 E: admin@vddb.co.za W: www.vddb.co.za Manufactures air-supported belt conveyors. Low-pressure air is blown in, replacing roller-idlers on the carrying side. The aeroconveyor is a bulks solid conveyor and is suitable for a wide range of products. It can be totally enclosed protecting the product from the environment and , vice versa

Veenstra Machinefabriek B.V.

De Holwert 10 KC Coevorden 7741 The Netherlands Contact: Mr Paul Kuiper T: + 31 524 599 333 F: + 31 524 599 330 E: mach@veenstra-coevorden.nl W: www.veenstra-coevorden.nl

Ventyx

193 Turbot Street Brisbane Queensland 4000 Australia Contact: Mr Greg Clark Job Title: CEO T: + 61 7 3303 3333 F⁺ + 61 7 3303 3232 E: info@mincom.com W: www.ventyx.com

Verachtert Nederland B.V.

De Bloemendaal 8

Hertogenbosch North Brabant 5221 The Netherlands Contact: Mr Robbert Boersma Job Title: Sales Manager T: + 31 73 640 41 11 F: + 31 73 641 97 40 E: info@veraned.nl W: www.veraned.nl/en Verachtert has developed itself in 60 years into the market leader of Work Tools for all types of

excavators and wheel loaders. and offers solutions for the specific wishes of the customer. Verachtert products represent quality and productivity. Other equipment: Coal handling buckets & funnel buckets

Versteaen Griipers BV

VERSTEGEN

PO Box 1014 Nieuwegein 3430 BA The Netherlands Contact: Mr Eric Visser Job Title: Managing Director T: + 31 3060 62222 F: + 31 3060 60657 E: info@verstegen.net W: www.verstegen.net A leading manufacturer, specialising in developing. designing and constructing all kinds and types of grab units. Its product range includes single/two/four rope grabs and hydraulic grabs.

Vibrafloor Vibrafloor

Les Pièces Bourgeoises Giury 71640 France Contact: Mr Jean-Claude Poncet Job Title: President T: + 33 3 85 44 06 78 F: + 33 3 85 44 06 79 E: jc.poncet@vibrafloor.com W: www.silexport.com Vibrafloor supplies the automatic reclaimer VIBRAFLOOR. Independent vibrating modules laid on slight inclines, typically 8 to 12°, remove efficiently most bulk products, free flowing or cohesive, out of ship holds, silos, storage platforms, railway cars etc.... No personnel, maintenance free, totally safe, negligible operating cost are major advantages

Vollert Anlagenbau GmbH

Stadtseestr. 12 Weinsberg 74189 German Contact: Mr Juergen Schiemer Job Title: Vice President

F: + 49 7134 52 222 E: juergen.schiemer@vollert.de W: www.vollert.com Other equipment: Shunting Systems. Vollert shunting systems are the ideal solution for rail-bound in-plant loading and shunting operations handling all kinds of materials (bulk cargo, liquids etc) - ranging from stationary shunting systems to free-moving shunting robots with diesel or electric drive

Volvo Construction Equipment SA

Hunderenveldlaan 10 Brussels B 1082 Belgium Contact: Mr Bill Law Job Title: Director of External Communications T: + 32 2 482 5021 F: + 32 2 675 1777 E: bill.law@volvo.com W: www.volvo.com Other equipment: Articulated Haulers. Manufactures a wide range of wheeled front end loaders and payloaders for heavy duty/high capacity loading and reloading work.

Vossloh Kiepe GmbH



Kiepe-Platz 1 Düsseldorf D-40599 Germany Contact: Mr Manfred Grünwald Job Title: Head of Sales Industrial Components T: + 49 211 7497 270 F: + 49 211 7497 420 E: m.gruenwald@kiepeelektrik.com W: www.kiepe-elektrik.com Vossloh Kiepe is a leading supplier of pull wire switches, belt drift switches and speed monitoring devices for the control of belt conveyor systems. The trade mark KIEPE is worldwide a

synonym for proven products of highest quality.

VSR Industrietechnik GmbH

Am Alten Schacht 6 Duisburg D-47198 Germany Contact: Mr Wolfgang Schlabach Job Title: Export Manager T: + 49 20 66 99 66 40 F: + 49 20 66 99 66 62 E: info@vsr-industrietechnik.de W: www.vsr-industrietechnik.de Products have been proving themselves in the bulk handling business for more than 20 years. Due to the specially designed and patented products, they have achieved a name for their high effectiveness and dependability.

Wirtech AG

Zelgstrasse 86 Uetendorf CH-3661 Switzerland Contact: Mr K Buehler Job Title: Marketing T: + 41 33 346 5050 F: + 41 33 346 5059 E: info@wirtech.ch W: www.wirtech.ch

Worley Parsons Canada (Westmar)

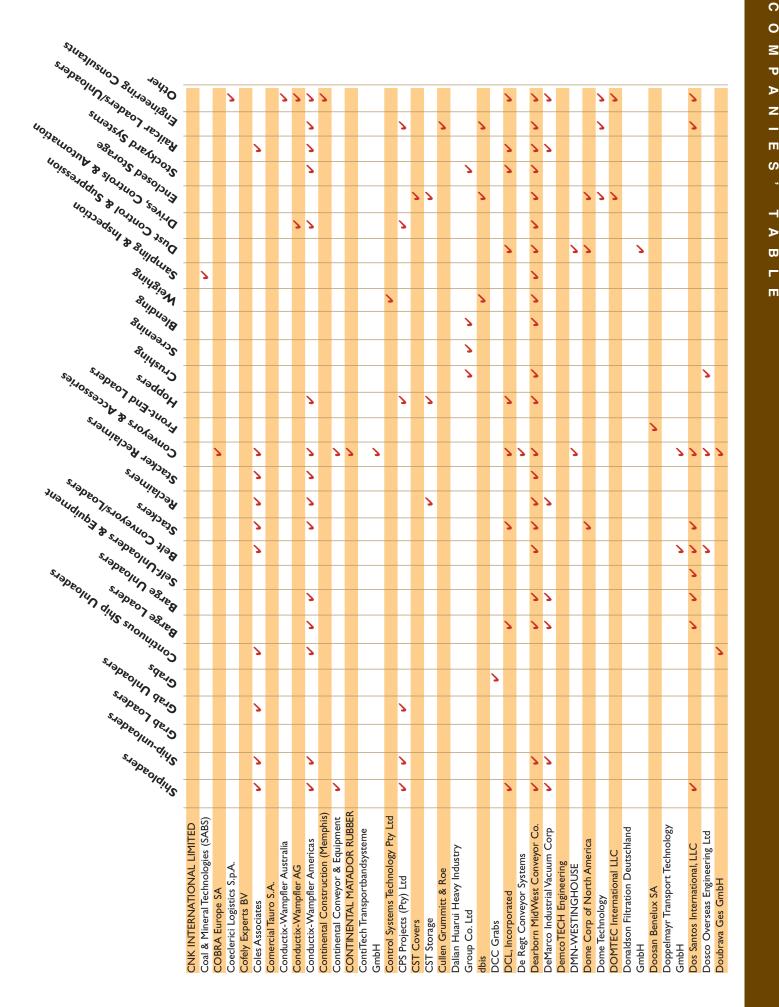
400-233 West First Street North Vancouver BC V7M 1B3 Canada Contact: Mr Stanley Cowdell Job Title: President T: + 1 604 985 6488 F: + 1 604 985 2581 E: info@westmar.com W: www.westmar.com

Yernaux-Pasage

Zone Industriele Beraaugard PB 552 Brive Cedex 19107 France Contact: Mr Willy Banc Job Title: Marketing Department T + 33 475 66 4600 F: + 33 555 860 563 E: willy.banc@preciamolen.fr

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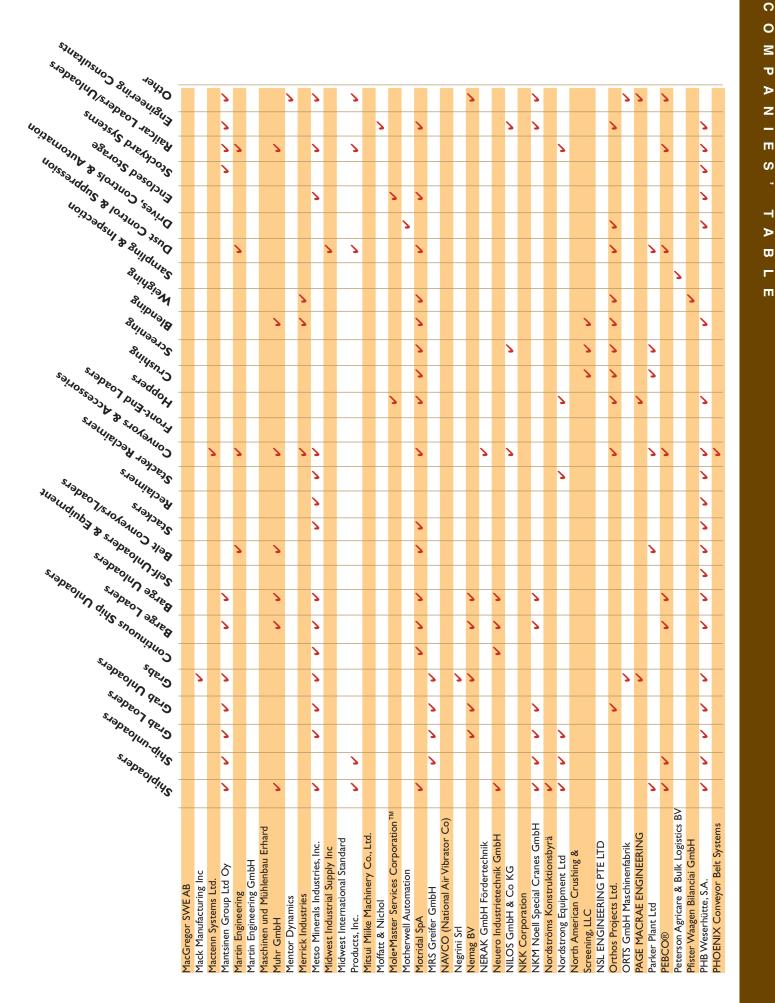
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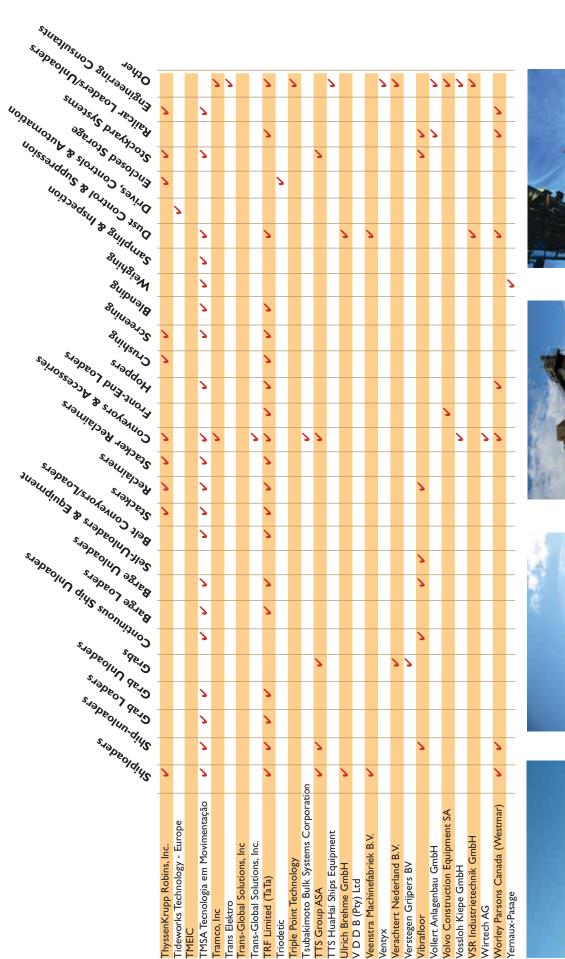


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